

Crystal chemistry of ivanyukite-group minerals, $A_{3-x}H_{1+x}[Ti_4O_4(SiO_4)_3](H_2O)_n$ (A = Na, K, Cu), (n = 6–9, x = 0–2): crystal structures, ion-exchange, chemical evolution

Taras L. Panikorovskii^{1,2*} ⁽ⁱ⁾, Victor N. Yakovenchuk¹, Nataliya Yu. Yanicheva¹, Yakov A. Pakhomovsky¹,

Vladimir V. Shilovskikh³, Vladimir N. Bocharov³ and Sergey V. Krivovichev^{1,2}

¹Kola Science Centre, Russian Academy of Sciences, 14 Fersman Street, Apatity 184200, Russia; ²Department of Crystallography, St. Petersburg State University, 7–9 University Emb, St. Petersburg 199034, Russia; and ³Geo Environmental Centre "Geomodel", St. Petersburg State University, Ul'yanovskaya Str., St. Petersburg 198504, Russia

Abstract

Microporous slicates with the pharmacosiderite structure and the general formula $A_{3-x}H_{1+x}[Ti_4O_4(SiO_4)_3](H_2O)_n$ (A = Na, K, Cu), (n = 6-9, x = 0-2) are outstanding in their ion-exchange properties. The ivanyukite mineral group consists of three species, one of which has two polymorphs. The minerals forming a progressive series: ivanyukite-Na- $T \rightarrow$ ivanyukite-Na- $C \rightarrow$ ivanyukite-K \rightarrow Cu-rich ivanyukite-Cu, have been studied by single-crystal X-ray diffraction, electron microprobe analysis and Raman spectros-copy. The microporous heteropolyhedral framework of the ivanyukite-group minerals is based on cubane-like $[Ti_4O_4]^{8+}$ clusters that share common corners with SiO₄ tetrahedra to form wide three-dimensional channels suitable for the migration of Na⁺, K⁺ and Cu²⁺ ions. Ivanyukite-Na-T that has a R3m symmetry loses Na⁺ in aqueous solutions via the substitution Na⁺ + O²⁻ $\leftrightarrow \square$ + OH⁻, which allows for the migration of K⁺ ions and transformation of initial structure into the cubic ($P\bar{4}3m$) ivanyukite-Na-C polymorph or into ivanyukite-K, when most of Na is lost. Natural ivanyukite-Na-C is shown to contain domains of both R3m (subordinate) and $P\bar{4}3m$ (dominant) symmetry with the chemical composition determining the stability and dominance of cubic or trigonal forms. Incorporation of Cu into the crystal structure ivanyukite-K via the substitution K⁺ + OH⁻ \leftrightarrow Cu²⁺ + O²⁻ in aqueous solutions results in the formation of ivanyukite-Cu. Post-crystallisation processes (such as exchange of Na⁺, K⁺, Cu²⁺, and/or hydration/dehydration of primary phases) are widespread in hyperagpaitic rocks of the Kola alkaline massif and the respective mineral transformations contribute to the diversity of mineral species.

Keywords: ivanyukite-Na-*T*, ivanyukite-Na-*C*, ivanyukite-K, ivanyukite-Cu, pharmacosiderite, ion-exchange, alkaline massif, Khibiny, Arctic

(Received 20 January 2021; accepted 31 May 2021; Accepted Manuscript published online: 7 June 2021; Associate Editor: Elena Zhitova)

Introduction

Microporous titanosilicates (*MTs*) constitute an important class of molecular sieves whose frameworks are composed from [SiO₄] tetrahedra and [TiO₆] octahedra (Anderson *et al.*, 1995; Clearfield, 2001). Currently more than 100 mineral species can be considered as *MTs*, which crystallise in 30 different framework types (Chukanov and Pekov, 2005). In many cases, their synthetic analogues were synthesised after their mineralogical discoveries and found extensive applications in catalysis, adsorption, separation and ion-exchange (Rocha and Anderson, 2000; Milne *et al.*, 2006; Anson *et al.*, 2009; Lin *et al.*, 2012; Popa and Pavel, 2012). The most studied mineral analogues in material science

*Author for correspondence: Taras L. Panikorovskii, Email: t.panikorovskii@ksc.ru This paper is part of a thematic set 'Alkaline Rocks' in memory of Dr Gregory Yu. Ivanyuk

Cite this article: Panikorovskii T.L., Yakovenchuk V.N., Yanicheva N.Y.u., Pakhomovsky Y.A., Shilovskikh V.V., Bocharov V.N. and Krivovichev S.V. (2021) Crystal chemistry of ivanyukite-group minerals, $A_{3-x}H_{1+x}[Ti_4O_4(SiO_4)_3](H_2O)_n$ (A = Na, K, Cu), (n = 6-9, x = 0-2): crystal structures, ion-exchange, chemical evolution. *Mineralogical Magazine* **85**, 607–619. https://doi.org/10.1180/mgm.2021.51

are the synthetic counterparts of zorite (Engelhard titanium silicate, ETS-4), ivanyukite (Grace titanium silicate, GTS, synthetic ivanyukite, SIV), kamenevite (Aveiro and Manchester, AM-2, Surfactant-templated silica, STS) and sitinakite (ion sieve, IONSIV-911, Texas A and M,TAM-5, Surfactant-templated silica, STS, crystalline titanosilicate material, CST) (Oleksiienko *et al.*, 2017). All the mineral species that served as prototypes of synthetic materials were first discovered in the Khibiny or Lovozero alkaline massifs of Kola Peninsula, Russia. Less well known and less studied in chemistry are minerals of the lovozerite group (tisinalite), hilairite group (pyatenkoite-(Y)), and labuntsovite group that also have pronounced ion-exchange and photocatalytic properties (Chukanov and Pekov, 2005; Gerasimova *et al.*, 2019).

The *MT* materials based on the pharmacosiderite framework topology (Behrens *et al.*, 1998a) possess outstanding ion-exchange properties (Majzlan *et al.*, 2019). Chapman and Roe (1990) first synthesised ivanyukite-K and reported on the formation of its H- and Cs- exchanged phases. Later studies provided data on preparation, crystal structures and ion-exchange properties of the A_3 H[Ti₄O₄(XO₄)₃](H₂O)_n compounds, where A = H, Na, K, Rb and Cs; X = Si and Ge (Behrens *et al.*, 1996, 1998b; Behrens

© The Author(s), 2021. Published by Cambridge University Press on behalf of The Mineralogical Society of Great Britain and Ireland

and Clearfield, 1997; Dadachov and Harrison, 1997). These compounds have been considered as prospective materials for the selective removal of Cs and Sr from radioactive waste aqueous solutions. Calcination of Cs- and Sr-exchanged synthetic ivanyukite up to 1000°C results in the formation of stable titanate ceramics akin to synthetic rock (synroc) composed of rutile, tausonite, pyrochlore, hollandite and 'leucite' (Britvin *et al.*, 2016).

There are three ivanyukite-group minerals currently approved by the IMA–CNMNC: (ivanyukite-Na (IMA-2007-041), ivanyukite-K (IMA-2007-042) and ivanyukite-Cu (2007-043). In nature, these minerals occur in natrolitised microcline–aegirine– sodalite veins within an orthoclase-bearing urtite of the Koashva apatite mine (Fig. 1), Khibiny alkaline massif, Kola Peninsula, Russia (Yakovenchuk *et al.*, 2009). They are found in a hyperagpaitic low-temperature hydrothermal assemblage in association with natrolite, villiaumite, sitinakite, djerfisherite, sazykinaite-(Y), lucasite-(Ce), and amorphous bitumens. According to Yakovenchuk *et al.* (2011), all ivanyukite-group minerals crystallise during later stages of hydrothermal activity. In the original study by Yakovenchuk *et al.* (2009), the crystal structure was reported for ivanyukite-Na-T only.

