

Research Paper

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Abstract

3D printed orthomode transducer (OMT) integrated with a 3D printed lens antenna is presented in this work. The OMT integrated with the lens antenna covers the range of 54–80 GHz, the radiator can handle a fractional bandwidth of 38%. Fused filament fabrication printing process is used for the domed elliptical profile lens antenna and polyjet printing process is used for fabrication of the OMT. The simulated radiation efficiency of the antenna remains above 90% for the entire bandwidth and the structure shows a gain of above 16 dBi.

Introduction

Satellite communications have played an important part in the global connectivity. Typically the frequency bands in the Ka, Ku range are utilized for satellite links. As the demand for high data throughputs are growing, there have been investigations in utilizing the mm-wave range, especially the 60–90 GHz band for satellite high speed data links. It is expected to achieve data rates of up to 10 Gbits/s with such data links [1].

For conventional satellite systems, mostly reflector antennas are utilized [1, 2]. However, these antennas are very bulky in nature and can increase the payload of the satellite significantly. Therefore, it is important to have lightweight and low profile antennas and at the time maintain a reasonable antenna performance. Slotted waveguide based antennas [3] can be one solution for getting flat profile antennas. However at mm-wave frequency bands it becomes complex to manufacture such kind of antenna structures and they also require high precision Computer Numerical Control (CNC) machining.

This work presents a 3D printed lens antenna integrated with an orthomode transducer (OMT) structure. This antenna structure can support two individual polarization channels or achieve left handed circularly polarization or right handed circularly polarization wave by combining the individual ports with a phase delay of 90°. Conventional OMT structures are manufactured using precise machining in a brass or copper block. This technique makes it expensive to fabricate and at the same time difficult to integrate. Polyjet printing can be an alternative to conventional machining approach as a resolution of 60 μm can be achieved with a Connex 500 Polyjet printer. Moreover, materials for the Connex printer demonstrate good mechanical strength and can later be electroplated to replace the bulky metallic waveguide structures. Fused filament fabrication (FFF) technique is adopted for printing the lens antenna with a material whose permittivity and loss tangent provide a reasonable Radio Frequency (RF) performance. Typically the materials used for the printers are made keeping in mind the mechanical properties and have high loss tangent varying permittivity which makes them not feasible to be used in RF applications.

Antenna and OMT design

A 3D elliptic domed lens integrated together with an OMT can be seen in Fig. 1 along with dimensions. The OMT can be manufactured in multiple ways and is used extensively in communication systems to provide dual polarization capability and increase the throughput of the system [4, 5]. An OMT based on a T-section splitter [6] is adopted for this work for its relative ease in manufacturing. The dimensions of the OMT are the same as provided in paper [7], which presents a working OMT for the V-band integrated with a 2 × 2 array antenna. In order to have more gain and integration a 3D printed lens antenna [8, 9] is designed to work together with the OMT. The hemispherical shape of the lens is optimized using finite-element based field simulation for impedance bandwidth and gain performance.

