

## FORMATION OF SEPIOLITE-PALYGORSKITE AND RELATED MINERALS FROM SOLUTION

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**Abstract**—Most of the world's sepiolite-palygorskite precipitates in lacustrine and perimarine environments. Although these minerals can transform from precursor minerals, the most common formation mechanism involves crystallization from solution. In this study, equilibrium activity diagrams are calculated for sepiolite-palygorskite in the seven component system MgO-CaO-Al<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub>-H<sub>2</sub>O-CO<sub>2</sub>-HCl, employing available thermodynamic data for related minerals, aqueous species and water. Stability fields are illustrated graphically on plots of  $\log [a_{\text{Mg}^{2+}}/(a_{\text{H}^+})^2]$  vs.  $\log [a_{\text{H}_4\text{SiO}_4}^0]$ , using the activities for  $\log [a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$  defined by an arbitrarily chosen value and the approximate saturation limits of pyrophyllite + amorphous silica, kaolinite + amorphous silica, kaolinite + pyrophyllite, pyrophyllite + quartz and gibbsite. The formation of sepiolite-palygorskite from solution is more favored in the presence of amorphous silica than quartz. Lower aqueous aluminum activities favor the non-aluminum phases sepiolite and kerolite relative to the aluminum-containing phases palygorskite and saponite. The stability ranges of worldwide associations of magnesite and dolomite with sepiolite and palygorskite are also illustrated as a function of aluminum activity.

**Key Words**—Activity Diagrams, Clays, Kerolite, Palygorskite, Saponite, Sepiolite, Solution.

### INTRODUCTION

The palygorskite-sepiolite group minerals have layer ribbon structures and can be classified as intermediates between the chain/ribbon structures of pyroxenes and amphiboles, and the layer structures of smectites (Velde, 1985; Jones and Galán, 1988). Palygorskite and sepiolite show diverse modes of occurrence and mineral genesis. Deposits of these minerals have been found in marine, transitional marine and continental-lacustrine environments, in continental soils, and in association with igneous rocks (Jones and Galán, 1988). A variety of processes, such as direct precipitation, alteration of volcanic ash, detrital transport, and transformation from smectite, Mg-carbonate and serpentinite have been suggested as formation mechanisms. Precipitation from solution is the most commonly suggested mechanism for the formation of palygorskite-sepiolite from various kinds of deposits (Esteoule-Choux, 1984; Isphording, 1984; Velde, 1985; Yenyol and Öztunalı, 1985; Jones and Galán, 1988; Singer and Galán, 1984; Bozkaya and Yalçın, 1993; Chahi *et al.*, 1993; Ece and Çoban, 1990; Kadir and Baş, 1995; Yalçın and Bozkaya, 1995a,b).

Regardless of the particular mechanism, the solution chemistry with respect to Mg, silica, Al and pH will control sepiolite-palygorskite crystallization. The utilization of activity diagrams will constrain the possible models for natural mineral occurrences. Furthermore, instead of suggesting approximate values for effective variables, it will be much more satisfying to introduce certain numerical threshold values for pH, Mg, Si and Al activities that are difficult to establish experimentally.

Although natural sepiolite-palygorskite occurrences are commonly associated with amorphous silica, associations with quartz (Leguey *et al.*, 1984), talc (Isphording, 1984), kerolite (Stoessel and Hay, 1978) and saponite (Galán and Castillo, 1984) occur as well. Talc, kerolite and saponite are compositionally similar minerals that superimpose on the same field in the Mg-Si activity diagrams. The present study demonstrates the chemical conditions required for the formation of sepiolite-palygorskite and related minerals with respect to aqueous activities of Al, Mg, Si and H. To be able to distinguish the various assemblages, diagrams were constructed by suppressing various combinations of saponite, kerolite, talc, quartz and amorphous silica. Furthermore, depending on the saturation limits of dolomite and magnesite in the system MgO-CaO-Al<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub>-H<sub>2</sub>O-CO<sub>2</sub>-HCl, the possibility of the precipitation of sepiolite, palygorskite or other clay minerals was investigated.

### METHODS

#### *Thermodynamic data*

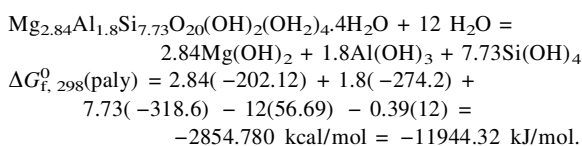
The calculations of reliable activity diagrams requires internally consistent thermodynamic data. Thermodynamic data for most minerals have been tabulated (*e.g.* Robie *et al.*, 1978; Helgeson *et al.*, 1978; Wagnam *et al.*, 1982; Robie and Hemmingway, 1995). However, thermodynamic data for some of the silicates, especially clay minerals, are not available. In such cases, thermodynamic values must be calculated. For this purpose various methods are available to model the silicate minerals (Tardy and Garrels, 1974; Chen, 1975; Nriagu, 1975; Mattigod and Sposito, 1978;

