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Monitoring of greenhouse gas emissions from farm-scale anaerobic piggery waste-water digesters

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Abstract

Pig manure management systems in Taiwan differ from the model representing the Asian region developed by the Intergovernmental Panel on Climate Change (IPCC). The current study was undertaken to update greenhouse gas (GHG) emission factors of anaerobically treated piggery waste water by operating the conventional three-step piggery waste-water treatment system from selected pig farms located in northern, central and southern Taiwan. Biogas mass flow meters were installed to the outlet of anaerobic basins prior to the biogas pressure stabilizers for direct and reliable biogas measurement. The analytic results showed that average GHG emissions were 0.088, 0.128 and 0.066 m³/head/day in the northern, central and southern pig farms, respectively. Thus, the average emission levels of methane and nitrous oxide were 14.38 and 0.055 kg/head/year, respectively, from anaerobic digestion of piggery waste water for the three pig farms. The average removal efficiency of chemical oxygen demand, biochemical oxygen demand and suspended solids by anaerobic digestion process from the three pig farms was about 77, 93 and 70%, respectively.

Introduction

During the last 250 years, anthropogenic activities have increased the global atmospheric concentration of carbon dioxide (CO₂), methane (CH₄) and nitrous oxide (N₂O) by 36, 148 and 18%, respectively (Forster *et al.*, 2007). Globally, agricultural CH₄ and N₂O emissions increased by nearly 17% from 1990 to 2005, thus an average annual emission increase of nearly 60 MtCO₂-eq/year. Agriculture accounted for estimated emissions of 5.1–6.1 GtCO₂-eq/year in 2005 (10–12% of total global anthropogenic emissions of greenhouse gases (GHG)). Moreover, CH₄ and N₂O contributed 3.3 and 2.8 GtCO₂-eq/year, respectively, of global anthropogenic emissions in 2005, of which agriculture accounts for about 60% of N₂O and about 50% of CH₄ (IPCC, 2007). Total GHG emissions in the USA increased by 14.7% from 1990 to 2006. All agricultural sources combined were estimated to have generated 454 Tg of CO₂-eq in the USA during 2006 (Burns *et al.*, 2008). The CH₄ emissions from enteric fermentation and manure management represent about 25 and 8% of the total anthropogenic CH₄ emissions. The US Environmental Protection Agency (USEPA) identified manure management as generating 24 and 5% of CH₄ and N₂O emissions, respectively, from agricultural sources (Burns *et al.*, 2008; USEPA, 2008).

Greenhouse gas emissions from the agricultural sector in Taiwan totalled 2839 kilotons of CO₂-eq in 2013, accounting only for 1.00% of the country's total GHG emissions. From 1990 to 2013, GHG emissions from the agricultural sector show an average annual growth of –1.43%, in other words, an accumulated reduction of 27.10% (TNIR, 2016). From 2012 to 2013, GHG emissions from the agricultural sector decreased by 2.99%. In detail, CH₄ emission from livestock enteric fermentation, livestock manure management and rice culturing accounted for 20.36, 5.84 and 19.51% of total agricultural GHG emission, respectively, in 2013 (TNIR, 2016). In the same year, N₂O emission from agricultural soil, livestock manure management and agricultural waste burning accounted for 50.03, 2.51 and 0.04% of total agricultural GHG emission, respectively (TNIR, 2016).

Pork is the largest economic meat source for the Taiwan population, with a per capita pork consumption of about 38 kg/year, according to the statistical data from the Council of Agriculture, Taiwan in 2015 (COA, 2015a). Pig farming is the dominant livestock industry in Taiwan in terms of production value totalling around US\$2.4 billion, i.e. about 14.4% of all agricultural production value (US\$16.7 billion) in 2015 (COA, 2015b). Moreover, pig farming production value is approximately 43.7% of all livestock production value (US\$5.46 billion) in 2015 (COA 2015b). As such, pig farmers initiated biogas production due to the large presence of pig farms in Taiwan and availability of fresh manure for gas collection. As a result, the collected biogas from pig farms is used for power generation or direct combustion in Taiwan (Su, 2015).

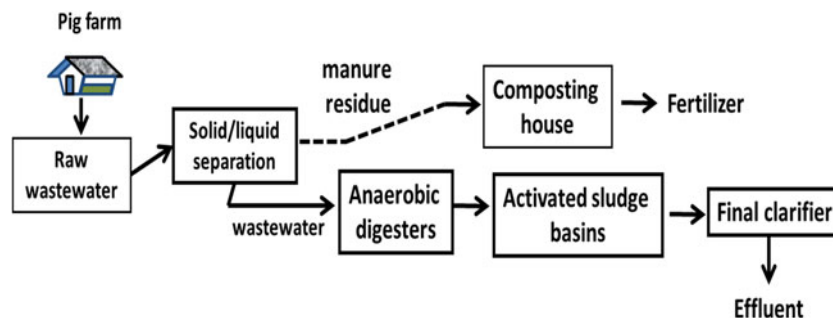


Fig. 1. Diagram of the three-step piggery waste-water treatment (TPWT) system.

