

Influence of growth conditions on heat-stable phospholipase activity in *Pseudomonas*

BY RAMARATHNA KOKA AND BART C. WEIMER*

Center for Microbe Detection and Physiology, Department of Nutrition and Food Sciences, Utah State University, Logan 84322–8700, USA

(Received 2 August 1999 and accepted for publication 6 July 2000)

SUMMARY. Many psychrotrophic bacteria contaminating raw milk produce phospholipase that withstands pasteurization and UHT treatments. This enzyme acts on the milk fat globule membrane and exposes triacylglycerides to the action of lipase. Phospholipase production by various isolates of *Pseudomonas* was investigated. The isolates were cultured aerobically at 8 °C in nutrient broth, McKellar's minimal salts medium, Chrisope's medium, and skim milk. Each strain produced phospholipase during the 50 h incubation. Enzyme production varied significantly ($P < 0.001$) with strain and growth medium. Strains varied significantly ($P < 0.001$) in their enzyme production in each medium and during the incubation time as well. Strain, incubation time, and the growth medium significantly influenced ($P < 0.001$) heat stability of the enzyme activity. Pasteurization reduced the activity, but did not eliminate it in skim milk.

KEYWORDS: Phospholipase, *Pseudomonas*, lipolysis, raw milk, growth media.

Phospholipase produced by spoilage organisms associated with milk is the least studied extracellular enzyme with regard to the spoilage of dairy products (Doi & Nojima, 1971; Fox *et al.* 1976; Cousin, 1982; Griffiths & Phillips, 1984; Muir, 1996). Phospholipases (EC 3.1.4.3) (phosphatidylcholine choline-phosphohydrolases) act on phospholipids and hydrolyse these to diglycerides and substituted phosphoric acid. They are often members of the phospholipase C (PLC) family (Brokerhoff & Jensen, 1974). Phospholipase isolated from *Pseudomonas fluorescens* increases lipolysis of raw milk at 30 °C (Doi & Nojima, 1971). The rate of initial lipolysis increases in washed cream incubated with lipase in the presence of both proteinase and PLC of microbial origin at pH 6.6 and 37 °C (Alkanhal *et al.* 1985).

PLC disrupts the integrity of the milk fat globule membrane (MFGM) and exposes the fat to degradation by lipase (Chrisope, 1975; Chrisope & Marshall, 1976; Alkanhal *et al.* 1985) resulting in physical degradation of the emulsion in milk (Craven & McCauley, 1992). Damage to the MFGM is important in long shelf-life products, such as whipping cream and ice cream, where functional and sensory attributes are affected (Barkworth, 1958). Additionally, PLC activity is responsible for sweet curdling, bitterness, and feathering in milk (Barkworth, 1958; Owens, 1978).

Milk does not contain native phospholipase activity (Owens, 1978; Muir, 1996). PLC activity in milk is commonly contributed by psychrotrophic bacteria during

* For correspondence: Milkbugs@cc.usu.edu

storage (Owens, 1978). It is produced by many genera of bacteria found in milk, including *Pseudomonas*, *Bacillus*, *Clostridium*, *Enterobacter*, *Serratia*, *Acinetobacter*, *Alcaligenes*, *Citrobacter*, *Flavobacterium*, *Moraxella*, *Aeromonas*, *Chromobacterium*, and *Enterobacter* (Owens, 1978; Phillips *et al.* 1981; Ivanov *et al.* 1996). The enzyme activity is extracellular and is produced during late exponential and stationary phases of growth (Chrisope, 1975). Reports regarding heat stability of the enzyme vary. Heat resistance of the enzyme in batch pasteurization conditions (62.5 °C for 30 min) is not established.

Limited studies demonstrate that growth medium influences PLC activity of *Ps. aeruginosa* and *Ps. cepacia* (Vasil *et al.* 1982; Lonon & Hooke, 1991). Ivanov *et al.* (1996) found no activity in tryptone mineral medium, while Stepaniak *et al.* (1987) found no such differences in PLC activity due to medium in *Ps. fluorescens*. The influence of growth medium on raw milk-contaminating pseudomonads is lacking. The aim of this investigation was to determine the influence of medium and strain variation for production of PLC activity in pseudomonads related to raw milk and dairy products. This was done by conducting a factorial experiment with different growth media, strain combinations and incubation times. Additionally, heat stability of the enzyme activity was determined in the cell-free supernatant.

