


## Assessing a new coarctation repair simulator based on real patient's anatomy

Jacek Kleszcz<sup>1</sup> , Michał Sobieraj<sup>1</sup>, Tomasz Natęcz<sup>1</sup>, Patrick O. Myers<sup>2</sup>,  
Michał Wojtalik<sup>1</sup> and Wojciech Mrówczyński<sup>1</sup>

## Original Article

**Cite this article:** Kleszcz J, Sobieraj M, Natęcz T, Myers PO, Wojtalik M, and Mrówczyński W (2019) Assessing a new coarctation repair simulator based on real patient's anatomy. *Cardiology in the Young* 29: 1517–1521. doi: [10.1017/S104795111900266X](https://doi.org/10.1017/S104795111900266X)

Received: 26 June 2019  
Revised: 25 September 2019  
Accepted: 5 October 2019  
First published online: 4 December 2019

**Keywords:**

Coarctation; aorta; simulator; education; training; congenital

**Author for correspondence:** J. Kleszcz, Department of Pediatric Cardiac Surgery, Poznan University of Medical Sciences, 27/33, Szpitalna St., 60-572 Poznan, Poland. Tel: +48 618 49 12 77; Fax: +4 618 66 91 30; E-mail: [jkleszcz92@gmail.com](mailto:jkleszcz92@gmail.com)

<sup>1</sup>Department of Paediatric Cardiac Surgery, Poznan University of Medical Sciences, Poznan, Poland and <sup>2</sup>Department of Cardio-Vascular Surgery, Geneva University Hospitals, Geneva, Switzerland

**Abstract**

**Objectives:** To perform the preliminary tests of coarctation of aorta repair trainer, evaluate the surgical properties of the simulation and to assess and enhance residents' skills. **Methods:** Single patient's angio-CT anatomy data were converted into magnified 3D-printed model of aortic coarctation with hypoplastic aortic arch, serving for creation of a mould used during wax copies casting. Wax cores were painted with six layers of elastic silicone and melted, yielding phantoms that were consecutively fixed in a mounting with and without a thoracic wall. Simulation included: proximal and distal aortic arch clamping, incision of its lesser curvature, extended end-to-end anastomosis with 7-0 suture. A head-mounted camera video recording enabled anastomosis time and mean one suture bite time evaluation. Leakage assessment was done by a water test. **Results:** Two residents performed nine simulations each. Last four runs were performed with thoracic wall attached. All phantoms performed well, enabling tissue-like handling and cutting, excellent suture retention, and satisfactory elasticity. Median anastomosis times were 22'33" and 24'47" for phantoms without and with thoracic wall ( $p = \text{not significant (NS)}$ ). Median times needed to pass suture through one side of anastomosis and regrasp needle were, respectively, 9" and 13" ( $p < 0.001$ ). Median total number of leakages per phantom equalled 2 for both difficulty levels. There were no significant inter-resident differences in all assessed parameters. **Conclusions:** This medium-fidelity aortic coarctation repair trainer showed its feasibility in replication of major critical steps of the real operation. Objective surgical efficiency parameters could be obtained from each simulation and compared between trainees and at different adjustable difficulty levels.