In 2016, Taiwan had 7609 pig farms with a total of 54 42 381 pigs (COA, 2017). Although Taiwan had only 1514 pig farms (19.9% of total number of farms) with more than 1000 pigs each, these farms constitute 68.6% of total number of pigs, a total of 37 35 245 pigs. There were 2 92 110 head of ruminant animals in Taiwan, comprising 2007 cattle farms with 1 46 030 head and 1984 goat farms with 1 46 080 head (COA, 2017). Additionally, Taiwan livestock farms had deer (18 733 head), horses (1024 head) and rabbits (7101 head). Nearly 40 000 metric tons of organic waste is produced annually, including livestock effluent and food waste, all of which can provide a renewable energy source.

Since 1998, Taiwan has taken initiatives to prepare the national GHG inventory. In 2013, the Taiwan National Inventory Report (TNIR) indicated that GHG emissions from the agricultural sector totalled 2839 kilotons of CO₂-eq, accounting for 1.00% of total GHG emissions in Taiwan (EPA, 2016). In particular, N₂O emissions from agricultural soil and livestock manure management accounted for 50 and 2.51% of total agricultural GHG emissions, respectively, while CH₄ emissions from livestock enteric fermentation, rice cultivation and livestock manure management accounted for 20.4, 19.5 and 5.8% of total agricultural GHG emissions, respectively (EPA, 2016).

In the TNIR, the Tier 1 method from IPCC (2006) is still applied for calculating CH₄ and N₂O emissions from enteric fermentation and manure management. The basic characterization of Tier 1 is likely to be sufficient for most animal species in most countries and it is so simplified that only readily available animal population data are needed to estimate emissions. Default emission factors are presented for each of the recommended population sub-groups. Therefore, the best way to determine emission factors is to conduct non-invasive or non-disturbing measurements of emissions in actual systems representative of those in use in the country (IPCC, 2006).

A domestic study for establishing GHG emission factors is important because different manure management systems are used for different countries. Thus, the objective of the current study was to update the emission factors of the TNIR for manure management system, which is largely different from those international manure management systems reported by the Intergovernmental Panel on Climate Change (IPCC).

Materials and methods

Waste-water treatment systems in Taiwan

The most widespread piggery waste-water treatment system in Taiwan is the three-step piggery waste-water treatment system (TPWT) (Su *et al.*, 1997), which includes the stages of solid/liquid separation, anaerobic digestion and activated sludge treatment

Table 1. Background data of pig farms

Pig farm locations in Taiwan	Pig numbers (head)	Types of farm	Types of pig pen floor
Northern	9800	Farrow-to-finish	Solid concrete
Central	15 000–18 000	Farrow-to-finish	Solid concrete/slatted
Southern	10 000	Farrow-to-finish	Slatted

(Fig. 1). This system is based on a typical continuous flow design and the volume of raw waste water remains constant over each 24 h period. The anaerobic digestion system of the TPWT process can also salvage part of the chemical energy content of waste water by generating biogas, a useful renewable energy source. The anaerobic digestion basin is a plug-flow, top-opened, horizontal and underground waste-water basin covered with a plastic lid and constant pressure device: biogas can be collected from the top of the plastic cover. Greenhouse gas emission rates of pig operations with different housing and manure management schemes in the literature have been summarized (Borhan *et al.*, 2012). Among this literature, the TPWT system is the only typical waste-water treatment system for manure management applied in Asia (Su *et al.*, 1997).

Selected pig farms

Three integrated pig farms were selected from Miaoli, Changhua and Tainan Counties located in northern, central and southern Taiwan where the cleaning frequencies of pig houses were once a day, once every 2 days and once every 60 days, respectively. The background and piggery waste-water data of these pig farms are listed in Tables 1 and 2. All solid parts of piggery waste water after solid/liquid separation process were collected and treated by centralized composting houses. The types of pig pen floor for the pig farms located in northern, central and southern Taiwan were solid concrete, solid concrete/slatted and slatted, respectively. These three farms were considered mutual control groups for each other. Moreover, the Tropic of Cancer cuts across central Taiwan, dividing Taiwan between the tropical and subtropical zone, with unique landscapes and rich natural resources of different climates. Hence, the three pig farms were chosen in northern, central and southern Taiwan in order to represent different climatic regions.

Gas sampling and flow rate determination

Collection of biogas samples

In the current study, biogas flow volumes were detected directly and counted by mass flow meters from commercial pig farms

Table 2. Piggery waste-water data of pig farms

Pig farm locations in Taiwan	Pig numbers (heads)	Size of anaerobic digesters (m)	Available vol. of digesters (m ³)	Vol. of waste water (m ³ /day)	HRT (day)
Northern	9800	23.4 × 23.4 × 3.5	1916.5	294	6.5
Central	15 000–18 000	30.5 × 30 × 6.7	6130.5	300	20.4
Southern	10 000	25 × 10.5 × 4.5	1181	400	3.0

HRT, hydraulic retention time.

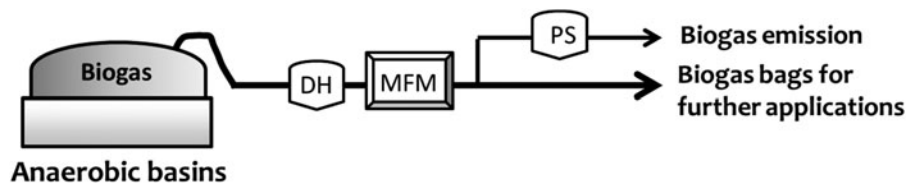


Fig. 2. Sketch of greenhouse gas measurement from anaerobic digesters of pig farms for the current study. PS, pressure stabilizer; DH, dehumidifier; MFM, mass-flow biogas meter.

located in the northern, central and southern regions of Taiwan, where biogas mass flow meters were connected to the outlet of anaerobic basins prior to the pressure stabilizers (Fig. 2).