MATERIALS AND METHODS

Strains and media

Seventeen isolates of *Pseudomonas* were used in this study (Table 1). Working cultures were prepared from frozen culture stocks stored at $-70\text{ }^{\circ}\text{C}$ in reconstituted non-fat dry milk containing 200 ml glycerol/l. An inoculum was freshly prepared from a 24 h culture ($A_{620} = 0.2$) by harvesting the cells with centrifugation at 6000 *g* for 10 min at 4 °C. The inoculum was washed three times with sterile saline and resuspended in sterile saline to an A_{620} of 0.2. This was used to inoculate each sterile medium (1% v/v). The media used in this study were nutrient broth (Difco Laboratories, Detroit, MI 48232, USA), McKellar's minimal medium with the lipase inducer added (McKellar & Cholette, 1984), UHT skim milk (Gossner Foods, Logan, UT 84321, USA), and Chrisope's medium (Chrisope *et al.* 1976). Inoculated media (500 ml) were incubated at $10 \pm 2\text{ }^{\circ}\text{C}$ with shaking at 200 rpm for at least 50 h.

The lipase inducer for McKellar's medium was prepared from UHT skim milk by acidification with 1 M HCl to pH 4.6 to precipitate the caseins. The whey fraction was prepared by centrifugation (7000 *g* for 10 min at 4 °C) and filtration through Whatman No. 1 filter paper (Whatman International, Maidstone, Kent ME16 0LS, UK). The filtered whey was neutralized to pH 7.0 using 1 M HCl, filter-sterilized through a 0.22 μm syringe filter (Gelman Sciences, Ann Arbor, MI 48103, USA) and stored at $-70\text{ }^{\circ}\text{C}$ until used. It was added (10 ml/l) to sterile McKellar's minimal medium.

Sampling

Samples (10 ml) were drawn from each medium at 24 and 50 h and divided into two sub-samples. One was heated to $62.5 \pm 0.5\text{ }^{\circ}\text{C}$ and held at that temperature for 30 min in a water bath and the other was not given a heat treatment. These two incubation periods correspond to the late exponential and stationary phases of growth, respectively (Blake *et al.* 1996). These two sub-samples were subsequently referred to as heated and non-heated, respectively. The measurements were done in duplicate.

Table 1. *Strains used to study phospholipase C*

Organism	Strain	Source or reference
<i>Pseudomonas fluorescens</i>	38	Craven & McCauley, 1992
<i>Ps. fluorescens</i>	CHA96	Laville <i>et al.</i> 1992
<i>Ps. fluorescens</i>	CHA0	Laville <i>et al.</i> 1992
<i>Ps. fluorescens</i>	CHA89	Laville <i>et al.</i> 1992
<i>Ps. fluorescens</i>	3	Craven & McCauley, 1992
<i>Ps. fluorescens</i>	RO98	Drew & Manners, 1985
<i>Ps. fluorescens</i>	B52	Rowe & Gilmour, 1983
<i>Ps. fluorescens</i>	RO13	Drew & Manners, 1985
<i>Ps. fluorescens</i>	AFT29	Dring & Fox, 1983
<i>Ps. fluorescens</i>	AFT36	Dring & Fox, 1983
<i>Ps. fluorescens</i>	948	ATCC†
<i>Ps. fluorescens</i>	31732	ATCC†
<i>Ps. fluorescens</i>	LS107d2	Johnson <i>et al.</i> 1992
<i>Pseudomonas fragi</i>	71	Craven & McCauley, 1992
<i>Pseudomonas putida</i>	345	Craven & McCauley, 1992
<i>Pseudomonas</i> sp.	113	Craven & McCauley, 1992
<i>Pseudomonas xanthophilia</i>	RO28	Drew & Manners, 1985

† American Type Culture Collection, Manassus, VA 20110, USA.

Total plate counts

Total plate counts were determined at both 24 and 50 h before heat treatment of the culture using the standard spread plate method with nutrient agar (Richardson, 1985).

