

Nonlinear waves with a threefold rotational symmetry in pipe flow: influence of a strongly shear-thinning rheology

Emmanuel Plaut¹,†, Nicolas Roland¹,‡ and Chérif Nouar¹

¹LEMTA, Université de Lorraine and CNRS, UMR 7563, Vandœuvre-lès-Nancy, 54500, France

(Received 11 July 2016; revised 7 March 2017; accepted 7 March 2017; first published online 5 April 2017)

In order to model the transition to turbulence in pipe flow of non-Newtonian fluids, the influence of a strongly shear-thinning rheology on the travelling waves with a threefold rotational symmetry of Faisst & Eckhardt (Phys. Rev. Lett., vol. 91, 2003, 224502) and Wedin & Kerswell (*J. Fluid Mech.*, vol. 508, 2004, pp. 333–371) is analysed. The rheological model is Carreau's law. Besides the shear-thinning index n_C , the dimensionless characteristic time λ of the fluid is considered as the main non-Newtonian control parameter. If $\lambda = 0$, the fluid is Newtonian. In the relevant limit $\lambda \to +\infty$, the fluid approaches a power-law behaviour. The laminar base flows are first characterized. To compute the nonlinear waves, a Petrov-Galerkin code is used, with continuation methods, starting from the Newtonian case. The axial wavenumber is optimized and the critical waves appearing at minimal values of the Reynolds number Re_w based on the mean velocity and wall viscosity are characterized. As λ increases, these correspond to a constant value of the Reynolds number based on the mean velocity and viscosity. This viscosity, close to the one of the laminar flow, can be estimated analytically. Therefore the experimentally relevant critical Reynolds number Re_{wc} can also be estimated analytically. This Reynolds number may be viewed as a lower estimate of the Reynolds number for the transition to developed turbulence. This demonstrates a quantified stabilizing effect of the shear-thinning rheology. Finally, the increase of the pressure gradient in waves, as compared to the one in the laminar flow with the same mass flux, is calculated, and a kind of 'drag reduction effect' is found.

Key words: bifurcation, non-Newtonian flows, transition to turbulence

1. Introduction

The transition to turbulence in pipe flows of Newtonian fluids is abrupt and strongly subcritical (see, e.g. Eckhardt *et al.* 2007). The first turbulent structures, i.e. the ones which can be observed at the lowest values of the Reynolds number, are turbulent spots moving downstream, called 'puffs' (Wygnanski & Champagne 1973). The modelling of this transition is difficult, because of its highly nonlinear nature. Zikanov (1996) showed that streamwise vortices or rolls can generate strong streamwise streaks

through the lift-up mechanism, and that these streaks can undergo an inflectional wavy instability. The fully nonlinear simulations of Meseguer (2003) confirmed that this instability leads to turbulence. In the slightly different context of channel flows, it was shown by Waleffe (1997, 1998), that, besides the turbulent puff solutions, there also exist more symmetric and regular travelling wave solutions. These three-dimensional, unstable waves are 'precursors' of the puffs and are sustained because of similar mechanisms. Precisely, Waleffe described this self-sustaining process: the waves contain streamwise rolls and streamwise streaks, the former feeding the latter; the streaks through an 'inflectional instability' feed the fluctuating fields of the waves; these fluctuations reinforce the streamwise rolls through Reynolds stresses. Faisst & Eckhardt (2003), Wedin & Kerswell (2004) applied these ideas to pipe flows and discovered numerically new travelling wave solutions (figure 11b) similar in principle to the ones found by Waleffe (1998) in channel flows. These waves, that we denote hereafter 'EFKW waves', appear through an abrupt saddle-node bifurcation at a critical Reynolds number

$$Re_c(m_0 = 2) = 1359$$
 (1.1)

for the twofold symmetric waves,

$$Re_c(m_0 = 3) = 1251$$
 (1.2)

for the threefold symmetric waves. Here

$$Re = \overline{W}d/\nu, \tag{1.3}$$

with \overline{W} the mean speed or bulk velocity, d=2a the diameter of the pipe, ν the kinematic viscosity of the Newtonian fluid (table 1). The integer m_0 is the basic azimuthal wavenumber of the travelling waves: these waves are invariant under the rotation

$$\theta \mapsto \theta + 2\pi/m_0.$$
 (1.4)

with θ the azimuthal angle of a cylindrical coordinate system (r, θ, z) set around the pipe axis Oz. EFKW waves are also invariant under the translational symmetry

$$z \mapsto z + L_z \quad \text{with } L_z = 2\pi/q,$$
 (1.5)

 $L_z \simeq 2d, \ q \simeq 4/d$ the basic axial wavenumber, and of a further 'shift-and-reflect' symmetry

$$(r, \theta, z) \mapsto (r, -\theta, z + \pi/q) \implies (u, v, w, p) \mapsto (u, -v, w, p),$$
 (1.6)

with (u, v, w) the velocity components, p the pressure. Moreover, they depend on z and time t only through the combination z-ct with c a well-defined phase speed. All these properties permit spectral expansions of the type of (2.11) below. Consequently, the waves can be computed with pseudospectral methods and a rather low number of degrees of freedom, of the order of 5×10^3 , whereas direct numerical simulations of puffs require at least 2×10^5 degrees of freedom. Given the complexity of the equations of motion of non-Newtonian fluids, this is quite useful. This explains, to a large extent, the paradigm of our work, where we focus on the threefold symmetric EFKW waves. The fact that these waves appear at a lower Reynolds number (1.2)

in Newtonian fluids means that their 'self-sustaining process' is more efficient, as compared with the one sustaining the twofold symmetric EFKW waves (1.1). These unstable, precursor waves, are indeed to some extent 'support' of the puffs, since the flows in puffs may 'visit' some waves in a transient manner, as shown experimentally by Hof *et al.* (2004, 2005) and numerically by Kerswell & Tutty (2007). The 'precursor' nature of the waves is confirmed by the fact that the Reynolds numbers (1.1), (1.2) are lower bounds of the critical Reynolds number at which turbulence sets in experiments with large natural levels of perturbations,

$$Re^t \simeq 2040,$$
 (1.7)

as established by Avila, Willis & Hof (2010), Avila *et al.* (2011) through an analysis of puff dynamics (puff decaying versus puff splitting) in direct numerical simulations and experiments. Note finally that a recent experimental study of fully turbulent pipe flow at $Re = 35\,000$ also showed the predominance of threefold symmetric patterns (Dennis & Sogaro 2014).

Of course, focusing solely on EFKW waves with $m_0 = 3$ is restrictive.

Firstly, other families of waves and 'exact coherent structures' have been discovered since the pioneering works of Faisst & Eckhardt (2003), Wedin & Kerswell (2004). Among those, the first ones found are 'global', like the EFKW waves. This means that they 'live' in the whole pipe, without any localization effect: the kinetic energy averaged in a pipe cross-section, E(z, t), oscillates mildly with z and t, around a mean value, but do not show strong variations. Global waves with symmetries different from those of the EFKW ones have been found, see e.g. Pringle & Kerswell (2007) and the quite complete article by Pringle, Duguet & Kerswell (2009). Some of them appear at rather low values of the Reynolds number, and may be more linked to the 'edge' of chaos (the 'frontier' of the basin of attraction of the laminar flow) than to puffs. Global 'relative periodic orbits' or 'modulated waves' have also been found by Duguet, Pringle & Kerswell (2008a), Mellibovsky & Eckhardt (2011): contrarily to the travelling waves, which are stationary in frames drifting in the z direction at their phase velocity c, modulated waves lose this symmetry and oscillate in all frames. Avila et al. (2013) discovered modulated waves localized in the streamwise direction. Of course, in their case, the axial length of the periodic pipe is much longer, $L_z \simeq$ 40d. The localized modulated waves present some strong similarities with a puff, and were, in fact, found close to a puff solution. Recently, Chantry, Willis & Kerswell (2014) showed that the localized modulated waves of Avila et al. (2013) originate in a modulational Hopf bifurcation from a global travelling wave with $m_0 = 2$. Chantry et al. (2014) also exhibited a similar bifurcation from a global travelling wave with $m_0 = 3$, that leads to other localized modulated waves. With the notations of Pringle et al. (2009), the global travelling wave is of the 'N3' family, which is, however, connected to the 'S3' family i.e. the EFKW waves $m_0 = 3$ with our notations (see the figure 8 of Pringle et al. 2009).

Secondly, 'exact coherent structures' like travelling or modulated waves are not sufficient to model accurately real transition scenarios in pipe flow. For instance, the direct numerical simulations of Avila *et al.* (2011) were run without symmetry assumptions, except for the periodicity in the z-direction, with $L_z \gtrsim 150d$. Thus, the structures that were computed (single puff, decaying or splitting, multiple puffs...) are 'exactly coherent' in a very loose sense only.

Nevertheless, the question of the influence of a non-Newtonian rheology on the EFKW $m_0 = 3$ waves is of fundamental interest, especially if one accepts the idea that

these waves are relevant precursors and, to a certain extent, 'supports' of the puffs (Eckhardt et al. 2007). Non-Newtonian fluids are common in biological systems (blood, for instance, may be considered as a non-Newtonian fluid), geophysical systems (the Earth's mantle, volcanic lava, mud, ...), civil engineering (cement, ...), petroleum engineering (oil, ...), chemical industry (polymeric fluids), pharmaceutical industry, etc... Their flow behaviour is complex: it typically combines an elastic response, which is often nonlinear, and a viscous response, with a non-constant, nonlinear viscosity. These rheological properties influence the transition to turbulence and the turbulence itself. For instance, Toms (1948) demonstrated that adding a small amount of some polymers into a Newtonian solvent can lead to a strong drag reduction in turbulent pipe flow. This effect is now used in pipelines. Studying precisely the pipe flows of polymer solutions in water which exhibit drag reduction in the turbulent regime, Escudier, Presti & Smith (1999), Escudier et al. (2005), Escudier, Rosa & Poole (2009) also noticed a delay in the transition to turbulence, i.e. puffs set in at a larger value of the Reynolds number, Re_w^t , than in Newtonian fluids. Importantly, the Reynolds number used

$$Re_{w} = \overline{W}d/\nu_{w} \tag{1.8}$$

is based on the wall viscosity v_w , which can be deduced from the mean pressure gradient G, as it will be explained in § 2.3. In the experiments of Escudier et al., no effort was made to reduce or control the level of the flow perturbations. The appearance of puffs was deduced from a sharp increase of the root mean square value w' of the fluctuations of the axial velocity, which was measured with laser Doppler velocimetry (LDV) far from the pipe inlet, at least 100d downstream, and at a radial position of 0.8a with a the pipe radius. Whereas, in Newtonian fluids, w' increases sharply when $Re \simeq Re^t = 2040$, in some non-Newtonian fluids w' increases sharply at similar Reynolds values, but in other fluids, made of rather concentrated polymer solutions, at larger values. The largest values of Re_w^t are of the order of 4000 in Escudier et al. (1999) (their figure 9) and Escudier et al. (2005) (their figure 5b), 9000 in Escudier et al. (2009) (their figure 4b). A stabilizing effect that is compatible with these results has been evidenced by Draad, Kuiken & Nieuwstadt (1998) in the same range of Reynolds numbers, $2000 \le Re_w \le 10000$. Draad et al. (1998) introduced controlled perturbations in a set-up with an otherwise low level of natural perturbations, and measured the critical velocity needed to trigger turbulence 115d downstream of the disturbance system. Turbulence was detected through a drop in the centreline velocity measured by LDV. Their figures 19 and 20 show that, as compared with water, non-Newtonian fluids require, in the range $2000 \le Re_w \le 10000$, a larger critical velocity to trigger turbulence.