The biogas samples were collected in 1 litre Tedlar® bags (SKC, PA, USA) with a single polypropylene fitting. This fitting contained a Teflon® syringe port lined septum and a hose connection, which functioned as a shut-off valve for incoming and outgoing gas. A 500 ml gas collector (GL Sciences Inc., Tokyo, Japan) was used to withdraw gas samples from the biogas outlets of covered anaerobic waste-water treatment basins and the exhausting outlets of a closed composting house. All gas samples were collected at least once per month for gas chromatography (GC) analysis (Su *et al.*, 2003).

Measurement of the flow rate of the biogas from the anaerobic treatment basins of livestock farms on sites

A mass flow meter (Sierra Instruments, Inc., 780S Series, Flat-Trak Mass Flow Meter, CA, USA) measured the rate of biogas flow directly and was calibrated using a gas mixture of 60% CH₄ and 40% CO₂. All measuring and test equipment used in the calibration of Sierra meters are traceable to the standards of the National Institute of Standards and Technology (NIST). Sierra Instruments, Inc. is ISO-9001 registered and conforms to the requirements of ANSI/NCSSL-Z540 and ISO/IEC Guide 25 (http://www.sierrainstruments.com/products/userfiles/file/manuals/im780s_c2.pdf).

Three mass flow meters, one per farm, with independent recorders were installed and placed next to anaerobic basins in the pig farms. In the current study, each mass flow meter was connected to the outlets of anaerobic basins prior to a pressure stabilizer, namely a closed plastic cylinder roughly 1/3 full water, which was connected to the headspace of the covered anaerobic basins. The pressure stabilizer can maintain a constant gas pressure inside the covered anaerobic basins. The meter recorder registered the flow rate data (m³/h) every 15 min and downloaded the information every 2 days to avoid data loss. Biogas samples for GC analysis were collected periodically using sampling bags from biogas outlets of the anaerobic basins.

Analysis of gas and waste-water samples

Analysis of methane and carbon dioxide

Gas sample bags were connected to the manual injection device of the GC through the connection ports using Tygon® tubing (Su

et al., 2003). Meanwhile, gas samples (1 ml) were injected manually. The gas samples were analysed for both CH₄ and CO₂ by GC with a thermal conductivity detector (Perkin Elmer, Akron, Ohio, USA). The GC stainless steel column employed for the analysis was a 'Porapak Q' measuring 3.2 mm × 3 m (Supelco, PA, USA) and the detector, column and injection temperature were 200, 80 and 150 °C, respectively. The carrier gas was helium and the flow rate was set at 10 ml/min. Data were reported by calculating the means and standard deviation (mean ± SD).

Analysis of nitrous oxide

Gas samples (500 µl) were analysed for N₂O using a GC with electron capture detector (Perkin Elmer). The GC column was a 'Porapak Q' with dimensions of 3.2 mm × 4 m (Supelco) (Su *et al.*, 2003). Meanwhile, the detector, column and injection temperature were 280, 60 and 150 °C, respectively. The programme for oven temperature was as follows: 60 °C/2 min (rate: 5 °C/min) and 120 °C/4 min (rate: 5 °C/min; time: 12 min). The carrier gas was P-10, containing 90% Argon and 10% CH₄ and its flow rate was set at 18 ml/min. Data were reported by calculating the means and standard deviation (mean ± SD).

Analysis of biochemical oxygen demand, chemical oxygen demand and suspended solids

Biochemical oxygen demand (BOD), chemical oxygen demand (COD) and suspended solids (SS) in all waste-water samples were determined according to APHA (1998) and data were reported by calculating the means and standard deviation (mean ± SD).

Statistical analysis

The experimental data of different samples were then analysed using the analysis of variance procedure for data analysis and graphical software, Origin (OriginLab, Northampton, MA, USA).

Information on the average temperature in Taiwan

The data used in the current study are taken from the website of the National Central Weather Station (<http://www.cwb.gov.tw/V7/Climate/monthlyData/mD.htm>), which supplied temperature data based on monthly average temperatures in Hsinchu, Taichung (next to Changhua) and Tainan Counties. Greenhouse gas production was divided into three temperature periods. The months

Table 3. Manure management emission of methane (CH₄) for swine, dairy cattle and non-dairy cattle in three climate regions estimated by IPCC (2006)

	Emission of CH ₄ (kg/head/year) in three climate regions		
	Cool (<15 °C)	Temperate (15–25 °C)	Warm (>25 °C)
Pig (market pig)	1–12	1–17	1–23
Pig (breeding pig)	1–23	1–34	1–45
Dairy cattle	1–58	1–98	1–112
Non-dairy cattle	1–8	1–16	1–26

with average monthly temperatures of <20, 20–25 and 26–30 °C were defined as cool, temperate and warm periods, respectively, in Taiwan.