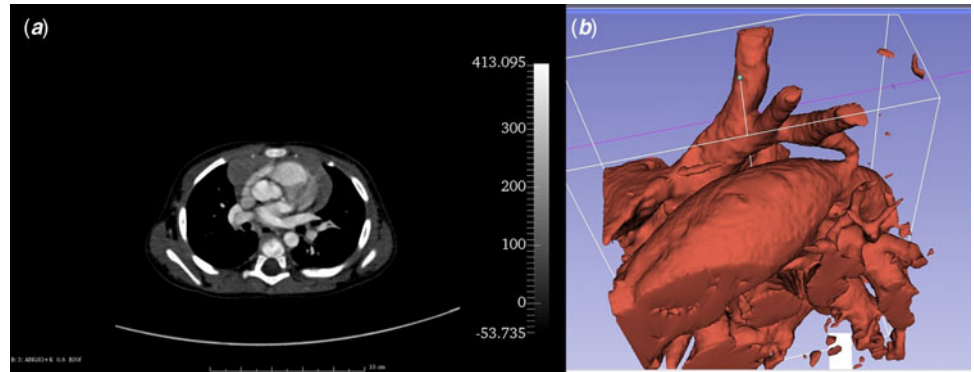
Coarctation of the aorta is a CHD occurring in approximately 3 of 10,000 live births.<sup>1</sup> This defect may be accompanied by varying degrees of aortic arch hypoplasia. The diagnosis is based on echocardiographic study<sup>2</sup> and usually is an indication for an urgent surgery in the neonatal period. Coarctation of the aorta repair is an example of operation demanding a substantial experience in vascular anastomosis creation in time-limited neonatal left lateral thoracotomy conditions, as there is reduction of a blood flow in the patient's lower body under passive mild hypothermia. The necessity to perform an extended end-to-end anastomosis on a delicate neonatal aortic tissue increases the difficulty of the procedure further.

Repetitio est mater studiorum. Success in performing any procedure originates from tedious process of learning and practicing. Surgeons have very few opportunities to train, aside from operation on living patient. It takes many attempts to acquire all technical skills necessary to perform safely and independently an operation without cardio-pulmonary bypass, such as coarctation of the aorta repair. Insufficient availability of courses exploiting human cadavers and ethical problems concerning operating on animals result in operating on patient being the most common way to gather essential experience and know-how. As learning process is inseparably bounded with making mistakes, culture of focusing on outcomes and general emphasis on patient's safety stand in opposite to this approach. Using appropriate simulators may address mentioned issues.

A plethora of different medical simulators have been created with the purpose of training the next-generation physician in different fields of medicine<sup>3-5</sup> including cardiac surgery.<sup>6-8</sup> Multiple repetitions of operative sequences during the simulation improve the trainees' manual skills, increase self-confidence during these manoeuvres, and help to reduce stress during the first surgery on a real patient. All this accounts for potentially better clinical outcomes. During the development of aortic coarctation simulator, we hypothesised that deliberate practice with this training device could facilitate acquisition of aware automatism regarding safe manipulation of delicate aortic wall tissue and handling of fine monofilament suture (6-0, 7-0).

The objective of the study was to perform preliminary tests of aortic coarctation repair trainer, including evaluation of its surgical properties, as well as to assess and enhance residents' skills by monitoring intraoperative surgical behaviour at different simulation difficulty levels.

**Figure 1.** Imaging of the coarctation of the aorta with the use of angio-CT. (a) – patient's angio-CT source image. (b) – Threshold Effect Tool allows to extract voxels representing given shade of grey. Image shows dilated patent ductus arteriosus, hypoplastic aortic arch with its three vascular branches, and the coarctation of the aorta.



**Figure 2.** Consecutive stages of silicone phantom creation. (a) Virtual model – result of angio-CT data processing. (b) 3D-printed, rigid hollow model. (c) Wax core ready to apply silicone coating. (d) Hollow elastic phantom before simulation.



## Methods

Patient's anatomical data were collected from angio-CT scan obtained during ELECTROCARDIOGRAM-gated protocol (128-slice device; Siemens Somatom Definition AS, Siemens, Berlin, Germany) with the use of intravenous contrast agent (Visipaque; GE Healthcare AS, Oslo, Norway; dosage: 1.5 mg/kg, flow: 0.8 ml/second). Scan was performed after transthoracic echocardiogram turned out to be insufficient for surgical approach planning. Digital Imaging and Communications in Medicine (DICOM) images (Fig 1a) were processed by the open-source DICOM processing software – Slicer 3D (The Brigham and Women's Hospital, Inc., Boston, Massachusetts, United States of America) (version 4.5.0, <http://www.slicer.org>).<sup>9</sup> The volume representing aorta was segmented with Crop Volume and Threshold Effect Tools (Fig 1b) – only voxels with specific tissue density were selected and merged into a solid structure corresponding to the aorta and its branches. Then, the surface of the structure was translated into a mesh and saved as a stereolithography file. The mesh was processed using open-source 3D software: Blender (Stichting Blender Foundation, Amsterdam, Netherlands) (version 2.76; Blender Foundation, <http://www.blender.org>) and MeshLab (Istituto di Scienza e Tecnologie 78 dell'Informazione – Consiglio Nazionale delle Ricerche, Pisa, Italy) (version 2016.12; Istituto di Scienza e Tecnologie dell'Informazione – Consiglio Nazionale delle Ricerche, <http://www.meshlab.net>)<sup>10</sup> giving the final, magnified virtual model of coarctation of the aorta with hypoplastic aortic arch (Fig 2a).

