



Review Article

Visualization of clay minerals at the atomic scale

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Abstract

This review demonstrates that high-resolution transmission electron microscopy (HRTEM) imaging of clay minerals or phyllosilicates with an incident electron beam along the major zone axes parallel to the constituting layers, in which the contrast corresponds to individual cation columns in the images obtained, is indispensable for elucidating the enigmatic structures of these minerals. Several kinds of variables for layer stacking, including polytypes, stacking disorder and the interstratification of various kinds of unit layers or interlayer materials, are common in phyllosilicates. Local and rigorous determination of such variables is possible only with HRTEM, although examination as to whether the results obtained by the HRTEM images from limited areas represent the whole specimen should be made using other techniques, such as X-ray diffraction. Analysis of these stacking features in clay minerals provides valuable insights into their origin and/or formation processes. Recent state-of-the-art techniques in electron microscopy, including incoherent imaging, superior resolutions of ~ 0.1 nm and low-dose imaging using new recording media, will also contribute significantly to our understanding of the true structures of clay minerals.

Keywords: clay minerals, HRTEM, interstratification, phyllosilicates, polytypes, radiation damage, stacking disorder, structure images

(Received 10 March 2020; revised 10 August 2020; Accepted Manuscript online: 7 September 2020; Associate Editor: Steve Hillier)

The structures of clay minerals, most of which are phyllosilicates, are often enigmatic owing to the existence of various polytypes, stacking disorder, the interstratification of various kinds of unit layers and/or interlayer materials, etc. Because most of these structural variations in phyllosilicates represent variables along the stacking direction, whereas the periodicity of the structure within the layers or sheets is almost invariant, direct imaging of the atomic structure using transmission electron microscopy (TEM) is most effective when it is conducted with the incident electron beam parallel to the layers. As demonstrated in recent decades by a number of clay mineralogists, high-resolution TEM (HRTEM) has been successful at unravelling such complex structures of clay minerals and phyllosilicates (e.g. Baronnet, 1992; Peacor, 1992). In this review, the author will introduce the basis and several examples of such HRTEM research in clay mineralogy.

The development of new technologies for electron microscopy has continued to advance, year by year, in response the requirements from various scientific fields. This progress should be introduced into clay science to solve a number of remaining problems pertaining to the structures of clay minerals. In the latter part of this review, several examples of the applications of such advanced electron microscopic technologies to clay minerals will be introduced, mainly to stimulate clay scientists in the coming decades.

Basics of HRTEM imaging of phyllosilicates

The first transmission electron microscope was created in 1931 by M. Knoll and E. Ruska to exceed the resolution of optical

microscopes which is limited by the wavelength of visible light. Since then, the performance of TEM has improved rapidly. In particular, Menter (1956) first recorded lattice fringes in organic crystals and predicted that they may be useful tools for visualizing directly atomic arrangements in specimens on a screen. Imaging theory for HRTEM, developed in the 1960s, showed that ‘phase’ contrast can be obtained due to the interference between the direct and diffracted waves, which corresponds to the projection of the electrostatic potential in specimens along the incident beam. In this case, the resolution to reproduce the electrostatic potential (point resolution or Scherzer resolution: d_s) is defined by Equation 1 for sufficiently thin specimens:

$$d_s = 0.66C_s^{1/4}\lambda^{3/4} \quad (1)$$

where C_s is the spherical aberration coefficient of the objective lens and λ is the wavelength of the electron beam determined by the accelerating voltage (Spence, 1981). Following this equation, transmission electron microscopes with an objective lens of low spherical aberration and a small wavelength (i.e. a high accelerating voltage) have been developed to achieve direct imaging of the atomic structure of specimens in detail. For instance, in the last century, the C_s value of the objective lens was minimized (e.g. Yanaka *et al.*, 1989), and transmission electron microscopes with an ultra-high accelerating voltage of ~ 1 MV and a resultant point resolution close to 0.1 nm were developed (e.g. Ichinose *et al.*, 1999). Haider *et al.* (1998) developed an electro-optic system termed a ‘ C_s corrector’, which acts as a concave lens and eliminates completely the spherical aberration of the objective lens. In this system, a similar resolution to that obtained using an ultra-high-voltage transmission electron microscope of huge size (and cost) was obtained with a normal

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This paper is based on the 2019 George Brown Lecture given by T. Kogure.

Cite this article: Kogure T (2020). Visualization of clay minerals at the atomic scale. *Clay Minerals* 55, 203–218. <https://doi.org/10.1180/clm.2020.27>

acceleration voltage of near to or less than 200 kV. The application of such superior high-resolution imaging will be discussed later, but here the author would like to discuss HRTEM imaging using a conventional transmission electron microscope with an objective lens of $C_s \approx 0.5$ mm, operating at 200 kV (resulting $d_s \approx 0.2$ nm), working in his laboratory.

Figure 1 shows the correspondence between the crystal structures of dioctahedral and trioctahedral micas corresponding to simulated images (parameters for the simulation are listed in the caption for Fig. 1), with an optimum defocus value ($-1.2C_s^{1/2}\lambda^{1/2}$), called the 'Scherzer focus', and experimental images (Kogure, 2002). The cation columns in the mica structures along the beam direction appear as dark dots in the simulated and experimental images, with a resolution of ~ 0.2 nm (Fig. 1). These are regarded as 'blurred' images from the projected electrostatic potential in the specimen. The images are formed by applying a low-pass filter corresponding to the objective aperture, which passes the spatial frequency of <5 ($= 1/0.2$) nm^{-1} . Such images are often called 'structure images' (Spence, 1981), which should be distinguished from so-called 'lattice images', in which image contrasts do not correspond directly to atomic columns, although both kinds of images are generally called 'HRTEM images' without discrimination. Structure images can be obtained with a sufficiently small specimen thickness (generally a few nanometres), proper focusing conditions and objective aperture, exact crystal orientation, complete elimination of astigmatism, etc. Although Fig. 1 is an example for micas, such results are applicable to most phyllosilicates, the structures of which include tetrahedral (*T*) and octahedral (*O*) sheets. In Fig. 1, if the structures are observed along [100], each sheet in the 2:1 layer has the following contrast: the *T* sheet has distinct dark spots separated from each other by $b/2$ (~ 0.45 nm) along the *b*-axis. Each spot corresponds to two tetrahedra (actually a tetrahedral chain in the *T* sheet along [100]). The *O* sheet between the two *T* sheets in muscovite also appears as dark spots separated by $b/2$, which corresponds to two occupied octahedra in the case of the *trans*-vacant dioctahedral sheet (Fig. 1, left column). On the other hand, the *O* sheet is imaged as a continuous, dark contrast if the sheet is trioctahedral (Fig. 1, centre column) because vacant M_1 sites in the dioctahedral sheet are also occupied by metal cations, and accordingly the cation columns are separated laterally by ~ 0.15 nm, which is less than the point resolution of ~ 0.2 nm. On the other hand, dark spots separated by $a/2$ (~ 0.26 nm), corresponding to single polyhedra, appear at both *T* and *O* sheets, if viewed along [010] (Fig. 1, right column). Moreover, the direction of the octahedral slant can be distinguished by the potential of oxygens coordinating octahedral cations, which is, for instance, useful in the polytypic analysis of chlorite with hydroxide (brucite-like) interlayer sheets (Kogure & Banfield, 1998). Finally, in potassium micas, potassium ions at the interlayer region may be resolved as dark spots if viewed along [100], but they are not clearly identified in the image along [010], partly because of the difference in density of potassium ions in the columns along the beam direction. Sample preparation techniques are also an issue for such TEM imaging because phyllosilicates normally possess a platy morphology. Conventional and simple methods to disperse clay particles on an electron-transparent carbon film are not suitable, as most clay particles are oriented with their unit layers almost perpendicular to the incident beam. Ultramicrotomy, ion milling or focused ion beams are necessary to prepare sectional thin foils of clay particles or phyllosilicates.

Regarding the trigonal symmetry of *T* and *O* sheets, similar contrasts appear with the beam direction along the other zone axes (Fig. 2). A hexagonal crystal system, X_i ($i=1-3$) and Y_i ($i=1-3$), is adopted according to Bailey (1984), and one trioctahedral 2:1 layer (phlogopite) with a lateral shift between the lower and upper *T* sheets (represented by the bold blue arrow in the centre of Fig. 2) antiparallel to X_1 is assumed (Fig. 2). Images along $\pm X_i$ ($i=1-3$) and those along $\pm Y_i$ ($i=1-3$) are identical, relative to the appearance of the *T* and *O* sheets. However, the six figures for $\pm X_i$ (or $\pm Y_i$) are different with respect to the direction and amount of the lateral shift between the closest two dark spots at the lower and upper *T* sheets, depending on the angle between the incident beam and the lateral shift between the two *T* sheets, as indicated by the white bars in Fig. 2, which connect the two spots in each image. In other words, one can determine the 'orientation' of a 2:1 layer, which is defined by the lateral shift between the lower and upper *T* sheets (as is shown below, the orientation of a 1:1 layer can also be determined) from such HRTEM images. In the actual HRTEM procedure, the specimen is tilted in the transmission electron microscope so that the beam direction is parallel to one of the six $\pm X_i$ (or $\pm Y_i$) directions. The orientations of individual 2:1 layers are then determined from the acquired image. Strictly speaking, however, the absolute determination of the layer orientation is impossible from only a single HRTEM image along a specific direction. For instance, the two images in Fig. 2 with the beam directions parallel ($-X_1$) and antiparallel ($+X_1$) to the lateral shift are identical. Hence, another image for the same layer(s) along another direction in Fig. 2 is necessary to distinguish them, as is seen in the next section for micas. In addition, the lateral shift between the contrasts from the adjacent layers, or that across the interlayer region, can also be determined from such HRTEM images containing the adjacent layers in the stacking analysis of phyllosilicates other than micas.

As mentioned above, for the rigorous determination of stacking sequences (layer orientation and lateral shift) in phyllosilicates by HRTEM, two images of the same layer along various beam directions are necessary. However, most clay minerals are too beam-sensitive to undergo high-quality HRTEM imaging twice. As such, we have to assess the stacking sequences using a single HRTEM image, along with other information such as diffraction. For instance, if the selected-area electron diffraction pattern along one of the $\pm Y_i$ directions is completely discrete and shows no streaks along the reciprocal lattice rows parallel to c^* , we can discuss – to some extent – the stacking sequences from only a single HRTEM image along one of the $\pm X_i$ directions. However, the acquisition of two images remains desirable. Overcoming the radiation damage problem is an issue for the future.