Herein we report the results of crystal-structure refinements of ivanyukite-Na-*C*, -Na-*T*, -K and Cu-rich ivanyukite-K obtained during the course of ion-exchange experiments. The new finds of ivanyukite-Na and ivanyukite-K, from the Oleniy Ruchey and Koashva mines allowed the acquisition of additional chemical and structural data. The new samples have been deposited at the Museum and Exhibition Center (MEC) in Kirovsk, Murmansk region, Russia under catalogue no MEC-3184 (ivanyukite-Na-*T*), MEC-3183 (ivanyukite-Na-*C*), MEC-517 (ivanyukite-K). The results of the current study provide an important insight into the transformational nature of the ivanyukite-group minerals.

Samples and experimental

Four samples of ivanyukite-group minerals were extracted from the aegirine-microcline-natrolite vein of the Koashva apatite mine, Khibiny, Kola Peninsula, Russia (Fig. 2). In all samples, ivanyukite-group minerals form blocky crystals up to 1 mm in size, which grow on the surface of natrolite or form inclusions in it. Ivanyukite-group minerals are associated closely with pectolite, vinogradovite, sazykinaite-(Y), djerfisherite and chlorbartonite. Ivanyukite-Na-T forms epitaxial colourless crusts up to 100 µm thick on the surfaces of pseudo-cubic crystals of sitinakite (Fig. 2c) or are present as individual colourless rhombohedral crystals. Ivanyukite-Na-C forms blocky pale-orange (Fig. 2a) or milky-pink cubic crystals growing on natrolite. Ivanyukite-K occurs as pale-blue crystals associated with chlorbartonite (Fig. 2b), whereas ivanyukite-Cu was found as emerald green or light green cubic crystals in a cavity within partially decomposed djerfisherite (Fig. 2d). The amount of natural material of ivanyukite-K and ivanyukite-Cu in natural samples was rather small and their analogues were prepared by ion-exchange reactions using crystals of ivanyukite-Na-T.

For the structural studies, the colourless crusts of ivanyukite-Na-T and blocky pale-orange crystals of ivanyukite-Na-C were selected. In order to prepare an analogue of ivanyukite-K, the crystals of ivanyukite-Na-T used in the structural study were kept in water for 1 hour. Throughout this process, the crystals did not change their colour. The Cu-rich ivanyukite-K was prepared by placing crystals of ivanyukite-Na-T into 1M solution of CuCl₂ for 96 hours under ambient conditions. The resulting crystals had a distinctly green colour.

The chemical composition of the samples studied was determined by wavelength-dispersive spectrometry using a Cameca MS-46 electron microprobe (Geological Institute, Kola Science Centre, Russian Academy of Sciences, Apatity) operating at 20 kV, 20-30 nA, with a 20 µm beam diameter. The following standards were used: lorenzenite (Na, Ti), pyrope (Al), wollastonite (Si, Ca), wadeite (K), synthetic MnCO₃ (Mn), hematite (Fe), metallic copper (Cu) and synthetic LiNbO₃ (Nb). Analyses were performed with the probe defocused up to 20 µm, and by continuous movement (up to 100 µm from start point) of the sample to minimise mineral damage and the loss of Na and H₂O during the 10 s counting time. Compositions of exchanged forms were investigated with a Hitachi S-3400N scanning electron microscope (Geomodel Resource Center, St. Petersburg State University) equipped with an INCA 500 WDS detector operating at 20-30 nA and 20 kV. The analyses were performed with a beam size of 5-20 µm and with a counting time of 10-20/10 s on peaks/background, respectively, for each chemical element. The following standards were used: albite (Na, Al), benitoite (Ti), olivine (Fe), diopside (Si, Ca), orthoclase (K), rhodonite (Mn), metallic niobium (Nb) and copper (Cu). The presence of OH groups and molecular H₂O was confirmed by Raman spectroscopy. The H₂O content was calculated according to the crystal-structure data.

The Raman spectra were obtained from the surface of the crystals at room temperature using a wavelength of 514 nm in the range from 4000 to 80 cm^{-1} using a Horiba Jobin-Yvon LabRam HR 800 spectrometer, 8 mW laser power and a counting time of 60 s (Geomodel Resource Center, St. Petersburg State University). The baseline correction was carried out using the algorithms in the *OriginPro 8.1* software package (OriginLab Corporation, Northampton, MA, USA).

The crystal-structure studies were carried out at the X-ray Diffraction Resource Centre of St. Petersburg State University by means of the Oxford diffraction Xcalibur EOS and Supernova diffractometers equipped with CCD detectors using monochromatic MoK α radiation ($\lambda = 0.71069$ Å) at room temperature. More than a quarter of the diffraction sphere was collected for the cubic crystals and more than half for the trigonal crystals (scanning step 1°, exposure time 10-100 s). The data were integrated and corrected using the CrysAlisPro program package, an empirical absorption correction using spherical harmonics was applied, as implemented in the SCALE3 ABSPACK scaling algorithm (Agilent Technologies, 2014). The crystal structures were refined using the SHELXL software package (Sheldrick, 2015). The crystal structures were drawn using the VESTA 3 program (Momma and Izumi, 2011). Occupancies of the cation sites were calculated from the experimental site-scattering factors (except for the low-occupied sites) in accordance with the empirical chemical composition. The H sites could not be located.

The crystal structure of ivanyukite-Na-*T* was refined to $R_1 = 0.099$ ($R_{int} = 0.095$) for 1303 independent reflections with $F_o > 4\sigma(F_o)$ in space group *R3m*. The crystal structures of ivanyukite-Na-*C*, ivanyukite-K and Cu-rich ivanyukite-K were refined to $R_1 = 0.098$ ($R_{int} = 0.16$), $R_1 = 0.048$ ($R_{int} = 0.031$) and $R_1 = 0.047$ ($R_{int} = 0.035$) for 1954, 632 and 648 independent reflections, respectively, in space group $P\bar{4}3m$. The data obtained for ivanyukite-Na-*C* were also integrated in the space group R3m ($R_1 = 0.098$, $R_{int} = 0.085$, 711 independent reflections), which, however, did not improve the refinement notably. Soft restraints were applied to thermal ellipsoids of extra-framework sites in the crystal structure of ivanyukite-Na-*T*. Atom labels are given according to Yakovenchuk *et al.* (2009).



Fig. 1. The Koashva career, Khibiny alkaline massif, Kola Peninsula, Russia. The red star indicates the holotype location for the ivanyukite-group minerals. Photo by Gregory Ivanyuk.



Fig. 2. Photos of ivanyukite-group samples: (a) MEC-3183, orange crystals of ivanyukite-Na-*C* (1) with vinogradovite (2) and natrolite (3); (b) crystals of chlorbartonite (4) with light blue ivanyukite-K (5); (c) MEC-3184 ivanyukite-Na-*T* (6) epitactic crusts growing on sitinakite crystals (not marked) with lucasite-(Ce) (7); and (d) ivanyukite-Cu (8) found in the cavity with altered djerfisherite. Photos by Gregory Ivanyuk.

Nomenclature

Ivanyukite-group minerals belong to pharmacosiderite supergroup (Rumsey et al., 2010). According to Yakovenchuk et al. (2009) the nomenclature of the ivanyukite-group minerals is based on the dominant extra-framework cation (Na, K or Cu) and the symmetry of the crystal structure. Ivanyukite-Na may

Table 1. Chemical composition of ivanyukite-group minerals.