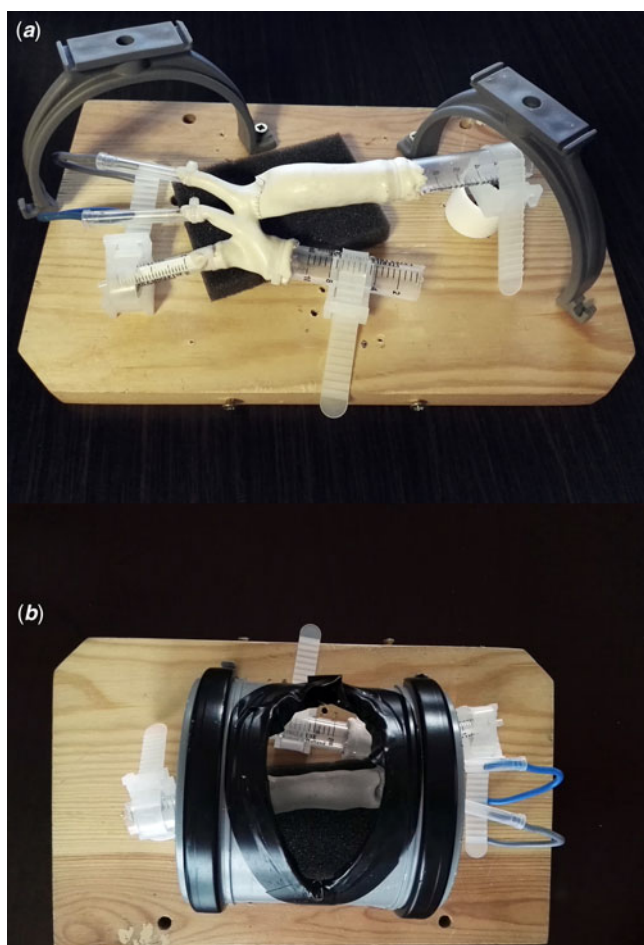
The aortic coarctation prototype was 3D-printed using Selective Laser Sintering technology (EOS Formiga P110, material PA 2200; EOS, Monachium, Germany) – Figure 2b. This printed model was used to create a mould that served for wax copies casting (Fig 2c). The wax cores were painted with six layers of stretch resistant silicone (GUMOSIL M, Zakład Chemiczny, Silikony

Polskie Ltd, Nowa Sarzyna, Poland) and melted after complete polymerisation yielding the ultimate elastic phantom (Fig 2d), which was magnified 2.4 times compared to patient's aorta. The final diameter of the model's transverse arch was 14.2 mm at the level of brachiocephalic trunk, 9.6 mm at the level of left common carotid artery, 8.6 mm at the level of left subclavian artery, and 5.5 mm at the level of isthmus. The phantom was fixed in the custom made mounting and placed on the operative table.

The simulator mounting was composed of a wooden plank of 30 cm × 18 cm × 2 cm, two drainage pipe holders to support a detachable sector of poly-vinyl pipe imitating thoracic wall during lateral thoracotomy and a piece of sponge supporting the descending aorta. The phantom was fixed with elements of disposable syringes, cable ties, and insulated copper wire (Fig 3).