Phospholipase assay

A lecithin agar diffusion assay was used to determine PLC activity (Chrisope *et al.* 1976). Petri plates containing 20 ml of lecithin agar were used to make four wells of 4 mm diam. The plates were incubated overnight at 30 °C prior to addition of the sterile cell supernatant to check sterility. Heated and non-heated culture supernatants (30 µl) were dispensed into each well and the plate was covered with the lid. The sides of the plate were sealed with Parafilm and incubated upright at 30 °C for 24 h. Zones of opacity formed due to hydrolysis of phosphatidylcholine were measured. Two measurements taken at right angles to each other were averaged. A negative control consisting of sterile medium was subtracted from the sample value. Plate counts were used to calculate activity obtained per cell (eqn 1). Enzyme activity was expressed as activity units/cell (U), which was defined as opacity zone diameter (mm) obtained per cell in 24 h.

$$\text{PLC activity (U)} = (\text{Average zone (mm)} / \text{Average plate count}) \times 10^8 \quad (1)$$

Statistical analyses

Measurements were analysed by analyses of variance in a $17 \times 4 \times 2 \times 2$ (eqn 2) factorial design using the Minitab statistical software (Release 9.1, Minitab, State College, PA 16801, USA). The three-way and four-way interaction mean squares were pooled to obtain the error term since no replication was done (personal communication, Dr D. Sisson, Utah State University, Department of Mathematics and Statistics, 1998) (eqn 3). Least square difference (Moore & McCabe, 1989) tests were used to calculate the differences between means ($\alpha < 0.05$).

$$Y_{ijklm} = \mu + S_i + M_j + H_1 + SM_{ij} + T_k + ST_{ik} + MT_{jk} + TH_{kl} + SH_{il} + MH_{jl} + \text{Error} \quad (2)$$

$$\text{Error} = SMT_{ijk} + SMH_{ijl} + STH_{ikl} + MTH_{jkl} + SMTH_{ijkl} + d_{ijklm} \quad (3)$$

Table 2. ANOVA for the analysis of phospholipase C production

Treatment	df	P value
Medium (M)	3	< 0.001
Strain (S)	16	< 0.001
M × S	48	< 0.001
Incubation time (T)	1	< 0.001
M × T	3	0.7892
S × T	16	< 0.001
Error	48	
Heat treatment (H)	1	< 0.001
M × H	3	0.0924
S × H	16	< 0.001
T × H	1	0.0196
Error†	115	

† The error term was summed over duplication, three-way and four-way interactions.

μ = population estimate; S = strain; M = medium; T = incubation time; H = heat treatment; Y = phospholipase activity, d = duplication; capital double or triple letters = interaction between the individual factors.

RESULTS

Influence of medium, strain, incubation time, and heat treatment

The medium, strain, incubation time, and heat treatment significantly influenced ($P < 0.001$) PLC activity (Table 2). The strain by incubation time, the strain by heat treatment, and the incubation time by heat treatment interactions also significantly influenced ($P < 0.001$ – 0.0196) PLC activity.

PLC activity was not significantly different in McKellar's broth, nutrient broth, and skim milk, while growth in Chrisope's medium produced significantly lower PLC activity (1.85 ± 0.6 U/cfu) compared with growth in the other three media ($> 3.35 \pm 0.6$ U/cfu).

Individual strains produced significantly different ($P < 0.001$) amounts of PLC activity that varied from 0 to 7.78 ± 0.26 U/cfu (Table 3), producing five significantly distinct groups. Little or no enzyme activity was observed in *Pseudomonas* sp. 113, *Ps. putida* 345. *Ps. fragi* 71 produced the most activity (7.78 ± 0.26 U/cfu).

Increasing incubation time significantly increased ($P < 0.001$) PLC activity (Table 2). The average enzyme activity detected at 24 h was 2.04 ± 0.4 U/cfu, and increased 110% at 50 h (4.22 ± 0.4 U/cfu). Once the enzyme was produced, pasteurizing the culture supernatant significantly decreased activity ($P < 0.001$) (Table 2). After pasteurization, about 47% of the activity remained independent of the strain. The average PLC activity for all strains and media decreased from 4.26 ± 0.4 U/cfu before the heat treatment to 1.99 ± 0.4 U/cfu following pasteurization.