Sample	Ivanyukite-Na- <i>T</i> MEC-3184	Ivanyukite-Na-C MEC-3184	Ivanyukite-K	Ivanyukite-K exchanged-form	Ivanyukite-Cu	Cu-rich ivanyukite-K exchanged-form
Source	This work	This work	Yakovenchuk et al. (2009)^^	This work	Yakovenchuk et al. (2009)^^	This work
SiO ₂	25.19	25.40	23.16	27.20	24.80	27.19
TiO ₂	40.86	40.29	36.14	43.76	38.36	42.89
Al_2O_3	0.07	0.14	0.18	0.08	0.07	0.08
FeO	0.30	0.20	0.37	0.33	0.73	0.33
MnO	0.03	0.10	0.68	0.11	0.28	0.05
CaO	0.24	0.16	0.95	0.34	0.23	0.34
Na ₂ O	7.93	5.63	0.27	0.56	0.17	0.02
K ₂ 0	6.06	6.44	7.09	7.61	2.80	5.40
H ₂ O*	15.81	17.84	25.00	15.32	21.50	14.40
CuO	n/d	n/d	2.21	n/d	6.81	5.40
Nb_2O_5	3.34	3.00	3.62	3.41	3.02	3.40
Total	99.83	99.20	99.67	98.72	99.67	99.50
Atoms per	r formula unit norma	lised on the basis of	3 Si atoms			
Si ⁴⁺	3.00	3.00	3.00	3.00	3.00	3.00
Ti ⁴⁺	3.66	3.58	3.52	3.63	3.49	3.56
Al ³⁺	0.01	0.02	0.03	0.01	0.01	0.01
Fe ²⁺	0.03	0.02	0.04	0.03	0.07	0.03
Mn ²⁺	0.00	0.01	0.07	0.01	0.03	0.00
Nb ⁵⁺	0.18	0.16	0.21	0.17	0.17	0.17
Sum O	3.88	3.79	3.87	3.84	3.77	3.77
Ca ²⁺	0.03	0.02	0.13	0.04	0.03	0.04
Na ⁺	1.83	1.29	0.07	0.12	0.04	0.00
K ⁺	0.92	0.97	1.17	1.07	0.43	0.76
Cu ²⁺	n/d	n/d	0.22	n/d	0.62	0.45
Sum A	2.78	2.28	1.59	1.23	1.12	1.25
OH-	12.56	14.06	21.60	11.27	17.35	10.60

*Calculated according to structural data for investigated samples in this work.

**Reference data – ivanyukite-K contains 0.19 wt.% SrO and Ivanyukite-Cu 0.20 wt.% SO₃. n/d – not detected

crystallise in the cubic $P\overline{4}3m$ and trigonal R3m space groups with modifiers T = trigonal and C = cubic used to distinguish between two modifications (Nickel and Grice, 1998). The ordering of the extra-framework cations over two or more sites was not taken into account.

For microporous zeolite-group minerals disordered extraframework cations with low occupancies are considered jointly. In this work we use a dominant-valency rule for the definition of ivanyukite-group minerals. The rule states that the dominant ion (vacancy) of the dominant valence state is considered for nomenclature purposes (Hatert and Burke, 2008; Bosi *et al.*, 2019). For example, in the original description, the Cu²⁺ is the dominant extra-framework cation for ivanyukite-Cu (Cu_{0.62}K_{0.43}Na_{0.04}Ca_{0.03}). In our case, (K_{0.76}Cu_{0.45}Ca_{0.04}), the dominant root charge is 1+ (61%) and the sample studied is Cu-rich ivanyukite-K.

The ivanyukite-group minerals manifest zeolitic properties, leading to variable H_2O content for different crystals of the same mineral depending on its extra-framework cation contents (Coombs *et al.*, 1998).

Chemical composition

Analytical results for the structurally characterised ivanyukitegroup minerals are provided in Table 1 in comparison with the previously determined compositions of ivanyukite-K and ivanyukite-Cu (Yakovenchuk *et al.*, 2009). The empirical formulas of the ivanyukite-group minerals were calculated on the basis of Si = 3 (instead of Si+Al = 3 used by Yakovenchuk *et al.* (2009), as all analyses are deficient with respect to the octahedral cations). The following empirical formulas have been obtained:

$$\begin{split} &(\mathrm{Na}_{1.83}\mathrm{K}_{0.92}\mathrm{Ca}_{0.03})_{\Sigma2.78}[(\mathrm{Ti}_{3.66}\mathrm{Nb}_{0.18}\mathrm{Fe}_{0.03}^{2+}\mathrm{Al}_{0.01})_{\Sigma3.88}\\ &\{\mathrm{O}_{2.44}(\mathrm{OH})_{1.56}\}_{\Sigma4.00}(\mathrm{SiO}_{4})_{3}\cdot 5.50\mathrm{H}_{2}\mathrm{O}-\mathrm{ivanyukite}\text{-Na-}T;\\ &(\mathrm{Na}_{1.29}\mathrm{K}_{0.97}\mathrm{Ca}_{0.02})_{\Sigma2.28}[(\mathrm{Ti}_{3.58}\mathrm{Nb}_{0.16}\mathrm{Fe}_{0.02}^{2+}\mathrm{Al}_{0.02}\mathrm{Mn}_{0.01})_{\Sigma3.79}\\ &\{(\mathrm{OH})_{2.46}\mathrm{O}_{1.54}\}_{\Sigma4.00}(\mathrm{SiO}_{4})_{3}\cdot 5.80\mathrm{H}_{2}\mathrm{O}-\mathrm{ivanyukite}\text{-Na-}C;\\ &(\mathrm{K}_{1.07}\mathrm{Na}_{0.12}\mathrm{Ca}_{0.04})_{\Sigma1.23}[(\mathrm{Ti}_{3.63}\mathrm{Nb}_{0.17}\mathrm{Fe}_{0.03}^{2+}\mathrm{Al}_{0.01}\mathrm{Mn}_{0.01})_{\Sigma3.85}\\ &\{(\mathrm{OH})_{3.25}\mathrm{O}_{0.75}\}_{\Sigma4.00}(\mathrm{SiO}_{4})_{3}\cdot 4.00\mathrm{H}_{2}\mathrm{O}-\mathrm{ivanyukite}\text{-K}\\ &(\mathrm{ion-exchanged form});\\ &(\mathrm{K}_{0.76}\mathrm{Cu}_{0.45}\mathrm{Ca}_{0.04})_{\Sigma1.25}[(\mathrm{Ti}_{3.56}\mathrm{Nb}_{0.17}\mathrm{Fe}_{0.03}^{2+}\mathrm{Al}_{0.01})_{\Sigma3.77} \end{split}$$

$$\{(OH)_{3.08}O_{0.92}\}_{\Sigma4.00}(SiO_4)_3 \cdot 3.76H_2O - Cu-rich ivanyukite-K$$

(ion-exchanged form).

Raman spectroscopy

The Raman spectra of ivanyukite-Na-*T*, ivanyukite-Na-*C*, and Cu-rich ivanyukite-K are shown in Fig. 3. The spectrum of cubic Cu-rich ivanyukite-K is similar to that of pharmacosiderite from Cornwall, England, taken from sample R050574 of the RRUFF project (Lafuente *et al.*, 2015). The assignments of the absorption bands were made by analogy with structurally related pharmacosiderite (Frost and Kloprogge, 2003; Filippi, 2004; Filippi *et al.*, 2007) and titanosilicates (Celestian *et al.*, 2013; Pakhomovsky *et al.*, 2018; Yakovenchuk *et al.*, 2019) and are given in Table 2.

The intense vibrational bands at 961, 929, 924 and 1030 cm^{-1} can be attributed to asymmetric stretching vibrations of SiO₄



Fig. 3. Raman spectra of ivanyukite-group minerals.

tetrahedra, while the bands at 840, 844, and 845, 941 cm⁻¹ are assigned to symmetric vibration modes involving the same bonds (Filippi, 2004; Celestian *et al.*, 2013). Weak bands at 714 and 716 cm⁻¹ observed for ivanyukite-Na-*C* and Cu-rich ivanyukite-K may be attributed to the hydroxyl deformation (librational) mode (Frost and Kloprogge, 2003; Seki *et al.*, 2020). The most intense bands at 595 and 599 cm⁻¹ for rhombohedral and cubic ivanyukite-Na are significantly shifted (by ~60 cm⁻¹) in comparison with the band at 533 cm⁻¹ observed in the spectrum of Cu-rich ivanyukite-K and are related to the asymmetric bending vibrations of Si-O bonds or overlapping stretching vibrations of Ti-O bonds (Filippi *et al.*, 2007; Celestian *et al.*, 2013). This band also can be due to Cu–O stretching vibrations of mixed Cu–O–Ti stretching vibrations involving a Cu–O3 bond. The bands in the range 350-500 cm⁻¹ correspond to symmetric bending vibrations of O-Si-O bonds and overlapping stretching vibrations of Ti-O bonds (Filippi *et al.*, 2007; Pakhomovsky *et al.*, 2018; Yakovenchuk *et al.*, 2019). The bands at 460 and 494 cm⁻¹ assigned to different modes of Ti-O stretching vibrations. Bands of different intensities in the region of 200-350 cm⁻¹ belong to the different bending vibration modes of the Ti-O bonds in TiO₆ octahedra (Frost and Kloprogge, 2003; Filippi, 2004). The bands with the wave numbers below 200 cm⁻¹ belong to translational vibrations. The band at 126–128 cm⁻¹ is observed in the Raman spectra of Na-bearing samples and is absent in the Raman spectrum of

 Table 2. Raman shifts in the ivanyukite-group minerals spectra and their assignment.