All simulations took place in an operating theatre environment (Fig 4a). Residents were equipped with surgical telescopes, and primary operator also held head-mounted flashlight. Proximal and distal aortic arch clamping, excision of patent ductus arteriosus, incision of lesser curvature of the arch as well as extended end-to-end anastomosis (with the use of Yavo Polipropylene 7-0 suture; Yavo, Bełchatów, Poland, <http://yavo.com.pl>) were simulated. Initial simulations were performed without the detachable part imitating the thoracic wall, greatly increasing manoeuvrability in the operative field (Fig 3a). In order to increase the difficulty level of the training, the thoracic wall element was mounted back on during final simulation runs (Fig 3b).

Residents' intraoperative surgical behaviour was monitored by the analysis of video recorded from a head-mounted camera (Integra Luxtec DLX UltraLite Pro Camera, Plainsboro, New Jersey, United States of America) – Figure 4b. Parameters such as anastomosis time and mean one suture bite time were registered by frame-by-frame analysis of each simulation footage by DaVinci Resolve software (version 12.5; Blackmagic Design,



**Figure 3.** Simulator's construction. (a) Phantom mounted inside the simulator's basis – after simulation run – perspective of the assistant. Thoracic wall removed. (b) Phantom mounted inside the simulator's basis, thoracic wall attached – surgeon's perspective.

Port Melbourne, Australia, <https://www.blackmagicdesign.com/products/davinciresolve>).

The robustness of anastomoses was assessed by the following water test. Each phantom was fixed to the mounting with the use of closed tip needle protectors or disposable syringes of different sizes occluding all five vascular ends in a water-tight manner. This enabled a connection of the phantom to a test hydraulic system composed of infusion set, three-way stop cock, IV bag with saline, and disposable 50 ml syringe. This system was connected to cardio-monitor (Infinity Delta XL, Dräger, Lübeck, Germany) in order to maintain a perfusion pressure of 100 mmHg generated by the syringe plunger. Every imperfection of suture line was revealed by leaking water and subsequently marked and counted. Leakage from areas where suture passed through silicone wall (suture holes) was not taken into consideration.

All variables analysed in this study were expressed as median with ranges. Intergroup comparisons were performed with the use of non-parametric Mann–Whitney U-test. The p-value not exceeding 0.05 was considered statistically significant. Statistical analyses were performed with the use of open-source R project statistical software (R Foundation, Vienna, Austria) (R: A Language and Environment for Statistical Computing, version 3.3, <https://www.r-project.org>).

## Results

Two residents performed nine simulation runs each. The last four runs were performed with thoracic wall attached. The phantoms performed well, enabling tissue-like handling and cutting, excellent suture retention, and satisfactory elasticity. Median anastomosis time during simulation without thoracic wall was 23'33" (20'50"–39'35"). Simulations with attached thoracic wall yielded a median anastomosis time of 24'47" (18'5"–33'14"). This difference was not statistically significant ( $p = 0.63$ , Fig 5). Median suture bite times were 9" (7"–10") and 13" (11"–17") for simulations, respectively, without and with the thoracic wall ( $p < 0.001$ , Fig 6). Similarly, there were significantly more suture bites applied during simulation without (163.5, range from 124 to 224) compared to with the thoracic wall (111.5, range from 90 to 131,  $p = 0.0013$ ).

Median number of leakages per phantom was 2 (0–4) for simulation without thoracic wall and 2 (0–3) for more difficult simulation ( $p = \text{NS}$ , Fig 7). There were no significant inter-resident differences in all assessed parameters.