Stacking sequences in micas

Analysis of the stacking sequence or disorder in micas was one of the first applications of HRTEM in mineralogy (Iijima & Buseck, 1978; Tomura *et al.*, 1978). Theoretically, the stacking sequence of micas is simpler than that of other phyllosilicates. In micas, the lateral shift across the interlayer regions is not allowed due to the alkaline and alkaline earth ions that occupy the central space between the upper and lower six-membered rings of the facing *T* sheets of the adjacent layers. The exceptions are sodium-bearing trioctahedral micas such as aspidolite and wonesite, in which the lateral shift at the interlayer regions is recognized in their HRTEM images (Kogure *et al.*, 2004, 2005) (see below). For micas other than these exceptions, the analysis of the stacking

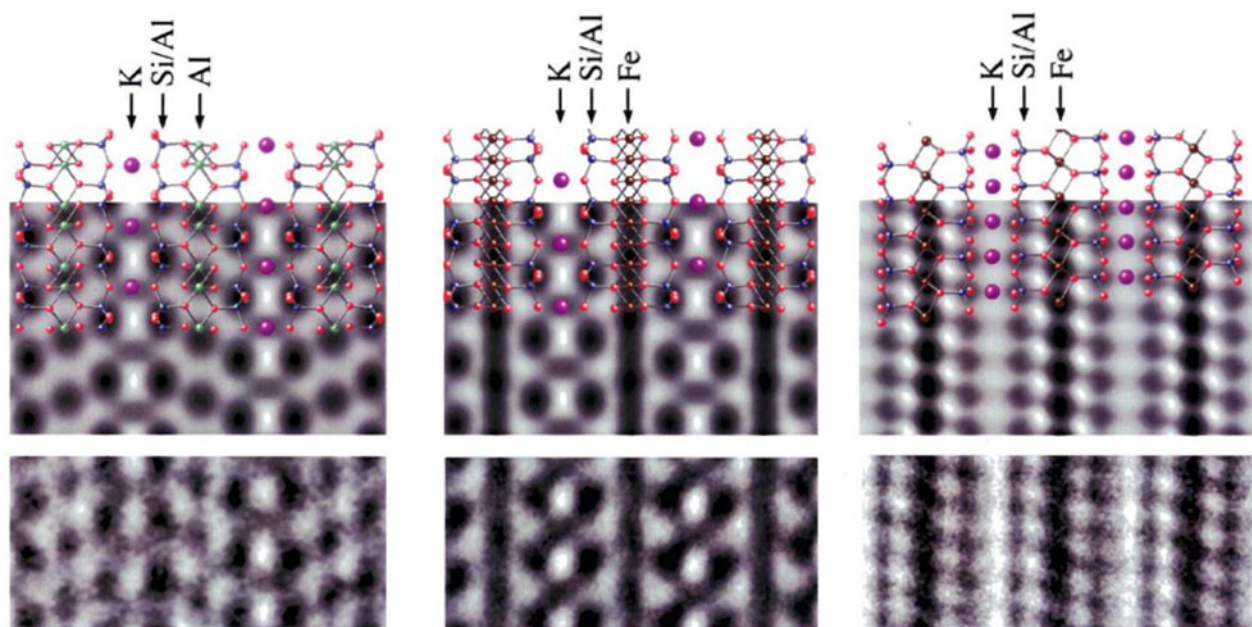


Fig. 1. Correspondence between (top row) crystal structures, (centre row) simulated images and (bottom row) experimental images of micas. (Left column) Muscovite-2M₁ viewed along [100]. (Centre column) Annite-2M₁ viewed along [100]. (Right column) Annite-2M₁ viewed along [010]. The experimental images for annite were actually taken from magnesian annite with a Mg/(Fe + Mg) ratio of 0.29. The parameters for the simulation are $V_{acc}=200$ kV, $C_s=0.5$ mm, defocus spread = 5 nm, reciprocal space limited by the objective aperture = 7 nm^{-1} , defocus value = -42 nm and specimen thickness = 2.5 nm (Kogure, 2002).

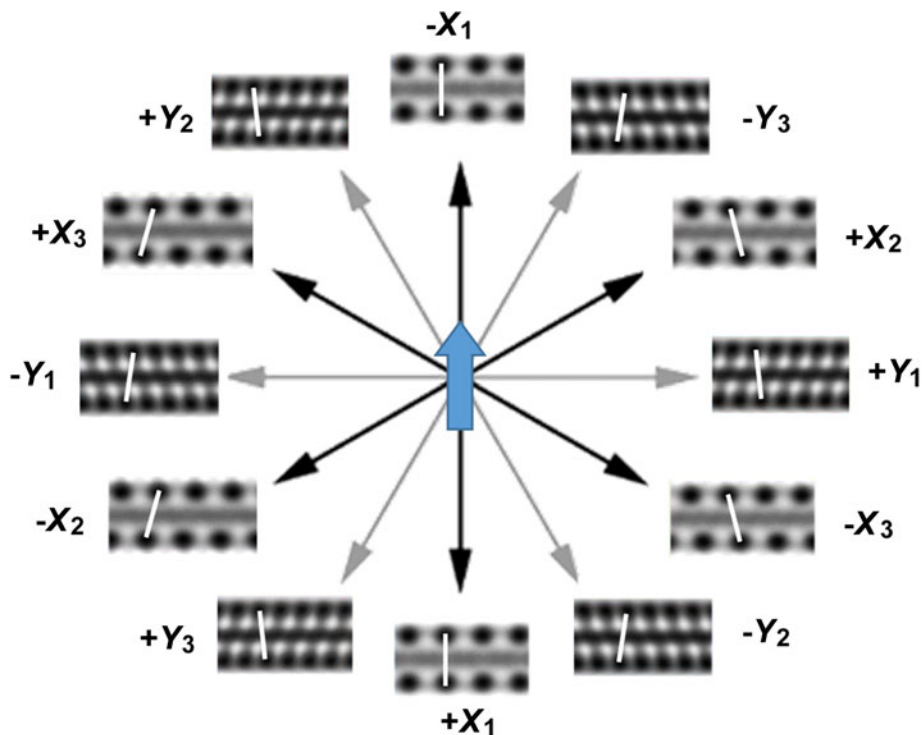


Fig. 2. Simulated images of one trioctahedral 2:1 layer (phlogopite) with the incident electron beam along 12 major directions parallel to the layer. The direction of the lateral shift of $a/3$ from the lower T sheet to the upper one in the 2:1 layer is indicated by the blue arrow at the centre. The white bar in each image connects the nearest dark spots in the lower and upper T sheets, indicating the lateral shift between the contrasts at the two T sheets.

sequences is equivalent to the determination of the orientation of individual 2:1 layers. In other words, it is equivalent to the determination of the mutual rotation angle between the adjacent layers. The orientation of a 2:1 layer is imaged as an inclination (or lack of inclination) of a bar connecting the closest two dark spots in the lower and upper tetrahedral sheets in a 2:1 layer (Fig. 2). If

the electron beam direction is parallel to one of $\pm X_i$, the inclination is towards the ‘right’, the ‘left’ or there is ‘no inclination’, depending on the angle between the beam direction and the lateral shift. If the beam is parallel to one of $\pm Y_i$, the inclination is towards the ‘right’ or the ‘left’ (Fig. 2). Figure 3 shows HRTEM images of fibrous Mg-rich illite (gümbelite) along one of $\pm X_i$

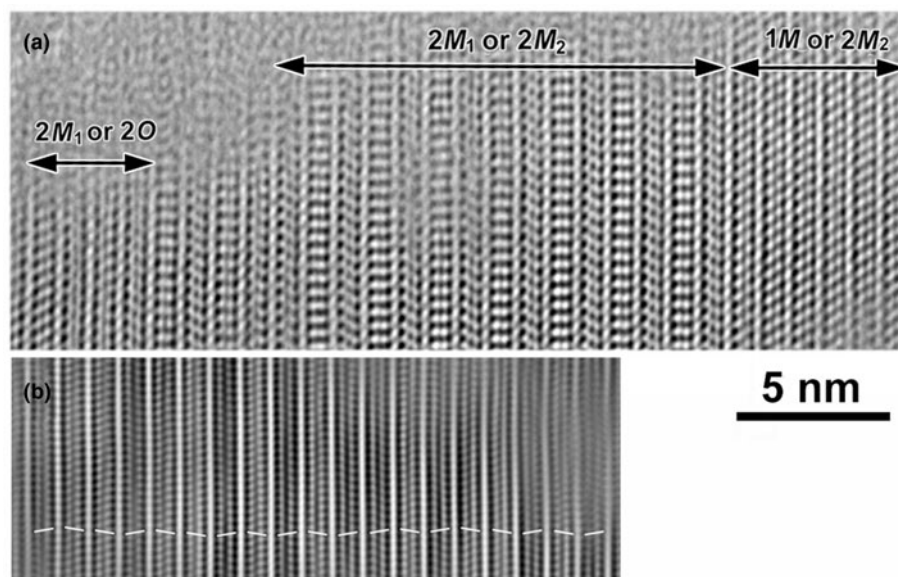


Fig. 3. Filtered HRTEM images from gümbelite, Mg-bearing illite along (a) one of X_i and (b) one of Y_i . Note that the two images were taken from different regions. Noise contrast was removed using a Wiener filter, as described by Kogure *et al.* (2008a), to identify the orientation of each 2:1 layer. The white bars in (b) are the same as those introduced in Fig. 2 (Kameda *et al.*, 2007a).