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Chermak and Rimstidt, 1989; Tardy and Duplay, 1992). In the present study, free energy of formation ( $\Delta G_{f, 298}^0$ ) values for the minerals and ionic species were obtained from Helgeson *et al.* (1978) and Stoessell (1988). Values for saponite, sepiolite, palygorskite and Mg-montmorillonite were calculated by applying the method developed by Nriagu (1975), who used  $\Delta G_{f, 298}^0$  of component hydroxides to estimate the  $\Delta G_{f, 298}^0$  value for any layer silicate. This method involves summing the  $\Delta G_{f, 298}^0$  of the component hydroxides and subtracting  $\Delta G_{f, 298}^0$  of liberated water and an empirical correction factor. For example, the  $\Delta G_{f, 298}^0$  for palygorskite is given by the expression (Nriagu, 1975):

$$\Delta G_{f, 298}^0(\text{paly}) = \sum n_i \Delta G_{f, 298}^0(\text{hydroxide}) - (\sum n_i z_i - 30) \Delta G_{f, 298}^0(\text{H}_2\text{O}) - Q$$

where Q is an empirical parameter  $[0.39(n_i z_i - 30)]$  based on the number of water molecules gained or released during reaction, where  $n_i$  is the reaction coefficient of the  $i$ -th hydroxide and  $z_i$  is the charge on the  $i$ -th cation. With reference to the above equation, the procedure can be illustrated with the structural formula of palygorskite as follows:



The stability limits of carbonates for both magnesite and dolomite, which contribute to the paragenetic factors that control the occurrences of sepiolite and palygorskite, are also considered. Because the most common clay minerals associated with sepiolite and palygorskite are smectites, Mg-saponite and Mg-montmorillonite are also included as paragenetic phases in the system. Free energies of all the phases used to calculate activity diagrams in this study are given in Table 1.

#### Groundwater data

Groundwater data were obtained from the literature in order to determine the change in composition of groundwater which flows through the deposit that contains sepiolite-palygorskite and related minerals, and to ascertain whether water is in equilibrium with any of those phases or not. Groundwater data from Amboseli, Kenya were used for this purpose (Stoessell and Hay, 1978). Only ground and spring waters with exactly the same sample number as those of Stoessell and Hay (1978) were used (Table 2). Concentrations given in Table 2 were converted to thermodynamic concentrations for these calculations. Ionic strength values are suitable for using the extended Debye-Hückel equation (Nordstrom and Munoz, 1985) to calculate activity coefficients. To calculate true  $\log(a_{\text{Al}^{3+}})$ , all Al-hydroxy species (Drever, 1997) were considered during calculation. All water data were also recalculated by VMINTEQ (Gustafsson 2001, 2002) and used on final diagrams.

Table 1. Minerals, formulae and free energies ( $\Delta G_{f, 298}^0$ ).

Mineral	Chemical formula	Free energy $\Delta G_{f, 298}^0$ (kJ/mol)
Quartz	SiO <sub>2</sub>	-856.239 <sup>1</sup>
Amorphous silica	SiO <sub>2</sub>	-850.599 <sup>1</sup>
Magnesite	MgCO <sub>3</sub>	-1027.866 <sup>1</sup>
Dolomite	CaMg(CO <sub>3</sub> ) <sub>2</sub>	-2167.228 <sup>1</sup>
Calcite	CaCO <sub>3</sub>	-1130.098 <sup>1</sup>
Brucite	Mg(OH) <sub>2</sub>	-835.319 <sup>1</sup>
Enstatite	MgSiO <sub>3</sub>	-1459.923 <sup>1</sup>
Forsterite	Mg <sub>2</sub> SiO <sub>4</sub>	-2056.704 <sup>1</sup>
Chrysotile	Mg <sub>3</sub> Si <sub>2</sub> O <sub>5</sub> (OH) <sub>4</sub>	-4037.020 <sup>1</sup>
Kerolite	Mg <sub>3</sub> Si <sub>4</sub> O <sub>10</sub> (OH) <sub>2</sub> H <sub>2</sub> O	-5736.700 <sup>2</sup>
Talc	Mg <sub>3</sub> Si <sub>4</sub> O <sub>10</sub> (OH) <sub>2</sub>	-5523.667 <sup>1</sup>
Anthophyllite	Mg <sub>7</sub> Si <sub>8</sub> O <sub>22</sub> (OH) <sub>2</sub>	-11361.359 <sup>1</sup>
Antigorite	Mg <sub>48</sub> Si <sub>34</sub> O <sub>85</sub> (OH) <sub>62</sub>	-66140.755 <sup>1</sup>
Gibbsite	Al(OH) <sub>3</sub>	-1157.486 <sup>1</sup>
Pyrophyllite	Al <sub>2</sub> Si <sub>4</sub> O <sub>10</sub> (OH) <sub>2</sub>	-5520.920 <sup>1</sup>
Kaolinite	Al <sub>2</sub> Si <sub>2</sub> O <sub>5</sub> (OH) <sub>4</sub>	-3789.089 <sup>1</sup>
Chlorite	Mg <sub>5</sub> Al <sub>2</sub> Si <sub>3</sub> O <sub>10</sub> (OH) <sub>8</sub>	-8181.394 <sup>1</sup>
Ca-saponite	Ca <sub>0.165</sub> Mg <sub>3</sub> Al <sub>0.33</sub> Si <sub>3.67</sub> O <sub>10</sub> (OH) <sub>2</sub>	-5600.092 <sup>3</sup>
Mg-saponite	Mg <sub>3.165</sub> Al <sub>0.33</sub> Si <sub>3.67</sub> O <sub>10</sub> (OH) <sub>2</sub>	-5591.740 <sup>3</sup>
Sepiolite	Mg <sub>4</sub> Si <sub>6</sub> O <sub>15</sub> (OH) <sub>2</sub> (OH <sub>2</sub> ) <sub>2</sub> ·4H <sub>2</sub> O	-9259.192 <sup>3</sup>
Palygorskite	Mg <sub>2.84</sub> Al <sub>1.8</sub> Si <sub>7.73</sub> O <sub>20</sub> (OH) <sub>2</sub> (OH <sub>2</sub> ) <sub>4</sub> ·4H <sub>2</sub> O	-11944.316 <sup>2</sup>
Mg-montmorillonite	Mg <sub>0.167</sub> Al <sub>2.33</sub> Si <sub>3.67</sub> O <sub>10</sub> (OH) <sub>2</sub>	-5350.499 <sup>3</sup>
Water	H <sub>2</sub> O	-237.190 <sup>1</sup>