## Discussion

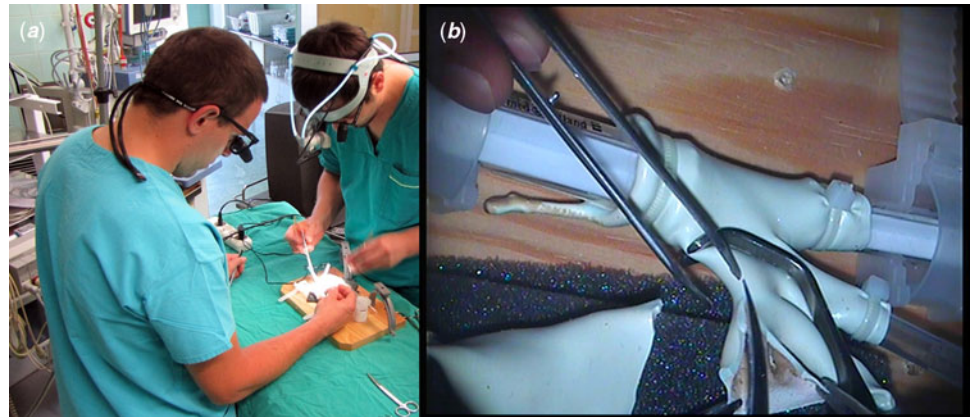
The development of medical technology, the emphasis on patient safety during surgery, and increase of the quality of postoperative care have improved the outcomes of modern paediatric cardiac surgery. This has increased public expectations as well. Therefore, the optimal training of cardio-surgical residents is challenging for all accredited cardiac units. Surgical simulators are interesting and useful tools for future cardiac surgeons' training. Surgical simulators increase dexterity,<sup>11,12</sup> which is an indispensable component of surgical skills.

The dynamic development of different medical simulations created a new branch of science<sup>13</sup> and made surgical simulators a recognised training mean in surgery, especially in cardiac surgery, neurosurgery, general surgery, and vascular surgery.<sup>14</sup> However, currently, there is no literature description of a surgical simulator dedicated to coarctation of the aorta repair training. PubMed search (dating from 25 June, 2017) with all combinations of the following query: ["surgical" or "blank field"] and ["CoA" or "coarctation of the aorta" or "coarctation of aorta"] and ["repair" or "correction" or "blank field"] and ["simulator" or "trainer" or "simulation"] yielded no results.

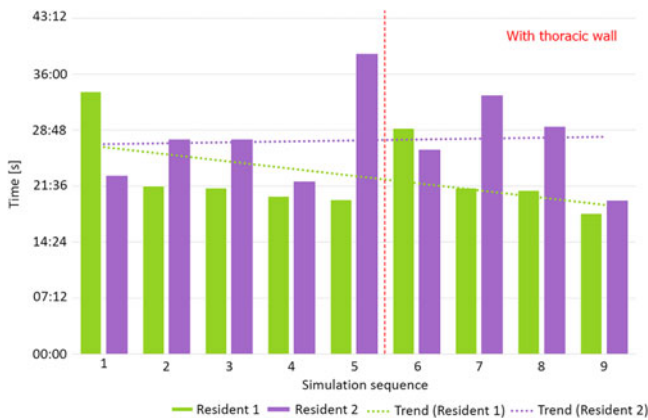
Several reports concerning the use of silicone to produce vascular models in neurosurgery,<sup>15–17</sup> paediatric surgery,<sup>18</sup> or cardiovascular surgery<sup>19,20</sup> are available. Similarly, vascular phantoms utilised in our aortic coarctation repair simulator were made of elastic silicone. This material enabled a good surgical performance as well as, thanks to its water-tightness, made leakage tests possible for anastomosis quality assessment.

Currently, 3D printing technology is widely used and being evaluated in modern cardiac surgery. It is possible to create detailed heart and great vessel models that allow surgeons to understand precisely the anatomy and facilitate optimal operation planning.<sup>19–23</sup> Valverde et al<sup>23</sup> showed in their paper that using an exact 3D replica of patient's organ can help to choose the most efficient surgical approach, especially in complex heart diseases. Ma et al<sup>22</sup> remarked that measures taken on the preoperative 3D models corresponded with actual intraoperative measurements. Shmauss et al<sup>21</sup> proved the usability of 3D reconstruction in many various sophisticated cases not only in perioperative planning but also in simulation of procedures and intraoperative orientation as well.