Most non-Newtonian fluids are both elastic and shear thinning, i.e. the viscosity decreases when the shear rate increases. This last property is evidenced for instance in our figure 1, the figure 14 of Draad *et al.* (1998) or the figure 2 of Escudier *et al.* (2009). Quite probably, both phenomena, elasticity and shear thinning, play a role in the transition to turbulence. For the sake of simplicity, we choose to focus here on viscous effects only, neglecting the elastic response of the fluid (furthermore, elastic effects are often under focus in the literature). This modelling hypothesis can be physically justified for some fluids which show a rather weak elastic response, e.g. xanthan gum (Escudier *et al.* 1999, 2009). The rheological model giving the viscosity of the fluid, as a function of the shear rate, is chosen to be the Carreau model, which is a particular case of the more general Carreau–Yasuda model (Bird, Armstrong

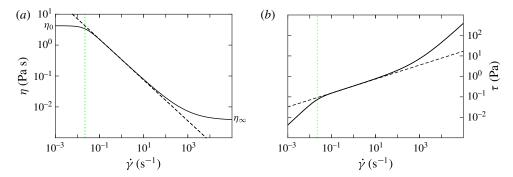


FIGURE 1. (Colour online) Flow curves of the 0.125% w/w polyacrylamide fluid studied by Escudier *et al.* (2009): (a) viscosity, (b) shear stress versus shear rate. Continuous curves, Carreau's model (2.6) with $\eta_0 = 4.22$ Pa s, $\eta_\infty = 0.00372$ Pa s, $\lambda_C = 45.8$ s, $n_C = 0.34$; dashed lines, power-law model; vertical dotted lines, characteristic shear rate $\dot{\gamma} = 1/\lambda_C$ for the onset of shear-thinning.

& Hassager 1987). As shown by Carreau (1972), this model has a theoretical foundation. The Carreau model (see 2.6 below) has four material parameters: the zero-shear-rate (dynamic) viscosity η_0 , the infinite-shear-rate (dynamic) viscosity η_{∞} , which is smaller, the characteristic time of the fluid λ_C and the shear-thinning index $n_{\rm C}$. The changeability offered by these four parameters allows this model to represent correctly the rheological behaviour of the viscosity of some real fluids, as shown by Carreau (1972), Bird et al. (1987) for various polymer solutions, and, more recently, by Draad et al. (1998), Roland, Plaut & Nouar (2010), hereafter, Roland et al. (2010), for different solutions of polyacrylamide. Another interest of the Carreau model is that it is mathematically regular, which is not the case of the simpler, more 'popular' power-law model. This latter model, which can describe partly the behaviour of some strongly shear-thinning fluids, is however often used in the engineering community because, in the laminar regime, it allows an analytical calculation of the flow. This is not possible with the more complex Carreau model. A remarkable property of the Carreau model is that, when the characteristic time of the fluid λ_C is much larger than the advection time d/\overline{W} , it tends, if one assumes $\eta_{\infty} = 0$, towards the power-law model. The regime where $\lambda_C \gg d/\overline{W}$ is the regime relevant for the study of the transition to turbulence. Indeed, polymeric fluids are generally much more viscous than water, hence attaining Reynolds numbers $Re_w \gtrsim 2000$ require large values of \overline{W} , hence, usually, small values of d/\overline{W} .

Theoretical studies of the transition to turbulence in pipe flows of non-Newtonian, purely viscous fluids, are rare. If one excludes yield-stress fluids, which are quite singular – but physically interesting –, the already published theoretical studies are only, to our knowledge, Roland *et al.* (2010); Liu & Liu (2012), López Carranza, Jenny & Nouar (2012, 2013). In López Carranza *et al.* (2012), it has been checked that the laminar pipe flows of Carreau fluids are linearly stable, as it is the case of the laminar pipe flow of Newtonian fluids. López Carranza *et al.* (2012), Liu & Liu (2012) studied and characterized transient growth, with the result that two-dimensional rolls constitute the optimal perturbation, that leads after a while to strong streamwise streaks. Interestingly, Liu & Liu (2012) showed that, whereas the optimal azimuthal wavenumber is $m_0 = 1$ for weakly shear-thinning fluids, it increases to $m_0 = 3$ for highly shear-thinning fluids with $n_C \leq 0.25$. In López Carranza *et al.* (2013), the

stability of the streamwise streaks with $m_0 = 1$ produced by transient growth has been analysed with respect to small perturbations assuming the form of three-dimensional waves. This study, which has been inspired by the one of Zikanov (1996), allows the determination of a 'critical streak amplitude' for transition. This amplitude slightly decreases when the shear-thinning character of the fluid increases. These results may be connected to a first regime found in the experiments, at intermediate Reynolds numbers, before the apparition of the puffs, where a weakly turbulent streaky structure has been found, with a dominant mode at $m_0 = 1$ (Escudier *et al.* 2005, 2009).

The study of Roland *et al.* (2010) focussed on the influence of a shear-thinning rheology on EFKW $m_0 = 3$ waves, viewed as 'precursors' and 'support' of the puffs. Carreau's rheological model was used. The basic axial wavenumber was fixed to its optimal value for Newtonian fluids,

$$q = q_{cN} = 2.44/a. (1.9)$$

A very strong retardation effect was found: in a moderately shear-thinning fluid ($\lambda = 2$ with the notations of Roland *et al.* (2010), which are also ours, see (2.18)), where the viscosity at the wall, in the laminar flow, is still 40% of η_0 , the critical Reynolds number Re_{wc} for the onset of $m_0 = 3$ waves was multiplied by 3, as compared with the Newtonian value (1.2).

The present work is a follow up of Roland *et al.* (2010). We study the influence of the basic axial wavenumber q and optimize it by minimizing the values of Re_w for the onset of (modified) EFKW $m_0 = 3$ waves through a saddle-node bifurcation. We focus on the physically relevant power-law limit, assuming $\eta_\infty = 0$. This last hypothesis is realistic, as explained in § 2.1. From a study of the numerical results obtained with the typical value $n_C = 0.5$, semi-analytical formulae are established in the power-law limit. The relevance of these formulae is confirmed with computations for other values of n_C .

The mathematical and physical model is presented in § 2, the basic laminar flows in § 3. In § 4, we give some general informations on the pressure gradient and the friction factors. Our main § 5 is devoted to the computation and study of the nonlinear waves at constant pressure gradient, the one that drives the 'reference laminar base flow'. A further study where the critical wave solutions already obtained are compared to the laminar flow at the same mass flux is presented in § 6. A concluding discussion closes.

2. Model

2.1. Dimensional model: general equations – rheology

We consider an incompressible, purely viscous fluid. Its Eulerian velocity field v therefore fulfils

$$\operatorname{div} \mathbf{v} = 0. \tag{2.1}$$

It evolves according to the linear momentum equation

$$\rho[\partial_t \mathbf{v} + (\nabla \mathbf{v}) \cdot \mathbf{v}] = -\nabla p + di\mathbf{v}(\mathbf{T}), \tag{2.2}$$

with ρ the fluid density, p a generalized pressure, which includes the effect of the gravity force, T the viscous stress tensor. This tensor

$$T = \eta \, \mathbf{D},\tag{2.3}$$

with η the dynamic viscosity and

$$\mathbf{D} = \nabla \mathbf{v} + (\nabla \mathbf{v})^{\mathrm{T}} \tag{2.4}$$

the rate-of-strain tensor. The second invariant of this tensor,

$$\Gamma_2 = \frac{1}{2} \mathbf{D} : \mathbf{D} = \frac{1}{2} D_{ij} D_{ij},$$
 (2.5)

the 'rate-of-strain intensity', equals the square of the shear rate $\dot{\gamma}$ in viscometric flows. The Carreau's law reads

$$\eta = \eta(\Gamma_2) = \eta_\infty + (\eta_0 - \eta_\infty)(1 + \lambda_C^2 \Gamma_2)^{(n_C - 1)/2}.$$
 (2.6)

The corresponding flow curves are usually presented as log-log graphs of η versus $\dot{\gamma} = \sqrt{\Gamma_2}$ (figure 1a, see also the figure 14 of Draad et al. 1998). They present three regions:

- (i) at low shear rate $\dot{\gamma} < \lambda_C^{-1}$ a plateau with the 'Newtonian viscosity' η_0 ;
- (ii) at intermediate shear rate, a region where the viscosity decreases with $\dot{\gamma}$, i.e. the shear-thinning effects occur;
- (iii) at large shear rate $\dot{\gamma} \gg \lambda_C^{-1}$, a plateau with the infinite-shear-rate viscosity η_{∞} .