Calculation of greenhouse gas emission

Flow rates and levels of CH₄ (R_{CH_4}), CO₂ (R_{CO_2}) and N₂O (R_{N_2O}) in the biogas samples were used to calculate GHG emissions:

$$\begin{aligned} &\text{Daily production of CH}_4, \text{CO}_2 \text{ and N}_2\text{O on pig farms (m}^3\text{/day)} \\ &= \text{Daily production of biogas} \times (R_{CH_4}, R_{CO_2} \text{ and } R_{N_2O}) \end{aligned} \quad (1)$$

$$\begin{aligned} &\text{Daily production of CH}_4, \text{CO}_2 \text{ and N}_2\text{O on pig farms per head} \\ &\text{of pig (m}^3\text{/head/day)} = (A_1) \text{ (the number of animals raised)} \end{aligned} \quad (2)$$

Based on the Ideal Gas Law ($PV = nRT$), daily production of CH₄, CO₂ and N₂O by weight can be calculated using Eqn (3) as follows:

$$\begin{aligned} &\text{Daily production of CH}_4, \text{CO}_2 \text{ and N}_2\text{O per head of} \\ &\text{pig by weight (kg/head/day)} = [(B) \times 10^3 \text{ l/m}^3 (R \times T)] \\ &\times (MW_{CH_4}, MW_{CO_2} \text{ or } MW_{N_2O}) \times 10^{-3} \text{ kg/g} \end{aligned} \quad (3)$$

where P is pressure (1 atm), V is volume (litres), n is number of moles (moles), R is 0.0821 litres \times atm/(mole \times K) and $T = (273 + 25 \text{ }^\circ\text{C}) = 298 \text{ K}$. The molecular weights of CH₄ (MW_{CH_4}), CO₂ (MW_{CO_2}) and N₂O (MW_{N_2O}) are equal to 16, 44 and 44 g/mole, respectively.

Pig production of CH₄, CO₂ and N₂O per head of pig (kg/head/year) = (Eqn 3) \times 365 days/year

Results

Comparing definitions of climate regions in IPCC and Taiwan according to monthly average temperature

Emissions of CH₄ for swine, dairy cattle and non-dairy cattle in three climate regions were estimated by IPCC (2006) for cool (<15 °C), temperate (15 and 25 °C) and warm (>25 °C) regions (Table 3). However, the definitions of climate regions in Taiwan used in the current study differed from the IPCC model. The investigation defined three climate regions based on the number of months with certain average temperatures in Taiwan. Based on the data from the Taiwan Central Weather Bureau (<http://www.cwb.gov.tw/V7e/climate/monthlyData/mD.htm>), the monthly average temperature from December 2010 to April 2012 in northern, central and southern Taiwan

Table 4. Monthly average temperature from December 2010 to April 2012 in northern, central and southern Taiwan

Date	Monthly average temperature (°C)		
	Northern	Central	Southern
December 2010	16.4	18.1	19.2
January 2011	13.3	14.9	15.4
February 2011	15.2	17.2	17.9
March 2011	15.5	18.2	19.2
April 2011	21	23.1	23.9
May 2011	24.3	26.0	26.7
June 2011	28.5	29.1	29.1
July 2011	28.8	28.8	28.7
August 2011	29.2	29.0	29.5
September 2011	27.7	28.0	28.7
October 2011	24.5	25.9	26.2
November 2011	22.7	23.8	24
December 2011	16.6	17.8	18.4
January 2012	15.3	16.6	17.2
February 2012	14.9	16.7	17.6
March 2012	17.4	19.7	21.3
April 2012	23.3	24.6	26.1

Source: The Central Weather Bureau, Ministry of Transportation and Communications, Taiwan, ROC (<http://www.cwb.gov.tw/V7e/climate/monthlyData/mD.htm>).

[cwb.gov.tw/V7e/climate/monthlyData/mD.htm](http://www.cwb.gov.tw/V7e/climate/monthlyData/mD.htm)), the monthly average temperature from January 2011 to December 2011 reveals 4 months each with monthly average temperatures of <20, 20–25 and >25 °C in northern Taiwan (Table 4). Central Taiwan experienced about 4, 3 and 5 months with the monthly average temperatures of <20, 20–25 and >25 °C, respectively, while southern Taiwan had about 4, 2 and 6 months with these monthly average temperatures, respectively.

The current study thus classified the three temperature periods as cool (monthly average temperature <20 °C), temperate (monthly average temperature 20–25 °C) and warm (monthly average temperature 26–30 °C). The three climate regions used herein corresponded to the regions of northern, central and southern Taiwan in the current study. Thus, the definition of climate regions used herein differs from that used by IPCC in Asia (2006).

Production of biogas after anaerobic digestion of piggery waste water

The emission factors of GHG were measured and calculated from on-site samples, taken from the gas outlets of the selected anaerobic piggery waste-water treatment facilities prior to pressure stabilizers in northern, central and southern pig farms (Tables 5 and 6).

Daily average biogas production per farm across the temperature zones ranged from 625 to 958 ($P < 0.05$), 1851 to 2129 ($P > 0.05$) and 628 to 696 m³/day ($P > 0.05$) in the northern, central and southern pig farms, respectively (Table 5). Results implied that the biogas production rates might reach their maximum when

Table 5. Average biogas production in the northern, central and southern pig farms according to three climate regions

Biogas production	Pig farms	Average monthly temperature			<i>P</i>
		Cool (<20 °C)	Temperate (20–25 °C)	Warm (26–30 °C)	
Daily average per farm (m ³ /day)	Northern	927 ± 60	958 ± 90	625 ± 137	<0.05
	Central	1851 ± 175	2129 ± 26	1893 ± 134	NS
	Southern	696 ± 54	667 ± 35	628 ± 146	NS
	<i>P</i>	<0.05	<0.05	NS	
Average per head (m ³ /head/day)	Northern	0.10 ± 0.006	0.10 ± 0.009	0.06 ± 0.014	<0.05
	Central	0.12 ± 0.012	0.14 ± 0.002	0.13 ± 0.008	<0.05
	Southern	0.07 ± 0.005	0.07 ± 0.003	0.06 ± 0.014	NS
	<i>P</i>	<0.05	<0.05	NS	

Data presented as mean ± so.
NS, not significant.