<sup>1</sup> Helgeson *et al.* (1978)

<sup>2</sup> Stoessell (1988)

<sup>3</sup> Present study (Nriagu, 1975)

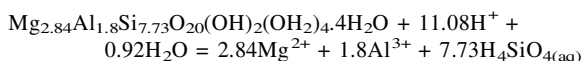
Table 2. Amboseli spring- and groundwater chemical analyses in ppm (Stoessell and Hay, 1978).

Sample no	pH	SiO <sub>2</sub>	Al <sup>3+</sup>	Mg <sup>2+</sup>	Ca <sup>2+</sup>	Na <sup>+</sup>	K <sup>+</sup>	Cl <sup>-</sup>	SO <sub>4</sub> <sup>2-</sup>	F <sup>-</sup>	HCO <sub>3</sub> +CO <sub>3</sub> <sup>2-</sup>
1	7.00	39.8	0.0034	4.10	5.75	17.6	7.4	2.40	1.2	0.33	1.36
6	8.15	56.5	0.0005	11.6	10.0	247.0	36.1	205.0	21.6	1.4	8.28
7	9.95	44.5	0.024	0.37	1.79	946.0	84.0	533.0	50.2	4.1	27.58
8	8.30	63.3	0.0056	11.7	11.9	93.8	6.7	14.7	7.0	0.65	4.83
9	9.85	43.4	0.067	0.31	8.10	2030.0	34.6	953.0	136.0	10.0	59.90
11	7.90	105.	0.0005	16.6	17.3	741.0	92.6	73.0	360.0	5.8	27.04
13	7.95	62.6	0.0091	15.1	22.2	25.1	5.7	2.3	2.4	0.34	3.31
14	6.95	56.5	0.0007	11.6	15.8	21.6	7.3	2.6	2.0	0.30	2.59
18	7.90	94.4	0.0031	28.8	22.8	84.5	13.1	39.6	15.8	0.70	5.65
19	9.90	27.0	0.034	1.52	2.80	391.0	44.6	155.0	20.1	2.8	13.78
20	7.80	107.	0.024	60.4	21.9	1010.0	114.0	127.0	580.0	3.5	36.53
21	8.25	45.8	0.020	12.1	7.40	60.9	12.0	4.5	4.0	1.8	3.79
22	7.20	49.6	0.0087	9.15	13.3	18.5	6.5	2.4	4.0	0.39	2.21
23	7.10	38.1	0.0110	7.33	10.8	8.8	2.5	1.4	1.8	0.14	1.46

Geological characteristics of Amboseli waters: 1, 13, 14, 20, 21, 22, 23 in basalts; 8, 18, 19 in dolomite; 6, 7, 9, 11 in clays and sepiolite deposits

### Construction of the activity diagrams

The activity diagrams presented here comprise the seven-component system MgO-CaO-Al<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub>-H<sub>2</sub>O-CO<sub>2</sub>-HCl. This system can be readily represented in two dimensions as a function of  $\log[a_{\text{H}_2\text{SiO}_4^0}]$  and  $\log[\text{Mg}^{2+}/(a_{\text{H}^+})^2]$  while holding the aqueous activities of Al, water and gaseous CO<sub>2</sub> constant. For example, the stability line between palygorskite and solution is represented by simple hydrolysis reaction:



The equilibrium constant as a function of pressure and temperature can be calculated from thermodynamic data for the above reaction and is expressed at 1 bar pressure and 25°C temperature holding the activity of water as unity for the present study:

$$\log K = 2.84\log[a_{\text{Mg}^{2+}}/(a_{\text{H}^+})^2] + 7.73\log[a_{\text{H}_2\text{SiO}_4^0}] + 1.8\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3] \\ \log[a_{\text{Mg}^{2+}}/(a_{\text{H}^+})^2] = -2.272\log[a_{\text{H}_2\text{SiO}_4^0}] + 0.634\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3] + \log K/2.84.$$

Similar equations written for all mineral phases and their combinations represent stability fields of the minerals under consideration. Components not shown on the graphs (for example,  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$ ) were assigned as the activity ratio of a saturated paragenetic mineral or as an arbitrarily chosen value. In the case of Al activity, six different values were selected to illustrate the geometry of the stability fields of the phases, which may change depending on the activity of aluminum. The solubility of gibbsite was taken as the highest value for the activity of Al  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$ , followed by pyrophyllite + quartz, pyrophyllite + kaolinite, kaolinite + amorphous silica, pyrophyllite + amorphous silica and a lowest arbitrary value. The method of calculating activity diagrams has been described in detail elsewhere

(Garrels and Christ, 1965; Bowers *et al.*, 1984). Because sepiolite-palygorskite is associated with calcite and dolomite, the solubilities of calcite and dolomite are also plotted as dashed lines.