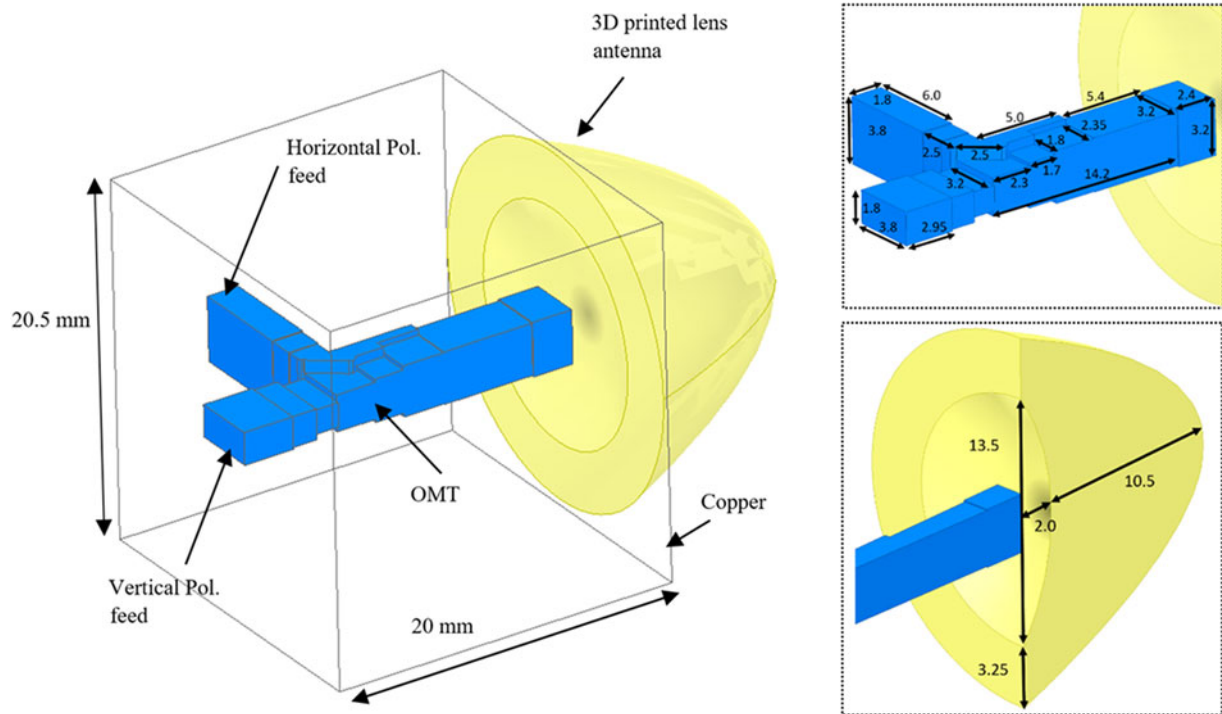


Figure 1. Top view of the printed Vivaldi antenna with E-field distribution across the structures and dimensions.

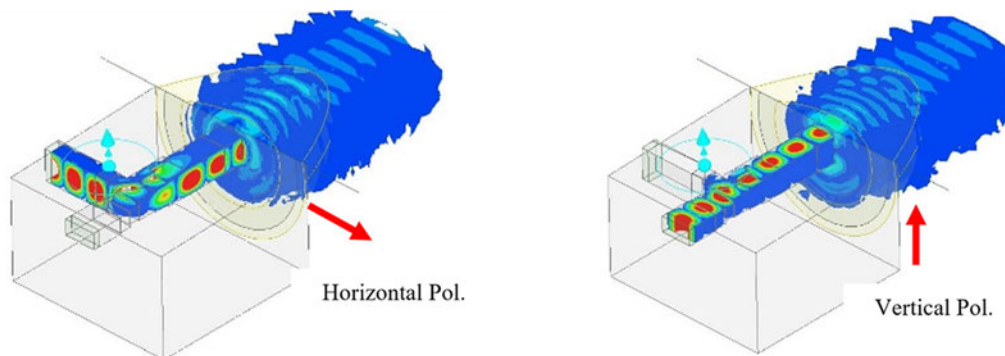


Figure 2. Electric field distribution in the OMT and lens antenna for horizontal and vertical polarization.

Figure 2 shows the E-field inside the OMT and lens structure for horizontal and vertical polarizations. Red arrows indicate the orientation of polarization. The isolation between the two polarization remains below -40 dB. The feed interface for the OMT is with a standard WR-15 waveguide interface. When the OMT is integrated with the printed lens this increases the directivity of the antenna to above 16 dBi over the 55–80 GHz band. The simulated efficiency of the structure remains above 90% as seen in Fig. 3.

The lens antenna is manufactured using the FFF technique using a commercially available filament from PREMIX with a relative permittivity of 3.0 and a loss tangent of 0.004.

The OMT is fabricated with 3D printing and electroplating technology as opposed to conventional milling techniques. The parts are printed as two separate blocks with Polyjet printer

using Verowhite material. Afterwards a layer of Titanium is applied on the printed parts and is electroplated with approximately $5\mu\text{m}$ of copper. Figure 4 shows the printed OMT and lens antenna.