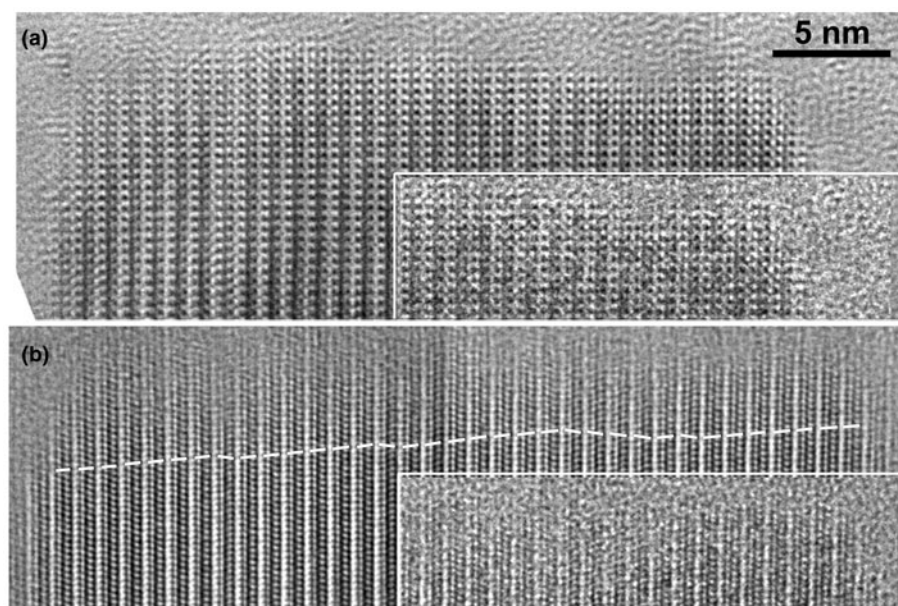


Fig. 4. (a) Filtered HRTEM image of a crystallite from Krivoi Rog celadonite recorded along the [100] direction. Along this direction, no stacking faults are observed. (b) Filtered HRTEM image of the same region, but the crystallite is rotated by 30° about the c^* -axis ([310] direction). The white bars in each layer in (b) are the same as those introduced in Fig. 2. The insets at the bottom-right of each image show the original raw HRTEM images (Kogure *et al.*, 2008b).

and one of $\pm Y_i$ (Kameda *et al.*, 2007a). Heavy stacking disorder is observable in the both images, but locally a two-layer polytype (probably $2M_2$; see Kameda *et al.* (2007)) is formed. As mentioned above, because a TEM image is simply a projection of the specimen, two images of the same layer from the different directions are necessary to determine unambiguously the lateral shift in a 2:1 layer. Actually, two candidates of the standard polytypes are to be expected from the image contrast in Fig. 3a. However, this is often difficult to determine due to a limited specimen tilt angle in TEM or radiation damage, which does not allow us to acquire another HRTEM image from the same area. Examples of limited successful results are Kogure & Nespolo (1999a) for long-period polytypes, Kogure & Nespolo (1999b) for stacking disorder in biotite and Kogure *et al.* (2008b) for celadonite. Figure 4 shows two HRTEM images

along [100] and [310] from the same area of a celadonite specimen (Kogure *et al.*, 2008b). The determination of the lateral shift in each 2:1 layer from the two images suggests that stacking faults with mutual rotation of 180° between adjacent layers frequently occur in the $1M$ polytype. Simulation of the powder XRD pattern indicated that the peak intensity and width of reflections with $h = k$ will be modified to be weaker and larger, respectively, by these stacking faults, and this tendency was actually observed in the experimental XRD patterns (Kogure *et al.*, 2008b). Of course, a single image along one of $\pm X_i$ is still valid for determining the stacking sequence in micas (and other phyllosilicates), assuming that the mutual rotation between the adjacent layers is restricted to 0° , $+120^\circ$ or -120° ('subfamily A') (Backhaus & Đurovič, 1984), which is indeed the case for most micas.

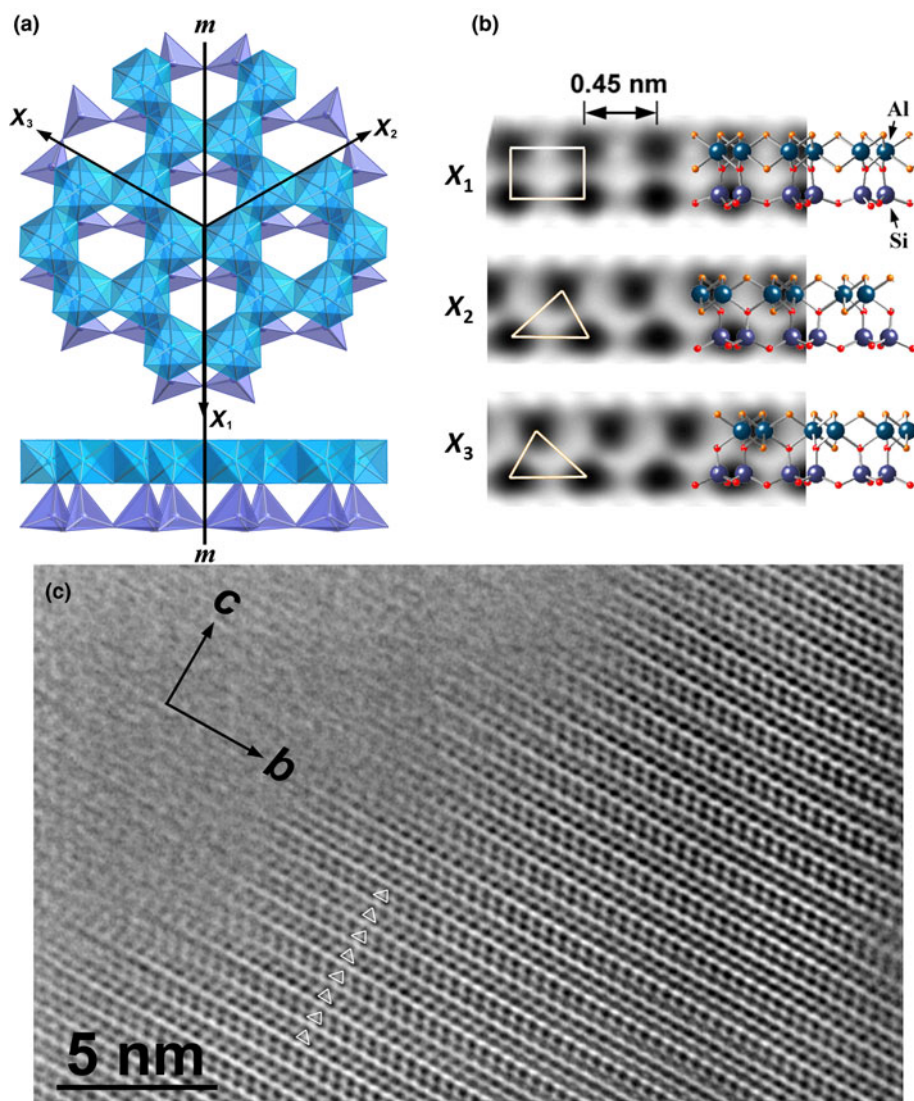


Fig. 5. (a) Axial setting for a kaolinite layer and location of the pseudo-mirror plane (m) in the layer. (b) Simulated images of a kaolinite layer along the three directions, showing the correspondence to the crystal structure. The parameters for the simulation are the same as those in Fig. 1. The triangles and square in the images are the patterns used to identify the orientation of the layer. (c) HRTEM image from dickite from a sandstone core in the North Sea, showing regular two-layer periodicity without stacking faults. The beam direction is along $[100]$ of dickite (Kogure & Inoue, 2005a).

Kaolin-group minerals and pyrophyllite

For other 2:1 phyllosilicates and 1:1 phyllosilicates, lateral shift between the adjacent layers at the interlayer region in various directions and amounts becomes another origin of polytypism and/or stacking disorder, along with the orientation of individual layers. In general, the direction and amount of lateral shift are not diverse but very limited, similarly to the layer orientation with its six alternatives. This is mainly because hydrogen bonding is formed between the layers in 1:1 phyllosilicates and between the silicate layers and hydrated or hydroxylated materials at the interlayer region in 2:1 phyllosilicates other than micas. As described below, because phyllosilicates adopt either or both of these two types of variables (layer orientation and lateral shift) in the stacking sequence and they modulate diffraction patterns similarly, direct imaging of the individual layers by HRTEM is often the only solution to distinguishing them. In the following, kaolinite and pyrophyllite are selected as examples.

Kaolinite, a 1:1 dioctahedral phyllosilicate, is one of the most common clay minerals on the terrestrial surface. Standard polytypes found in nature and reported to date are 1A (1Tc) (kaolinite) and two 2M (dickite and nacrite) (Bailey, 1963), although

the number of possible standard polytypes that can theoretically be derived is 52 (Zvyagin, 1962). In addition, a hydrated (but easily dehydrated) form that usually adopts a tubular morphology is known as halloysite. Kaolinite also shows various XRD patterns that are mainly dependent on the degree of stacking disorder (e.g. Giese, 1988). However, the actual structure of the stacking disorder used not to be clear, and several models were proposed to resolve this issue, such as those of disorder of layer orientation and of lateral shift (e.g. Brindley & Robinson, 1946; Murray, 1954; Plancon & Tchoubar, 1977; Bookin *et al.*, 1989). In 1:1 dioctahedral phyllosilicates, the mutual rotation of $\pm 120^\circ$ is almost equivalent to the displacement of the octahedral vacant site, and such disorder is regarded as the incorporation of the stacking mode of dickite (2M) into the ordered kaolinite (1A) structure. In burial diagenesis, the dickite/kaolinite volume ratio becomes greater as depth increases (Beaufort *et al.*, 1998). It is of interest as to whether kaolinite gradually transforms into dickite through the migration of aluminium in the octahedral sheet in the same kaolinite particles or through dickite crystals nucleating and growing independently irrespective of pre-existing kaolinite. Kogure & Inoue (2005a) gave a solution to this issue by reporting the first HRTEM images of kaolinite and dickite of sufficient quality to