For fluids that are not close to the Newtonian limit, for instance rather concentrated polymer solutions, the viscosity η_{∞} is significantly smaller than η_0 (Bird *et al.* 1987). For instance, the flow curves of figure 1 corresponds to $\eta_0 = 1130\eta_{\infty}$; the four flow curves of the figure 14 of Draad *et al.* (1998) correspond to a value of η_0 which is, at least, 8 times η_{∞} . Since our interest is to focus on strongly non-Newtonian fluids, we will always assume that

$$\eta_{\infty} = 0, \tag{2.7}$$

which leaves only three dimensional rheological parameters: η_0 , λ_C and n_C . The zero-shear-rate viscosity η_0 is typically of the order of, at least, 100 times the viscosity of water. The characteristic time of the fluid λ_C is typically of the order of seconds or tens of seconds. The shear-thinning index n_C varies in the range]0, 1[, depending on the fluid. The limit value $n_C = 1$ corresponds to a Newtonian fluid. The smaller n_C , the stronger the shear-thinning effects. Since $n_C \in]0, 1[$, the shear stress in viscometric flows

$$\tau = \tau(\dot{\gamma}) = \eta(\dot{\gamma}^2) \,\dot{\gamma} \tag{2.8}$$

is an increasing bijective function of the shear rate $\dot{\gamma}$ (figure 1b), whereas the viscosity η can be considered as a decreasing bijective function of $\dot{\gamma}$. Consequently, in viscometric flows, one can define bijective functions $\dot{\gamma} = \dot{\gamma}_{\nu}(\tau)$ and

$$\eta = \eta_v(\tau) = \eta[\dot{\gamma}_v^2(\tau)]. \tag{2.9}$$

2.2. Driving pressure gradient - laminar or wave flow fields

The flows are driven by a uniform pressure gradient G_0 in the axial direction, i.e.

$$p = p_0 - G_0 z + \widetilde{p}, \tag{2.10}$$

where, for the laminar flows, \tilde{p} vanishes, whereas, for the wave flows,

$$\widetilde{p} = \sum_{l=-L}^{L} \sum_{m=-M}^{M} p_{lm}(r) \exp\{i[mm_0\theta + lq(z-ct)]\}.$$
(2.11)

In this spectral development, L and M are the order of truncations of the Fourier series in z-ct and θ , which are always finite in practical computations. Accordingly, the velocity field

$$\mathbf{v} = u\mathbf{e}_r + v\mathbf{e}_\theta + (W_b + w)\mathbf{e}_z, \tag{2.12}$$

with $W_b = W_b(r)$ the axial velocity of the laminar base flow, u, v and w the wave fields, which are all written as spectral expansions of the form (2.11).

2.3. Wall shear stress and wall viscosity

A global momentum balance in laminar or wave flows, in a fluid domain of length L_z in the axial direction (see (1.5)), shows a balance between the mean wall shear stress $\tau_w = -\langle T_{rz}(r=a,\theta,z)\rangle_{\theta z}$, averaged with respect to θ and z, as denoted by the angular brackets, and the pressure difference between the inlet and outlet of the domain:

$$\tau_w = G_0 a / 2. \tag{2.13}$$

One defines the dynamic wall viscosity as

$$\eta_w = \eta_v(\tau_w) = \eta_v(G_0 a/2),$$
(2.14)

using the viscometric function (2.9). In the case of the laminar base flow, which is indeed viscometric, η_w is the value of the viscosity at the wall. In the case of a wave flow, which is not viscometric, our numerical results (figures 14e-g) will confirm that the viscosity (2.14) is also the average value of the viscosity at the wall,

$$\eta_w = \langle \eta(r = a, \theta, z) \rangle_{\theta z}, \tag{2.15}$$

a result which was already suggested in Roland *et al.* (2010). The definition (2.14) is also used by experimentalists to define the wall viscosity in transitional or turbulent flows, from a measure of the pressure drop in a long pipe. Of course the kinematic wall viscosity

$$v_w = \eta_w / \rho. \tag{2.16}$$

2.4. Dimensionless model

Using the centreline velocity W_0 of the laminar flow as the velocity scale, the radius a of the pipe as the length scale, the advection time $t_0 = a/W_0$ as the time scale, the zero-shear-rate viscosity η_0 as the dynamic viscosity scale, the product ρW_0^2 as the pressure and stress scale, we introduce two dimensionless parameters. The primary Reynolds number

$$Re_0 = W_0 \, a/\nu_0, \tag{2.17}$$

Definition Characteristic velocity Characteristic viscosity $Re_0 = W_0 a/\nu_0$ Centreline velocity of the reference laminar flow $Re = \overline{W} d/\nu_0$ Mean velocity of the flow Idem Wall viscosity $Re_w = \overline{W} d/\overline{\nu}$ Idem Wall viscosity Idem Mean viscosity of the flow

TABLE 1. Reynolds numbers. The reference laminar flow is the laminar flow at the same mean axial pressure gradient G_0 .

with $v_0 = \eta_0/\rho$ the zero-shear-rate kinematic viscosity, and the main non-Newtonian parameter

$$\lambda = \lambda_C / t_0 = \lambda_C W_0 / a. \tag{2.18}$$

Other 'secondary' Reynolds numbers are defined in table 1.

From now on, all quantities are dimensionless, except a, G_0 , W_0 , λ_C , ρ , η_0 and ν_0 . The parameter λ appears in the dimensionless viscosity

$$\eta = (1 + \lambda^2 \Gamma_2)^{(n_C - 1)/2}. (2.19)$$

The primary Reynolds number appears in the dimensionless viscous stress tensor

$$\mathbf{T} = Re_0^{-1} \, \eta \, \mathbf{D}. \tag{2.20}$$

The dimensionless form of (2.2) is

$$\partial_t \mathbf{v} + (\nabla \mathbf{v}) \cdot \mathbf{v} = -\nabla p + di\mathbf{v}(\mathbf{T}), \tag{2.21}$$

where the pressure is of the form

$$p = p_0 - Gz + \widetilde{p},\tag{2.22}$$

with $G = G_0 a / (\rho W_0^2)$, see § 2.2.

2.5. Power-law limit

The facts that the main non-Newtonian parameter

$$\lambda = Re_0 \lambda_C \nu_0 / a^2, \tag{2.23}$$

and that, at the wave onset, Re_0 is of the order of 10^3 , suggest typical values

$$\lambda \simeq 10^3 \ 1 \ \text{s} \ 500 \ 10^{-6} \ \text{m}^2/\text{s}/(1 \ \text{cm})^2 \simeq 5000$$
 (2.24)

for a pipe of diameter 2 cm. The limit $\lambda \to +\infty$ is therefore relevant for the study of the wave onset. In this limit, as soon as $\Gamma_2 > 0$, one recovers the rheological power law

$$\eta \simeq \eta_{pl} = \lambda^{n_C - 1} \, \Gamma_2^{(n_C - 1)/2}.$$
(2.25)

3. Laminar base flows

3.1. General case

The laminar base flows correspond to $p = p_b = p_0 - Gz$ and $\mathbf{v} = W_b(r)\mathbf{e}_z$. This yields $\Gamma_2 = (W_b'(r))^2$ and the viscosity

$$\eta = \eta_b = [1 + \lambda^2 (W_b'(r))^2]^{(n_C - 1)/2}.$$
(3.1)

The equation (2.21) therefore gives the ordinary differential equation

$$\alpha := Re_0 G = -\frac{1}{r} \frac{d}{dr} [r \, \eta_b \, W_b'(r)]. \tag{3.2}$$

The boundary condition dictated by the choice of the velocity unit,

$$W_b(0) = 1, (3.3)$$

and the no-slip condition at the pipe wall,

$$W_b(1) = 0, (3.4)$$

can be fulfilled only if α assumes a particular value. This nonlinear boundary value problem is solved numerically. Typical results are shown in figure 2(a), which demonstrates that the flow profile depends on λ . Of course, it depends also on n_C ; for a direct study of the influence of n_C at finite λ (tendencies will be given in the next subsection in the case $\lambda \to +\infty$), refer to López Carranza *et al.* (2012). When λ increases, the shear-thinning effects are more pronounced, and the flow departs more strongly from the Newtonian limit, the Hagen-Poiseuille flow. The rate of strain increases near the pipe wall (figure 2b) and therefore the viscosity drops in this region (figure 2c). Its value at the pipe wall, the wall viscosity

$$\eta_w = \eta_b(r=1) \tag{3.5}$$

will play an important role, as already advocated in § 2.3. Before discussing this, let us consider the power-law limit.

3.2. Power-law limit

If one replaces (3.1) by the power law

$$\eta = \eta_{bpl} = \lambda^{n_C - 1} |W_b'(r)|^{n_C - 1}, \tag{3.6}$$

the boundary value problem (3.2)–(3.4) can be solved analytically. The solution reads

$$W_{bpl}(r) = 1 - r^{1+1/n_C}, \quad W'_{bpl}(r) = -(1+1/n_C) r^{1/n_C}.$$
 (3.7*a*,*b*)

The first equation denotes a velocity profile that becomes quite flat as $n_C \to 0^+$, as shown, also, by the expression of the corresponding bulk velocity

$$\overline{W}_{bpl} = [1 + 2/(1 + 3n_C)]/3,$$
 (3.8)

which attains the maximum value of 1 for $n_C = 0$. Figures 2 and 3(a) show that the 'power-law' limit (3.7), (3.8) is attained as soon as $\lambda \gtrsim 18$ for the typical value $n_C = 0$

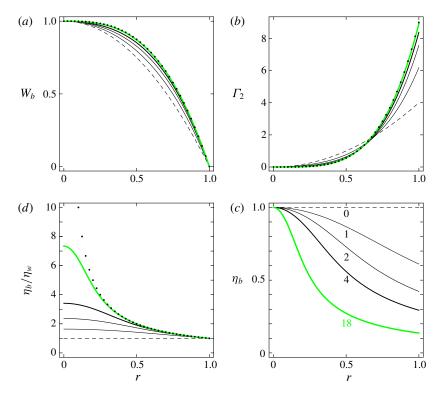


FIGURE 2. (Colour online) Properties of the laminar base flows for $n_C = 0.5$ and different values of λ as indicated below each curve of (c). (a) Axial velocity. (b) Rate-of-strain intensity. (c) Viscosity. (d) Ratio of the viscosity to the wall viscosity. In (a,b,d) the dots show the case of a power-law fluid, equations (3.7) and (3.11).