Table 6. Average biogas production in the northern, central and southern pig farms

Biogas production	Farm locations				<i>P</i>
	Northern	Central	Southern	Average	
Daily average per farm (m ³ /day)	865 ± 162	1926 ± 168	664 ± 85	1151 ± 653	<0.001
Average per head (m ³ /head/day)	0.09 ± 0.016	0.13 ± 0.011	0.07 ± 0.008	0.09 ± 0.031	<0.05
CH ₄ (kg/head/year)	13.3 ± 0.27	19.0 ± 0.09	10.8 ± 0.05	14 ± 4.2	<0.001
CO ₂ (kg/head/year)	17.7 ± 0.34	25.3 ± 0.16	12.3 ± 0.16	18 ± 6.5	<0.001
N ₂ O (kg/head/year)	0.03 ± 0.016	0.05 ± 0.011	0.09 ± 0.002	0.06 ± 0.029	NS

Data presented as mean ± so.
NS, not significant.

hydraulic retention time (HRT) of anaerobic digesters is >20 days. In contrast, there might be inadequate retention time for biogas production when HRT of anaerobic digesters was only 3 days.

Moreover, daily average biogas production per pig across the various temperature regimes was 0.064–0.098 ($P < 0.05$), 0.12–0.14 ($P < 0.05$) and 0.06–0.07 m³/day ($P > 0.05$) for the northern, central and southern pig farms, respectively (Table 5). Daily average biogas production per farm and average biogas per head across the three regions (northern, central and southern pig farms) varied from 696 to 1851 m³/day ($P < 0.05$) and 0.07 to 0.12 m³/head/day ($P < 0.05$), 667 to 2129 m³/day ($P < 0.05$) and 0.07 to 0.14 m³/head/day ($P < 0.05$), and 625 to 1893 m³/day ($P > 0.05$) and 0.06 to 0.13 m³/head/day ($P > 0.05$) for average temperatures of <20, 20–25 and 26–30 °C, respectively (Table 5). Daily average biogas production and average biogas per head ranged from 664 to 1926 m³/day ($P < 0.001$) and 0.07 to 0.13 m³/head/day ($P < 0.05$) (Table 6).

The analytical results demonstrated that proportions of GHG in biogas produced from anaerobic digestion of piggery waste water ranged from 0.62 ± 0.033 to 0.69 ± 0.028 for CH₄ ($P < 0.05$), 0.28 ± 0.031 to 0.31 ± 0.033 for CO₂ ($P < 0.05$) and 0.0002 ± 0.00037 to 0.001 ± 0.0015 for N₂O ($P > 0.05$) in the three pig farms (Fig. 3). The average GHG compositions in the biogas for CH₄, CO₂ and N₂O were 0.65 ± 0.035, 0.30 ± 0.011 and 0.0004 ± 0.00021, respectively. Additionally, the average emission levels of CH₄, CO₂ and N₂O were 10.8–19.0 ($P < 0.001$), 12.3–25.3 ($P < 0.001$) and 0.03–0.09 ($P > 0.05$) kg/head/year, respectively

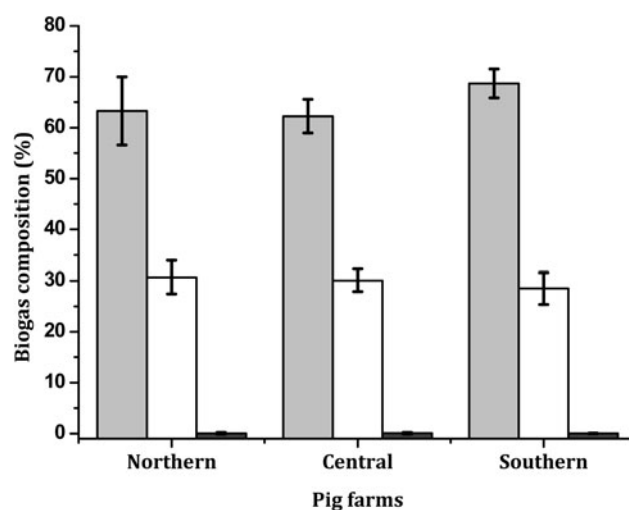


Fig. 3. Comparison of average methane (CH₄; grey bar), carbon dioxide (CO₂; white bar) and nitrous oxide (N₂O; black bar) in biogas of northern ($n = 33$), central ($n = 47$) and southern ($n = 33$) pig farms. All differences were significant.

(Table 6). Statistical results implied that both average biogas production and GHG contents in biogas were significantly different among three pig farms, except for N₂O. These results might be due to different climates and manure management techniques (slatted v. unslatted) among the three pig farms in the current study.