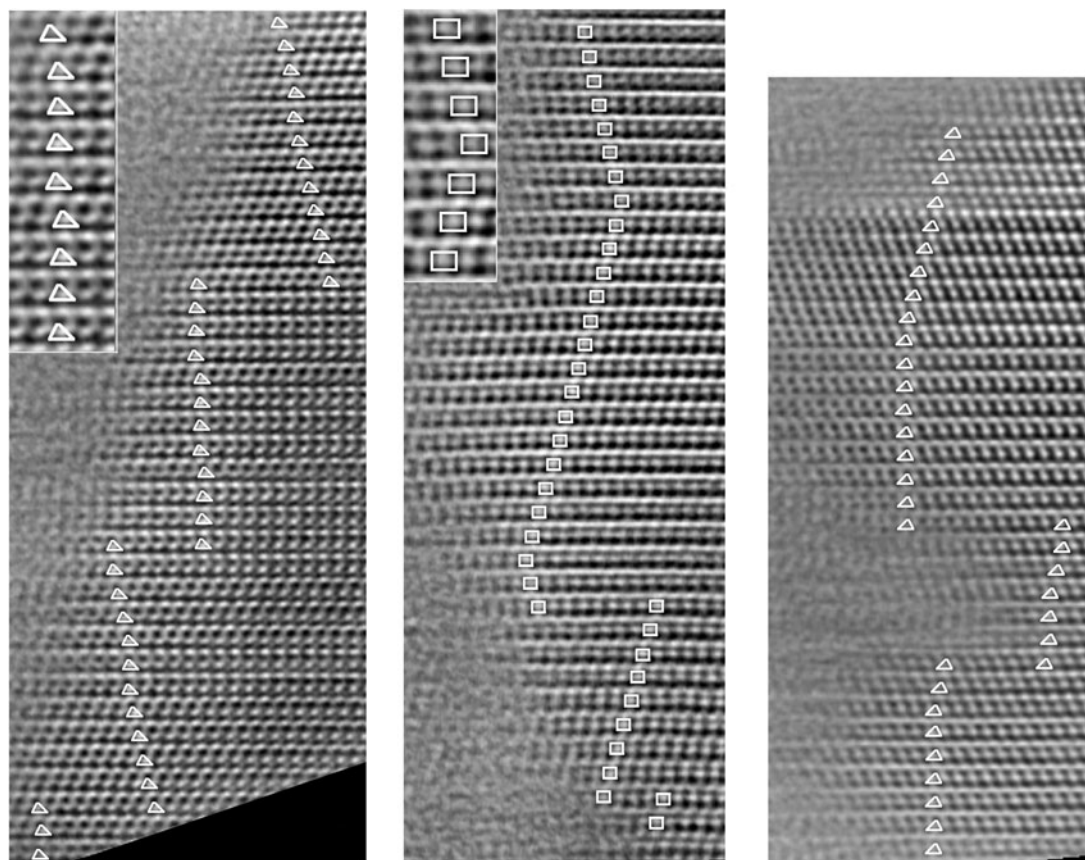


Fig. 6. Filtered HRTEM images of various kaolinite from a sandstone core in the North Sea. The triangles and squares superimposed on individual layers indicate the orientation of the layers, as is shown in Fig. 5b. The insets are enlarged images of a portion in the back images (Kogure & Inoue, 2005a).

determine unambiguously the stacking sequences in the mineral. The specimen investigated was kaolinite/dickite collected from a sandstone core in the North Sea with a burial depth of ~3500 m (Beaufort *et al.*, 1998). HRTEM imaging of dickite particles showed completely ordered two-layer periodicity with alternation of the layer orientation of X_2 and X_3 (Fig. 5a,b), or alternation of the octahedral B and C sites for the vacancy location between adjacent layers (Fig. 5c). By contrast, all 1:1 layers in the HRTEM images of kaolinite particles showed the same contrast (i.e. the same orientation or vacant site for all layers), excluding dickite-like stacking (Fig. 6). These results imply that dickite is not a transition product of kaolinite, but rather is authigenically precipitated from solution during burial of the strata (Kameda *et al.*, 2008). On the other hand, the HRTEM images of kaolinite in Fig. 6 showed frequent changes in the direction of the stacking or the direction of the lateral shift between adjacent layers. The analysis of the contrast in these images indicated that the lateral shift in the stacking represents alternation of t_1 and t_2 , which were defined by Bookin *et al.* (1989). These two shifts are parallel to X_2 and X_3 in Fig. 5a and are related to each other by the pseudo-mirror plane (m in Fig. 5a) in the underlying kaolinite layer, and the energy difference between the two should be subtle. Hence, such disorder is to be expected during the layer-by-layer growth of kaolinite. The existence of t_2 as stacking disorder in ordered t_1 stacking (or vice versa) is concordant with the proposal arising from the XRD profile analysis by Plançon & Tchoubar (1977). A similar feature of the stacking in kaolinite was also observed in a sample of sedimentary origin (Kogure *et al.*,

2010). On the other hand, a kaolinite/dickite sample (dickite is dominant from powder XRD) of hydrothermal origin showed more complicated stacking with a mixture of disorder of layer rotation and that of lateral shift (Fig. 7a) (Kogure & Inoue, 2005b). These disordered crystals probably precipitated from a more oversaturated solution and/or over a shorter time period than those formed by diagenesis. In this specimen, various long-period polytypes were also observed (Fig. 7b). It is probable that such long-period polytypes formed via spiral growth.

Later, Kogure *et al.* (2011, 2013b) successfully recorded high-quality HRTEM images from tubular halloysite, which unravelled the real stacking structure of the mineral, although more samples and/or observations are necessary for comprehensive conclusions to be drawn. Because halloysite is more beam-sensitive than kaolinite, the researchers used a transmission electron microscope with a new computer-assisted minimal-dose system (Hayashida *et al.*, 2007; Kogure *et al.*, 2011). Previously, halloysite was suggested to possess two-layer periodicity from its electron diffraction (e.g. Honjo & Mihara, 1954), but without a structure model. HRTEM images taken from a prismatic halloysite in Kogure *et al.* (2013) were similar to those reported for diagenetic kaolinite (Fig. 8). The orientation or octahedral vacancy position is almost the same for the constituting layers, but the layer shift with t_1 or t_2 is heavily disordered compared to diagenetic kaolinite, as is shown in Fig. 6. In general, the stacking does not have two-layer periodicity, although that with regular alternation of t_1 and t_2 , which is the model proposed by Chukhrov & Zvyagin (1966), was formed locally. Kogure *et al.* (2013) proposed the origin of

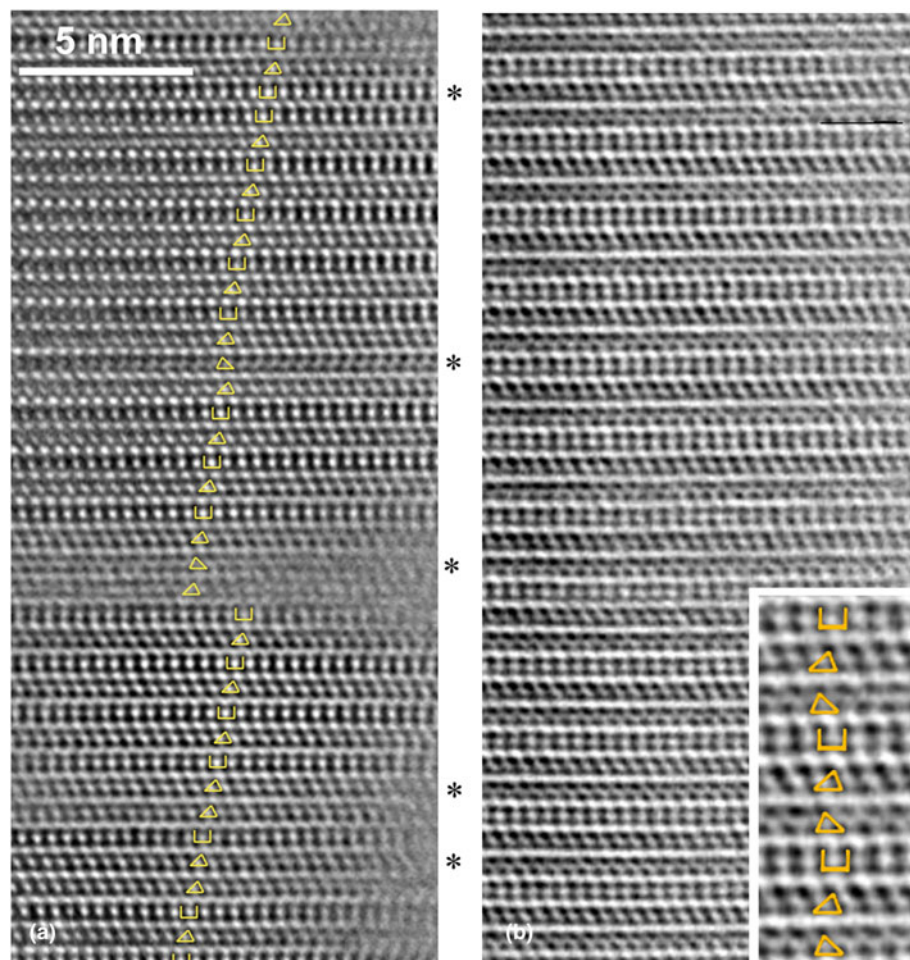


Fig. 7. (a) HRTEM image of dickite-kaolinite from a hydrothermal origin. The stacking is mainly that of dickite (the beam direction is $[110]$), but the stacking disorder of the layer orientation and/or lateral displacement are frequently observed around the layers marked with asterisks. (b) HRTEM image of kaolinite with a three-layer periodicity (Kogure & Inoue, 2005b).

a ‘two-periodicity-like’ diffraction pattern from the heavily disordered stacking sequence with similar populations of t_1 and t_2 .

A similar stacking disorder of two kinds of interlayer shift but with rather uniform orientation of the unit layers was also observed in pyrophyllite, a dioctahedral 2:1 phyllosilicate with neither layer charge nor interlayer material (Fig. 9) (Kogure *et al.*, 2006a). The origin of the disorder is also similar to that of kaolinite. The two kinds of interlayer shift are related to each other by a pseudo-mirror plane in a pyrophyllite layer. The disordered stacking sequence in Fig. 9 can explain the two broad peaks in the 02, 11 band in the powder XRD pattern from pyrophyllite (Kogure *et al.*, 2006a), which were previously regarded as peaks from the 2M polytype (Brindley & Wardle, 1970). Kogure *et al.* (2006a) suggested that such uniform layer orientation in pyrophyllite originates from the surface corrugation of the dioctahedral 2:1 layer. A similarly ordered layer orientation was observed in sudoite, a chlorite with dioctahedral 2:1 layers (Kameda *et al.*, 2007b). On the other hand, the orientation of trioctahedral 2:1 layers in a talc specimen was heavily disordered (Kogure *et al.*, 2006b). When considering only layer orientation but not interlayer shift, corrensite with regular 1:1 interstratification of chlorite and smectite showed uniform two-layer periodicity (Kogure *et al.*, 2013a). Recently Kogure *et al.* (2017) reported that a portion of chlorite transformed from biotite in granite has an ordered layer orientation but disordered interlayer shift, which was ascribed to inheritance of the 2:1 layers from the original biotite, which was a 1M polytype.