Interactions and phospholipase C activity

PLC activity was significantly influenced ($P < 0.001$) by the interaction between medium and strain (Table 4). In milk, the activity ranged from 0 to 7.47 U/cfu with strain CHA0 producing the highest activity. In nutrient broth, the highest activity was produced with *Ps. fragi* 71. When this strain was grown in other media, the activity varied from 6.21 to 11.20 U/cfu. Three strains failed to produce significant

Table 3. Influence of strain on phospholipase activity. Strains with the same letter indicate no significant difference

Strain	Total PLC activity (U/cfu)†
<i>Pseudomonas</i> sp. 113	0.00 ^a
<i>Pseudomonas putida</i> 345	0.04 ^a
<i>Pseudomonas xanthophilia</i> RO28	0.11 ^a
<i>Pseudomonas fluorescens</i> 38	0.90 ^a
<i>Ps. fluorescens</i> 31732	1.74 ^b
<i>Ps. fluorescens</i> LS107d2	1.98 ^b
<i>Ps. fluorescens</i> RO98	2.09 ^b
<i>Ps. fluorescens</i> RO13	2.14 ^b
<i>Ps. fluorescens</i> CHA89	2.24 ^b
<i>Ps. fluorescens</i> CHA96	3.55 ^c
<i>Ps. fluorescens</i> B52	3.86 ^c
<i>Ps. fluorescens</i> 948	4.68 ^{cd}
<i>Ps. fluorescens</i> AFT36	5.13 ^d
<i>Ps. fluorescens</i> AFT29	5.20 ^d
<i>Ps. fluorescens</i> CHA0	5.59 ^d
<i>Ps. fluorescens</i> 3	6.15 ^d
<i>Pseudomonas fragi</i> 71	7.78 ^e

† Standard error of the mean (SEM) = 0.26, LSD = 1.2.

Table 4. Interaction between heat treatment and growth medium on phospholipase activity (U/cfu) of strains. Comparison of the growth medium columns and the strain rows indicates the growth medium × strain interaction. Comparison of the heat treatment columns with the strain rows indicates the heat treatment by strain interaction. The data are sorted by activity produced in milk

Strain‡	Growth medium†				Pasteurization	
	CB	MB	NB	M	Yes	No
<i>Pseudomonas fluorescens</i> 38	0.44	1.44	1.71	0	0.41	1.34
<i>Pseudomonas</i> sp. 113	0	0	0	0	0	0
<i>Pseudomonas putida</i> 345	0.16	0	0	0	0.10	0
<i>Pseudomonas xanthophilia</i> RO28	0.46	0	0	0	0	0.23
<i>Ps. fluorescens</i> 31732	0.80	1.39	3.05	1.71	0.63	2.84
<i>Ps. fluorescens</i> LS107d2	1.55	1.07	3.34	1.97	0.46	3.51
<i>Ps. fluorescens</i> CHA89	2.61	1.19	2.04	3.14	1.59	2.89
<i>Ps. fluorescens</i> RO98	0.67	1.32	3.22	3.15	0.77	3.42
<i>Ps. fluorescens</i> RO13	0.48	2.66	2.05	3.37	0.31	3.99
<i>Ps. fluorescens</i> CHA96	3.93	2.88	3.50	3.89	3.14	3.96
<i>Ps. fluorescens</i> 3	2.84	10.3	6.85	4.65	4.22	8.07
<i>Ps. fluorescens</i> B52	0	4.02	6.18	5.25	2.69	5.04
<i>Ps. fluorescens</i> AFT36	2.85	5.80	5.56	6.30	2.94	7.31
<i>Ps. fragi</i> 71	6.21	11.2	7.46	6.31	5.48	10.1
<i>Ps. fluorescens</i> 948	1.67	4.69	5.81	6.56	2.79	6.60
<i>Ps. fluorescens</i> AFT29	2.82	4.15	7.17	6.64	3.32	7.10
<i>Ps. fluorescens</i> CHA0	3.95	4.84	6.08	7.47	4.81	6.36

† CB = Chrisope's broth, MB = McKellar's broth, NB = nutrient broth, M = milk.

‡ LSD (M × S) = 2.4; LSD (S × H) = 0.1.

amounts of PLC activity in any medium tested. These data highlight the complex interaction between the medium and the strain for production of PLC activity.