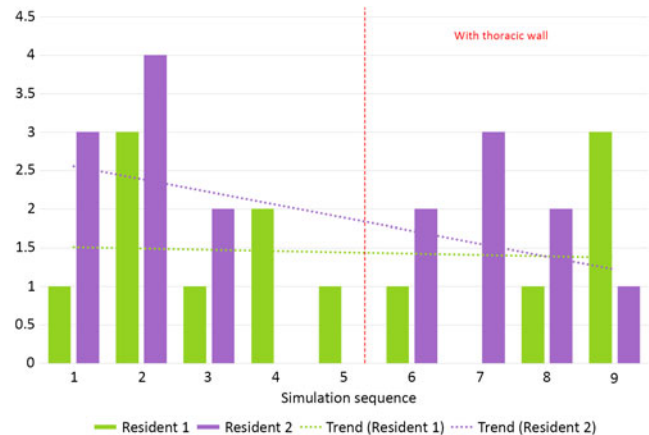




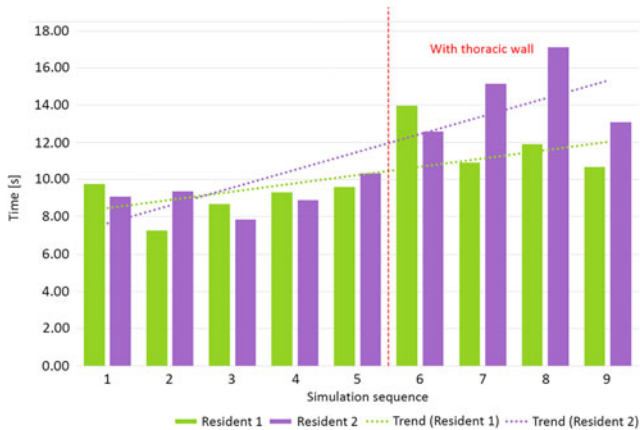
**Figure 4.** Simulation runs. (a) Simulation in operating theatre environment – two residents equipped with surgical telescopes and headlight during the simulation. (b) Operator’s view recorded with head-mounted camera – video frame showing incision of lesser curvature of aortic arch. The phantom is clamped proximally and distally (out of the cadre).



**Figure 5.** Total anastomosis time without and with thoracic wall.



**Figure 7.** Total number of leakages during all simulation runs performed by two residents.



**Figure 6.** Mean suture bite time without and with thoracic wall.

Simulators based on 3D life-like replicas of the human anatomy have serious potential to improve cardiothoracic resident training. Hermesen et al<sup>24</sup> designed curriculum based on 3D-printed model to teach residents septal myectomy. Choice of the procedure was probably non-contingent, as it is very difficult to teach due to limited visibility, remarkably variable anatomy, and significant potential complications. Evaluation after five simulation runs showed that resections performed by residents became as effective as performed by attending surgeon.

Simulation makes possible for surgeons to develop new skills by trial and error without risking patient’s health and life. Sardari Nia et al<sup>25</sup> used high-fidelity endoscopic simulator to produce the suturing map for mitral valve annuloplasty. It was then successfully used during European Association for Cardio-Thoracic Surgery (EACTS) endoscopic mitral valve courses as a standardised teaching tool.

Low price, high usability and simplicity of production are desirable features of surgical simulators.<sup>15,16,22</sup> In the presented model, a relatively expensive 3D printing technology was applied to obtain a semi-product that enabled subsequent low-cost single model production. However, end-product – elastic silicone phantom production was time-consuming due to the necessity of repeated silicone painting and drying followed by wax core melting. The direct use of 3D-printed models made of suitable surgical materials for aortic coarctation repair simulation is a potential solution. However, at the time of the development of the simulator, this technology was not available for both technical and financial reasons.

Our aortic coarctation repair trainer was well accepted by the residents willingly taking part in simulation runs. Objective benchmark parameters such as anastomosis time could be assessed and compared between simulation runs revealing, for example, a slight trend towards faster and faster anastomosis at both difficulty levels (Fig 5 – Resident 1). A surgical “obstacle” – the thoracic wall – was a factor that made a simulation more difficult and more realistic (Fig 6). This was reflected by the significant increase of single suture bite time and decrease of suture bite count per anastomosis.