Experimental studies on the stability of sepiolite have demonstrated that if the silica activity value is higher than quartz saturation in alkaline solutions, sepiolite precipitates (Wollast *et al.*, 1968; Christ *et al.*, 1973). The experimental study of Stoessell (1988) and field observations of Jones (1986) suggest that kerolite and talc are more stable than sepiolite for all activities of silica. This suggests that reaction kinetics determine which mineral precipitates in sedimentary conditions as in the case of opal and quartz (*i.e.* quartz is more stable than amorphous silica but amorphous silica is much more common in young marine sediments than quartz). Consequently, sepiolite associates with saponite and occasionally kerolite in natural occurrences but not with talc. Singer and Norrish (1974) and Christ *et al.* (1973) argued that the phase relations would be difficult to establish when minerals contain elements such as Al and Fe. This is because of the low solubility of alumina and the difficulty of controlling the oxidation potential of the system caused by Fe. Since talc contains no alumina, it is favored in alumina-free systems. For this reason, activity diagrams are calculated either by suppressing saponite and kerolite or talc and kerolite, or saponite and talc. In some deposits, amorphous silica predominates (Stoessell and Hay, 1978; Yalçın and Bozkaya, 1995) and in others, quartz (Long *et al.*, 1997) is present. Thus, activity diagrams suppressing either quartz or amorphous silica are to be calculated separately.

Because kerolite is present in addition to sepiolite at Amboseli Basin (Stoessell and Hay, 1978), groundwater data were plotted on the activity diagrams containing kerolite to see the expected diagenetic changes in the deposit.

## RESULTS

A series of diagrams for seven-component systems are shown in Figures 1–5 by suppressing saponite + kerolite + quartz, talc + kerolite + amorphous silica, talc + kerolite + quartz, talc + saponite + quartz and talc + saponite + amorphous silica, respectively. Within each figure, six different Al activities are utilized in increasing order. In all diagrams, the solution is stable at low  $Mg^{2+}$  and silica activities.

In most field occurrences, amorphous silica is present instead of quartz, and the diagrams in Figure 1 were constructed by suppressing saponite, kerolite and quartz

(Figure 1a–f). Talc occupies the field between dioctahedral and trioctahedral smectites with changing Al activities, and the stability of talc decreases with increasing Al activity, as expected. Minerals containing Al, however, increased their fields of stability.

Figure 2a–f illustrates the changes in the stability fields of quartz, Mg-montmorillonite, sepiolite, palygorskite, chlorite, saponite and chrysotile when talc + kerolite + amorphous silica are suppressed. The stability fields of quartz, sepiolite and chrysotile decrease, but those of Mg-montmorillonite and palygorskite increase with higher Al activities. Saponite appears when the Al