PLC activity increased significantly ($P < 0.001$) during the incubation time (data not shown) for all strains tested, except *Pseudomonas* spp. 113 and *Ps. putida* 345 where no activity was observed. The activity increased more than double in *Ps. fluorescens* CHA0, CHA89, CHA96, RO98, AFT29, AFT36 and *Ps. fragi* 71.

Heat resistance to pasteurization of PLC activity produced by each strain varied significantly (Table 4). Each supernatant retained an average of 34.9% activity after pasteurization. *Ps. fluorescens* CHA96 exhibited the most heat-stable activity (79.1% residual activity), while *Ps. fluorescens* RO13 was found to be least heat-stable (7.7% residual activity).

Heat resistance of PLC activity also significantly increased with incubation time ($P = 0.019$; Table 2). As the incubation time increased, production of heat-stable PLC activity also increased (data not shown) for all strains tested.

DISCUSSION

Medium, strain, incubation time and heat treatment significantly influenced PLC activity (Table 2). Four of six two-way interactions significantly influenced PLC activity as well. Growth in Chrisope's medium produced the least amount of PLC activity, despite being designed to maximize this activity. This medium is a combination of peptone and yeast extract as the N source and was optimal for PLC production with *Ps. fluorescens* 178, as reported by Chrisope (1975). It is interesting to note that a medium developed for optimum PLC production in one strain was not optimal for others used in this investigation. Conversely, growth in skim milk resulted in the maximum PLC activity in 38% of the strains. Milk was therefore an adequate medium for PLC production. Therefore, it safe to assume that milk or processed dairy products that contain pseudomonads will contain PLC activity.

With these findings in mind, and coupled to milk composition variation with diet and stage of lactation (Muir, 1996), it is reasonable to suspect that PLC activity in milk will vary due to factors beyond the scope of this work. For example, it would be interesting to determine the relationship of PLC activity and milk composition in systems that have continuous milk production and in those that have a seasonal milk supply (such as New Zealand and Australia). No studies in the literature were found that made this connection.

All but one strain produced PLC activity (Table 3) in the growth media used. The amount produced by each strain varied significantly depending on the medium used for growth (Table 4). Strain *Ps. fragi* 71 produced the most activity irrespective of medium and growth time, while strain *Pseudomonas* sp. 113, *Ps. putida* 345 and *Ps. xanthophilia* RO28 produced little or no activity in any condition (Table 3). Milk was one of the better media for PLC production for most of the strains (Table 4). These findings indicate that, irrespective of which strain contaminates milk, PLC activity may be produced and is available to cause spoilage. Hence, it is important to minimize the amount of PLC activity left in finished dairy products.

The influences of incubation time and heat treatment were investigated as mechanisms to reduce the amount of PLC activity in the raw milk that enters the processing plant. Activity increased significantly during incubation to 50 h, but also varied significantly with strain. Longer incubation produced more PLC activity, and the most activity was present in *Ps. fragi* 71 after 50 h incubation (data not shown). Enzyme production at 24 and 50 h incubation corresponded to the late exponential and stationary phases of growth, respectively (Blake *et al.* 1996). PLC activity is noted to be a stationary phase metabolite in *Ps. aureofaciens* (Sonoki & Ikezawa, 1975), but the present investigation observed PLC activity earlier than stationary phase, suggesting that expression may be regulated differently. This interaction indicates that the longer the raw milk was stored, the more PLC activity it would

contain, but the absolute amount of activity present would depend on the milk composition and the strains growing in milk. If these organisms produce PLC activity in exponential phase, control of growth may be one of the only mechanisms for control of this enzyme. Additionally, long shelf-life products contaminated with pseudomonads (via post-processing contamination), which is common (Craven & McCauley, 1992), may contain elevated levels of PLC activity that degrade the product and change the functionality (Barkworth, 1958; Chrisope & Marshall, 1976).