	Raman shift (cm	-1)	
Ivanyukite-Na- <i>T</i> MEC-3184	Ivanyukite-Na-C MEC-3183	Cu-rich ivanyukite-K exchanged-form	Assignment
126	128		lattice vibrations
217	219	229	TiO ₆
258s	255s	266	TiO ₆
323	319		TiO ₆
		342	TiO ₆
355	356		SiO ₄
370	378		SiO ₄
	460	493	TiO ₆
		533s	SiO ₄ , TiO ₆
586s	595s	599	SiO ₄ , TiO ₆
	714	716w	ОН
844	845	840	SiO ₄
934s	929s	961s	SiO ₄
	1030w		SiO ₄
1624	1625	1605	H ₂ O
3250	3250		ОН
		3310w	ОН
		3350	ОН
	3388		ОН
3450	3440	3440	H ₂ O

sh = shoulder. s = strong intensity. w = weak

the Na-free Cu-rich ivanyukite-K and probably responds to translation modes of Na.

In the spectra, there are weak characteristic bands of the v_2 bending vibrations of the H–O–H bonds in the range of 1600–1625 cm⁻¹. The bands in the region of 3250–3400 cm⁻¹ (Fig. 3) correspond to the stretching vibrations in the O–H bonds of hydroxyl groups, whereas bands in the range 3440–3450 cm⁻¹ correspond to the same vibrations in the H₂O molecules (Seki *et al.*, 2020).

In general, the spectrum of ivanyukite-Na-*C* is intermediate between the spectra of rhombohedral ivanyukite-Na-*T* and cubic Cu-rich ivanyukite-K. It contains bands near 128, 340, 370 and 590 cm⁻¹ that are characteristic of ivanyukite-Na-*T* and at the same time has bands near 490 and 714 cm⁻¹ that are characteristic of Cu-rich ivanyukite-K. This can be explained by the presence of domains with both trigonal and cubic symmetries within the same crystals of ivanyukite-Na-*C*.

Crystal structure

The crystal data, data collection and structure refinement details are given in Table 3, atom coordinates are in Tables 4–8. Anisotropic displacement parameters, selected bond lengths and other details of the structure refinement are in crystallographic information files deposited with the Principal Editor of *Mineralogical Magazine* and are available as Supplementary material (see below).

The crystal structures of all ivanyukite-group minerals studied (Fig. 4) possess a pharmacosiderite structure topology and are based upon topologically identical three-dimensional frameworks (Krivovichev, 2005). The main structural feature of the group is the presence of cubane-like $[Ti_4O_4]^{8+}$ clusters formed by four edge-sharing TiO₆ octahedra (Oleksiienko *et al.*, 2017). The $[Ti_4O_4]^{8+}$ clusters are connected by sharing corners with SiO₄ tetrahedra and form a negatively charged $[(TiO)_4(SiO_4)_3]^{4-}$ framework. The framework has a 3-dimensional system of channels defined by 8-membered rings (8-MRs) with a free (suitable for migration) crystallographic diameter of ~3.5 Å (Yakovenchuk *et al.*, 2009). The channels are occupied by extraframework cations (e.g. Na⁺, K⁺, Cu²⁺) and H₂O molecules.

Ivanyukite-Na-T

Ivanyukite-Na-T crystallises in the non-centrosymmetric R3m space group. In contrast to the cubic compounds (Behrens

Table 3. Data collection information and structure-refinement parameters for the ivanyukite group of minerals.

Crystal data					
Mineral	Ivanyukite-Na- <i>T</i>	Ivanyukite-Na-C	Ivanyukite-Na-C	Ivanyukite-K	Cu-rich ivanyukite-K
Temperature (K)	293(2)	293(2)	293(2)	293(2)	293(2)
Crystal system	trigonal	cubic	trigonal	cubic	cubic
Space group	<i>R</i> 3m	<i>P</i> 43m	<i>R</i> 3m	<i>P</i> 43m	<i>P</i> 43m
a = b (Å)	10.932(4)	7.784(2)	10.926(3)	7.8711(3)	7.8507(6)
c (Å)	13.609(7)	7.784(2)	13.776(4)	7.8711(3)	7.8507(6)
β (°)	120	90	120	90	90
Volume (Å ³)	1408.5(12)	471.6(3)	1424.2(10)	487.65(6)	483.87(11)
Ζ	3	1	3	1	1
ρ_{calc} (g/cm ³)	2.420	2.407	2.343	2.197	2.298
$M ({\rm mm^{-1}})$	2.085	2.127	2.028	2.121	2.839
Data collection					
Crystal size (mm ³)	$0.11 \times 0.11 \times 0.02$	$0.17 \times 0.17 \times 0.17$	$0.17 \times 0.17 \times 0.17$	0.11 × 0.11 × 0.02	0.07× 0.07×0.02
2θ range for data collection (°)	7.376 to 52.926	7.404 to 62.47	7.318 to 52.946	7.322 to 54.828	7.34 to 54.982
Index ranges	$-8 \le h \le 13$,	$-10 \le h \le 11$,	$-13 \le h \le 13$,	$-9 \le h \le 2$,	-7 ≤ h ≤ 7,
-	$-12 \le k \le 10,$	$-9 \le k \le 10,$	$-13 \le k \le 13$,	$-8 \le k \le 6$,	$-4 \le k \le 10,$
	$-11 \le l \le 16$	$-9 \le l \le 10$	$-15 \le l \le 17$	$-4 \le l \le 10$	$-9 \le l \le 1$
Reflections collected	1303	1954	1558	632	648
Independent reflections	531	318	711	243	246
R _{int} ; R _{sigma}	0.0950; 0.0700	0.1648; 0.0919	0.0847; 0.0886	0.0317; 0.0311	0.0351; 0.0329
Refinement					
Data/restraints/parameters	531/50/72	318/0/26	711/1⁄69	243/6/21	246/0/24
Goodness-of-fit on F ²	1.137	1.141	1.079	1.247	1.226
Final R indexes $[I > =2\sigma(I)]$	$R_1 = 0.0997$, w $R_2 = 0.2515$	$R_1 = 0.0981$, w $R_2 = 0.2567$	$R_1 = 0.0983$, w $R_2 = 0.2511$	$R_1 = 0.0482$, w $R_2 = 0.1200$	$R_1 = 0.0477$, w $R_2 = 0.1084$
Final R indexes [all data]	$R_1 = 0.1048$, w $R_2 = 0.2583$	$R_1 = 0.1107$, w $R_2 = 0.2670$	$R_1 = 0.1040$, w $R_2 = 0.2588$	$R_1 = 0.0571$, w $R_2 = 0.1298$	$R_1 = 0.0574$, w $R_2 = 0.1172$
Largest diff. peak/hole (e^{-} Å ⁻³)	1.55/-1.61	1.37/-0.77	1.49/-1.42	0.77/-0.52	0.61/-0.43
Flack parameter	0.45(16)	0.47(14)	0.33(12)	-0.07(5)	0.46(6)

Table 4. Atomic coordinates, displacement parameters ($Å^2$), and site occupation for ivanyukite-Na-*T*.