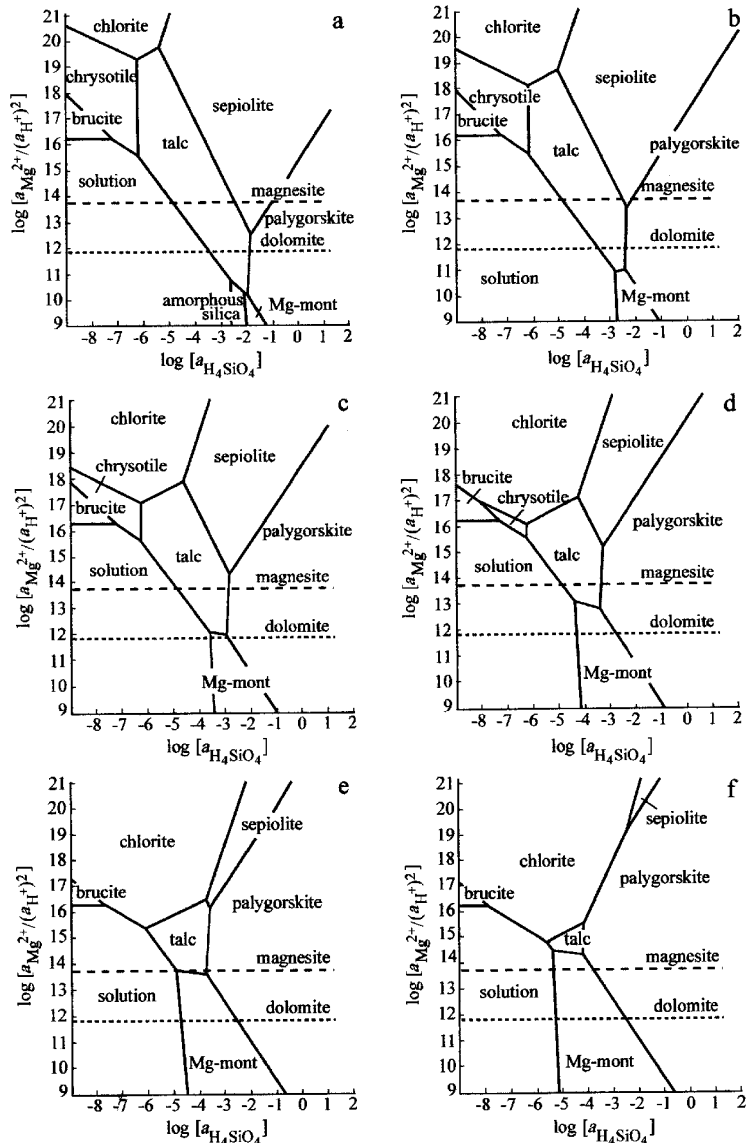


Figure 1. 25°C and 1 bar phase diagrams with  $\log a_{H_2O} = 1$ ,  $\log a_{CO_2} = -3.5$ , and  $\log [a_{Ca^{2+}} / (a_{H^+})^2] = 13.06$  and suppression of saponite, kerolite and quartz. The following  $\log [a_{Al^{3+}} / (a_{H^+})^3]$  values are represented: (a) 4.5 (an arbitrary low value), (b) 5.5 (5.61 for pyrophyllite + amorphous silica saturation), (c) 6.5 (6.38 for kaolinite + amorphous silica saturation), (d) 7.5 (7.2 for kaolinite + pyrophyllite saturation), (e) 8.5 (8.35 for pyrophyllite + quartz saturation), (f) 9.2 (8.98 for gibbsite saturation). Saturation lines for magnesite and dolomite are indicated as dashed lines.

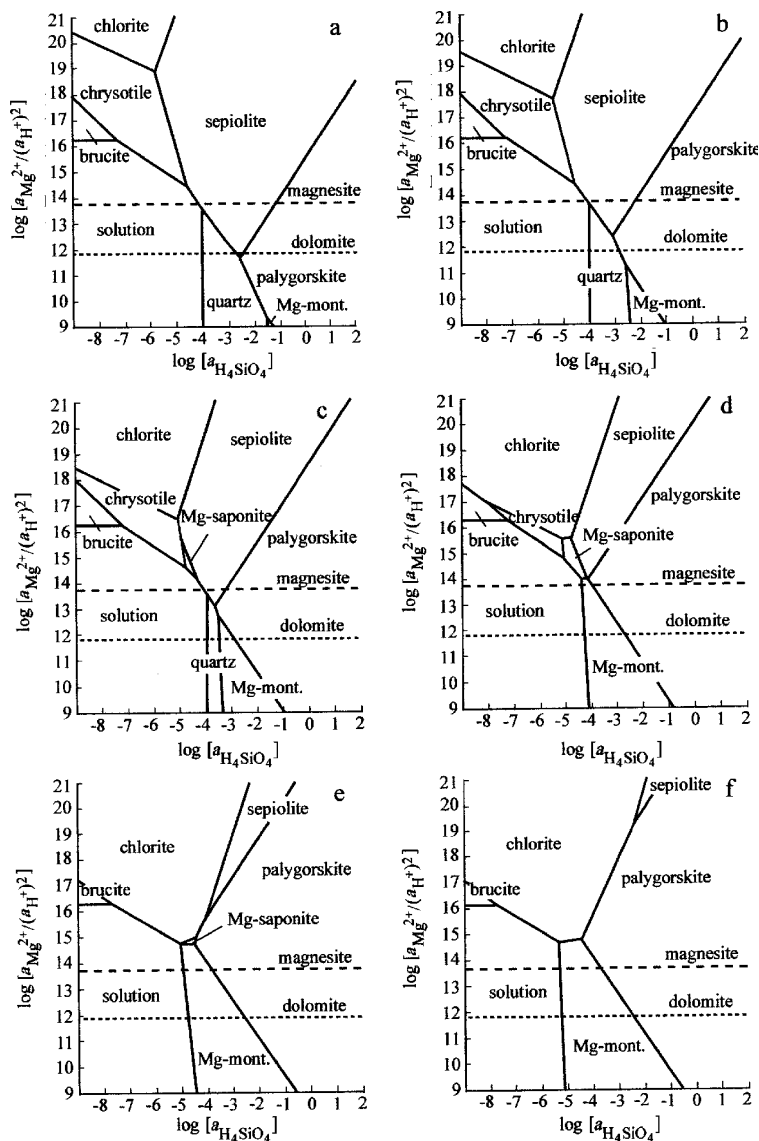


Figure 2. Same as Figure 1 but suppressed with respect to talc, kerolite and amorphous silica.

activity ratio  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$  reaches 5.5. The saponite stability field reaches its maximum extent (Figure 2d) when the Al activity ratio  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$  is 7.5. The stability field of saponite decreases when the Al activity ratio exceeds 7.5. When the Al saturation reaches gibbsite saturation, saponite has no stability field and sepiolite almost disappears (Figure 2f). Quartz is stable up to an Al activity ratio of 6.5. With increasing Al activities, palygorskite overtakes prior regimes of sepiolite stability.

For Figure 3a–f, talc + kerolite + quartz are suppressed, and amorphous silica appears as the stable phase. Amorphous silica naturally occupies a smaller stability field than quartz for the corresponding Al activities. The behavior of chlorite, chrysotile, Mg-montmorillonite, sepiolite, saponite and palygorskite are

the same as when talc + kerolite + amorphous silica are suppressed (Figure 2), but the solution phase occupies a larger field with increasing Al activities.