0.5. Whereas its velocity profile (3.7a) does not depend on λ , the viscosity profile of a power-law fluid,

$$\eta_{bpl} = \lambda^{n_C - 1} (1 + 1/n_C)^{n_C - 1} r^{1 - 1/n_C},$$
(3.9)

does depend on λ . Since $n_C \in]0, 1[$, $\eta_{bpl} \to +\infty$ as $r \to 0^+$, where the rate of strain vanishes: this singularity is a well-known shortcoming of the power-law model. The wall viscosity of a power-law fluid,

$$\eta_{wpl} = \eta_{bpl}(r=1) = \lambda^{n_C-1} (1 + 1/n_C)^{n_C-1},$$
(3.10)

can be used to define a viscosity ratio that is independent of λ ,

$$\eta_{bpl}/\eta_{wpl} = r^{1-1/n_C}.$$
(3.11)

Figure 2(d) shows how the Carreau fluids approach this limit, as λ increases, not too close of the pipe axis.

3.3. Wall viscosity and mean viscosity

Figure 2(b) shows that, as soon as $\lambda \gtrsim 4$, the rate of strain at the wall approaches closely the rate of strain at the wall in the laminar flow of a power-law fluid. Consequently, the wall viscosity $\eta_w \simeq \eta_{wpl}$. This is confirmed by figure 3(b).

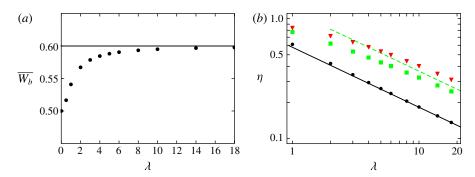


FIGURE 3. (Colour online) For $n_C = 0.5$. (a) \bullet , Bulk velocity of the base flows; full line, power-law fluid bulk velocity of the base flows. (b) \bullet , Wall viscosity of the base flows; full line, power-law fluid wall viscosity of the base flows; \blacksquare , bulk average mean viscosity of the base flows; \blacktriangledown , bulk average mean viscosity of the critical waves discussed in § 5.3.

Though the wall viscosity is *a priori* relevant, because it can be easily measured experimentally, from a theoretical point of view one may look at another viscosity that could be equally, or even more relevant, that is, the bulk average mean viscosity $\overline{\eta}_b$. Its values, displayed in figure 3(*b*), are higher than the ones of the wall viscosity, since in the bulk the rate of strain is lower than at the wall (figure 2*b*), hence, the viscosity is higher (figure 2*c*,*d*). The power law for the viscosity (2.25) overestimates the viscosity in the bulk (figure 2*d*). Hence the bulk average mean viscosity in laminar base flows of power-law fluids

$$\overline{\eta}_{bpl} = \frac{2}{3} \frac{n_C}{n_C - 1/3} \eta_{wpl} = \frac{2}{3} \lambda^{n_C - 1} \frac{n_C (1 + 1/n_C)^{n_C - 1}}{n_C - 1/3}$$
(3.12)

overestimates $\overline{\eta}_b$, as shown in figure 3(b). The viscosity $\overline{\eta}_{bpl}$ cannot be defined for strongly shear-thinning fluids with $n_C \in]0, 1/3]$. In such cases, the viscosity (3.9) diverges too rapidly as $r \to 0^+$. We will not address such cases in this work, which will be restricted to shear-thinning fluids with $n_C \gtrsim 0.4$.

4. Pressure gradient and friction factor in laminar and wave flows

In both laminar and wave flows, the Darcy friction factor f is defined by the equation for the dimensional pressure gradient

$$G_0 = f \rho W_0^2 \overline{W}^2 / (4a),$$
 (4.1)

where the dimensional centreline velocity W_0 appears because the mean velocity \overline{W} is dimensionless. In terms of the dimensionless pressure gradient G and of the parameter α defined in (3.2),

$$f = 4G/\overline{W}^2 = 4\alpha/(Re_0 \overline{W}^2). \tag{4.2}$$

Introducing the wall-viscosity Reynolds number (1.8), which is related to the centreline velocity Reynolds number through the relation

$$Re_{w} = 2Re_{0} \overline{W}/\eta_{w}, \tag{4.3}$$

we obtain

$$f Re_{w} = 8\alpha/(\overline{W} \eta_{w}). \tag{4.4}$$

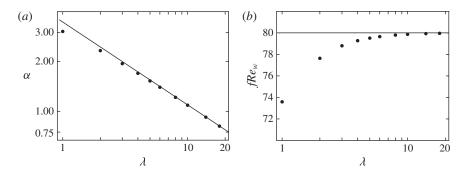


FIGURE 4. For $n_C = 0.5$. (a) \bullet , Parameter α defining the pressure gradient in the base flows, see (3.2). (b) \bullet , Scaled friction factor of the base flows. Full lines, power-law fluid case.

4.1. Laminar flows

In the Newtonian case, $\alpha = 4$, $\overline{W} = \overline{W}_b = 1/2$ and $\eta_w = 1$ give the well-known relation

$$fRe = 64. (4.5)$$

In the non-Newtonian case, figure 3(a) has already shown that, as λ increases, \overline{W}_b approaches rapidly the value \overline{W}_{bpl} given by (3.8) for a power-law fluid. Figure 4(a) shows that α also approaches the value

$$\alpha_{pl} = 2 \lambda^{n_C - 1} (1 + 1/n_C)^{n_C} \tag{4.6}$$

corresponding to the power-law fluid. Hence, the product $f Re_w$ approaches the power-law fluid value

$$f_{bpl}Re_w = 16(3 + 1/n_C),$$
 (4.7)

as displayed in figure 4(b). The Newtonian case (4.5) is recovered when $n_C = 1$. Also, when n_C decreases, the product $f_{bpl} Re_w$ increases, which indicates a larger friction in more shear-thinning fluids.

4.2. Travelling waves

The waves that will be described in § 5 correspond to sustained perturbations of a given laminar base flow at fixed n_C and λ , fixed pressure gradient. The parameter α and the wall viscosity are the ones of the laminar base flow. On the contrary, the mean velocity \overline{W} is smaller in wave flows than in base flows (§ 5.3.1): this results in a decrease of Re_w and an increase of fRe_w , which signifies an increase of the drag. A further study, where the wave flows are compared to the laminar flows with the same bulk velocity, and the pressure gradient growth is directly quantified, is presented in § 6.

5. Waves at constant pressure gradient

5.1. Principles of the computations of the waves and onset curves

The specific pseudospectral code used for the computations of the waves has been described and validated in Roland *et al.* (2010). It is pointed out that the shift-and-reflect symmetry (1.6) is fulfilled by construction, and that a phase condition is chosen,

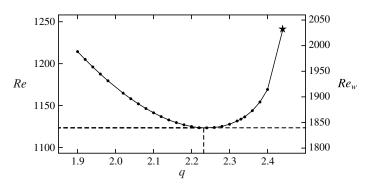


FIGURE 5. For $n_C = 0.5$, $\lambda = 1$. Onset curves of the saddle-node bifurcations Reynolds numbers $Re(q; n_C, \lambda)$ (left ordinate axis) and $Re_w(q; n_C, \lambda)$ (right ordinate axis); dashed lines, critical wavenumber and Reynolds numbers; \star , solution found by Roland *et al.* (2010).

equation (46) of Roland *et al.* (2010). It fixes the azimuthal position of the rolls, as it will be visible in the figure 10. Computations are done at fixed rheological parameters n_C and λ , fixed pressure gradient G, i.e. fixed primary Reynolds number Re_0 and fixed axial wavenumber q. Once a wave is obtained, its phase velocity c, bulk velocity \overline{W} , Reynolds numbers Re, Re_w , are output of the computations. Continuation is used to vary n_C , λ , the Reynolds numbers or the axial wavenumber q. The novelty here is a systematic study of the influence of q on the EFKW waves $m_0 = 3$ that appear, through saddle-node bifurcations, at low Re or Re_w , whereas, in Roland *et al.* (2010), we used $q = q_{cN} = 2.44$. The Reynolds number of these saddle-node bifurcations are denoted

$$Re(q; n_C, \lambda)$$
 or $Re_w(q; n_C, \lambda)$, (5.1*a*,*b*)

which define 'onset curves', see figure 5. Since, for fixed rheological parameters n_C and λ , the wall viscosity η_w is uniquely determined as explained in § 2.3, $\eta_w = \eta_w(n_C, \lambda)$ the viscosity at the wall in the laminar base flow, one has

$$Re_{w}(q; n_{C}, \lambda) = Re(q; n_{C}, \lambda) / \eta_{w}(n_{C}, \lambda). \tag{5.2}$$

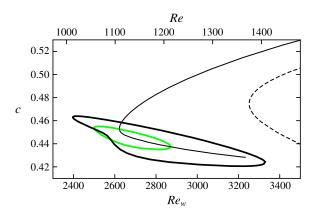


FIGURE 6. (Colour online) For $n_C = 0.5$, $\lambda = 2$. Black curves: three branches of wave solutions for q = 2.28: thick line, lower branch; thin continuous line, intermediate branch; thin dashed line, higher branch. Grey (green online) curve: lower branch of wave solutions for q = 2.32.

5.2. Onset curves – definition of the critical waves

For $n_C = 0.5$, $\lambda = 1$, i.e. a weakly shear-thinning fluid, the onset curves obtained are shown in figure 5. The rightmost and upmost point in these curves corresponds to $q = q_{cN}$, $Re_w(q_{cN}; 0.5, 1) = 2028$, to be compared to the Newtonian value $Re_w(q_{cN}; 0.5, 0) = 1251$, see (1.2). This indicates a strong stabilization of the EFKW waves, which was already evidenced in Roland *et al.* (2010). Importantly, when the wavenumber q is decreased, the waves appear at lower values of the Reynolds numbers, until a 'critical' value q_c of q is attained, $q_c = q_c(n_C, \lambda)$, corresponding to 'critical' minimal values of the Reynolds numbers $Re_c(n_C, \lambda) = Re(q_c; n_C, \lambda)$; $Re_{wc}(n_C, \lambda) = Re_w(q_c; n_C, \lambda)$. When q is further decreased, the Reynolds numbers increase. The critical parameters here are

$$q_c(0.5, 1) = 2.23$$
, $Re_c(0.5, 1) = 1120$, $Re_{wc}(0.5, 1) = 1840$. $(5.3a-c)$

We name the corresponding wave solution the 'critical' wave solution.

In fact, several branches of solutions exist and are in competition. This was already shown by Wedin & Kerswell (2004) in their figure 23, which displays, for $m_0 = 3$, $q = q_{cN}$, three solution branches in the plane (Re, c). We have also found multiple solution branches in the non-Newtonian cases. This is not shown in figure 5, where, quite probably, only the branch corresponding to the lowest Reynolds numbers ('lower branch' or 'critical branch') is displayed, but we now illustrate this issue by using a larger value of λ , $\lambda = 2$.