These two factors combined gave total anastomosis times similar to those without thoracic wall. It is noteworthy that even less suture bites were taken, the quality of anastomosis did not suffer as shown by incidence of leaks.

The biggest advantage of designed water test is possibility to perform it under physiologic (or supra-physiologic for a neonate) pressure and objectivity of suture line evaluation. Dynamic tests of anastomosis are currently at the design stage.

The presented coarctation of the aorta repair simulator can be a useful training tool for residents thanks to its good surgical properties and the possibility of imitating real anatomical relations of a coarctation of the aorta. What is noteworthy, it allows scaling the complexity of the simulated procedures from the simple procedures (end-to-end) to the complex ones (extended end-to-end) by preparing adequate models. Simulation difficulty degree associated with a size of the phantom and its wall thickness can be modified depending on the level of training advancement – as models used in primary tests were magnified, it is possible to prepare life-sized phantoms for further practice. Addition of the element that simulates the chest wall and restricts the space in the operating field reflects the real difficulties during the operation of a newborn. Moreover, a patient-specific image data from the angio-CT/MRI studies can be used to practice a planned procedure before a real operation.

Our trainer does not replicate the real anatomy of structures surrounding and adhering to the aorta – heart, lungs as well as pericardium and both visceral and parietal pleurae. The phantoms are devoid of intercostal arteries, making the descending aorta more mobile than in reality. Only one pattern of silicone phantoms used in all simulation runs does not represent anatomical variety existing in real patients. As the model was magnified, it does not mimic all technical challenges a surgeon has to manage when dealing with petite organs of a neonate. All these limitations make the trainer a medium-fidelity simulator targeted as vascular anastomosis learning tools in a space constrained environment.

## Conclusions

This medium-fidelity CoA repair trainer showed its feasibility in replication of major critical steps of the real operation. Objective surgical efficiency parameters could be obtained from each simulation and compared between trainees and at different adjustable difficulty levels. Further studies taking into account higher number of simulation runs are needed to evaluate trainees' learning progress.