Analyses of mixed-layer phyllosilicates

Beside analyses of the stacking sequences of a ‘pure’ mineral phase, mixed-layer phyllosilicates, which are also common clay minerals, are also suitable phases for HRTEM. Generally speaking, mixed-layer phyllosilicates may be divided into two categories: interstratification of various silicate layers (2:1 and 1:1 layers, *cis*- and *trans*-vacant 2:1 layers, etc.); and various interlayer materials or structures. An example of the former is interstratification of 2:1 and 1:1 layers, such as chlorite-serpentine. The latter are more common in phyllosilicates, especially in 2:1 phyllosilicates. In this case, the composition, layer charge and/or fine structure of the silicate layers may not be uniform, but generally HRTEM is not powerful enough to distinguish between such differences among the individual layers. HRTEM imaging for the interstratified structure of chlorite-serpentine (or berthierine) was conducted by Banfield & Bailey (1996), and later by Inoué & Kogure (2016a, 2016b). In these works, the polytypic aspects of chlorite and serpentine could also be analysed owing to sufficient image resolution, which allowed the formation mechanism to be inferred. HRTEM of smectite-kaolinite interstratification was attempted by Amouric & Olives (1998), but the resolution was inadequate, probably owing to the high beam sensitivity of the mineral. HRTEM investigations of 2:1 phyllosilicates containing various interlayer materials have been conducted, including chlorite-vermiculite (Banfield & Murakami, 1998), biotite-chlorite (Veblen & Ferry, 1983; Eggleton & Banfield, 1985; Kogure &

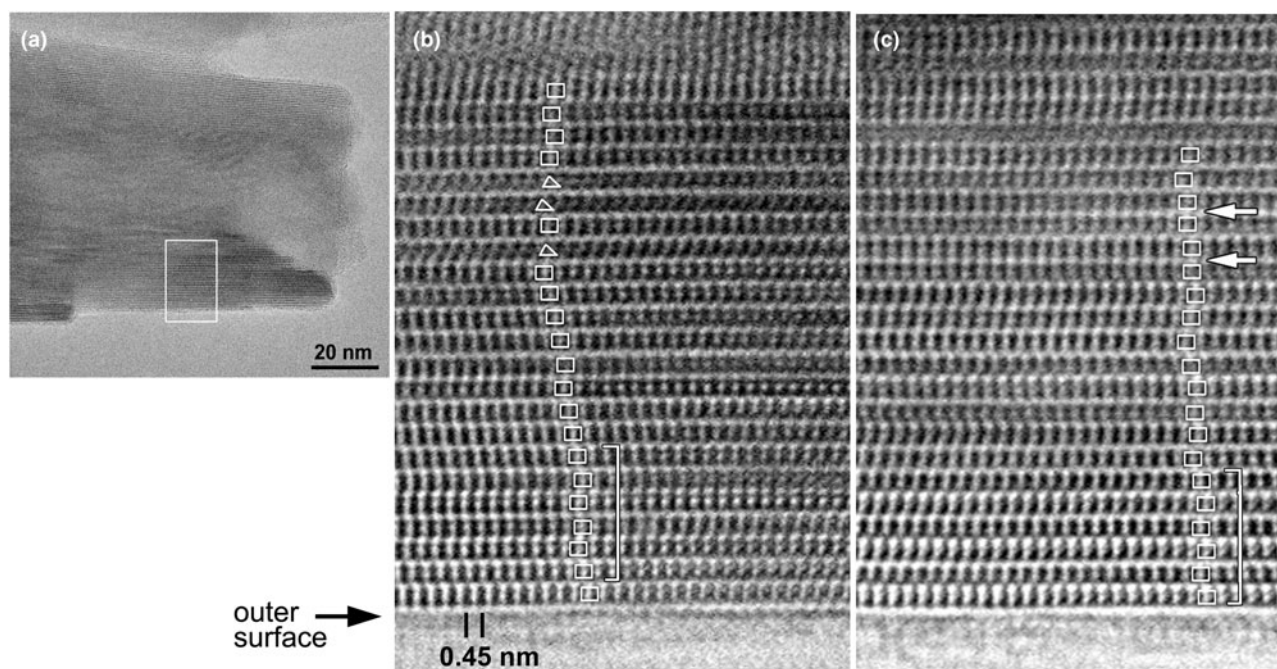


Fig. 8. (a) Low-magnification image of a halloysite particle, showing the area of the HRTEM image in (b). Filtered HRTEM image of the rectangle in (a). The squares and triangles on the individual kaolinite layers indicate the layer orientation, as defined in Fig. 5b. The square bracket indicates a position where the stacking is regarded as a two-layer structure, as proposed by Chukhrov & Zvyagin (1966). (c) Filtered HRTEM image of the side of another prismatic particle, showing a similar contrast. The interlayers indicated with the white arrows show no lateral shift between the contrasts at the two layers across the interlayer (Kogure *et al.*, 2013b).

Banfield, 2000), biotite-vermiculite (Kogure & Murakami, 1996), phlogopite-aspidolite (Kogure *et al.*, 2004), chlorite-corrensite (Kogure *et al.*, 2013a), etc. One of the most common mixed-layer clay minerals in this type is illite-smectite, and HRTEM investigations have been conducted on these minerals, as well as XRD analysis (e.g. Peacor, 1992). However, due to their high beam susceptibility and thin and bent crystallites (due to which accurate orientation setting in the transmission electron microscope is difficult), the acquired HRTEM images are not of high quality, and their interpretation (e.g. location of illite-smectite layers) is often ambiguous.

Kogure *et al.* (2004) reported HRTEM images of aspidolite (sodium phlogopite), interstratified with normal phlogopite, showing interstratification of sodium- and potassium-containing interlayer regions (Fig. 10). The two types of interlayer regions were distinguished through the contrast difference between the K and Na columns at the interlayer regions and the slight difference in basal spacing (1.01 nm for phlogopite and 0.98 nm for aspidolite). Interestingly, the two tetrahedral sheets below and above the interlayer region with sodium are slightly shifted laterally, because the ionic radius of sodium is too small compared to the space formed by the hexagonal ring of the tetrahedra in the trioctahedral 2:1 layer with its small ditrigonal rotation angle. Owing to the amount of interlayer shift estimated from HRTEM and electron diffraction, the experimental XRD pattern from aspidolite could be reproduced (Kogure *et al.*, 2004, 2005). Such observation using HRTEM is also valuable for the observation of artificial ion exchange in phyllosilicates. For instance, Okumura *et al.* (2014) reported the actual distribution of caesium in phlogopite by observing directly caesium columns in the interlayer regions. In the case of biotite-vermiculite, vermiculite-like interlayers with hydrated cations are generally collapsed by the vacuum environment in TEM, resulting in a similar basal spacing (0.95 nm) to biotite (1.01 nm). However, the

vermiculite-like interlayers can be distinguished definitively through this smaller basal spacing than micas and the lack of the contrast corresponding to potassium columns at the interlayers (Fig. 11) (Kogure & Murakami, 1996).

Recent advances in high-resolution imaging

As mentioned above, the performance of TEM for visualizing atomic structures in materials has advanced considerably since the late 1980s when the author started HRTEM analyses of phyllosilicates. In the rest of this review, several examples for the application of such 'advanced' electron microscope techniques will be introduced.

Scanning TEM annular dark-field imaging

From the end of the last century, application of scanning TEM (STEM) to high-resolution imaging has expanded rapidly in the field of material sciences, mainly owing to the commercialization of a field-emission (FE) electron gun that uses a scanning probe that is far brighter than a conventional thermal-emission (TE) gun. Moreover, the invention of annular dark-field (ADF) imaging in STEM accelerated this trend. In this imaging mode, scattered electrons from the specimen are detected by a doughnut-like annular detector, and the signal from the detector forms an image, synchronizing with the scan of the beam on the specimen. The resolution of the image depends approximately on the probe size, which is determined by a compromise between the spherical aberration of the probe-forming lens (the magnetic pre-field of the objective lens is utilized for TEM/STEM shared machines) and the diffraction error, with an optimized conversion angle of the probe. The ability to resolve atomic columns in crystals using STEM-ADF is comparable to conventional TEM

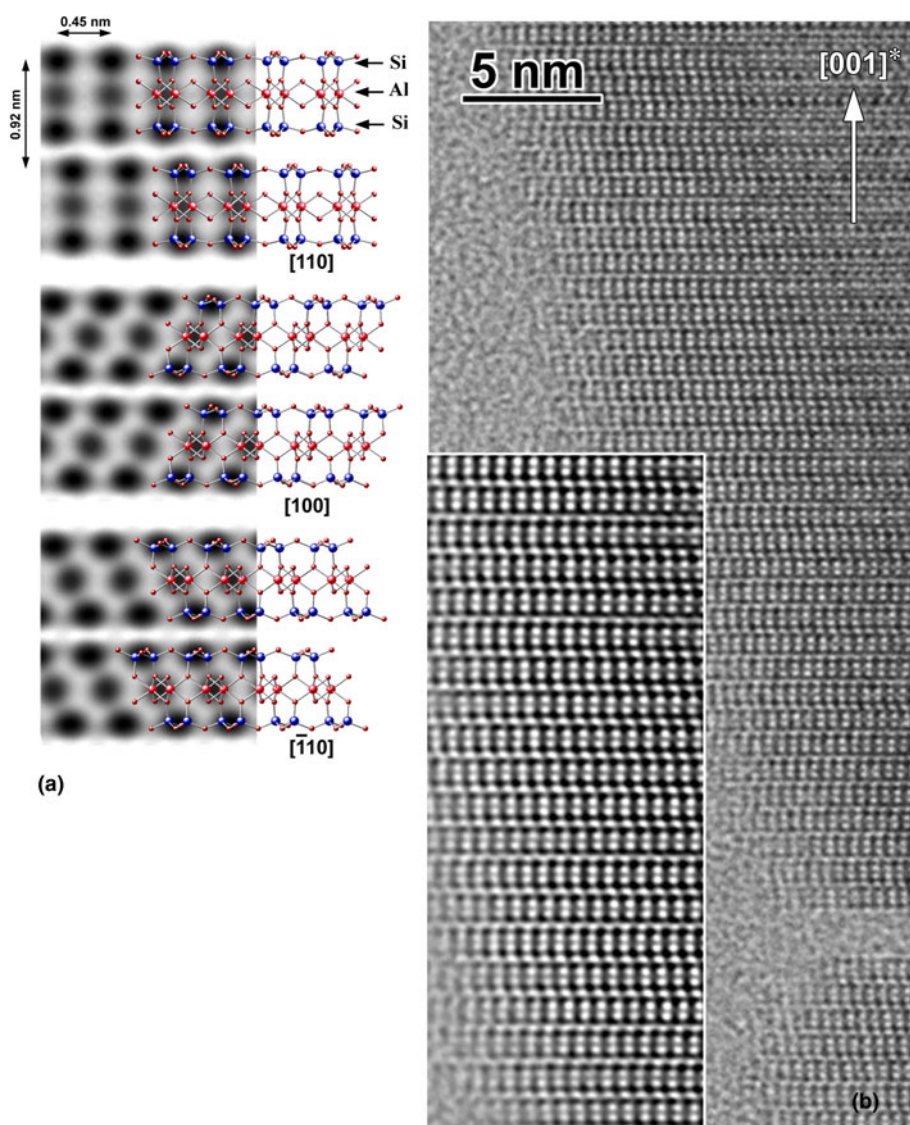


Fig. 9. (a) Crystal structure and simulated images of pyrophyllite-1A along three directions. (b) A HRTEM image of a pyrophyllite from Berozovska, Russia. The inset in the bottom-left is a filtered and magnified image from a portion of the back image. Notice that the orientation of each 2:1 layer is uniform, but the direction of lateral shift between adjacent layers is disordered with alternatives of 'right' or 'left' (Kogure *et al.*, 2006b).