Figures 4 and 5 are the counterparts of Figures 2 and 3 for activity diagrams of kerolite. Kerolite behavior is very similar to that of saponite except that kerolite occupies a greater stability field than saponite. When Figures 2 and 4, and 3 and 5 are compared, saponite is stable when values of  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$  lie between 6.5 and 8.5 (Figures 2c–e and 3c–e), whereas kerolite is stable when these values are 7.5 and lower (Figure 4a–d).

Plotting the values of  $\log[a_{\text{Mg}^{2+}}/(a_{\text{H}^+})^2]$  and  $\log[a_{\text{H}_4\text{SiO}_4}]$  for the Amboseli waters on the activity diagrams resulted in a clustering in three groups, when  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$  was not considered (Figures 4 and 5).

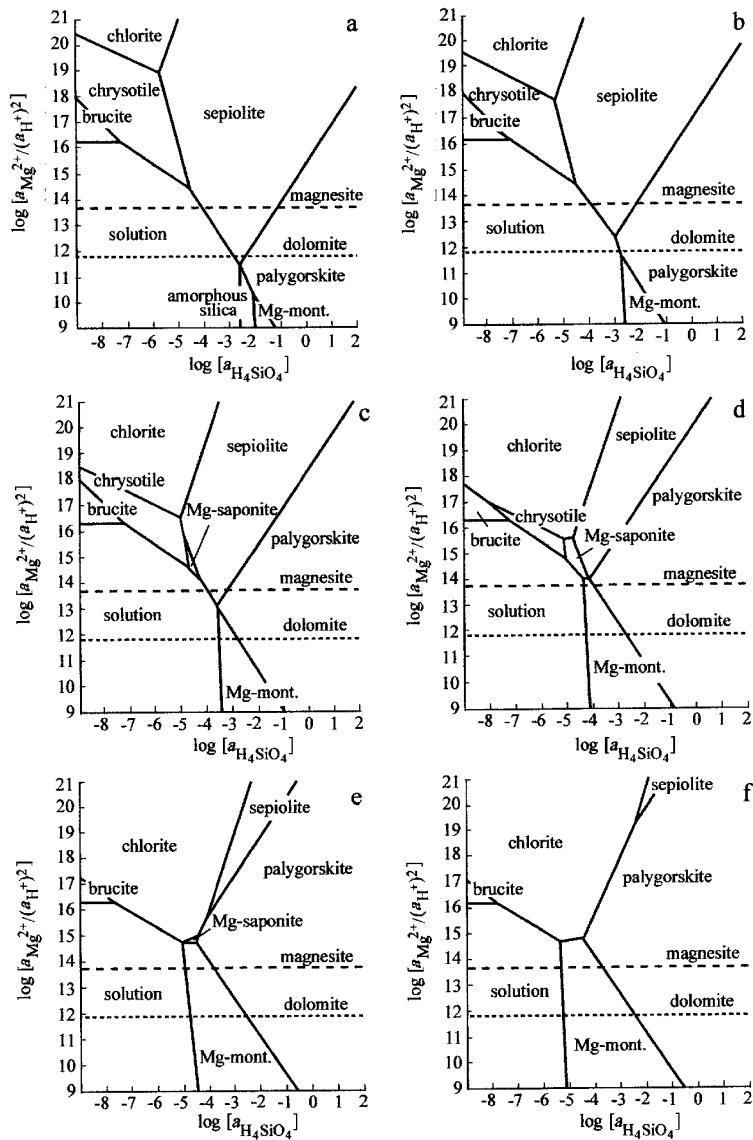


Figure 3. Same as Figure 1 but suppressed with respect to talc, kerolite and quartz.

The first group, which has a low  $\log[a_{\text{Mg}^{2+}}/(a_{\text{H}^+})^2]$  value, includes the compositions of water samples labeled 1, 14, 22 and 23 in Table 2. The second group has moderate  $\log[a_{\text{Mg}^{2+}}/(a_{\text{H}^+})^2]$  values, and includes water samples labeled 6, 8, 11, 13, 18, 20 and 21. The values for  $\log[a_{\text{H}_4\text{SiO}_4}]$  are somewhat higher, and the system is supersaturated with respect to dolomite. The third cluster has the highest  $\log[a_{\text{Mg}^{2+}}/(a_{\text{H}^+})^2]$  value, and includes samples labeled 7, 9 and 19, which are supersaturated with respect to dolomite and magnesite. When  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$  values are considered, sample groups 13, 14, 20, 21 and 1, 22, 23, which have Al activity ratios in the range 8–9 (Figures 4e and 5e) and >9 (Figures 4f and 5f) respectively, are in the field of Mg-montmorillonite. Samples 8, 18 and 19 have a  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$  value of  $\sim 7.5$  (between 7 and 8), and are in the field of sepiolite

and mostly palygorskite, and dolomite (Figures 4d and 5d). Samples 6, 7, 9 and 11 fall in the sepiolite and palygorskite fields with  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$  values in the range 6–7 (Figures 4c and 5c). A decrease in  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$  is consistent with the water flow direction and the composition of the rock through which water passes in the Amboseli basin (Figures 4c–d and 5c–d).