For $n_C = 0.5$, $\lambda = 2$, and an axial wavenumber q = 2.28, three branches of wave solutions are displayed in figure 6, which shows some similarities with the figure 23 of Wedin & Kerswell (2004). The lower branch has been obtained by continuation from the branch corresponding to the critical point of figure 5. It is remarkable that this lower branch forms a closed loop, and that the corresponding solutions disappear in another saddle-node bifurcation at 'large' Reynolds numbers. The loop corresponding to this lower branch shrinks when q increases, as shown in figure 6 for q = 2.32. When $q \simeq 2.33$, this branch of solution disappears in a saddle-node bifurcation, with q the bifurcation parameter. Therefore, the onset curves corresponding to this branch stop

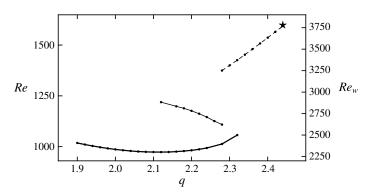


FIGURE 7. For $n_C = 0.5$, $\lambda = 2$. Saddle-node bifurcations Reynolds numbers Re (left ordinate axis) and Re_w (right ordinate axis) where different wave branches as shown in figure 6 appear; \star , solution found by Roland $et\ al.\ (2010)$.

at $q \simeq 2.33$, as displayed in figure 7. This branch is the 'critical' one; in figure 7 one can read the critical parameters

$$q_c(0.5, 2) = 2.11$$
, $Re_c(0.5, 2) = 973$, $Re_{wc}(0.5, 2) = 2300$. $(5.4a-c)$

Other complicated bifurcation scenarii happen with the other branches. For instance, the solution branches computed by Roland *et al.* (2010) for $q = q_{cN} = 2.44$, which correspond to the stars in figures 5 and 7, are connected (respectively disconnected) to the critical wave at $\lambda = 1$ (respectively 2).

Instead of elucidating these complicated and bushy bifurcation scenarii, which would be a formidable task, we choose to focus hereafter on a family of waves that we can follow as smooth functions of the rheological parameters n_C and λ , which corresponds to the ones of figure 5, to the lowest curve of figure 7, or to the curves of figure 8. We cannot prove that the waves of this family that minimize the Reynolds numbers are really 'critical' in that no global waves with the same symmetry properties exist at lower Reynolds numbers, for fixed n_C and λ , but we nevertheless use this simple terminology.

Several onset curves, for $n_C = 0.5$ and various values of λ , are displayed in figure 8, which clearly shows the continuity of this family of waves. The lowest curve, corresponding to $\lambda = 0$, is indeed similar to the C_3 curve of the figure 2 of Faisst & Eckhardt (2003).

5.3. Critical parameters and waves – asymptotic power-law regime for $n_C = 0.5$ 5.3.1. Critical wavenumber, phase and bulk velocity

One can already suspect from figure 8 that some properties of the critical waves, like their critical wavenumber q_c or the critical Reynolds number Re_{wc} , converge as $\lambda \to +\infty$. This is the case. For $n_C = 0.5$, the figure 9(a) shows that the critical wavenumber q_c converges towards

$$q_{cpl}(n_C = 0.5) = 1.98.$$
 (5.5)

This asymptotic value has been obtained by fitting the 5 values of $q_c(n_C=0.5,\lambda)$ for $\lambda\geqslant 6$ to a function of the form $q_{cpl}+\beta\lambda^{-1}$, a fit that reproduces quite well the

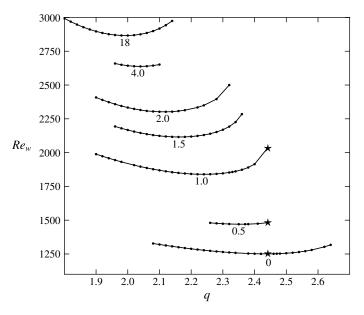


FIGURE 8. For $n_C = 0.5$. Onset curves $Re_w(q, 0.5, \lambda)$ for various values of λ , as indicated under the critical point of each curve; \star , solutions found by Roland *et al.* (2010).

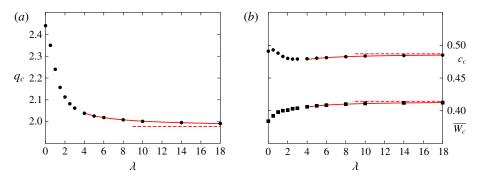


FIGURE 9. (Colour online) For $n_C = 0.5$. (a) \bullet , Critical wavenumber; (b) \bullet , critical phase velocity; \blacksquare , critical bulk velocity. Curves, fits computed for $\lambda \geqslant 6$; dashed lines, asymptotic values.

7 numerical data for $\lambda \ge 4$. The variation of q_c with respect to the Newtonian value (1.9), $q_{cN} = 2.44$ in dimensionless units, is of the order of -20%, which is significant. It means a shift towards larger wavelengths.

Similarly, the figure 9(b) shows that the critical phase velocity c_c and bulk velocity \overline{W}_c converge, as $\lambda \to +\infty$, towards

$$c_{cpl}(n_C = 0.5) = 0.487$$
 and $\overline{W}_{cpl}(n_C = 0.5) = 0.414$. (5.6a,b)

These asymptotic values have been obtained with fits similar to the one used for (5.5). The variation of c_c , with respect to the Newtonian value $c_N = 0.491$, is quite small, of the order of -1 %. This indicates that, for this property, shear thinning does not play much of a role. The variation of \overline{W}_c , with respect to the Newtonian value $\overline{W}_{cN} = 0.384$,

$$\lambda$$
 0 1 2 4 18
max w'/\overline{W} 14 % 13 % 12 % 12 % 11 % r_{max} 0.54 0.57 0.57 0.58 0.59

TABLE 2. For $n_C = 0.5$, various values of λ , value and radial position of the maximum root-mean-square axial velocity.

is of the order of +8%. One should compare this variation and the one, of the order of +20%, of the bulk velocity of the laminar base flow (figure 3a). In all cases, of course, the transition from the laminar flow to waves reduces the bulk velocity, as measured by the mass flux reduction factor

$$\overline{W}_{cN}/\overline{W}_{bN} = 0.768 \tag{5.7}$$

in the Newtonian case, $\lambda = 0$, versus

$$\overline{W}_{cpl}(n_C = 0.5) / \overline{W}_{bpl}(n_C = 0.5) = 0.690$$
 (5.8)

in the large- λ non-Newtonian case.

5.3.2. Velocity field

The velocity field of the waves converges to a limit as $\lambda \to +\infty$. This can be seen in the figures 10(a) and 11(a) for the radial profiles of axial velocity, with and without the base flow, averaged over θ and z. Accordingly, the fields averaged over z, in a pipe section, of the figures 10(b-e) and 11(b-e) converge to a precise pattern as $\lambda \to +\infty$. The asymptotic solution for $\lambda \to +\infty$ may be viewed as the critical wave in a power-law fluid obeying to the rheological law (2.25), with $n_C = 0.5$. This solution, which corresponds approximately to the figure 11(e), displays even more clearly than the Newtonian solution of figure 11(b) three pairs of streamwise rolls and six attached fast streaks near the pipe wall. This observation and the continuity between all these waves proves that the self-sustaining process advocated in the introduction is at the origin of all these waves, even in the case of strongly shear-thinning fluids.

In order to better characterize the critical waves, in a manner that corresponds to the experiments advocated in the introduction, the root-mean-square value of the axial velocity is computed,

$$w'(r,\theta) = v_z'(r,\theta) = \sqrt{\langle [v_z(r,\theta,z-ct) - \langle v_z(r,\theta,z-ct) \rangle_t]^2 \rangle_t}.$$
 (5.9)

This field, normalized with the mean speed \overline{W} , is characterized in the table 2 and shown in the figure 12(a-c). It is in the region of the rolls visible in figures 10 and 11 that w' is large. This strong dynamics of the rolls was already noticeable in the figure 1 of Faisst & Eckhardt (2003), and is also visible on the movie included as online supplementary material available at https://doi.org/10.1017/jfm.2017.149. A further characterization of this dynamics is given by the figure 13(a), which displays profiles of $w(r, \theta, z)$ at the place where w' is maximum for $n_C = 0.5$, $\lambda = 18$, i.e. r = 0.59, $\theta = 1.29$. This figure confirms that the velocity field of the waves converges as $\lambda \to +\infty$.

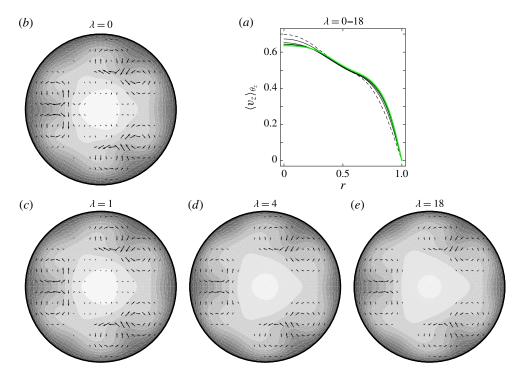


FIGURE 10. (Colour online) For $n_C = 0.5$. (a) Total axial velocity v_z averaged over θ and z of the critical wave for different values of λ as in figure 2: the curves ordered by decreasing centreline velocities correspond to $\lambda = 0, 1, 2, 4, 18$. (b-e) Axial average of the velocity field of the critical wave for various values of λ as indicated. The grey levels show the values of $\langle v_z \rangle_z$ with 9 regularly spaced contours $v_z = 0.07$ (dark) to 0.63 (light). The arrows show on a Cartesian grid the transverse velocity vectors $\mathbf{v}_{\perp} = \langle u \rangle_z \mathbf{e}_r + \langle v \rangle_z \mathbf{e}_\theta$ whose norm $\|\mathbf{v}_{\perp}\| \ge 0.003$. The scale of the arrows is the same on all graphs: $\max \|\mathbf{v}_{\perp}\|$ decreases as λ increases.