Site	Occ.	x/a	y/b	z/c	U _{iso}
Ti1	Ті	0.1421(4)	0.5710(2)	0.0461(4)	0.0178(12)
Ti2	Ti	0	0	0.1933(6)	0.020(2)
Si1	Si	0.1676(3)	0.3351(6)	0.1686(6)	0.0202(18)
K1	K _{0.50}	1/3	2/3	0.323(4)	0.092(19)
Na1	Na _{0.52}	0.5313(17)	0.4687(17)	0.230(2)	0.061(8)
01	0	0.1545(18)	0.0772(9)	0.2931(18)	0.020(4)
02	0	0.0856(10)	0.171(2)	0.1260(19)	0.028(5)
03	0	0.1680(9)	0.3359(18)	0.2917(15)	0.019(4)
04	0	0.0815(13)	0.4123(13)	0.1288(10)	0.019(3)
05	0	1/3	2/3	0.121(2)	0.0080(17)
06	$(H_2O)_{0.50}$	0.428(4)	0.2139(18)	0.250(4)	0.093(14)
07	(H ₂ O) _{0.66}	0.4764(19)	0.5236(19)	0.357(3)	0.053(9)
08	(H ₂ O) _{0.50}	1/3	2⁄3	0.429(6)	0.035(9)

et al., 1996; Rocha and Anderson, 2000; Xu et al., 2004), the crystal structure contains two crystallographically independent Ti sites (Fig. 4a). Both TiO₆ octahedra have very similar average <Ti-O> bond lengths of 1.959 and 1.931 Å, but their polyhedral volumes are somewhat different, 9.77 and 9.36 Å³ for Ti1O₆ and Ti2O₆ polyhedra, respectively. The framework contains one independent Si and five independent O sites. The Si-O bond lengths are in the range 1.63-1.68 Å with the mean <Si-O> distance of 1.655 Å. In contrast to the previously reported structure (Yakovenchuk et al., 2009), there is an additional half-populated O8 (H₂O) site present located near (1.45 Å) the K1 site. The additional H₂O site is likely to be populated when the K1 site is vacant. The geometry of the extra-framework cation configuration is very close to that described by Yakovenchuk et al. (2009), with Na atoms in fivefold and K atoms in sevenfold coordination. The K site forms bonds to three framework O sites, two of which are bonded to the Ti2 site of the smaller Ti2O₆ octahedron. Dadachov and Harrison (1997) pointed out that the symmetry reduction from cubic to trigonal observed for the $Na_4[(TiO)_4(SiO_4)_3]$ ·6H₂O compound occurs as a result of inclusion of an additional guest Na1 cation and its interaction with the framework O atoms. The same is the case for the crystal structure of ivanyukite-Na-*T*, where extra-framework cations are located in the framework cavities (Fig. 5a) and interact with framework O atoms, inducing the rhombohedral distortion. The structural formula of ivanyukite-Na-T determined from the structure refinement can be written as $Na_{1.60}K_{0.50}[Ti_4O_{2.10}(OH)_{1.90}(SiO_4)_3] \cdot 5.5H_2O$.

Ivanyukite-Na-C

Like the majority of the pharmacosiderite-supergroup minerals (Rumsey *et al.*, 2010), cubic ivanyukite-Na-*C* crystallises in the $P\bar{4}3m$ space group (Fig. 4b). The framework sites contain one symmetrically independent Si1 and one Ti1 site coordinated by the O1 and O2 atoms. The mean bond lengths for SiO₄ tetrahedra, <1.640> Å, and TiO₆ octahedra, <1.947> Å, are in good agreement with their full occupancies. The K1 site is situated at the centre of the 8-MR with the site occupation factor (s.o.f.) = 0.42 and is bonded to eight O2 and four O3(H₂O) atoms with the bond lengths of 3.228(3) and 3.185(4) Å, respectively. The Na atoms occupy the 24*j* site located at 1.51 Å from the K1 site. Due to the short Na1–Na1 distance (~1.5 Å), this site is predominantly vacant with the assigned occupancy Na_{0.10}H₂O_{0.15}. The Na atoms are 6-coordinated by two O2, two O3 (H₂O) and two O4 (H₂O) atoms. Such a coordination of Na in pharmacosiderite-

Table 5. Atomic coordinates, displacement parameters ($Å^2$), and site occupation for cubic ivanyukite-Na-*C*.

Site	Occ.	x/a	y/b	z/c	U _{iso}
Ti1 Si1 K1 Na1 O1 O2	Ti Si $K_{0.25}$ $(H_2O)_{0.15}Na_{0.10}$ O O U	0.6430(3) ¹ / ₂ ¹ / ₂ 0.668(7) 0.3845(17) 0.6224(11) 0.182(4)	0.3570(3) 0 0.070(4) 0.3845(17) 0.1200(14) 0.182(4)	0.6430(3) ¹ / ₂ 0 0.930(4) 0.6155(17) 0.6224(11) 0.812(4)	0.0215(12) 0.0225(18) 0.11(3) 0.051(13) 0.026(4) 0.024(3) 0.120(18)
00	1120	0.102(7)	0.102(4)	0.010(4)	0.120(10)

Table 6. Atomic coordinates, displacement parameters $(Å^2)$, and site occupation for trigonal ivanyukite-Na-C.

Site	Occ.	x/a	y/b	z/c	U _{iso}
Ti1	Ті	0.1418(4)	0.5709(2)	0.0449(3)	0.0182(12)
Ti2	Ti	0	0	0.1967(5)	0.0169(16)
Si1	Si	0.1677(3)	0.3354(7)	0.1689(6)	0.0211(16)
K1	K _{0.40}	1/3	2/3	0.316(2)	0.052(13)
Na1	Na _{0.50}	0.5329(15)	0.4671(15)	0.2279(16)	0.018(10)
01	0	0.1531(18)	0.0766(9)	0.2965(15)	0.024(4)
02	0	0.0848(11)	0.170(2)	0.1288(14)	0.024(5)
03	0	0.1689(10)	0.338(2)	0.2895(14)	0.026(5)
04	0	0.0830(15)	0.4131(15)	0.1274(8)	0.022(3)
05	0	1/3	2/3	0.115(2)	0.019(7)
06	H ₂ O	0.443(3)	0.2217(14)	0.261(2)	0.054(7)
07	H ₂ O	0.4798(18)	0.5202(18)	0.355(3)	0.093(16)

Table 7. Atomic coordinates, displacement parameters $(Å^2)$, and site occupation for ivanyukite-K.

Site	Occ.	x/a	y/b	z/c	U _{iso}
Ti1	Ti	0.64727(19)	0.35273(19)	0.35273(19)	0.0124(7)
Si1	Si	1/2	1/2	0	0.0153(11)
K1	K _{0.42}	1/2	0	0	0.28(4)
01	0	0.3854(9)	0.3854(9)	0.3854(9)	0.019(3)
02	0	0.6198(6)	0.3802(6)	0.1190(8)	0.0133(14)
03	H ₂ O	0.190(2)	0.190(2)	0.190(2)	0.121(10)

Table 8. Atomic coordinates, displacement parameters (\mathring{A}^2), and site occupation for Cu-rich ivanyukite-K.

Site	Occupancy	x/a	y/b	z/c	U _{iso}
Ti1	Ті	0.3528(2)	0.3528(2)	0.3528(2)	0.0120(7)
Si1	Si	1/2	0	1/2	0.0159(12)
Cu1	Cu _{0.14} (H ₂ O) _{0.19}	0.810(2)	0.190(2)	0.190(2)	0.136(13)
K1	K _{0.25}	1/2	0	0	0.09(2)
01	0	0.6160(10)	0.3840(10)	0.3840(10)	0.016(3)
02	0	0.3801(6)	0.1196(9)	0.3801(6)	0.0148(16)
03	(H ₂ O) _{0.50}	0.351(7)	0	0	0.12(2)

type compounds has not been observed previously. In the crystal structure of a Na germanate compound (Nowotny and Wittmann, 1954), two Na sites are located at the centres of the 8-MRs (also one site disordered), whereas, in the structure of natropharmacosiderite, Na occupies a split site at the centre of the 8-MR (Hager *et al.*, 2010). The refined crystal chemical formula of ivanyukite-Na-*C* can be written as $Na_{1.20}K_{0.75}[Ti_4(OH)_{2.05}O_{1.95}(SiO_4)_3]\cdot 5.8H_2O$.