## DISCUSSION AND CONCLUSIONS

Experimental studies and field occurrences demonstrate that for the formation of talc, kerolite, saponite and sepiolite, kinetic rather than thermodynamic factors control crystallization in the system  $\text{MgO-CaO-SiO}_2\text{-Al}_2\text{O}_3\text{-H}_2\text{O-CO}_2\text{-HCl}$ , at surface conditions. However, the activity diagrams calculated by suppressing talc also

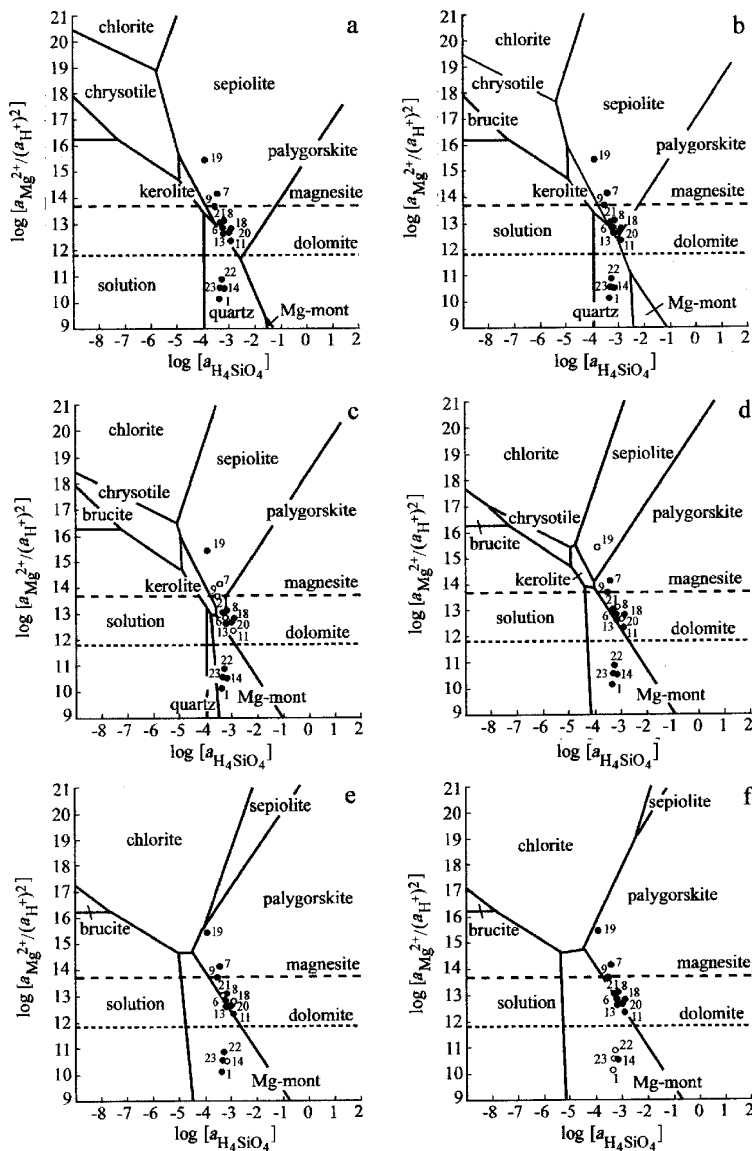


Figure 4. Same as Figure 1 but suppressed with respect to talc, saponite and amorphous silica. Symbol  $\circ$  indicates the water samples with the same  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$  value as used in the activity diagram.

demonstrate that the direct precipitation of sepiolite and palygorskite from solution is favored by low values of  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$ . As seen in Figures 2a–c and 4a–c for example, palygorskite never forms from the solution in which quartz is the associated silica phase. In this case, palygorskite can form from dioctahedral smectite (low pH) and from quartz (Figures 2a–c and 4a–c), or from dioctahedral smectite (Figure 2d and 4d), or from dioctahedral and trioctahedral smectites (Figures 2e,f and 4e,f). In the case of sepiolite, however, when  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$  is 7.5 or higher, it does not form from solution. At lower  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$  values, the sepiolite can form both directly from solution and transformation from quartz (Figure 2a,b) or other minerals, when kerolite is the associated phase (Figure 4a,b). At an Al

activity ratio  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$  of 6.5, sepiolite forms from quartz, solution, trioctahedral smectites (saponite) and serpentine (chrysotile) (Figure 2c). Transformation from only trioctahedral smectites (saponite, chlorite) is possible at an Al activity ratio  $\log[a_{\text{Al}^{3+}}/(a_{\text{H}^+})^3]$  of 7.5 and above (Figures 2d–f and 4d–f). When the stabilities of magnesite and dolomite are taken into consideration, palygorskite is in equilibrium with both dolomite and magnesite when quartz is a stable phase. Palygorskite and magnesite and/or Mg-calcite, and sepiolite and dolomite appear to be the most favored for natural occurrences. It is clearly observed that palygorskite and dolomite (or Mg-calcite), and sepiolite and magnesite are favored associates in calculated systems as well as in natural occurrences.