(CTEM) if the lens aberration and acceleration voltage are the same (Fig. 12). However, there are several advantages of STEM-ADF compared to CTEM. Firstly, the interpretation of the contrast is simple. In the case of CTEM, we need to select sufficiently thin areas in the specimen and a proper defocus value to obtain structure images from which atomic arrangements are interpretable. On the other hand, STEM-ADF is essentially incoherent imaging and so, for instance, inversion of the contrast due to focusing or specimen thickness does not occur, which makes the interpretation of the contrast very simple. The best focus is selected simply to give the sharpest contrast during observation. Figure 12 shows high-resolution images of biotite along one of the X_i directions from almost the same area using CTEM and STEM-ADF. In addition to the reversal of the contrast, the contrast of STEM-ADF is more interpretable, even for a thicker area (Fig. 12, top-right). However, the contrast is complicated and more difficult to interpret at the thicker area in the CTEM image. Another advantage of STEM-ADF is that the amount of scattered electrons at a high angle ($2\theta \geq \sim 60$ mrad at 200 kV) becomes approximately proportional to the square of the atomic number (Z^2) of the elements constituting the atomic columns.

Such imaging and obtained contrasts are referred to as 'high-angle ADF' (HAADF) and 'Z-contrasts', respectively. Hence, atomic columns consisting of heavy elements are observed distinctly as bright spots in such STEM-HAADF images. The best examples for silicates are found in the publications by Okumura *et al.* (2014) and Kikuchi *et al.* (2015) (Fig. 13). The specimen in Fig. 13 is ferroan-phlogopite, in which interlayer potassium was partly exchanged with caesium by ion exchange in the laboratory. Owing to the greater atomic number of caesium than those of the other constituting elements, caesium ions at the interlayer regions are easily distinguished, and their distribution in the crystal can be distinguished even in the low-magnification image (Fig. 13c).

Higher-resolution imaging with a C_s corrector

As mentioned briefly above, the invention of the C_s corrector has brought significant advances to resolution in electron microscopy. In oxides and phyllosilicates, the important minimum distance of cation columns is ~ 0.15 nm, which originates from the ionic radius of oxygen (Kogure & Okunishi, 2010). This value is easily exceeded by using a C_s corrector with a normal acceleration

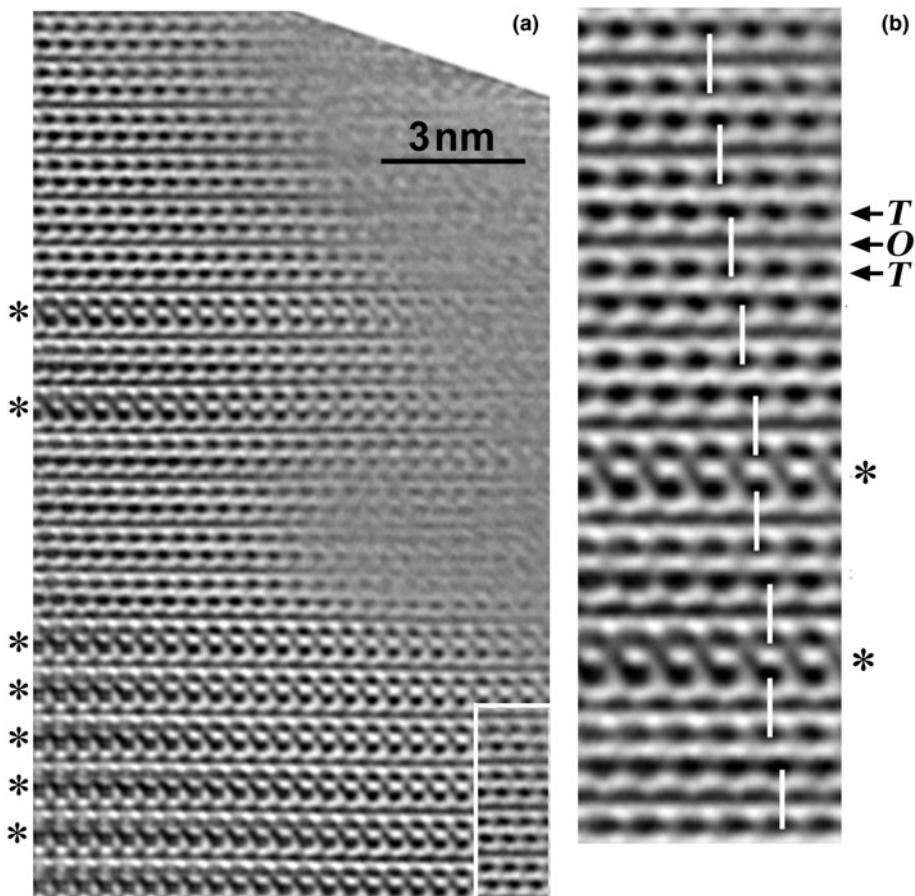


Fig. 10. (a) Filtered HRTEM image of interstratified phlogopite-aspidolite-1M (sodium phlogopite) recorded down [100], showing interstratification of potassium-occupied (indicated with asterisks) and sodium-occupied interlayer regions. The inset at the bottom-right is a portion of the image near the top, indicating the difference of the basal spacing between the two kinds of layers. (b) Magnified image from near the centre of (a). 'T' and 'O' indicate the positions of tetrahedral and octahedral sheets, respectively. The white bars connect the dark spots in the upper and lower T sheets in each 2:1 layer. Note that the two T sheets across the sodium-occupied interlayer regions are shifted laterally (Kogure *et al.*, 2004).

voltage. The C_s corrector is applicable to both the spherical aberration of the objective lens for CTEM imaging and that of the probe-forming lens for STEM imaging. However, owing to the advantages as described above, applications of the C_s corrector for STEM imaging are more widespread than those for CTEM imaging in material sciences. Figure 14 shows a C_s -corrected STEM-HAADF image of biotite with two interstratified chlorite layers, viewed along X_i using a JEOL ARM-200F operated at 200 kV. The octahedral sites, which are separated by ~ 0.15 nm, are well resolved in the O sheets in the biotite 2:1 layers. A pair of tetrahedra, which are also separated by ~ 0.15 nm, are almost resolved in the image (compared to the right-hand image in Fig. 13). Using such high-resolution imaging (exceeding 0.15 nm) and Z-contrast, Kogure & Okunishi (2010) reported the distribution of Fe^{3+} in the T sheet in cronstedtite, and Kogure & Drits (2010) showed site occupancies at M_1 and M_2 sites in the O sheet in celadonite, although the latter was an artefact formed due to dehydroxylation in TEM.

Figure 14 shows that the proximity of the hydroxide sheet in the two chlorite layers indicated by the asterisks is smeared considerably and the atomic columns are not as visible as those in biotite layers due to degradation by radiation damage. Moreover, even in the biotite layers, the lower parts of the images are not as sharp as the upper parts; this is also due to radiation damage. Although the cause of this radiation damage is uncertain, it might be attributed to the combined effect of the increase in the specimen's temperature and beam radiation. The temperature of the lower part of the imaged region was gradually increased

prior to scanning due to heat conduction from the upper part of the specimen, where the temperature was raised due to the beam scan. Hence, the specimen's temperature has a significant effect on the radiation damage to the minerals. It is interesting to discuss which of CTEM and STEM-ADF provides the greatest advantage in terms of offsetting the drawback of radiation damage, as the two techniques provide similar but not identical information. The author's opinion is that, at least in the case of clay minerals, CTEM is rather more advantageous than STEM-ADF.

Challenges of radiation damage

It is obvious that radiation damage is the greatest obstacle during HRTEM imaging of clay minerals. In general, radiation damage causes amorphization of the crystal structures. In addition, it causes preliminary dehydroxylation in dioctahedral 2:1 phyllosilicates, which had not been known of during previous studies (Kogure, 2007). There is no systematic research discussing radiation damage specifically for clay minerals. In the author's experience, electron-beam susceptibility is dependent on the composition and structure of minerals. Among phyllosilicates, iron-rich minerals such as biotite, chamosite and cronstedtite are far more durable in beam radiation than their isomorphous minerals with magnesium and aluminium. Among minerals with the same or similar mineral composition, for example, tubular halloysite is far more beam sensitive than kaolinite (Kogure *et al.*, 2011). In granular form, 2:1 unit layers on the surface (Kogure & Murakami, 1998) or existing as stacking faults

