

Research Article

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Milkability of Holstein cows is significantly affected by the incidence of clinical mastitis for weeks after diagnosis

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Abstract

The main objective of this research communication was to explore the extent of milkability changes caused by the incidence of clinical mastitis. Our second objective was to investigate if the milkability of cows shortly before mastitis incidence significantly differed in comparison with healthy cows. Milk yield, milking time, average milk flow, partial milk flows and the occurrence of bimodal milk flows were monitored during the first 120 d in milk for all cows that calved on the farm during the experimental period ($n = 127$). A veterinarian diagnosed 27 cows with clinical mastitis, while the remaining healthy cows served as a control group. The period surrounding the mastitis was monitored in a timeline from 2 weeks before to 4 weeks after the diagnosis. We did not observe any significant differences in milkability between the healthy cows and the cows in the pre-mastitis period, which suggests that monitoring these might not be useful for early mastitis detection. Milk yield and milk flow were significantly decreased in the week of mastitis diagnosis compared to the pre-mastitis period. Milking time was not affected in the week of diagnosis, but was significantly increased in the following week, because milk yield returned to pre-mastitis values, but average milk flow was still significantly decreased. Milk yield was normalized to pre-mastitis values as the first of monitored parameters. Milk flow returned to pre-mastitis values in the fourth week after mastitis diagnosis. Milking time was the only parameter that was significantly affected up to a month after diagnosis. Our results showed that milkability changes caused by mastitis are significant and should not be ignored. The ability to adjust milking settings for cows diagnosed with mastitis could become a useful tool for improving mastitis treatment.

In spite of tremendous progress, mastitis remains the most economically significant bacterial disease of dairy cattle, and continued advances in mastitis control are necessary to ensure sustainability of dairy farming worldwide (Ruegg, 2017). As the European Union plans to reduce the sale of antimicrobials for livestock by 50% by 2030, new methods for earlier mastitis detection, more reliable prevention, and more effective treatments need to be explored. Previous studies found milkability traits with negative implications for udder health, including a long duration of incline phase, a long decrease phase and too high a milk flow (Grindal *et al.*, 1991; Mijić *et al.*, 2004; Tančin *et al.*, 2007). Moreover, mastitis by itself negatively affects milk production (Koeck *et al.*, 2014) and milkability (Tančin *et al.*, 2007). Milk production and milk flow characteristics are used not only in the monitoring of udder health, but also in the development of milking machines and in setting parameters for their use (Tančin *et al.*, 2006). Adapting milking machines and milking procedures to the physiological requirements of the cow could enhance milking efficiency and protect udder health (Sandrucci *et al.*, 2007).

The aim of this study was to explore the extent of milkability changes caused by the incidence of clinical mastitis, and to monitor the development of these changes in a timeline from 2 weeks before to 4 weeks after the diagnosis of clinical mastitis. Our second objective was to investigate if milkability of cows shortly before mastitis diagnosis was significantly different compared to healthy cows, and therefore to determine if monitoring these parameters could be useful for early detection of clinical mastitis.

Material and methods

The study was carried out in accordance with Czech legislation for the protection of the animals against abuse (no. 246/1992) and with directive 2010/63/EU on the protection of animals used for scientific purposes.

Experimental design

The study was conducted on a Holstein dairy farm in the Central Bohemian Region of the Czech Republic. Housing conditions and milking settings are specified in the online

Table 1. Development of milk yield and selected milkability parameters in period around mastitis incidence, with the healthy cows as a control group

Period of mastitis incidence	Milk yield per milking (kg)	Average milk flow (kg/min)	Milking time (min)	Bimodal milk flow (%)
	LSM ± SELSM	LSM ± SELSM	LSM ± SELSM	LSM ± SELSM
2PreMas	18.45 ± 0.194 ^A	2.50 ± 0.038 ^A	7.69 ± 0.127 ^{A,a}	19.8 ± 2.245
1PreMas	18.12 ± 0.187 ^A	2.41 ± 0.036 ^A	7.82 ± 0.122	16.6 ± 2.169
0PostMas	15.35 ± 0.185 ^B	1.90 ± 0.036 ^B	8.10 ± 0.121	20.2 ± 2.232
1PostMas	17.83 ± 0.189 ^{A,a}	2.22 ± 0.037 ^{C,a}	8.33 ± 0.124 ^B	22 ± 2.202
2PostMas	17.78 ± 0.194 ^{A,a}	2.22 ± 0.038 ^{C,a}	8.29 ± 0.127 ^b	21.1 ± 2.259
3PostMas	18.70 ± 0.211 ^{A,b}	2.35 ± 0.041 ^{A,b}	8.31 ± 0.138 ^b	24.1 ± 2.415
Healthy cows	17.97 ± 0.032 ^{A,a}	2.46 ± 0.006 ^A	7.77 ± 0.021 ^{A,a}	21.3 ± 0.366