5.3.3. Rates of strain, viscosity and dissipation

A good understanding of all the properties of the waves, in the non-Newtonian case, requires a study of their viscosity field $\eta(r,\theta,z)$, which is itself a function of the field $\Gamma_2(r,\theta,z)$, the rate-of-strain intensity, defined in (2.5). This latter field multiplied by η is the dissipated power per unit volume, which is physically meaningful for all fluids, Newtonian or not. In laminar or wave flows, the global kinetic energy balance is

$$P_{diss} = \langle \eta \Gamma_2 \rangle_{r\theta z} = Re_0 \overline{W} G, \tag{5.10}$$

i.e. the power dissipated by viscous effects is compensated by the power injected by pressure forces through the pressure gradient G. Note that P_{diss} is the averaged dissipated power by unit volume, rendered dimensionless by division by $\eta_0(W_0/a)^2$ with the notations of § 2.4. The relation (3.2) yields

$$P_{diss} = \langle \eta \Gamma_2 \rangle_{r\theta z} = \alpha \overline{W}, \tag{5.11}$$

where it is recalled that $\alpha = 4$ in Newtonian fluids, α is smaller in non-Newtonian fluids (see § 4 and figure 4a). The field Γ_2 axially averaged is shown in figure 12(d-f)

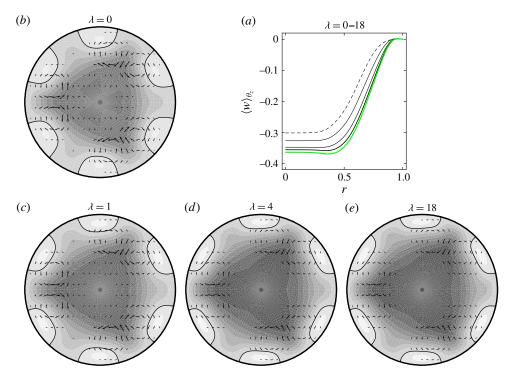


FIGURE 11. (Colour online) For $n_C = 0.5$. (a) Axial velocity $w = v_z - W_b$ averaged over θ and z of the critical wave for different values of λ as in figure 10(a). (b-e) Axial average of the velocity field of the critical wave for various values of λ as indicated. The grey levels show the values of $\langle w \rangle_z$ with 9 regularly spaced contours w = -0.35 (dark) to +0.05 (light). The contour w = 0 is shown with a black continuous line to evidence the fast streaks. The arrows show the transverse velocity vectors as in figure 10(b-e).

for $n_C = 0.5$ and three particular waves. Generally, Γ_2 vanishes, for symmetry reasons, at the pipe axis, and increases near the pipe wall, as already displayed in figure 2(b) for the laminar base flows. In wave flows, the highest rate of strain is localized near the fast streaks (compare figures 11e and 12f), where large velocity gradients are induced by the near-wall roll flows and the streak flows themselves. Obviously, the field Γ_2 in the critical waves converges to a well-defined limit as $\lambda \to +\infty$, as it was already shown for the laminar base flows in figure 2(b). This convergence is visible in the figure 14(a-d). Observe that, in the region near $r \simeq 0.6$, where the roll flows are stronger, the average rate-of-strain intensity $\langle \Gamma_2 \rangle_{\theta_Z}$ decreases, whatever λ . For $\lambda = 0$, i.e. the Newtonian case, $\eta = 1$, the relation (5.11) gives

$$P_{dissN} = \langle \Gamma_2 \rangle_{r\theta z} = 4\overline{W}. \tag{5.12}$$

In the case of the laminar, Hagen-Poiseuille flow,

$$P_{dissN} = \langle \Gamma_2 \rangle_{r\theta z} = 2 \int_0^1 \langle \Gamma_2 \rangle_{\theta z} r \, \mathrm{d}r = 2, \tag{5.13}$$

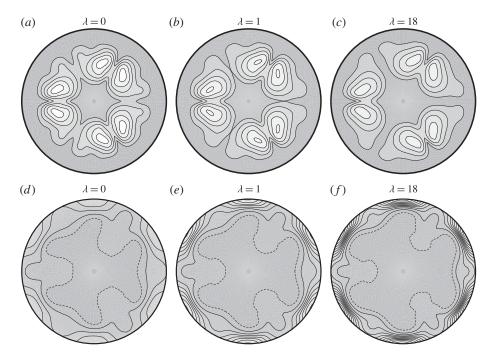


FIGURE 12. For $n_C=0.5$, for various values of λ as indicated. (a-c) Root-mean-square axial velocity $w'(r,\theta)$; continuous lines, 5 regularly spaced contours $w'=0.025\overline{W}$ to $0.125\overline{W}$; dark grey (respectively light grey), low (respectively high) values. (d-f) $\langle \Gamma_2 \rangle_z$; dashed line, first iso-contour $\Gamma_2=0.5$; continuous lines, 10 regularly spaced contours $\Gamma_2=1.5$ (near the centre) to 15 (near the pipe wall).

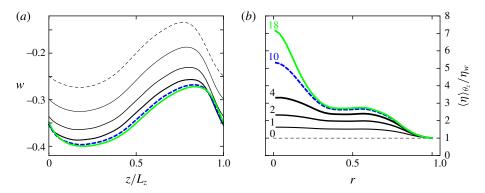


FIGURE 13. (Colour online) For $n_C = 0.5$, for the critical waves corresponding to the values of λ indicated in (b). (a) Axial velocity $w = v_z - W_b$ at r = 0.59, $\theta = 1.29$. (b) Ratio of the viscosity averaged over θ and z to the wall viscosity.

which is coherent with the dashed profile of figure 14(a). On the other hand, in the critical EFKW wave,

$$P_{dissN} = \langle \Gamma_2 \rangle_{r\theta z} = 2 \int_0^1 \langle \Gamma_2 \rangle_{\theta z} r \, \mathrm{d}r = 4 \overline{W}_{cN} = 1.54, \tag{5.14}$$

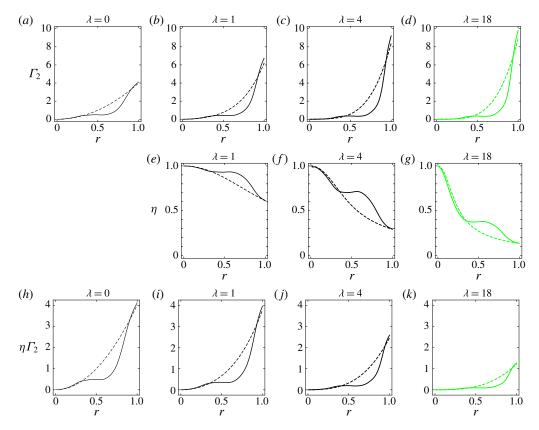


FIGURE 14. (Colour online) For $n_C = 0.5$ and various values of λ as indicated. (a–d) Full line, invariant Γ_2 averaged over θ and z of the critical wave; dashed line, invariant Γ_2 of the laminar flow, already displayed in figure 2(b). (e–g) Full line, viscosity η averaged over θ and z of the critical wave; dashed line, viscosity η of the laminar flow, already displayed in figure 2(c). (h–k) Full line, product $\eta \Gamma_2$ averaged over θ and z of the critical wave; dashed line, same product in the laminar flow.

which is coherent with the continuous profile of figure 14(a). The tendencies observed in figure 14(a), i.e. lower (respectively higher) rate of strain near $r \simeq 0.6$ (respectively $r \simeq 1$) in the wave than in the laminar flow, persist in the non-Newtonian case: the profiles of the figure 14(a-d) are all similar, the main effect being an increase in magnitude, already encountered in figure 2(b). Because the non-Newtonian fluids studied are shear thinning, smaller values of Γ_2 imply larger values of Γ_2 (2.19): indeed the profiles of the figure 14(e-g) show a bump of Γ_2 near Γ_2 is not the relation (2.19) is nonlinear, Γ_2 is not the viscosity evaluated at Γ_2 is not straightforward. This is in particular visible near the pipe wall, where Γ_2 is not straightforward. This is in particular visible near the pipe wall, where Γ_2 in the wave is larger than Γ_2 in the laminar flow, though Γ_2 in the wave is Γ_2 in the laminar flow, though Γ_2 in the wave is smaller than Γ_2 in the laminar flow, the flows is smaller than Γ_2 in the laminar flows, the figure Γ_2 shows that the product Γ_2 the local dissipation rate, decreases in average in wave flows.

A master curve for the averaged viscosity profiles can be obtained by measuring the viscosity in units of the wall viscosity η_w , as it has already been done for the laminar

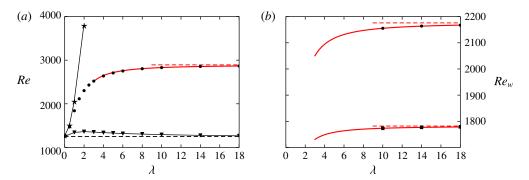


FIGURE 15. (Colour online) (a) For $n_C = 0.5$. \star , onset wall-viscosity Reynolds number $Re_w(q_{cN}; n_C, \lambda)$ found by Roland et al. (2010); \bullet , after optimization of the wavenumber q, critical wall-viscosity Reynolds number $Re_{wc}(n_C, \lambda)$; \blacktriangledown , critical mean-viscosity Reynolds number $Re_{mc}(n_C, \lambda)$; grey (red online) curve, fit (5.15); upper dashed line, asymptotic value (5.16); lower dashed line, critical value of the Newtonian case Re_{cN} (1.2). (b) \bullet , For $n_C = 0.6$, \blacksquare , for $n_C = 0.7$, critical wall-viscosity Reynolds number $Re_{wc}(n_C, \lambda)$; grey (red online) curves, fits (5.15), dashed lines, asymptotic values (5.19).

flows in figure 2(d). The figure 13(b) shows that, as $\lambda \to +\infty$, $\langle \eta \rangle_{\theta z}/\eta_w$ converges to a curve which corresponds quite probably to the one of the power-law fluid critical wave, the viscosity of which diverges as $r \to 0^+$.

If one comes back to the figure 14(e-g), it is clear that the bulk average mean viscosity $\overline{\eta}_c$ of the critical waves is slightly larger than the bulk average mean viscosity $\overline{\eta}_b$ of the laminar flows, which has been studied in § 3.3. This is confirmed by the triangles in the figure 3(b). Note that, for $\lambda \geqslant 4$, $\overline{\eta}_c(n_C, \lambda) \simeq \overline{\eta}_{bpl}(n_C, \lambda)$ within $\pm 18\%$.