Refinement of the same material in the *R*3*m* space group yields a model similar to that of ivanyukite-Na-*T*, but with the slightly



Fig. 4. A general view of crystal structures of ivanyukite-group minerals: (a) ivanyukite-Na-*T*; (b) ivanyukite-Na-*C*; (c) ivanyukite-K; (d) Cu-rich ivanyukite-K in cationcentred polyhedral representation (TiO₆ octahedra are light blue, SiO₄ tetrahedra are blue, oxygen sites shown as red spheres, K – lilac, Na – yellow and Cu - teal. The spheres are filled according to atom occupancy.

different extra-framework composition. The O8 site is vacant, but the O6 and O7 H₂O sites are fully populated. The increasing H₂O content is associated with the slight increase in the unit-cell volume from 1408.5(12) (for ivanyukite-Na-*T*) to 1424.2(10) Å³. Compared to ivanyukite-Na-*T*, the occupancies of the Na1 and K1 sites decrease slightly. The crystal chemical formula can be written as $Na_{1.50}K_{0.40}[Ti_4(OH)_{2.10}O_{1.90}(SiO_4)_3]$ ·6H₂O.

Ivanyukite-K

Ivanyukite-K was obtained through decationisation of the crystal of ivanyukite-Na-*T* used for the structure refinement. The crystal structure was solved in the $P\bar{4}3m$ space group (Fig. 4b) and refined to $R_1 = 0.048$. The crystal structure of ivanyukite-K has the same framework as ivanyukite-Na-*C* and contains independent Si and Ti sites and two O sites. The extra-framework content (Fig. 5b) is composed from the fully populated O3 (H₂O) site and the K1 site with s.o.f. = 0.42. The refined formula can be written as K_{1.26}(Ti₄(OH)_{2.74}O_{1.26}(SiO₄)₃]·4H₂O.

Cu-rich ivanyukite-K

For the initial refinement of the crystal structure of Cu-exchanged ivanyukite, the structure model of ivanyukite-K was used. The K1 site has an occupancy of 0.25. An additional electron-density peak of 4 e^- was observed near the K1 site (1.17 Å) (Fig. 6b) that was interpreted as an additional O3 (H₂O) site with s.o.f. = 0.5. Cu was assigned to the O4 site (identical to the O3 site in the crystal structure of ivanyukite-K) with mixed occupancy (H₂O)_{0.19}Cu_{0.14}. According to the structure refinement, the Cu atoms are coordinated by three O3 and one O2 sites with the Cu–O distances of 2.46 and 2.62 Å, respectively. The refined formula of Cu-rich ivanyukite-K can be written as Cu_{0.54}K_{0.75}[Ti₄(OH)_{2.17} O_{1.83}(SiO₄)₃]·3.76H₂O.

Discussion

Twinning and symmetry of ivanyukite-Na-C

The Raman spectrum of ivanyukite-Na-C (Fig. 3) contains bands corresponding to both rhombohedral and cubic ivanyukite-type



Fig. 5. Arrangement of extra-framework cations in the crystals structures of (a) ivanyukite-Na-T and (b) ivanyukite-K.



Fig. 6. Observed electron density map around K1 and O3 sites (projection on (001) plane), contour intervals are 0.5 e^- Å⁻³ in the crystal structures of (a) ivanyukite-K and (b) Cu-rich ivanyukite-K.

structures. As the beam diameter is $2-5\,\mu$ m, this duality may be related to the regular intergrowths of the two ivanyukite-Na polymorphs or to the presence in the same crystal of domains with different symmetries.

In the course of single-crystal X-ray diffraction experiment, a total of 2205 reflections were collected, of which 940 were indexed in the cubic cell and 669 in the rhombohedral cell; 338 reflections overlapped. During data reduction, it was found that the crystal



Fig. 7. (a) Reconstructed *hk*0 section of reciprocal space obtained from the ivanyukite-Na-C crystal studied. (b) Generation of a reciprocal lattice with cubic (black) and trigonal (yellow) symmetry oriented on the *hk*0 section of reciprocal space; (c) *h0l* section of reciprocal space, and (d) reciprocal lattices oriented on the *h0l* section of reciprocal space.



Fig. 8. Distortion of a cubane-like cluster in the rhombohedral structure of ivanyukite-Na-T in comparison to its ideal cubic symmetry in the crystal structure ivanyukite-K.



Fig. 9. Relation between content of main extra-framework cations K, Na and Cu in the ivanyukite-group minerals after Yakovenchuk *et al.* (2009) with our data plotted. Green arrow indicates evolution of chemical composition through time.

of ivanyukite-Na-*C* was a two-component twin (with the *R*3*m* and $P\bar{4}3m$ symmetries) related by a threefold axis (in both cells) with the twinning matrix [0.6697 0.3264 0.3307 / 0.3427 -0.3281 -0.3287 / 0.3668 0.6858 -0.3155] [~ $\frac{2}{3}$ $\frac{1}{3}$ $\frac{1}{3}$ - $\frac{1}{3}$



Na_{1.50}K_{0.40}[Ti₄(OH)_{2.10}O_{1.90}(SiO₄)₃]·6H₂O, respectively. It is quite probable that this composition is on the border of stability between the two forms. It can be hypothesised that ivanyukite-Na was initially trigonal and transformed into the cubic form after partial loss of Na. The transformation was accompanied by the migration of K⁺ cations. The further decrease of the extra-framework Na content through the Na⁺ + O²⁻ ↔ \Box + OH⁻ substitution mechanism (protonation) results in the formation of ivanyukite-K.

Ion-exchange induced transition R3m \rightarrow P43m

The transformation of ivanyukite-Na-T into a cubic form owing to the release of Na in aqueous solutions of NH₄Cl, CsCl, RbCl, CuSO₄, and Clerici solutions was reported previously by Yakovenchuk et al. (2008). Additionally, Spiridonova et al. (2011) demonstrated the $R3m \rightarrow P\bar{4}3m$ space-group change for the Sr- and Rb-exchanged forms of ivanyukite-Na-T. The partial loss of Na in ivanyukite-Na-T in our experiments leads to the significant reorganisation of the extra-framework cations with K atoms migrating to the centres of 8-MRs (Fig. 5). This migration leads to the weakening of the interaction with the framework oxygen atoms, leading to the relaxation of the structure and its adoption of a higher (cubic) symmetry. The transformation results in the deformation of the -Ti-O-Ti-O- rhombus and the elongation of the Ti … Ti distance from 3.114 Å in ivanyukite-Na-T to 3.279 Å in ivanyukite-K and shrinking along the O-O direction (Fig. 8). The transition was observed *in situ* by means of a polarising microscope; the release of Na and the increase in symmetry was confirmed by the birefringence disappearing under crossed polars during the course of ion-exchange.

Evolution of chemical composition

The key point in the chemical evolution of the ivanyukite-group minerals is the permanent decrease of the Na content along the series ivanyukite-Na- $T \rightarrow$ ivanyukite-Na- $C \rightarrow$ ivanyukite-K \rightarrow

 $\downarrow K^+ + (OH)^- \rightarrow Cu^{2+} + O^{2-}$

Cu[Ti₄(OH)₂O₂(SiO₄)₃]·7H₂O – ivanyukite-Cu

Fig. 10. Evolution of ivanyukite-group minerals: three species in one sample, Koashva mine, Khibiny. The sample is from a private collection (VNY, under study). Photo by Gregory Ivanyuk .

Cu-rich ivanyukite-K \rightarrow ivanyukite-Cu. The relationships between the chemical compositions of these minerals are shown in Fig. 9. Both ivanyukite-K and ivanyukite-Cu may form directly from ivanyukite-Na-T. The cation-exchange experiments with progressive addition of Cu to natural ivanyukite-K produces a green colour indicative of the decationisation process in the series ivanyukite-Na-T to Cu-rich ivanyukite-K and potentially ivanyukite-Cu. The addition of Cu to natural ivanyukite-K produces a light-blue colour (Fig. 9) and the subsequent addition of Cu leads to formation of ivanyukite-Cu with a distinctly green colour (Fig. 2d, Fig. 9). The decrease in the total cationic charge excluding atoms from 18.44 (ivanyukite-Na-T), hydrogen 17.54 (ivanyukite-Na-C) to 16.73 (ivanyukite-K) and 16.92 (Cu-rich ivanyukite-K) indicates the significant role of hydrogen atoms in these substitutions that enter the structure through the protonation of the O framework sites.