Antenna performance

The reflection of the antenna is measured with a VNA. The interface of the extender module for the network analyzer has a WR-15 standard interface which is the same for the two ports of the OMT integrated antenna. A single port is measured at a time while the orthogonal port is connected with termination load. The calibration is done to the WR-15 interface with Thru-Reflect-Line standard. Figure 5 shows the S-parameters of the OMT integrated

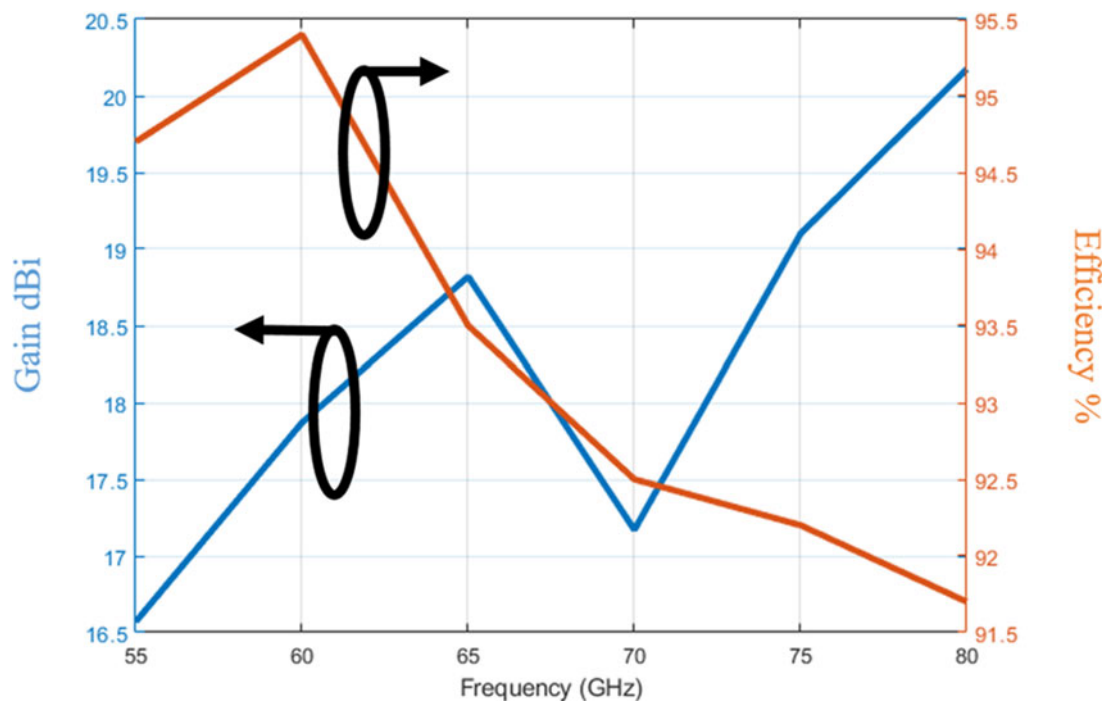


Figure 3. Simulated gain and efficiency of the OMT integrated lens.