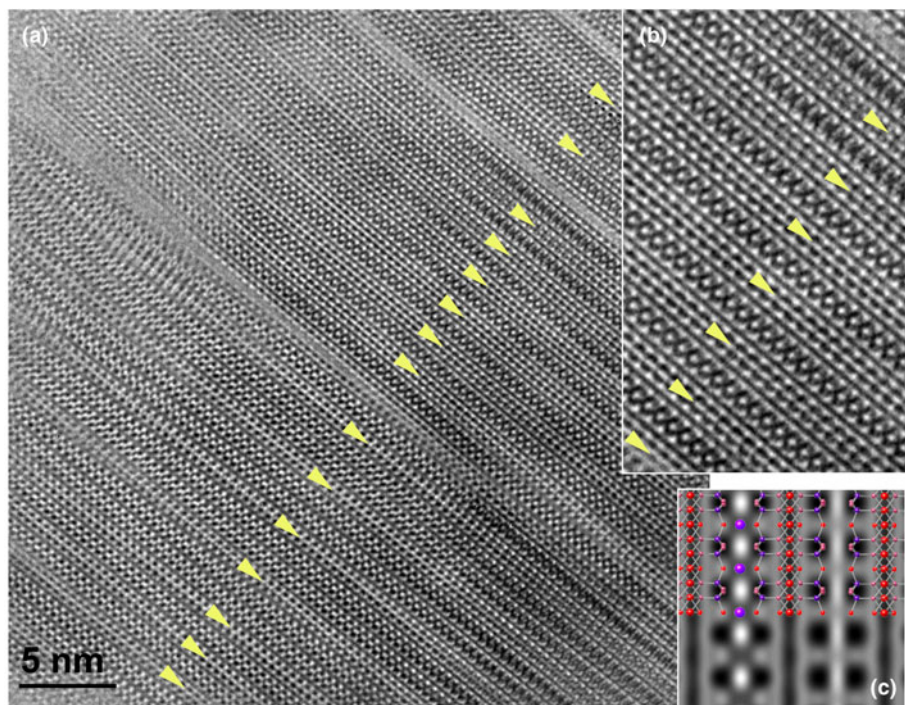


Fig. 11. (a) HRTEM image of interstratified biotite-vermiculite from Transvaal, South Africa, with the incident beam along an X_1 direction. The interlayer regions indicated with the arrowheads originally contained hydrated cations with a basal spacing of ~ 1.4 nm, but they were collapsed to ~ 0.95 nm by vacuum during TEM. Locally regular 1:1 or 2:1 interstratification is recognized. (b) Enlarged image of a portion of the main image in (a). (c) Simulated image for a pair of potassium-occupied and vacant interlayer regions of biotite.

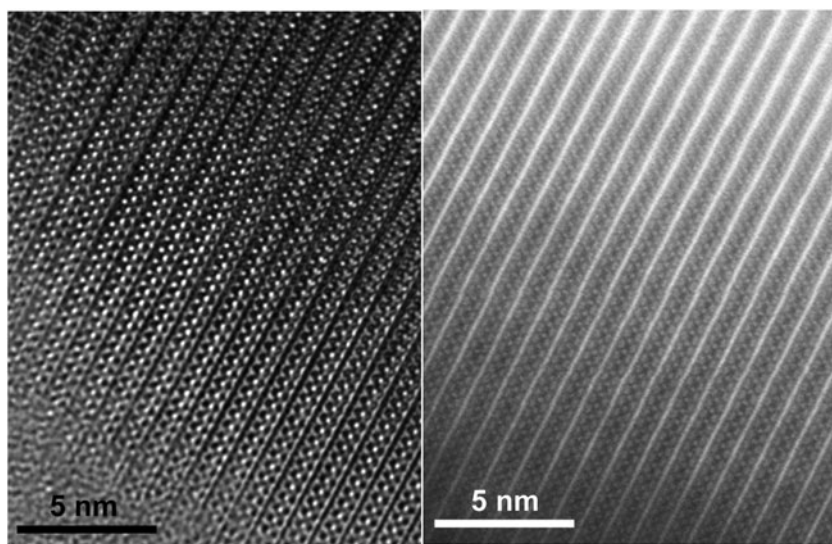


Fig. 12. (Left) HRTEM and (right) STEM-HAADF images of biotite along an X_1 direction, taken from almost the same region. Both images were taken using a JEOL JEM-2800F with a Schottky-type FE gun operated at 200 kV. The brightest lines in the STEM-HAADF image correspond to the O sheets in biotite, which can be traced to the thicker region at the top-right of the image. On the other hand, the contrast at the top-right in the HRTEM image cannot be matched to the structure due to the greater specimen thickness and subtle misorientation.

(Kogure *et al.*, 2006a) are far more beam sensitive than the surrounding layers, suggesting that strain makes these structures less tolerant of beam radiation. In any case, due to this problem, HRTEM imaging, including STEM-ADF and the superior resolution that is achievable with a C_s corrector, does not satisfy most of the requirements in clay science to date.

In order to avoid or overcome radiation damage in clay minerals, several strategies can be suggested. One is to find the optimum electron energy or acceleration voltage that minimizes this radiation damage. Previously, using a lower voltage led to worse resolution, but the inventions of the C_s corrector and monochromator as electron sources have solved this problem, and sufficient resolution (~ 0.1 nm) is possible with ~ 40 kV electron sources (Bell *et al.*, 2012). Such a low voltage reduced radiation damage to graphene

but increased such damage to zeolites (Bell *et al.*, 2014), and clay minerals would probably show similar results to the latter. The reason for this difference is that the origins of the damage in graphene and zeolites are mainly knock-on and radiolytic effects, respectively. According to these results, HRTEM observation of clay minerals under a voltage of >200 kV would probably offer improvements. It is impressive that a number of HRTEM images of zeolites using 400 kV and 1 MV transmission electron microscopes were reported in the last century (e.g. Terasaki *et al.*, 1991).

As mentioned above regarding the radiation damage in Fig. 14, increases in the specimen's temperature during TEM observation may enhance radiation damage. It follows that electron density should be reduced during observation/recording or that specimens should be cooled in the transmission electron microscope.

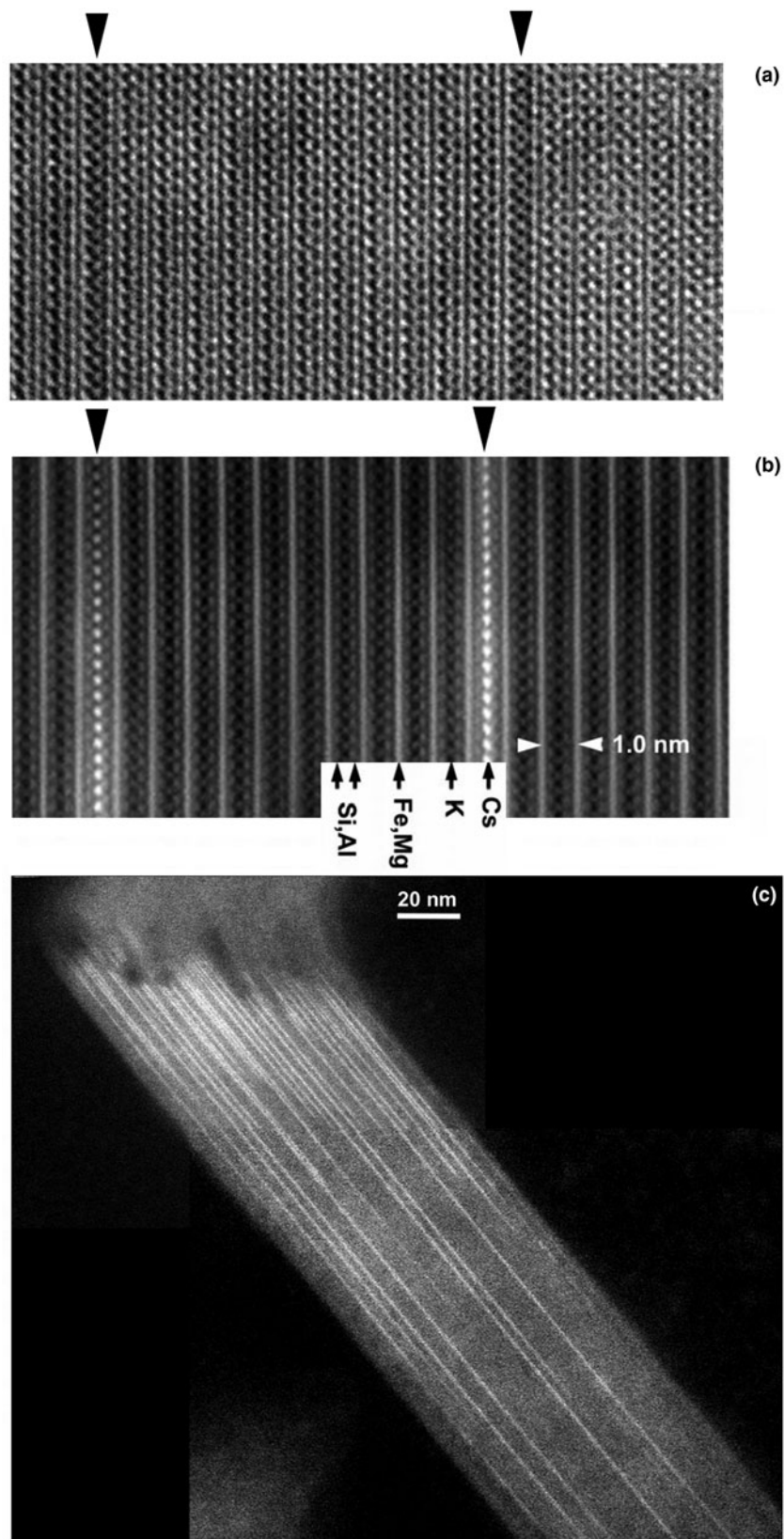


Fig. 13. (a) CTEM image of ferroan-phlogopite along an X_c direction, where potassium (K) ions in the two interlayer regions (arrowheads) were substituted by caesium ions *via* ion exchange in the laboratory. (b) STEM-HAADF image of the same sample but in a different region, showing a distinct Z-contrast of caesium columns at the substituted interlayer regions. (c) STEM-HAADF image of the same sample taken at a low magnification. The distribution of caesium-substituted interlayer regions is clear (Okumura *et al.*, 2014).