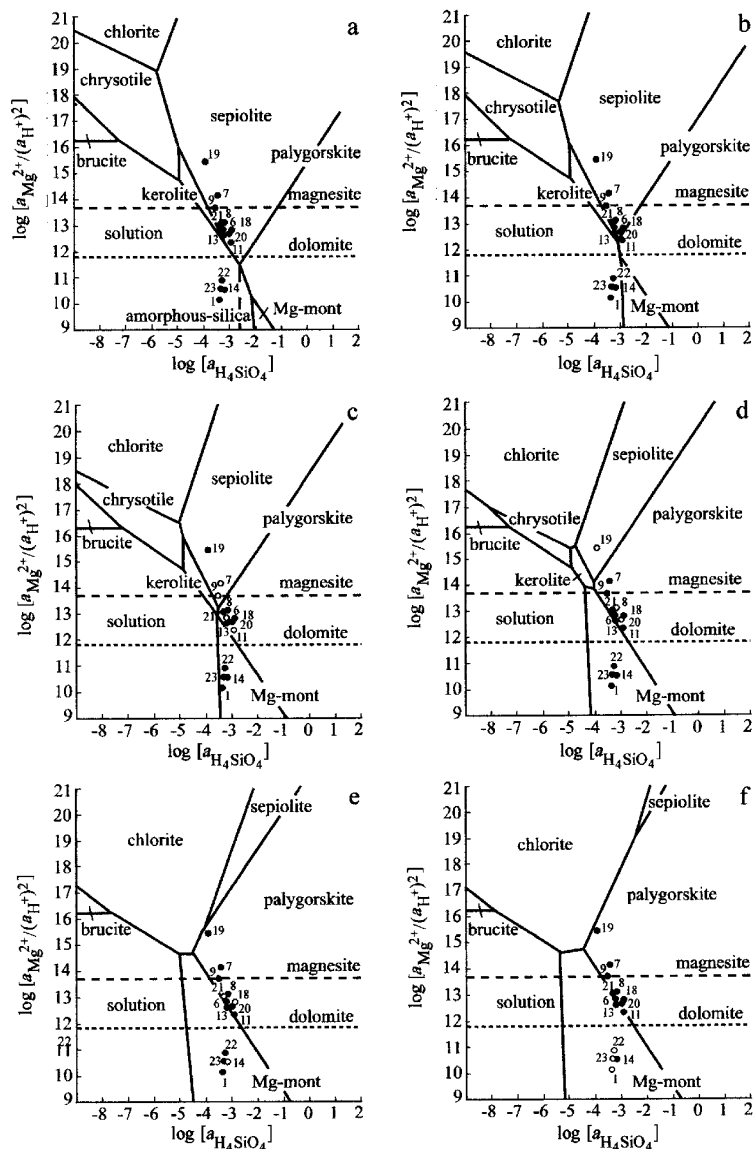


Figure 5. Same as Figure 4 but suppressed with respect to talc, saponite and quartz.

In Figures 3 and 5, amorphous silica is considered to be the controlling silica phase. In this case, the solutions are rich in silica, and palygorskite, sepiolite and amorphous silica can all form. At lower pH values, palygorskite can form through the transformation of the amorphous silica and dioctahedral smectites (Mg-montmorillonite) (Figures 3a and 5a). Palygorskite is also in equilibrium with dolomite. At slightly higher pH values, sepiolite, amorphous silica and palygorskite can form from the solution and also in equilibrium with dolomite. In addition, palygorskite can form from the transformation of dioctahedral smectite and amorphous silica. Occurrences that do not have any amorphous silica or quartz are presented in Figures 3b and 5b. Under this condition, palygorskite can form directly from the solution alone, together with Mg-montmorillonite or

from the transformation of Mg-montmorillonite. The behavior of phases in the diagrams of Figures 3d–f and 5d–f are the same as Figures 2d–f and 4d–f.

Plotting the groundwater data of the Amboseli deposit on the activity diagrams (Figures 4 and 5) indicates that the reaction path leads from Mg-montmorillonite, dolomite and palygorskite eventually to sepiolite. At present, water is not in equilibrium with kerolite. This observation, however, may reveal that kerolite is the alteration product of sepiolite, in agreement with the electron microscopy observations of Stoessel and Hay (1978). However, Hay and Stoessel (1984) also showed field evidence for kerolite altering to the sepiolite.

The calculated activity diagrams presented here will provide a rigorous chemical context for field occur-



rences. The topologies of the diagrams show that in silica-poor solutions, the formation of sepiolite requires a higher pH than palygorskite, *i.e.* higher silica but lower Al activities encourage sepiolite formation. Palygorskite behaves differently. This observation is supported by experiments showing that palygorskite precipitates over the pH range 7.7–8.5 and sepiolite 8.5–9.5 (Galán and Castillo, 1984). High-silica solutions ( $\log[a_{\text{H}_4\text{SiO}_4}] \geq -4.75$ ) are most favored for the direct precipitation of sepiolite from solution. In particular, the common associations of sepiolite with magnesite, and palygorskite with dolomite or Mg-calcite, correlate very well with the natural occurrences (Stoessell and Hay, 1978; Yalçın and Bozkaya, 1995). Similarly, it has generally been observed that a transformational relationship exists between sepiolite and trioctahedral smectites (Galán and Castillo, 1984), and also palygorskite and dioctahedral smectites (Weaver, 1984). The groundwater data of the Amboseli basin also support those transformational relations between kerolite and sepiolite and the occurrence of dolomite along the reaction path.

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