Different letters in columns mean statistical significance A-B-C... $P < 0.01$; a-b-c... $P < 0.05$. 2PreMas – 8 to 14 d before mastitis diagnosis; 1PreMas – 1 to 7 d before mastitis diagnosis; 0PostMas – 0 to 6 d after mastitis diagnosis; 1PostMas – 7 to 13 d after mastitis diagnosis; 2PostMas – 14 to 20 d after mastitis diagnosis; 3PostMas – 21 to 27 d after mastitis diagnosis; LSM, least squares means; SELSM, standard error of least-squares means.

Supplementary File. All cows that calved on the farm from November until the end of February participated in the experiment ($n = 127$). Milkability parameters during the first 120 d in milk (DIM) were monitored for all cows in the experiment. A veterinarian diagnosed 27 cows with clinical mastitis during the observed period. Healthy cows were used as a control group, and to provide a reference for the monitored parameters in non-infected cows. The period around mastitis diagnosis was divided into six weeks and marked as follows: 2PreMas – 8 to 14 d before mastitis diagnosis; 1PreMas – 1 to 7 d before mastitis diagnosis; 0PostMas – 0 to 6 d after mastitis diagnosis; 1PostMas – 7 to 13 d after mastitis diagnosis; 2PostMas – 14 to 20 d after mastitis diagnosis; 3PostMas – 21 to 27 d after mastitis diagnosis.

Data collection

Data for milk yield per milking (MY; kg), average milk flow (AMF; kg/min), milking time (min), the occurrence of bimodal milk flows and partial milk flows within the first two minutes of milking (during following schedule: 0–15 s; 15–30 s; 30–60 s; 60–120 s; kg/min) were collected from in-line real-time milk analysers (Afilab with software Afifarm 4.1; Afimilk; Afikim; Israel) for each milking.

Statistical analysis

The GLM procedure in SAS 9.3 (SAS Institute Inc., Cary, NC, 2011) was used to evaluate the differences in milkability parameters during the period around clinical mastitis diagnosis, and to compare them with the control group. The model equation consisted of the fixed effect of the time of milking (morning; evening), the fixed effect of parity, the fixed effect of the period around mastitis incidence, linear regression on DIM, and regression on the date of milking. Detailed descriptions can be found in the Supplementary file. The Tukey–Kramer method was used to evaluate differences of least-square means. Significance levels $P < 0.05$ and $P < 0.01$ were used to evaluate the differences between groups. The model equation was significant for all monitored parameters (online Supplementary Table S1).

Results and discussion

In our study, 21.3% of monitored cows were diagnosed with clinical mastitis within the first 120DIM. This percentage might

seem high, although it is similar to the average incidence rate on Holstein dairy farms, as we discuss further in the online Supplementary File.

As was stated in the study of Tančin *et al.* (2007), it is important to know if there are milk flow characteristics that could be used for earlier identification of health problems or if specific milk flow characteristics are risk factors for mastitis. In our study, we did not observe any significant differences in MY, AMF, milking time, the occurrence of bimodal milk flows or partial milk flows between the cows during 2PreMas and the healthy cows (Tables 1 and 2). The subsequent period (1PreMas) also did not show any statistical difference in comparison with healthy cows, but we observed a downward trend approaching the day of mastitis diagnosis. This might have been caused by a few days overlap between mastitis incidence and diagnosis. Milkability was significantly affected during the clinical mastitis (0PostMas). However, these changes occurred too late to be effectively used for early detection compared to changes in milk conductivity and somatic cell count (SCC), which become noticeable in the very early stages of the clinical disease. Moreover, it is possible that these milkability changes were only secondary, and only occurred because of prior changes in milk yield and milk composition.