The former approach is discussed below, and the latter suggests the use of a cold-stage specimen holder at a liquid-N₂ or liquid-He temperature. The author and colleagues conducted a

preliminary experiment to record HRTEM images of halloysite on a liquid-He specimen stage (Fujiyoshi *et al.*, 1991), but without being able to demonstrate reductions in radiation damage. This

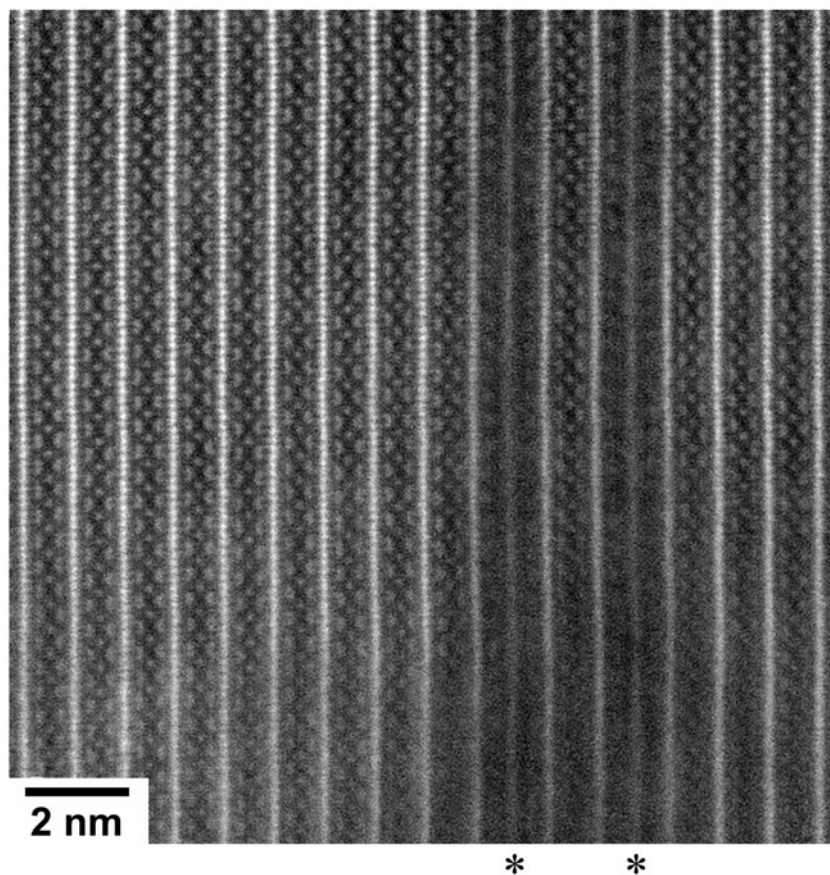


Fig. 14. C_s -corrected STEM-HAADF image of biotite-chlorite interstratification along an X_i direction, taken using a JEOL ARM200F with a C_s corrector and cold-type FE gun operated at 200 kV. The hydroxide interlayer sheets of the chlorite layers are indicated with asterisks. The image was taken with a beam scan from the top to the bottom. Notice that the image is clearer at the beginning of the scan, probably due to there being less radiation damage.

may be due to the low heat conductivity of the mineral and/or carbon films supporting the particles.

Probably the most effective way to reduce radiation damage at present is to reduce the electron dose to the specimen through a series of the processes for recording HRTEM images. The imaging process in TEM includes several operations: selection of particles and/or thin areas suitable for high-resolution imaging; adjusting the exact crystal orientation using selected-area diffraction (convergent diffraction cannot be used for clays) by tilting the specimen stage; finding the optimum focusing; and exposure to a recording medium at the end of imaging. In general, minerals are continuously electron-radiated during this operation sequence and so are gradually degraded, and they are often vitrified before recording. Hence, quick operation by a skilled transmission electron microscope operator is very important to minimize the pre-dose amount before recording. On the other hand, continuous electron radiation is not absolutely required for these operations. According to this idea, a computer-assisted minimal-dose system with a high-speed beam blaster has been developed (Hayashida *et al.*, 2007). With this system, electrons are radiated only during exposure to a camera, which can drastically decrease the electron dose received before recording the final HRTEM images. Using a transmission electron microscope with this system, Kogure *et al.* (2011) first recorded successfully the stacking sequence of halloysite. In this case, one could occasionally find properly oriented grains without orientation setting, which requires a greater electron dose, owing to its tubular morphology. In the future, further developments of such transmission electron microscopes and their commercialization are eagerly anticipated.

Another promising advance in the HRTEM imaging of beam-sensitive materials is the development and commercialization of high-speed or high-sensitivity cameras using complementary metal-oxide semiconductor (CMOS) technologies. The most advanced cameras with the greatest sensitivity adopt a technology that allows an individual electron entering into the camera to be detected directly as a signal by the semiconductor, not through photoelectric conversion with a scintillator (McMullan *et al.*, 2014). These cameras have improved significantly the resolution of single-particle cryo-TEM for the structural analysis of macromolecules. Even for conventional cameras using scintillators, CMOS technologies improved drastically the readout speed of the acquired images, and such high-speed cameras are also beneficial for HRTEM recording of beam-sensitive materials. For instance, continuous image recording of $4K \times 4K$ images with a rate of ~ 25 frames per second is possible with using a recent CMOS camera (One-View Camera, Gatan, Inc.), by which HRTEM images of halloysite were successfully obtained (although they were not complete) (Fig. 15). This image was constructed through the integration of 20 acquired images in series after the image shift due to specimen drift was corrected, thereby improving the signal-to-noise ratio. Electron pre-dose was almost eliminated, as the images were continuously recorded like a 'video' at a sufficiently high magnification for HRTEM, and during recording, the specimen grid was moved until an appropriate halloysite particle entered the field of view.

Although they may not be directly related to high-resolution imaging, several new technologies may be beneficial for clay sciences. Cryo-TEM, involving the embedding of fine particles in vitreous ice, should enable the observation and recording of

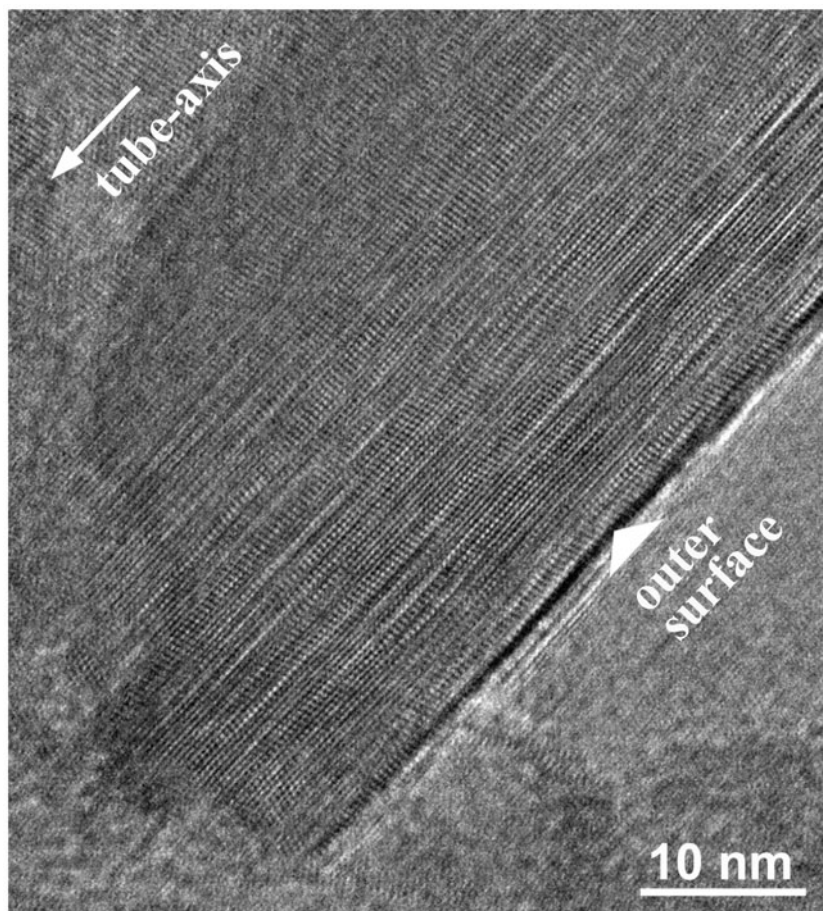


Fig. 15. HRTEM image of tubular halloysite from Eureka, Nevada, recorded using a Gatan One-View high-speed CMOS camera attached to a TEM (JEOL ARM200F with a C_s corrector and cold-type FE gun) operated at 200 kV. The image was constructed through the integration of 20 acquired images in series after the image shift due to specimen drift was corrected for in order to improve the signal-to-noise ratio.

clay minerals while avoiding dehydration or dehydroxylation. An interesting result using this technique was reported by Gilbert *et al.* (2015), who recorded swelling smectite in sodium chloride solution, showing delaminated smectite layers with an almost planar morphology without bending.

Future perspective of high-resolution imaging

As demonstrated in the above sections through a number of images, high-resolution imaging of clay minerals sheds valuable light on their atomic structures, which are poorly elucidated when using other analytical techniques, including XRD or spectroscopy. Sub-ångstrom resolutions with a C_s corrector and new high-sensitivity cameras are also promising for advancing the structural analysis of clay minerals. There are still a number of unresolved or unclear matters with respect to clay structures. For instance, discrimination of *cis*- and *trans*-vacant 2:1 layers in illite or smectite is important when considering the possibility of their interstratification and/or relationship to particle size, morphology and chemical compositions, but their HRTEM imaging has not been successful due to their rapid structural alteration by dehydroxylation (Kogure, 2007). HRTEM imaging of kaolin-group minerals along Y_i directions may also provide valuable information for this mineral group. Smectite, or smectite-illite, is one of the most abundant clay minerals, and its HRTEM imaging while avoiding radiation damage using these new technologies, like that of other minerals presented in this paper, is eagerly anticipated. However, at least in the author's

opinion, studies of clay minerals at the atomic scale with TEM/STEM are not as common as might be expected, despite their importance. There are several reasons for this situation. For instance, long and diligent training as well as sufficient knowledge of electron microscopy and crystallography are necessary to become a skilful operator of these technologies and to obtain meaningful results while overcoming radiation damage. On the other hand, recent high-specification transmission electron microscopes with various functions are too expensive to install in any single laboratory unit, and they tend to be the common property of a faculty or university, which limits the machine-time necessary to train skilful electron microscopists. However, we must overcome such challenges and encourage young clay scientists to achieve understanding of the true structures of the clay minerals, whose importance will only increase in the future as the most intimate inorganic materials known to humankind.

Acknowledgements. I thank Stephen Hillier and two anonymous reviewers for their valuable comments and suggestions to improve this manuscript. Simon Kemp, Clay Minerals Group chairman, kindly hosted me during my George Brown of Lecture 2019. With respect to my research for clay mineralogy over a quarter of a century, I am grateful to the many mineralogists who collaborated with me. In particular, Jillian Banfield and Takashi Murakami guided me towards this scientific field at the beginning of my research. I learned a lot from Massimo Nespolo with respect to the structure of micas. Stephen Guggenheim assisted me numerous times in the preparation of manuscripts and gave valuable comments on them. I also thank a number of the students and post-doctoral researchers who collaborated with me in my laboratory. Finally, since we met in 2005, Victor Drits has always encouraged

and supported my research – to him, I would like to express my deepest thanks.

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