Table 7. Comparison of water quality index in piggery waste-water samples either after solid/liquid separation or anaerobic digestion with change of monthly average temperature in the northern pig farm ($n = 16$)

Water quality index (mg/l)	Monthly average temperature							
	After solid/liquid separation				After anaerobic digestion			
	<20 °C	20–25 °C	26–30 °C	<i>P</i>	<20 °C	20–25 °C	26–30 °C	<i>P</i>
COD	5313 ± 1988 ($n = 5$)	8373 ± 2715 ($n = 7$)	8504 ± 2839 ($n = 4$)	NS	2304 ± 1853 ($n = 5$)	1686 ± 876 ($n = 7$)	1192 ± 1100 ($n = 4$)	NS
BOD	3152 ± 981 ($n = 5$)	4413 ± 1535 ($n = 7$)	4230 ± 1946 ($n = 4$)	NS	250 ± 164 ($n = 5$)	146 ± 55 ($n = 7$)	78 ± 39 ($n = 4$)	NS
SS	3943 ± 2010 ($n = 5$)	4977 ± 2320 ($n = 7$)	5302 ± 3127 ($n = 4$)	NS	1644 ± 1263 ($n = 5$)	1572 ± 795 ($n = 7$)	249 ± 231 ($n = 4$)	NS

Data presented as mean ± sd.
NS, not significant.

Table 8. Comparison of water quality index in the piggery waste-water samples either after solid/liquid separation or anaerobic digestion with change of monthly average temperature in the central pig farm ($n = 19$)

Water quality index (mg/l)	Monthly average temperature							
	After solid/liquid separation				After anaerobic digestion			
	<20 °C	20–25 °C	26–30 °C	<i>P</i>	<20 °C	20–25 °C	26–30 °C	<i>P</i>
COD	14 675 ± 6715 ($n = 8$)	15 392 ± 8016 ($n = 4$)	9048 ± 7849 ($n = 7$)	NS	4100 ± 2522 ($n = 8$)	4668 ± 5462 ($n = 4$)	1293 ± 445 ($n = 7$)	NS
BOD	8104 ± 3783 ($n = 8$)	8028 ± 4270 ($n = 4$)	4331 ± 2852 ($n = 7$)	NS	896 ± 665 ($n = 8$)	1169 ± 1658 ($n = 4$)	142 ± 56 ($n = 7$)	NS
SS	6903 ± 3517 ($n = 8$)	6009 ± 3974 ($n = 4$)	3969 ± 4199 ($n = 7$)	NS	2427 ± 1914 ($n = 8$)	3496 ± 5364 ($n = 4$)	404 ± 163 ($n = 7$)	NS

Data presented as mean ± sd.
NS, not significant.

Biogas mass flow meters were connected to the outlet of anaerobic basins prior to the pressure stabilizers in the current study. Removal of average COD for the northern, central and southern pig farms was 5669, 9685 and 6017 mg/l, respectively. Thus, it is about 0.52 [865 m³/day/(5669 mg/l × 294 m³/day × 10³ litre/m³ × 10⁻⁶ kg/mg)], 0.66 [1926 m³/day/(9685 mg/l × 300 m³/day × 10³ litre/m³ × 10⁻⁶ kg/mg)] and 0.28 litre/g-COD [664 m³/day/(6017 mg/l × 400 m³/day × 10³ litre/m³ × 10⁻⁶ kg/mg)], respectively, for the northern, central and southern pig farms. Thus, overall average biogas production based on COD degradation was 0.49 litre/g-COD. Similarly, removal of average BOD for the northern, central and southern pig farms was 3774, 6085 and 3562 mg/l, respectively. Thus, it is about 0.78, 1.06 and 0.47 litre/g-BOD, respectively, for the northern, central and southern pig farms. Thus, overall average biogas production based on BOD degradation was 0.77 litre/g-BOD.

Water quality of anaerobically treated waste-water samples with different average monthly temperatures

The water quality of all waste-water samples, both after solid/liquid separation and after anaerobic digestion, from three pig farms located in northern, central and southern Taiwan under different temperature regions was not significantly different ($P > 0.05$) (Tables 7–9; Fig. 4).

The experimental results showed that removal efficiency of COD, BOD and SS in the waste-water samples after anaerobic digestion was 0.57–0.86, 0.92–0.98 and 0.58–0.95 under different average monthly temperature in the northern pig farm, respectively. The average removal efficiency of COD, BOD and SS in

the anaerobic-treated waste-water samples was 0.7 ± 0.16, 0.96 ± 0.032 and 0.7 ± 0.19 in the northern pig farm (calculated from data in Table 7).

Removal efficiency of COD, BOD and SS in the waste-water samples after anaerobic digestion was 0.7–0.86, 0.9–0.97 and 0.4–0.90 under different average monthly temperature in the central pig farm, respectively. The average removal efficiency of COD, BOD and SS in the anaerobic-treated waste-water samples was 0.76 ± 0.087, 0.90 ± 0.058 and 0.7 ± 0.24 in the central pig farm (calculated from data in Table 8).

Finally, removal efficiency of COD, BOD and SS in the waste-water samples after anaerobic digestion was 0.77–0.88, 0.96–0.97 and 0.64–0.86 under different average monthly temperatures in the southern pig farm, respectively. The average removal efficiency of COD, BOD and SS in the anaerobic-treated waste-water samples was 0.83 ± 0.056, 0.962 ± 0.0081 and 0.8 ± 0.11 in the southern pig farm (calculated from data in Table 9).