Hagnestam *et al.* (2007) observed a non-significant decrease in MY 2–4 weeks before diagnosis and a significant decrease in the week preceding diagnosis. On the other hand, the results of our study showed that MY significantly dropped only during 0PostMas (–2.77 kg per milking compared to 1PreMas; $P < 0.01$; Table 1). These contrary results might be related to earlier detection of mastitis in our study, where we used farm software equipped with ‘in-line’ milk analysers, while Hagnestam *et al.* (2007) detected mastitis visually from the first streaks of milk and inflamed udder. Corresponding to our results, Koeck *et al.* (2014) reported reduced MY during the occurrence of clinical mastitis. Studies of Hagnestam *et al.* (2007) and Koeck *et al.* (2014) also observed that MY during lactation was negatively affected after clinical mastitis. In our study, MY was affected only during the clinical disease (0PostMas) and quickly increased one week later (1PostMas) to the production level of the pre-mastitis period. Moreover, MY significantly increased during 3PostMas in comparison with the previous two weeks. In addition, MY during 3PostMas was significantly higher compared to the healthy cows and non-significantly exceeded pre-mastitis values. A reason for higher MY in the month after the occurrence

Table 2. Development of partial milk flows during the first two minutes of milking in period around mastitis incidence, with the healthy cows as a control group

Period of mastitis incidence	Milk flow during 0–15 s (kg/min)	Milk flow during 15–30 s (kg/min)	Milk flow during 30–60 s (kg/min)	Milk flow during 60–120 s (kg/min)
	LSM ± SELSM	LSM ± SELSM	LSM ± SELSM	LSM ± SELSM
2PreMas	0.37 ± 0.025 ^{A,a}	2.70 ± 0.059 ^A	3.09 ± 0.054 ^A	3.43 ± 0.057 ^A
1PreMas	0.30 ± 0.025 ^A	2.55 ± 0.057 ^{A,a}	2.98 ± 0.052 ^{A,a}	3.31 ± 0.055 ^A
0PostMas	0.14 ± 0.024 ^{B,a}	1.95 ± 0.056 ^B	2.38 ± 0.052 ^B	2.64 ± 0.055 ^B
1PostMas	0.21 ± 0.025 ^B	2.34 ± 0.057 ^{C,b}	2.70 ± 0.053 ^{C,b}	3.04 ± 0.056 ^C
2PostMas	0.25 ± 0.025 ^b	2.31 ± 0.059 ^{C,b}	2.74 ± 0.054 ^{C,b}	2.96 ± 0.057 ^{C,a}
3PostMas	0.35 ± 0.028 ^A	2.59 ± 0.064 ^{A,a}	2.95 ± 0.059 ^{A,a}	3.21 ± 0.062 ^{A,b}
Healthy cows	0.37 ± 0.004 ^{A,a}	2.57 ± 0.010 ^A	2.95 ± 0.009 ^A	3.30 ± 0.009 ^A

Different letters in columns means statistical significance A-B-C... $P < 0.01$; a-b-c... $P < 0.05$. 2PreMas – 8 to 14 d before mastitis diagnosis; 1PreMas – 1 to 7 d before mastitis diagnosis; 0PostMas – 0 to 6 d after mastitis diagnosis; 1PostMas – 7 to 13 d after mastitis diagnosis; 2PostMas – 14 to 20 d after mastitis diagnosis; 3PostMas – 21 to 27 d after mastitis diagnosis; LSM, least-squares means; SELSM, standard error of least-squares means.

of mastitis might be partly due to the traditional intensive genetic selection for milk production traits and the antagonism between milk production and mastitis resistance (there is detailed discussion in the online Supplementary File).

Fast milking cows with high milk flows are at higher risk of mastitis incidence (Grindal *et al.*, 1991), which was not observed in our study, as AMF during 2PreMas and 1PreMas was similar to AMF of healthy cows. However, AMF dropped during 0PostMas (–0.51 kg/min compared to 1PreMas; $P < 0.01$; Table 1) and was significantly affected by mastitis even three weeks after the diagnosis. Reduced milk flow rate for infected quarters was also pointed out in the studies of Tančin *et al.* (2007), and Tančin and Uhrinčaf (2014). An explanation for this non-linear relationship might be that fast milking cows are more susceptible to mastitis, but when one quarter within the udder is infected, the peak milk flow rate for that quarter is significantly decreased (Tančin and Uhrinčaf, 2014). At last, AMF became similar to the healthy cows in 3PostMas, but it did not reach pre-mastitis values, although the differences were not significant.