**Acknowledgements.** None.

**Financial Support.** This study was financed from statutory funds of the Department of Paediatric Cardiac Surgery.

**Conflicts of Interest.** None.

## References

1. Torok RD, Campbell MJ, Fleming GA, Hill KD. Coarctation of the aorta: management from infancy to adulthood. *World J Cardiol* 2015; 7: 765–775.
2. Al Balushi, A, Sunny Z, Al Senaidi K. Coarctation of the aorta, known yet can be missed. *Oman Med J* 2013; 28: 204–206.
3. Azzie G, Gerstle JT, Nasr A, et al. Development and validation of a pediatric laparoscopic surgery simulator. *J Pediatr Surg* 2011; 46: 897–903.
4. Carter YM, Wilson BM, Hall E, Marshall MB. Multipurpose simulator for technical skill development in thoracic surgery. *J Surg Res* 2010; 163: 186–191.
5. Macfie RC, Weibel AD, Nesbitt JC, Fann JI, Hicks GL, Feins RH. “Boot camp” simulator training in open hilar dissection in early cardiothoracic surgical residency. *Ann Thorac Surg* 2014; 97: 161–166.
6. Ito J, Shimamoto T, Sakaguchi G, Komiya T. Impact of novel off-pump coronary artery bypass simulator on the surgical training. *Gen Thorac Cardiovasc Surg* 2013; 61: 270–273.
7. Verberkmoes NJ, Verberkmoes-Broeders EM. A novel low-fidelity simulator for both mitral valve and tricuspid valve surgery: the surgical skills trainer for classic open and minimally invasive techniques. *Interact Cardiovasc Thorac Surg* 2012; 16: 97–101.
8. Shaikhrezaei K, Khorsandi M, Brackenbury ET, et al. How to make an aortic root replacement simulator at home. *J Cardiothorac Surg* 2015; 10: 18.
9. Fedorov A, Beichel R, Kalpathy-Cramer J, et al. 3D Slicer as an image computing platform for the quantitative imaging network. *Magn Reson Imaging* 2012; 30: 1323–1341.
10. Cignoni P, Callieri M, Corsini M, Dellepiane M, Ganovelli F, Ranzuglia G. MeshLab: an open-source mesh processing tool, Sixth Eurographics Italian Chapter Conference, 2008:129–136.
11. Alonso-Silverio GA, Pérez-Escamirosa F, Bruno-Sanchez R, et al. Development of a laparoscopic box trainer based on open source hardware and artificial intelligence for objective assessment of surgical psychomotor skills. *Surg Innov* 2018; 25: 380–388.
12. Millán C, Rey M, Lopez M. LAParoscopic simulator for pediatric ureteral reimplantation (LAP-SPUR) following the Lich-Gregoir technique. *J Pediatr Urol* 2018; 14: 137–143.
13. Okuda Y, Bryson EO, DeMaria S Jr, et al. The utility of simulation in medical education: what is the evidence? *Mt Sinai J Med* 2009; 76: 330–343.
14. Willaert WI, Aggarwal R, Van Herzele I, Cheshire NJ, Vermassen FE. Recent advancements in medical simulation: patient-specific virtual reality simulation. *World J Surg* 2012; 36: 1703–1712.
15. Abila AA, Lawton MT. Three-dimensional hollow intracranial aneurysm models and their potential role for teaching, simulation, and training. *World Neurosurg* 2015; 83: 35–36.
16. Chueh JY, Wakhloo AK, Gounis MJ. Neurovascular modeling: small-batch manufacturing of silicone vascular replicas. *AJNR Am J Neuroradiol* 2009; 30: 1159–1164.
17. Mashiko T, Otani K, Kawano R, et al. Development of three-dimensional hollow elastic model for cerebral aneurysm clipping simulation enabling rapid and low cost prototyping. *World Neurosurg* 2015; 83: 351–361.
18. Cheung CL, Looi T, Lendvay TS, Drake JM, Farhat WA. Use of 3-dimensional printing technology and silicone modeling in surgical simulation: development and face validation in pediatric laparoscopic pyeloplasty. *J Surg Educ* 2014; 71: 762–767.
19. Sardari Nia P, Heuts S, Daemen J, et al. Preoperative planning with three-dimensional reconstruction of patient's anatomy, rapid prototyping and simulation for endoscopic mitral valve repair. *Interact Cardiovasc Thorac Surg* 2017; 24: 163–168.
20. Håkansson A, Rantatalo M, Hansen T, Wanhainen A. Patient specific bio-model of the whole aorta – the importance of calcified plaque removal. *Vasa* 2011; 40: 453–459.
21. Schmauss D, Haerberle S, Hagl C, Sodian R. Three dimensional printing in cardiac surgery and interventional cardiology: a single-centre experience. *Eur J Cardiothorac Surg* 2015; 47: 1044–1052.
22. Ma XJ, Tao L, Chen X, et al. Clinical application of three dimensional reconstruction and rapid prototyping technology of multislice spiral computed tomography angiography for the repair of ventricular septal defect of tetralogy of Fallot. *Genet Mol Res* 2015; 14: 1301–1309.
23. Valverde I, Gomez G, Gonzalez A, et al. Three-dimensional patient specific cardiac model for surgical planning in Nikaidoh procedure. *Cardiol Young* 2015; 25: 698–704.
24. Hermesen JL, Yang R, Burke TM, et al. Development of a 3-D printing-based cardiac surgical simulation curriculum to teach septal myectomy. *J Thorac Cardiovasc Surg* 2018; 156: 1139–1148.
25. Sardari Nia P, Olsthoorn J, Heuts S, Maessen J. Suturing map for endoscopic mitral valve repair developed on high-fidelity endoscopic simulator. *Multimed Man Cardiothorac Surg* 2018. doi: [10.1510/mmcts.2018.038](https://doi.org/10.1510/mmcts.2018.038)