5.3.4. Critical Reynolds numbers

The figure 8 suggests that the critical wall-viscosity Reynolds number $Re_{wc}(n_C, \lambda)$, which corresponds to the minima of the curves in this figure, converges to a finite limit as $\lambda \to +\infty$. Indeed, a fit of the form

$$Re_{wc}(n_C, \lambda) = Re_{wcpl}(n_C) + \gamma(n_C) \lambda^{-3/2},$$
 (5.15)

evaluated on the last 3 data disk points of figure 15(a), for $\lambda \ge 10$, yields a curve that describes well the 8 data disk points of figure 15(a) with $\lambda \ge 3$. From this fit one extracts the critical value for a power-law fluid

$$Re_{wcpl}(n_C = 0.5) = 2890.$$
 (5.16)

The optimization of the wavenumber q has a dramatic effect; if it is not performed, as it was the case in Roland *et al.* (2010), one obtains the upper curve with the stars in figure 15(a), with much higher values of Re_w . One can question the choice of the characteristic viscosity used to define the critical Reynolds number. A remarkable result of figure 15(a) is that, if one uses a Reynolds number constructed on the bulk average mean viscosity $\overline{\eta}_c$ of the critical waves,

$$Re_{mc}(n_C, \lambda) = Re_{wc}(n_C, \lambda) \, \eta_w(n_C, \lambda) / \overline{\eta}_c(n_C, \lambda), \tag{5.17}$$

with the exact values displayed by the triangles in the figure 3(b), one obtains the curve with the triangles in the figure 15(a), which is almost flat. Thus, approximately,

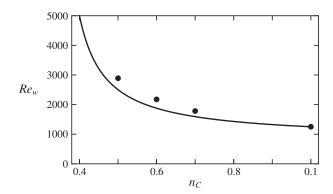


FIGURE 16. \bullet , Asymptotic values of the critical wall-viscosity Reynolds number $Re_{wcpl}(n_C)$ for $n_C = 0.5$, 0.6, 0.7 together with the Newtonian value $Re_{wcpl}(1) = Re_{cN}$; continuous curve, formula (5.18).

 $Re_{mc}(n_C, \lambda) \simeq Re_{cN} = 1251$. Using this approximation, and $\overline{\eta}_c(n_C, \lambda) \simeq \overline{\eta}_{bpl}(n_C, \lambda)$, in (5.17), we can propose, with the help of (3.12), the analytic formula

$$Re_{wcpl}(n_C) \simeq 1251 \,\overline{\eta}_{bpl}(n_C, \lambda)/\eta_{wpl}(n_C, \lambda) = 834 \,n_C/(n_C - 1/3).$$
 (5.18)

5.4. Validation - asymptotic power-law regime for $n_C \ge 0.5$

In order to validate the analytic formula (5.18), computations have been performed with $n_C = 0.6$ and 0.7, by continuation starting from the solutions obtained with $n_C = 0.5$. The critical values of the wavenumber q increase, i.e. they are closer to the Newtonian value (1.9): for instance $q_c(0.6, 18) = 2.07$, $q_c(0.7, 18) = 2.16$ (compare with figure 9a). The critical wall-viscosity Reynolds numbers obtained are displayed in figure 15(b). With fits of the form (5.15), we determine the asymptotic values

$$Re_{wcpl}(n_C = 0.6) = 2175, \quad Re_{wcpl}(n_C = 0.7) = 1782.$$
 (5.19*a*,*b*)

As shown in the figure 16, the formula (5.18) yields a reasonable estimate of $Re_{wcpl}(n_C)$ in both cases.

6. Waves at constant mass flux

6.1. Newtonian fluid

Consider the critical EFKW wave that develops, in a Newtonian pipe flow, on top of the laminar Hagen-Poiseuille flow with centreline velocity W_0 and pressure gradient G_0 . The dimensional mass flux of this laminar flow is $W_0\overline{W}_{bN}$ with $\overline{W}_{bN}=0.5$, whereas the dimensional mass flux of the wave is smaller, $W_0\overline{W}_{cN}$ with $\overline{W}_{cN}=0.384$ (§ 5.3.1). The laminar flow at the same mass flux corresponds to a centreline velocity W_1 such that

$$W_1 \overline{W}_{bN} = W_0 \overline{W}_{cN}$$
 i.e. $W_1 = W_0 \overline{W}_{cN} / \overline{W}_{bN} = 0.768 W_0$. (6.1)

The pressure gradient in this laminar flow is proportional to the centreline velocity, $G_1 = 0.768G_0$. Hence the pressure gradient increase factor at constant mass flux is

$$A = G_0/G_1 = W_0/W_1 = \overline{W}_{bN}/\overline{W}_{cN} = 1.30.$$
(6.2)

6.2. Non-Newtonian Carreau fluid

Consider a critical wave computed in a given pipe, for a given non-Newtonian fluid, given pressure gradient G_0 characterized by the corresponding centreline laminar base flow velocity W_0 , hence given parameters Re_0 and $\lambda = \lambda_C W_0/a$. The dimensional mass flux of this laminar flow is $W_0 \overline{W}_b(n_C, \lambda)$, whereas the dimensional mass flux of the wave is smaller, $W_0 \overline{W}_c(n_C, \lambda)$ (§ 5.3.1). The laminar base flow of the same fluid in the same pipe with the same mass flux corresponds to a smaller value of the centreline velocity W_1 , smaller value of λ , $\lambda_1 = \lambda_C W_1/a$, such that

$$W_1 \overline{W}_b(n_C, \lambda_1) = W_0 \overline{W}_c(n_C, \lambda)$$
 i.e. $\lambda_1 \overline{W}_b(n_C, \lambda_1) = \lambda \overline{W}_c(n_C, \lambda)$ (6.3)

after multiplication by λ_C/a . The function $\lambda_1 \mapsto \overline{W}_b(n_C, \lambda_1)$ increases (figure 3a), hence $\lambda_1 \mapsto \lambda_1 \overline{W}_b(n_C, \lambda_1)$ increases, equation (6.3) defines λ_1 without ambiguity. For large λ , $\overline{W}_c(n_C, \lambda) \simeq \overline{W}_{cpl}(n_C)$, λ_1 is large and $\overline{W}_b(n_C, \lambda_1) \simeq \overline{W}_{bpl}(n_C)$. Hence the solution of (6.3) approaches

$$\lambda_{1pl} = \lambda \overline{W}_{cpl}(n_C) / \overline{W}_{bpl}(n_C) = 0.69\lambda \tag{6.4}$$

for $n_C = 0.5$, according to (5.8). Because of (3.2), the dimensional pressure gradient in the reference laminar flow i.e. in the wave flow is

$$G_0 = G \rho W_0^2 / a = \alpha(n_C, \lambda) R e_0^{-1} \rho W_0^2 / a = \alpha(n_C, \lambda) \rho W_0 \nu_0 / a^2.$$
 (6.5)

Accordingly the dimensional pressure gradient in the laminar flow with the same mass flux is

$$G_1 = \alpha(n_C, \lambda_1) \rho W_1 \nu_0 / a^2.$$
 (6.6)

Hence the pressure gradient increase factor at constant mass flux is

$$A(n_C, \lambda) = G_0/G_1 = \lambda \alpha(n_C, \lambda)/(\lambda_1 \alpha(n_C, \lambda_1)). \tag{6.7}$$

At large λ , i.e. large $\lambda_1 \simeq \lambda_{1pl}$ given by (6.4), the power-law formula (4.6) yields the approximation

$$A(n_C, \lambda) \simeq A_{pl}(n_C) = (\lambda/\lambda_{1pl})^{n_C} = (\overline{W}_{bpl}(n_C)/\overline{W}_{cpl}(n_C))^{n_C}. \tag{6.8}$$

The Newtonian formula (6.2) is recovered in the limit $n_C \to 1$. For instance,

$$A_{pl}(n_C = 0.5) = 1.20.$$
 (6.9)

Physically, the nonlinear relation between the pressure gradient and the centreline velocity in laminar flows (6.5), in the power-law limit,

$$G_{0pl} = \alpha_{pl}(n_C, \lambda) \rho W_0 \nu_0 / a^2 = 2a^{-n_C - 1} \rho \nu_0 \lambda_C^{n_C - 1} (1 + 1/n_C)^{n_C} W_0^{n_C}, \tag{6.10}$$

leads to the fact that the pressure gradient increase factor A_{pl} is the mass flux reduction factor (5.8) at the power $-n_C$. Thus the pressure gradient increase factor in the power-law fluids (6.8) or (6.9) is smaller than in the Newtonian fluid (6.2); this is remarkable.

Note finally that the computation of λ_1 from the full equation (6.3) and then of A from (6.7) shows a fast convergence, as λ increases, to the power-law limit; for instance $A(n_C = 0.5, \lambda = 1) = 1.22$ is already $A_{pl}(n_C = 0.5)$ within 2%.

7. Concluding discussion

A systematic study of 'low Reynolds number' critical EFKW waves with a threefold rotational symmetry in pipe flows of Carreau fluids has been performed. A continuous family of waves has been found and characterized as a function of the shear-thinning index n_C and the dimensionless characteristic time λ of the Carreau fluid (2.18). Since $n_C = 1$ or $\lambda = 0$ correspond to a Newtonian fluid, this sheds a new light onto some properties of the waves discovered by Faisst & Eckhardt (2003), Wedin & Kerswell (2004): to our knowledge the detailed study of the root-mean-square of the axial velocity (5.9), of the rate-of-strain intensity Γ_2 or of the dissipation (5.10) presented in table 2, figures 12 and 14 had never been performed. In the non-Newtonian cases $n_C < 1$ and $\lambda > 0$, the wave velocity fields are only 'slightly' modified by the rheology (figures 11 and 12a-c), the main effects being the development of a rather homogeneous region around the axis and a compression of the structures towards the wall. When the axial wavenumber q is optimized, an asymptotic regime is obtained in the limit $\lambda \to +\infty$, where the fluid can be viewed as a power-law fluid (2.25): the wave velocity field converges to a limit, and it is also the case for its axial wavenumber and phase velocity (figure 9). In line with what is observed in the laminar flows (figure 2), a large viscosity contrast develops between the pipe centre and the pipe wall (figure 14e-g). It turns out that using the wall viscosity (figure 3b) to construct the critical Reynolds number, we obtain convergence of this number to a limit Re_{wcnl} (figure 15). An analytical approximation for Re_{wcnl} (5.18) is introduced and validated (figure 16). It is based on the fact that the critical Reynolds number constructed with the bulk average of the viscosity is roughly constant, and on a laminar formula for this viscosity. At this stage recall that the formula (5.18) and all the study performed here is relevant only for fluids with $n_C \gtrsim 0.4$, see the discussion after (3.12). The figure 16 shows a clear stabilizing effect of the shear-thinning rheology, which can be viewed as a part of the explanation of the delay in the transition to developed turbulence noticed in the experiments by Escudier and coworkers. Moreover, assuming that the turbulent flows would be close to the nonlinear wave flows computed here, we predict a moderate pressure gradient increase in Carreau fluids, compare equations (6.2) and (6.9). This effect is reminiscent of the 'drag reduction effect' well known in many non-Newtonian fluids.