The ivanyukite-group minerals possess outstanding ion-exchange properties exemplified by several different species/polymorphs appearing in the same physical sample (Fig. 10). Ivanyukite-Na with both R3m and $P\overline{4}3m$ domains loses Na by the substitution Na⁺ + O²⁻ $\leftrightarrow \square$ + OH⁻, leading to the formation of ivanyukite-K. The incorporation of Cu derived from alteration of primary minerals (such as djerfisherite, chalcopyrite or chlorbartonite) leads to the formation of ivanyukite-Cu.

Conclusions

The observed mineralogical and structural relations between ivanyukite-Na-T, ivanyukite-Na-C, ivanyukite-K and Cu-rich ivanyukite-K have confirmed the existence of the 'ivanyukite- $Na-T \rightarrow ivanyukite-Na-C \rightarrow ivanyukite-K \rightarrow Cu-rich ivanyukite K \rightarrow$ ivanyukite-Cu' transformational series (similar to the 'kazakovite \rightarrow tisinalite' (Khomyakov et al., 1974), 'zirsinalite \rightarrow lovozerite' (Khomyakov, 1977), 'parakeldyshite \rightarrow keldyshite' (Kabanova *et al.*, 2020) series). The evolution is governed by the outstanding ion-exchange properties of the pharmacosiderite-structured microporous titanosilicate framework. Ivanyukite-Na-T (R3m) loses Na by the substitution $Na^+ + O^{2-} \leftrightarrow \Box + OH^-$, which is accompanied by the migration of K atoms, resulting in its transformation into ivanyukite-Na-C ($P\bar{4}3m$). The further loss of Na⁺ by the same process leads to the formation of ivanyukite-K. The ion-exchange reaction $K^+ + OH^- \leftrightarrow Cu^{2+} + O^{2-}$ results in the formation of ivanyukite-Cu. The nature of the ivanyukite-Na-C crystals with separate R3m and $P\overline{4}3m$ domains was confirmed by Raman spectroscopy and optical observations.

The experimental results of this study are relevant to the understanding of the post-crystallisation processes in the hyperagpaitic rocks of the Kola alkaline massifs and the genesis of new mineral species, leading to the increased mineralogical diversity in these geochemical environments.

Supplementary material. To view supplementary material for this article, please visit https://doi.org/10.1180/mgm.2021.51

Acknowledgements. The research is supported by the Russian Foundation for Basic Research, grant 18-29-12039 and President of Russia grant for the leading scientific schools (grant NSh-2526.2020.5). X-ray diffraction studies have been performed at the XRD Research Resource Centre of St. Petersburg State University.

References

Agilent Technologies. (2014) CrysAlis CCD and CrysAlis RED. Oxford Diffraction Ltd, Yarnton, Oxfordshire, UK.

- Anderson M.W., Terasaki O., Ohsuna T., Malley P.J.O., Philippou A., Mackay S.P., Ferreira A., Rocha J. and Lidin S. (1995) Microporous titanosilicate ETS-10: A structural survey. *Philosophical Magazine B*, **71**, 813–841.
- Anson A., Lin C.C.H., Kuznicki S.M. and Sawada J.A. (2009) Adsorption of carbon dioxide, ethane, and methane on titanosilicate type molecular sieves. *Chemical Engineering Science*, 64, 3683–3687.
- Behrens E.A. and Clearfield A. (1997) Titanium silicates, $M_3HTi_4O_4(SiO_4)_3\cdot 4H_2O$ (M = Na⁺, K⁺),with three-dimensional tunnel structures for the selective removal of strontium and cesium from wastewater solutions. *Microporous Materials*, 11, 65–75.
- Behrens E.A., Poojary D.M. and Clearfield A. (1996) Syntheses, crystal structures, and ion-exchange properties of porous titanosilicates, HM₃Ti₄O₄(SiO₄)₃·4H₂O (M = H⁺, K⁺, Cs⁺), structural analogues of the mineral pharmacosiderite. *Chemistry of Materials*, **8**, 1236–1244.
- Behrens E.A., Sylvester P. and Clearfield A. (1998a) Assessment of a sodium nonatitanate and pharmacosiderite-type ion exchangers for strontium and cesium removal from DOE waste simulants. *Environmental Science & Technology*, **32**, 101–107.
- Behrens E.A., Poojary D.M. and Clearfield A. (1998b) syntheses, x-ray powder structures, and preliminary ion-exchange properties of germaniumsubstituted titanosilicate pharmacosiderites: HM₃(AO)₄(BO₄)₃·4H₂O (M = K, Rb, Cs; A = Ti, Ge; B = Si, Ge). *Chemistry of Materials*, **10**, 959–967.
- Bosi F., Hatert F., Hålenius U., Pasero M., Miyawaki R. and Mills S.J. (2019) On the application of the IMA–CNMNC dominant-valency rule to complex mineral compositions. *Mineralogical Magazine*, 83, 627–632.
- Britvin S.N., Gerasimova L.G., Ivanyuk G.Y., Kalashnikova G.O., Krzhizhanovskaya M.G., Krivovivhev S.V., Mararitsa V.F., Nikolaev A.I., Oginova O.A., Panteleev V.N., Khandobin V.A., Yakovenchuk V.N. and Yanicheva N.Y. (2016) Application of titanium-containing sorbents for treating liquid radioactive waste with the subsequent conservation of radionuclides in Synroc-type titanate ceramics. *Theoretical Foundations of Chemical Engineering*, **50**, 598–606.
- Celestian A.J., Powers M. and Rader S. (2013) In situ Raman spectroscopic study of transient polyhedral distortions during cesium ion exchange into sitinakite. *American Mineralogist*, **98**, 1153–1161.
- Chapman D.M. and Roe A.L. (1990) Synthesis, characterization and crystal chemistry of microporous titanium-silicate materials. *Zeolites*, 10, 730–737.
- Chukanov N.V. and Pekov I.V. (2005) Heterosilicates with tetrahedral-octahedral frameworks: mineralogical and crystal-chemical aspects. Pp. 105–143 in: *Micro- and Mesoporous Mineral Phases* (G. Ferraris and S. Merlino, editors). Reviews in Mineralogy and Geochemistry, 57. Mineralogical Society of America, Chantilly, Virginia, USA.
- Clearfield A. (2001) Structure and ion exchange properties of tunnel type titanium silicates. *Solid State Sciences*, **3**, 103–112.
- Coombs D.S., Alberti A., Armbruster T., Artioli G., Colella C., Galli E., Grice J.D., Liebau F., Mandarino J.A., Minato H., Nickel E.H., Passaglia E., Peacor D.R., Quartieri S., Rinaldi R., Ross M., Sheppard R.A., Tillmanns E. and Vezzalini G. (1998) Recommended nomenclature for zeolite minerals: report of the subcommittee on zeolites of the International Mineralogical Association, Commission on New Minerals and Mineral Names. *Mineralogical Magazine*, **62**, 533–571.
- Dadachov M.S. and Harrison W.T.A. (1997) Synthesis and crystal structure of Na₄[(TiO)₄(SiO₄)₃]·6H₂O, a rhombohedrally distorted sodium titanium silicate pharmacosiderite analogue. *Journal of Solid State Chemistry*, **134**, 409–415.
- Filippi M. (2004) Oxidation of the arsenic-rich concentrate at the Přebuz abandoned mine (Erzgebirge Mts., CZ): mineralogical evolution. *Science of The Total Environment*, **322**, 271–282.
- Filippi M., Doušová B. and Machovič V. (2007) Mineralogical speciation of arsenic in soils above the Mokrsko-west gold deposit, Czech Republic. *Geoderma*, 139, 154–170.
- Frost R.L. and Kloprogge J.T. (2003) Raman spectroscopy of some complex arsenate minerals—implications for soil remediation. Spectrochimica Acta Part A: Molecular and Biomolecular Spectroscopy, 59, 2797–2804.
- Gerasimova L.G., Nikolaev A.I., Shchukina E.S., Maslova M.V., Kalashnikova G.O., Samburov G.O. and Ivanyuk G.Y. (2019) Hydrochloric acidic processing of titanite ore to produce a synthetic analogue of korobitsynite. *Minerals*, 9, 315.