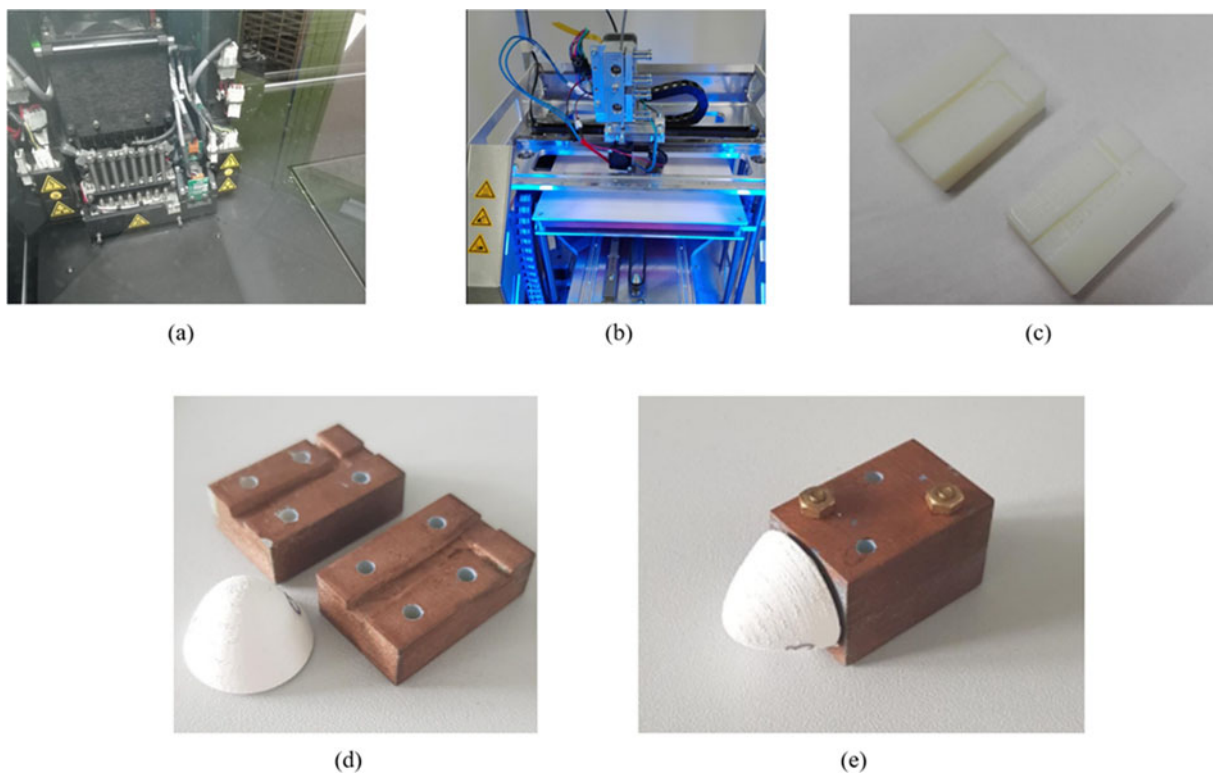


Figure 4. Manufacturing of OMT and antenna. (a) Polyjet printing process for the OMT. (b) FFF printing for the dielectric lens antenna (c) Poly jet printed OMT as a split block (d) Copper plated OMT parts (e) OMT integrated with the lens antenna.

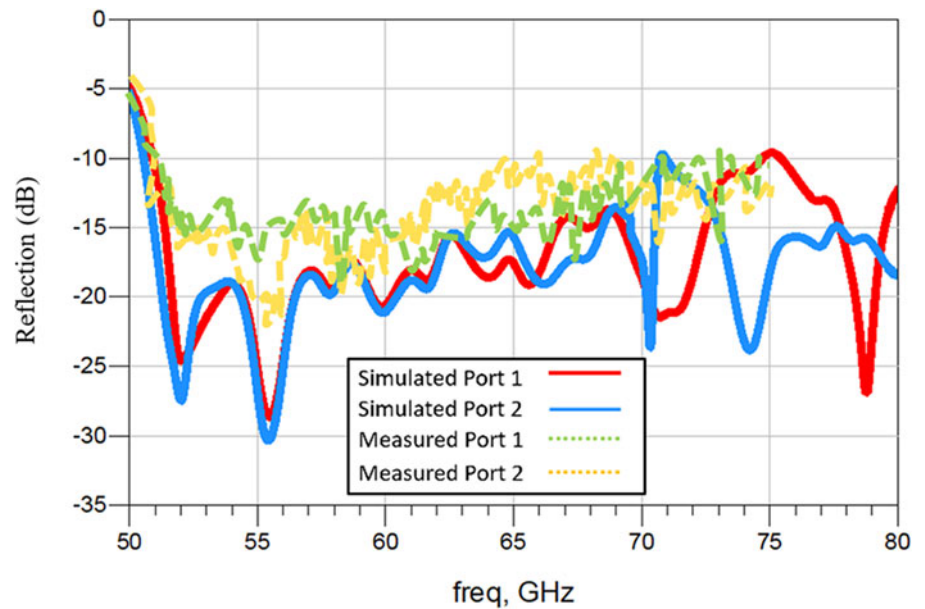


Figure 5. Measured and simulated reflection of the antenna on Port 1 and Port 2.