In a quite different system, Rayleigh–Bénard thermoconvection, a similar asymptotic regime has been found by Jenny, Plaut & Briard (2015) for strongly shear-thinning Carreau fluids: the onset of thermoconvection rolls becomes subcritical, and the critical Rayleigh number constructed on the bulk average of the viscosity is roughly constant. This proves, generally, the relevance of the bulk averaged mean viscosity in shear-thinning fluids.

It would be interesting to study the instability modes of the waves computed, and to analyse the influence of the shear-thinning rheology onto other wave families. Probably, the other EFKW waves with $m_0 = 2$ or $m_0 \ge 4$ will present the same behaviour as shear thinning increases, i.e. a similar asymptotic regime as $\lambda \to +\infty$, and in this limit a critical wall-viscosity Reynolds number that increases as n_C decreases, in proportion to $n_C/(n_C-1/3)$ (stabilizing effect, see (5.18) and figure 16). That however should be checked. Other waves may behave differently. For instance, some waves with $m_0 = 1$ like the ones found by Pringle & Kerswell (2007) in Newtonian fluids may be modified and destabilized by the shear-thinning effects, and be relevant to model not the transition to turbulence but the asymmetrical flow observed experimentally by Escudier and coworkers in non-Newtonian fluids. Moreover, elastic effects, disregarded in our study, could be studied, firstly, within the

same 'nonlinear wave framework', as it has been done for plane Poiseuille flow in Li, Xi & Graham (2006). We recognize finally that the 'nonlinear wave framework' tells only a small part of the story of the transition to turbulence.

Although the fluids studied here are, when $\lambda \to +\infty$, strongly shear thinning, the waves themselves are only 'weakly' non-Newtonian, since their structure with streamwise rolls and streaks is only weakly modified by the rheology: see the figure 11 and the similarity between the two waves on the movie included as online supplementary material. It would be interesting to search for waves that are specifically non-Newtonian. For this purpose, one could start with direct numerical simulations of transitional or turbulent pipe flow of non-Newtonian fluids (we note in this context the work of Rudman *et al.* 2004) and use methods similar to the ones used by Duguet, Willis & Kerswell (2008*b*), Avila *et al.* (2013), Willis, Short & Cvitanović (2016).

Acknowledgement

The computations have been performed on the cluster Asterix – CC ERMIONE of the Institut Jean Lamour and the Lemta. E.P. thanks L. Buhler and F. Kosior for their help with the informatics.

Supplementary movie

A supplementary movie is available at https://doi.org/10.1017/jfm.2017.149.

REFERENCES

- AVILA, M., MELLIBOVSKY, F., ROLAND, N. & HOF, B. 2013 Streamwise-localized solutions at the onset of turbulence in pipe flow. *Phys. Rev. Lett.* **110**, 224502.
- AVILA, K., MOXEY, D., DE LOZAR, A., AVILA, M., BARKLEY, D. & HOF, B. 2011 The onset of turbulence in pipe flow. *Science* 333, 192–196.
- AVILA, M., WILLIS, A. P. & HOF, B. 2010 On the transient nature of localized pipe flow turbulence. J. Fluid Mech. 646, 127–136.
- BIRD, B., ARMSTRONG, R. & HASSAGER, O. 1987 Dynamics of Polymeric Liquids. Wiley-Interscience.
- CARREAU, J. P. 1972 Rheological equations from molecular network theories. *Trans. Soc. Rheol.* **16**, 99–127.
- CHANTRY, M., WILLIS, A. P. & KERSWELL, R. R. 2014 Genesis of streamwise-localized solutions from globally periodic traveling waves in pipe flow. *Phys. Rev. Lett.* 112, 164501.
- DENNIS, D. J. C. & SOGARO, F. M. 2014 Distinct organizational states of fully developed turbulent pipe flow. *Phys. Rev. Lett.* **113**, 234501.
- DRAAD, A. A., KUIKEN, G. D. C. & NIEUWSTADT, F. T. M. 1998 Laminar-turbulent transition in pipe flow for Newtonian and non-Newtonian fluids. *J. Fluid Mech.* 377, 267–312.
- DUGUET, Y., PRINGLE, C. C. T. & KERSWELL, R. R. 2008a Relative periodic orbits in transitional pipe flow. *Phys. Fluids* **20**, 114102.
- DUGUET, Y., WILLIS, A. P. & KERSWELL, R. R. 2008b Transition in pipe flow: the saddle structure on the boundary of turbulence. *J. Fluid Mech.* **613**, 255–274.
- ECKHARDT, B., SCHNEIDER, T. M., HOF, B. & WESTERWEEL, J. 2007 Turbulence transition in pipe flow. *Annu. Rev. Fluid Mech.* **39**, 447–468.
- ESCUDIER, M., POOLE, R., PRESTI, F., DALES, C., NOUAR, C., DESAUBRY, C., GRAHAM, L. & PULLUM, L. 2005 Observations of asymmetrical flow behaviour in transitional pipe flow of yield-stress and other shear-thinning liquids. *J. Non-Newtonian Fluid Mech.* 127, 143–155.
- ESCUDIER, M. P., PRESTI, F. & SMITH, S. 1999 Drag reduction in the turbulent pipe flow of polymers. *J. Non-Newtonian Fluid Mech.* 81, 197–213.

- ESCUDIER, M. P., ROSA, S. & POOLE, R. J. 2009 Asymmetry in transitional pipe flow of drag-reducing polymer solutions. *J. Non-Newtonian Fluid Mech.* **161**, 19–29.
- FAISST, H. & ECKHARDT, B. 2003 Traveling waves in pipe flow. Phys. Rev. Lett. 91, 224502.
- HOF, B., VAN DOORNE, C. W. H., WESTERWEEL, J. & NIEUWSTADT, F. T. M. 2005 Turbulence regeneration in pipe flow at moderate Reynolds numbers. *Phys. Rev. Lett.* **95**, 214502.
- HOF, B., VAN DOORNE, C. W. H., WESTERWEEL, J., NIEUWSTADT, F. T. M., FAISST, H., ECKHARDT, B., WEDIN, H., KERSWELL, R. R. & WALEFFE, F. 2004 Experimental observation of nonlinear traveling waves in turbulent pipe flow. *Science* **305**, 1594–1598.
- JENNY, M., PLAUT, E. & BRIARD, A. 2015 Numerical study of subcritical Rayleigh–Bénard convection rolls in strongly shear-thinning Carreau fluids. *J. Non-Newtonian Fluid Mech.* **219**, 19–34.
- KERSWELL, R. R. & TUTTY, O. R. 2007 Recurrence of travelling waves in transitional pipe flow. J. Fluid Mech. 584, 69–102.
- LI, W., XI, L. & GRAHAM, M. D. 2006 Nonlinear travelling waves as a framework for understanding turbulent drag reduction. *J. Fluid Mech.* **565**, 353–362.
- LIU, R. & LIU, Q. S. 2012 Nonmodal stability in Hagen–Poiseuille flow of a shear-thinning fluid. *Phys. Rev.* E **85**, 066318.
- LÓPEZ CARRANZA, S. N., JENNY, M. & NOUAR, C. 2012 Pipe flow of shear-thinning fluids. C. R. Méc. 340, 602-618.
- LÓPEZ CARRANZA, S. N., JENNY, M. & NOUAR, C. 2013 Instability of streaks in pipe flow of shear-thinning fluids. *Phys. Rev.* E **88**, 023005.
- MELLIBOVSKY, F. & ECKHARDT, B. 2011 Takens-Bogdanov bifurcation of travelling-wave solutions in pipe flow. *J. Fluid Mech.* **670**, 96–129.
- MESEGUER, A. 2003 Streak breakdown instability in pipe Poiseuille flow. *Phys. Fluids* **15**, 1203–1213. PRINGLE, C. C. T., DUGUET, Y. & KERSWELL, R. R. 2009 Highly symmetric traveling waves in pipe flow. *Phil. Trans. R. Soc. Lond.* A **367**, 457–472.
- PRINGLE, C. C. T. & KERSWELL, R. R. 2007 Asymmetric, helical, and mirror-symmetric traveling waves in pipe flow. *Phys. Rev. Lett.* **99**, 074502.
- ROLAND, N., PLAUT, E. & NOUAR, C. 2010 Petrov—Galerkin computation of nonlinear waves in pipe flow of shear-thinning fluids: first theoretical evidences for a delayed transition. *Comput. Fluids* **39**, 1733–1743.
- RUDMAN, M., BLACKBURN, H. M., GRAHAM, L. J. W. & PULLUM, L. 2004 Turbulent pipe flow of shear-thinning fluids. *J. Non-Newtonian Fluid Mech.* 118, 33–48.
- TOMS, B. A. 1948 Some observations on the flow of linear polymer solutions through straight tubes at large Reynolds numbers. In *Proceedings of First International Congress on Rheology*, vol. 2, pp. 135–141. North-Holland.
- WALEFFE, F. 1997 On a self-sustaining process in shear flows. Phys. Fluids 9, 883-900.
- WALEFFE, F. 1998 Three-dimensional coherent states in plane shear-flows. *Phys. Rev. Lett.* 81, 4140–4143.
- WEDIN, H. & KERSWELL, R. R. 2004 Exact coherent structures in pipe flow: travelling wave solutions. *J. Fluid Mech.* **508**, 333–371.
- WILLIS, A. P., SHORT, K. Y. & CVITANOVIĆ, P. 2016 Symmetry reduction in high dimensions, illustrated in a turbulent pipe. *Phys. Rev.* E **93**, 022204.
- WYGNANSKI, I. J. & CHAMPAGNE, F. H. 1973 On transition in a pipe. Part 1. The origin of puffs and slugs and the flow in a turbulent slug. *J. Fluid Mech.* **59**, 281–335.
- ZIKANOV, O. Y. 1996 On the instability of pipe Poiseuille flow. Phys. Fluids 8, 2923-2932.