Pre-mastitis milking time was similar to the healthy cows, and we did not observe any significant changes during 0PostMas. Milking time became significantly longer during 1PostMas (+ 0.62 min compared to 2PreMas; $P < 0.01$; Table 1), because MY increased in 1PostMas but AMF was still significantly decreased by mastitis. Tančin *et al.* (2007) demonstrated a longer decline phase for infected quarters, which could prolong overall milking. In our study, longer milking was most likely associated with overmilking of fast milking uninfected quarters, while the flowmeter waits until the milk flow from the infected quarter drops below the threshold for the automatic detachment system. The threshold for milk flow in our study was set to 0.5 kg/min, which could leave too much milk in the infected quarters in this specific situation. Leaving a small amount of milk in the udder after milking does not increase SCC or mastitis incidence (Clarke *et al.*, 2004). However, as was shown in the study of Gašparik *et al.* (2018), decreasing the threshold value on a farm with high bulk SCC significantly reduced SCC within a month after milking setting optimization. Prolonged milking time observed during 1PostMas stayed at the same level during 2PostMas and 3PostMas. Therefore, milking time did not return to pre-mastitis values and was significantly increased even a month after mastitis diagnosis (+ 0.62 min from 2PreMas to 3PostMas; $P < 0.05$). Extended machine-on time could further

damage uninfected quarters on susceptible cows (further discussion in online Supplementary File).

The occurrence of bimodal milk flows was not affected by mastitis. The occurrence ranged from 16.6% during 1PreMas to 24.1% during 3PostMas (Table 1), which was lower compared to the study of Sandrucci *et al.* (2007) with 35.8%. The lower occurrence was probably caused by the combined form of pre-milking stimulation used in our study. Partial milk flows had similar development to each other and to AMF as well. All partial milk flows significantly dropped during 0PostMas compared to the pre-mastitis period ($P < 0.01$), which showed that milk flow during the incline and plateau phases of milking was significantly slower due to mastitis. Corresponding results were reported by Mijić *et al.* (2004), who demonstrated that the cows with a short incline phase had the least SCC in milk. Partial milk flows significantly increased in 1PostMas, stayed on the same level during 2PostMas, and increased to the pre-mastitis and healthy cows' values during 3PostMas (Table 2).

Negative effects of mastitis on milkability could be explained by the underlying physiological mechanisms of udder infection. Increased SCC could slow down milking by affecting the free flow of milk through milk ducts from the alveoli to the cistern as was suggested by Tančin *et al.* (2007). The presence of one or more quarters with high SCC within the udder would reduce MY and consequently peak flow rate (Tančin *et al.*, 2007). In agreement, our results showed that MY and AMF significantly decreased during 0PostMas when SCC was at the highest. Furthermore, mastitis can cause an increase in SCC long after the clinical symptoms have been cured (Koeck *et al.*, 2014), which might be the reason for significantly longer milking time of cows recovering from clinical mastitis. Another possibility is that milking of infected teats was more painful. Mastitis can be a very painful disease, which causes hormones of the hypothalamic–pituitary–adrenal axis to be elevated (de Boyer des Roches *et al.*, 2017), resulting in incomplete milking and slower milk flow. Reducing the pain during milking could improve mastitis treatment.

Nowadays, milking setup for Holstein cattle requires high pulsation rate, wider pulsation ratio, high milk flow threshold for automatic detachment, and moderate vacuum level to achieve the fastest milking without damaging teat structures (Gašparik *et al.*, 2018). However, balanced milk flow and gentle milking could be beneficial for infected and recovering animals. This

could be achieved by narrowing the pulsation ratio and decreasing the vacuum level.

In conclusion, the results of this study showed that milkability changes caused by the incidence of clinical mastitis are significant, long lasting, and should not be ignored. The ability to adjust milking settings for cows diagnosed with mastitis, or cows that are recovering from mastitis, could become a useful tool for improving mastitis treatment in the future.

Supplementary material. The supplementary material for this article can be found at <https://doi.org/10.1017/S002202992200005X>

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