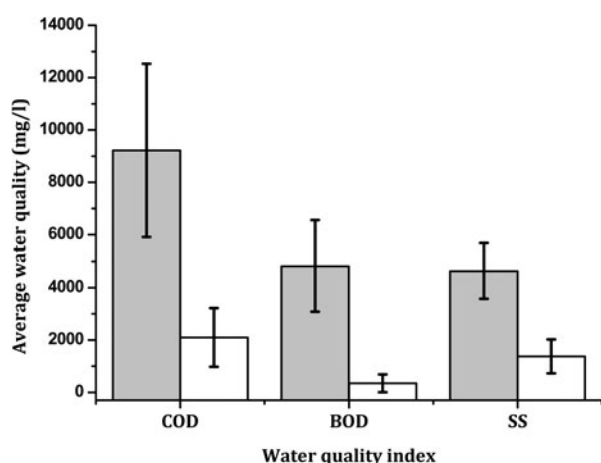
In summary, the pig farm located in southern Taiwan seemed to have the best removal efficiency of COD, BOD and SS among the three pig farms. However, it was not significantly different among three pig farms.

From the seasonal change point of view, the experimental results showed that removal efficiency of COD in the waste-water samples after anaerobic digestion was 0.57–0.77, 0.70–0.88 and 0.83–0.86 for the average temperatures of <20, 20–25 and 26–30 °C in the three pig farms, respectively ($P > 0.05$). Removal efficiency of BOD in the waste-water samples after anaerobic digestion was 0.89–0.96, 0.85–0.97 and 0.97–0.98 for the average temperatures of <20, 20–25 and 26–30 °C in the three pig farms, respectively ($P < 0.05$). Removal efficiency of SS in the waste-water samples after anaerobic digestion was 0.58–0.65, 0.42–0.78 and 0.86–0.95

Table 9. Comparison of water quality index in the piggery waste-water samples either after solid/liquid separation or anaerobic digestion with change of monthly average temperature in the southern pig farm ($n = 19$)

Water quality index (mg/l)	Monthly average temperature							
	After solid/liquid separation				After anaerobic digestion			
	<20 °C	20–25 °C	26–30 °C	<i>P</i>	<20 °C	20–25 °C	26–30 °C	<i>P</i>
COD	7211 ± 2613 ($n = 7$)	8636 ± 5364 ($n = 4$)	5828 ± 5230 ($n = 8$)	NS	1639 ± 1228 ($n = 7$)	1000 ± 150 ($n = 3$)	985 ± 559 ($n = 8$)	NS
BOD	3657 ± 972 ($n = 7$)	4474 ± 2897 ($n = 4$)	2982 ± 2877 ($n = 8$)	NS	160 ± 92 ($n = 7$)	182 ± 110 ($n = 3$)	85 ± 42 ($n = 7$)	NS
SS	3439 ± 1658 ($n = 7$)	4449 ± 3942 ($n = 4$)	2683 ± 3594 ($n = 8$)	NS	1251 ± 1355 ($n = 7$)	990 ± 487 ($n = 3$)	371 ± 287 ($n = 8$)	NS

Data presented as mean ± s.d.
NS, not significant.

**Fig. 4.** Average water quality of the piggery waste-water samples, after solid/liquid separation (grey bar) and after anaerobic digestion (white bar), in northern, central and southern Taiwan ($n = 54$). All differences were significant.

for the average temperatures of <20, 20–25 and 26–30 °C in the three pig farms, respectively ($P > 0.05$).

Most pig farms are installed with anaerobic digesters built underground. Thus, changes in average monthly temperature influenced the removal efficiency of COD, BOD and SS by anaerobic digestion, albeit not significantly, for the three pig farms (Table 10). The average removal efficiency of COD, BOD and SS by anaerobic digestion process for three pig farms was about 77, 93 and 70%, respectively (Fig. 4).

Discussion

Biogas production from anaerobic basins of pig farms according to monthly average rainfall

Biodegradable organic matter in waste water (e.g. BOD) functions as both the carbon and energy source for heterotrophic bacteria in waste-water treatment systems. Denitrifying bacteria employ both nitrate (NO_3^-) and nitrogen dioxide (NO_2^-) as terminal electron acceptors in treating piggery waste water. Meanwhile, the reduction potential (E_0') required for reducing NO_3^- to NO_2^- , NO_2^- to form N_2 gas and CO_2 to form CH_4 is +0.42, +0.74 and –0.24 volts, respectively (Brock and Madigan, 1991). Redox potential couples with more negative reduction potentials and will donate electrons to couples with more positive reduction potentials. Thus, GHG, such as CH_4 , CO_2 and N_2O , can be produced during anaerobic digestion.

Tables 7 to 9 list the relationship between piggery waste-water quality and monthly temperature change in the three pig farms. Even a partial record of monthly average rainfall volume and rainy days from December 2010 to April 2012 in Taiwan (<http://www.cwb.gov.tw/V7e/climate/monthlyData/mD.htm>) reveals that both regular heavy rainfall and heavy rainfall resulting from typhoons can significantly affect the volume and concentration of pre-treated piggery waste water due to non-segregation of runoff and piggery waste water. Increased rainfall volume combining with piggery waste water decreases organic concentration in the waste water and shortens the HRT of the anaerobic waste-water treatment basins. This factor implies that increased rainfall volume reduces the retention time of waste water in the anaerobic basins and indirectly lowers GHG production. The number of pigs was assumed to remain constant during the experimental period on each selected pig farm.