- Hager S.L., Leverett P., Williams P.A., Mills S.J., Hibbs D.E., Raudsepp M., Kampf A.R. and Birch W.D. (2010) The single-crystal X-ray structures of bariopharmacosiderite-C, bariopharmacosiderite-Q and natropharmacosiderite. *The Canadian Mineralogist*, 48, 1477–1485.
- Hatert F. and Burke E.A.J. (2008) The IMA-CNMNC dominant-constituent rule revisited and extended. *The Canadian Mineralogist*, **46**, 717–728.
- Kabanova N.A., Panikorovskii T.L., Shilovskikh V.V., Vlasenko N.S., Yakovenchuk V.N., Aksenov S.M., Bocharov V.N. and Krivovichev S.V. (2020) The $Na_{2-n}H_n[Zr(Si_2O_7)]\cdot mH_2O$ minerals and related compounds (n = 0-0.5; m = 0.1): structure refinement, framework topology, and possible Na⁺-ion migration paths. *Crystals*, **10**, 1016.
- Khomyakov A.P. (1977) New data on mineralogy of lovozerite group. Doklady Akademii Nauk SSSR, 237, 199–202.
- Khomyakov A.P., Semenov E.I., Es'kova E.M. and Voronkov A.A. (1974) Kazakovite – a new mineral of the lovozerite group. *Zapiski RMO*, **103**, 342–345.
- Krivovichev S. (2005) Topology of microporous structures. Pp. 17–68 in: *Micro- and Mesoporous Mineral Phases* (G. Ferraris and S. Merlino, editors). Reviews in Mineralogy and Geochemistry, 57. Mineralogical Society of America, Chantilly, Virginia, USA.
- Lafuente B., Downs R.T., Yang H. and Stone N. (2015) The power of databases: the RRUFF project. Pp. 1–30 in: *Highlights in Mineralogical Crystallography*. W. De Gruyter, Berlin
- Lin C.C.H., Dambrowitz K.A. and Kuznicki S.M. (2012) Evolving applications of zeolite molecular sieves. *The Canadian Journal of Chemical Engineering*, 90, 207–216.
- Majzlan J., Haase P., Plášil J. and Dachs E. (2019) Synthesis and stability of some members of the pharmacosiderite group, AFe₄(OH)₄(AsO₄)₃·nH₂O (A = K, Na, 0.5Ba, 0.5Sr). *The Canadian Mineralogist*, **57**, 663–675.
- Milne N.A., Griffith C.S., Hanna J.V., Skyllas-Kazacos M. and Luca V. (2006) Lithium Intercalation into the Titanosilicate Sitinakite. *Chemistry of Materials*, 18, 3192–3202.
- Momma K. and Izumi F. (2011) VESTA 3 for three-dimensional visualization of crystal, volumetric and morphology data. *Journal of Applied Crystallography*, **44**, 1272–1276.
- Nickel E.H. and Grice J.D. (1998) The IMA Commission on New Minerals and Mineral Names: procedures and guidelines on mineral nomenclature, 1998. *Mineralogy and Petrology*, 64, 237–263.
- Nowotny H. and Wittmann A. (1954) Zeolithische Alkaligermanate. Monatshefte für Chemie, 85, 558–574.
- Oleksiienko O., Wolkersdorfer C. and Sillanpää M. (2017) Titanosilicates in cation adsorption and cation exchange – A review. *Chemical Engineering Journal*, 317, 570–585.
- Pakhomovsky Y.A., Panikorovskii T.L., Yakovenchuk V.N., Ivanyuk G.Y., Mikhailova J.A., Krivovichev S. V., Bocharov V.N. and Kalashnikov A.O. (2018) Selivanovaite, NaTi₃(Ti,Na,Fe,Mn)₄[(Si₂O₇)₂O₄(OH,H₂O)₄]·nH₂O,

a new rock-forming mineral from the eudialyte-rich malignite of the Lovozero alkaline massif (Kola Peninsula, Russia). *European Journal of Mineralogy*, **30**, 525–535.

- Popa K. and Pavel C.C. (2012) Radioactive wastewaters purification using titanosilicates materials: State of the art and perspectives. *Desalination*, 293, 78–86.
- Rocha J. and Anderson M.W. (2000) Microporous titanosilicates and other novel mixed octahedral-tetrahedral framework oxides. *European Journal* of Inorganic Chemistry, 2000, 801–818.
- Rumsey M.S., Mills S.J. and Spratt J. (2010) Natropharmacoalumite, NaAl₄[(OH)₄(AsO₄)₃]·4H₂O, a new mineral of the pharmacosiderite supergroup and the renaming of aluminopharmacosiderite to pharmacoalumite. *Mineralogical Magazine*, **74**, 929–936.
- Seki T., Chiang K.-Y., Yu C.-C., Yu X., Okuno M., Hunger J., Nagata Y. and Bonn M. (2020) The bending mode of water: a powerful probe for hydrogen bond structure of aqueous systems. *The Journal of Physical Chemistry Letters*, **11**, 8459–8469.
- Sheldrick G.M. (2015) Crystal structure refinement with SHELXL. Acta Crystallographica, C71, 3-8.
- Spiridonova D.V., Krivovichev S.V., Yakovenchuk V.N. and Pakhomovsky Y.A. (2011) Crystal structures of the Rb- and Sr-exchanged forms of ivanyukite-Na-T. Geology of Ore Deposits, 53, 670–677.
- Xu H., Navrotsky A., Nyman M. and Nenoff T.M. (2004) Crystal chemistry and energetics of pharmacosiderite-related microporous phases in the K₂O-Cs₂O-SiO₂-TiO₂-H₂O system. *Microporous and Mesoporous Materials*, **72**, 209–218.
- Yakovenchuk V.N., Selivanova E.A., Ivanyuk G.Y., Pakhomovsky Y.A., Spiridonova D.V. and Krivovichev S. V. (2008) First natural pharmacosiderite-related titanosilicates and their ion-exchange properties. Pp. 27–35 in: *Minerals as Advanced Materials I.* Springer Berlin-Heidelberg.
- Yakovenchuk V.N., Nikolaev A.P., Selivanova E.A., Pakhomovsky Y.A., Korchak J.A., Spiridonova D.V., Zalkind O.A. and Krivovichev S.V. (2009) Ivanyukite-Na-T, ivanyukite-Na-C, ivanyukite-K, and ivanyukite-Cu: New microporous titanosilicates from the Khibiny massif (Kola Peninsula, Russia) and crystal structure of ivanyukite-Na-T. American Mineralogist, 94, 1450–1458.
- Yakovenchuk V.N., Selivanova E.A., Krivovichev S.V., Pakhomovsky Y.A., Spiridonova D.V., Kasikov A.G. and Ivanyuk G.Y. (2011) Ivanyukitegroup minerals: crystal structure and cation-exchange properties. Pp. 205–211 in: *Minerals as Advanced Materials II*. Springer Berlin Heidelberg, Berlin, Heidelberg
- Yakovenchuk V., Pakhomovsky Y., Panikorovskii T., Zolotarev A., Mikhailova J., Bocharov V., Krivovichev S. and Ivanyuk G. (2019) Chirvinskyite, (Na, Ca)₁₃(Fe,Mn,□)₂(Ti,Nb)₂(Zr,Ti)₃(Si₂O₇)₄(OH,O,F)₁₂, a new mineral with a modular wallpaper structure, from the Khibiny Alkaline Massif (Kola Peninsula, Russia). *Minerals*, **9**, 219.