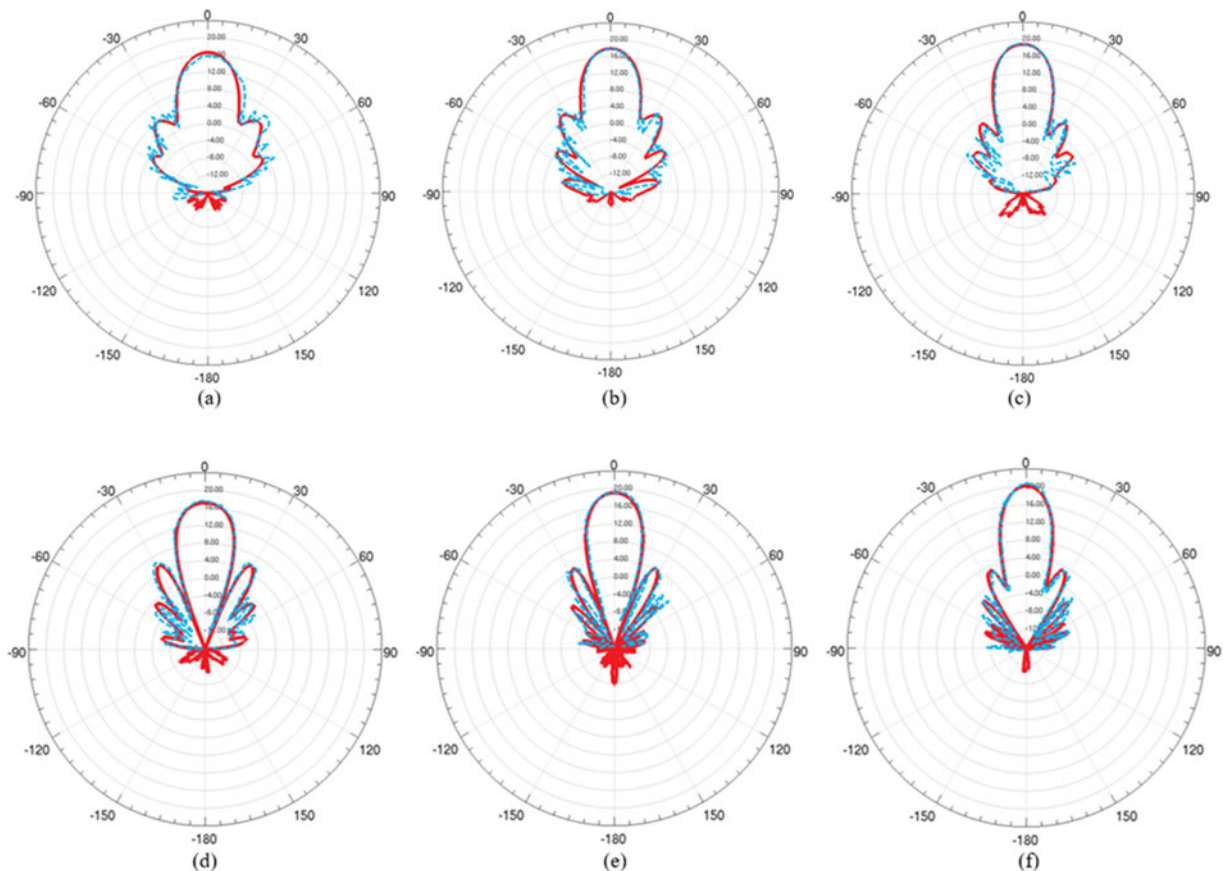


Figure 6. Radiation pattern of the antenna simulated and measured at (a) 55 GHz (b) 60 GHz (c) 65 GHz (d) 70 GHz (e) 75 GHz (f) 80 GHz.

antenna simulated and measured. The simulated and measured radiation pattern of the antenna is shown in Fig. 6.

Conclusion

In this work a fully 3D printed OMT structure is integrated with a lens antenna. The main advantage this design has is that it has significantly wide bandwidth and can accommodate two orthogonal

polarization. At the same time, it provides a high efficiency and a reasonable gain performance. 3D printing enables a low cost and light weight solution. Further work can be done on designing a 3D printed feed network for a larger array antenna.

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