The pig house is normally cleaned by a large volume of water twice a day in summer, while it is normally only cleaned once a day or once every several days in winter. The volume of waste water in summer must thus exceed the volume in winter and the organic concentration of waste water in winter must surpass that in summer. The anaerobic basins of the TPWT system of pig farms may not produce more GHG in summer than in winter (Table 5) and increased temperature merely accelerates CH_4 production rate (Kiene, 1991). Assuming constant BOD in waste water, increasing temperature may simply accelerate microbial consumption of labile organic matter, while CH_4 production remains constant (Kelly and Chynoweth, 1981).

Comparison of biogas production from manure management systems on pig farms between the IPCC and Taiwan

Most European and American countries consider livestock waste and waste water to be liquid fertilizers, livestock waste water is collected and stored in anaerobic lagoons or other storage systems and is eventually applied to the land as a liquid fertilizer during cultivation in the spring. In Asia, about 54, 40 and 7% of pig manure is managed as drylot, liquid/slurry and digester systems, respectively, for market and breeding pigs (IPCC, 2006). Both drylot and liquid/slurry systems are still the most common liquid system for managing liquid swine manure in Asia, except in Taiwan.

The lagoon system is a batch system and is drawn upon for land application only once a year. Low temperatures during winter suppress microbial activity and metabolism and emissions of GHG are higher in summer than in winter, assuming the same organic loading of waste water. The lagoon system is predominantly used for

Table 10. Comparison of water quality index in the piggery waste-water samples either after solid/liquid separation or anaerobic digestion in northern, central and southern pig farms ($n = 54$)

Water quality index (mg/l)	Pig farm locations					
	After solid/liquid separation			After anaerobic digestion		
	Northern	Central	Southern	Northern	Central	Southern
COD	7397 ± 1806 ($n = 20$)	13 038 ± 3474 ($n = 15$)	7225 ± 1404 ($n = 19$)	1727 ± 557 ($n = 20$)	3354 ± 1807 ($n = 15$)	1208 ± 373 ($n = 19$)
BOD	3932 ± 681 ($n = 20$)	6821 ± 2157 ($n = 15$)	3704 ± 747 ($n = 19$)	158 ± 86 ($n = 20$)	736 ± 532 ($n = 15$)	142 ± 51 ($n = 19$)
SS	4740 ± 710 ($n = 20$)	5627 ± 1504 ($n = 15$)	3523 ± 886 ($n = 19$)	1155 ± 785 ($n = 20$)	2109 ± 1570 ($n = 15$)	871 ± 452 ($n = 19$)

Data presented as mean ± sd.

estimations of GHG production and emissions from swine manure management system by the IPCC in North America and Oceania. Indeed, the volume contained in the lagoon system does not normally display significant seasonal variation throughout a year. That is, the organic loading of waste water in the lagoon system remains almost constant throughout a year. Consequently, emissions in regions with a temperature >25 °C must exceed than those in regions with a temperature <15 °C.

However, the TPWT system is totally different from the lagoon system used in other regions of Asia. In the TPWT system, the volume of piggery waste water depends on the frequency of pig house cleaning and the volume of water used to do so. These factors influence the seasonal concentrations of organics in waste water. During summer, pig houses are normally cleaned twice a day. The volume of piggery waste water should include pig house cleaning water, bath water and cooling drop water in Taiwan. Some pig houses in central and southern Taiwan provide water dips and water drops to reduce the body temperature of pigs. During winter, pig houses are cleaned by water only daily or once every several days to decrease the possibility of respiratory tract infection in the pigs. Thus, the volume of waste water is higher in summer than in winter.

Production of GHG can be reduced when the waste water contains lower organic concentrations with decreased heads of pigs on farms in a continuous waste-water treatment system; even though bacterial metabolism is accelerated when monthly temperatures are higher. The HRT of anaerobic treatment facilities decreases in proportion to the increasing waste-water volume during summer. This phenomenon partially accounts for the decrease in the production of GHG. Methane production correlates closely to both the HRT of anaerobic waste-water treatment facilities and the organic concentrations in waste water. Therefore, the IPCC emission guidelines for GHG in Asia cannot be applied to Taiwan.

The manure management systems for pig operations include lagoon (0.50), liquid/slurry (0.20), drylot (0.20), daily spread (0.05) and compost (0.05) in South Africa (Moeletsi and Tongwane, 2015). The emission factors of CH₄ for sows, boars and growers, obtained by applying the default CH₄ conversion factors from IPCC (2006) are 25.2, 25.2 and 14.1 kg/animal/year, respectively. Although different manure management systems and calculation methodologies are applied, the CH₄ emission factor of the current study (14.4 kg/head/year) is similar to that of Moeletsi and Tongwane (2015) (14.1 kg/animal/year).

Conclusions

The results suggested that the average emission factor of CH₄ from anaerobic waste-water treatment of pig farms (14.4 kg/

head/year) is lower than that (1–23 kg/head/year in temperate and warm regions) estimated by IPCC (2006). This difference may result from differences in the organic concentrations in waste water and liquid manure (or slurry). However, emission of CH₄ for pig operation in the three climate regions, cool (<15 °C), temperate (15–25 °C) and warm (>25 °C), estimated by IPCC in 1996 was 1, 4 and 7 kg/head/year, respectively (IPCC, 1996). Thus, the emission factors must be updated based on the latest technology and research papers. The current study modified biogas measurement approaches to obtain more reliable biogas measurement data for estimating GHG emission from different geographic locations of pig farms in Taiwan. The results of the current study can help to calculate GHG emissions from the livestock sector more efficiently.

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