Heat treatment significantly reduced PLC activity; however, elimination of the enzyme activity was unsuccessful irrespective of the raw milk holding time or incubation time. Therefore, milk should be protected from pseudomonad contamination before and after processing to reduce the level of PLC in dairy products. Traditional temperature-processing strategies will not eliminate, but will reduce, the amount of enzyme in milk after processing (Ivanov *et al.* 1996). Additionally, the effect of heat treatment varied significantly with strain (Table 4) and the length of incubation. A higher proportion of activity was retained following heat treatment of the 50 h culture supernatant compared with the 24 h supernatant. This may be due to the effect of increased protein concentration in the supernatant, which may have offered protection to the enzyme from heat denaturation. It can also be speculated that some other protective metabolite may be produced at 50 h, or an additional PLC enzyme with different characteristics from the one produced at 24 h.

Contribution 7106 of the Utah Agricultural Experiment Station. Approved by the Director. Mention of companies and products does not constitute endorsement by Utah State University or Utah Agricultural Experiment Station over similar products not mentioned.

REFERENCES

- Alkanhal, H. A., Frank, J. F. & Christen, G. L. 1985 Microbial protease and phospholipase C stimulate lipolysis of washed cream. *Journal of Dairy Science* **68** 3162–3170
- Barkworth, H. 1958 Bitty cream. *Journal of the Society of Dairy Technology* **11** 181
- Blake, M. R., Koka, R. & Weimer, B. C. 1996 A semi-automated reflectance colorimetric method for the determination of lipase activity in milk. *Journal of Dairy Science* **79** 1164–1171
- Brokerhoff, H. & Jensen, R. G. 1974 Kinetics of lipolysis. In *Lipolytic Enzymes*, pp. 10–25 (Ed. H Brokerhoff & R.G Jensen). New York: Academic Press
- Chrisope, G. L. 1975 Interaction of lipase and phospholipase C in milk. PhD dissertation, University of Missouri, Columbia, MO
- Chrisope, G. L., Fox, C. W. & Marshall, R.T. 1976 Lecithin agar for detection of microbial phospholipases. *Applied and Environmental Microbiology* **31** 784–786
- Chrisope, G. L. & Marshall, R. T. 1976 Combined action of lipase and phospholipase C on a model fat globule emulsion and raw milk. *Journal of Dairy Science* **59** 2024–2030
- Cousin, M. A. 1982 Presence and activity of psychrotrophic microorganisms in milk and dairy products. *Journal of Food Protection* **45** 172–207
- Craven, H. M. & McCauley, B. J. 1992 Microorganisms in pasteurized milk after refrigerated storage. 1. Identification of types. *Australian Journal of Dairy Technology* **47** 38–40
- Doi, O. & Nojima, S. 1971 Phospholipase C from *Pseudomonas fluorescens*. *Biochimica et Biophysica Acta* **248** 234–244
- Drew, P. G. & Manners, J. G. 1985 Microbiological aspects of reverse osmosis concentration of milk. *Australian Journal of Dairy Technology* **40** 108–112
- Dring, R. & Fox, P. F. 1983 Purification and characterization of a heat-stable lipase from *Pseudomonas fluorescens* AFT 29. *Irish Journal of Food Science and Technology* **7** 157–171
- Fox, C. W., Chrisope, G. L. & Marshall, R. T. 1976 Incidence and identification phospholipase C producing bacteria in fresh and spoiled homogenized milk. *Journal of Dairy Science* **59** 1857–1864
- Griffiths, M. W. & Phillips, J. D. 1984 Effect of aeration on extracellular enzyme synthesis by psychrotrophs growing in milk during refrigerated storage. *Journal of Food Protection* **47** 697–702
- Ivanov, A., Titball, R. W. & Kostadinova, S. 1996 Characterization of a phospholipase C produced by *Pseudomonas fluorescens*. *Microbiologica* **19**, 113–121

- Johnson, L. A., Beacham, I. R., MacRae, I. C. & Free, M. L. 1992 Degradation of triglycerides by a pseudomonad isolated from milk: molecular analysis of a lipase encoding-gene and its expression in *Escherichia coli*. *Applied and Environmental Microbiology* **58** 1776–1779
- Laville, J., Voisard, C., Keel, C., Maurhofer, M., Defago, G. & Haas, D. 1992 Global control in *Pseudomonas fluorescens* mediating antibiotic synthesis and suppression of black root rot of tobacco. *Proceedings of the National Academy of Sciences USA* **89** 1562–1566
- Lonon, M. K. & Hooke, A. M. 1991 A non-hemolytic phospholipase C produced by *Pseudomonas cepacia*. *Current Microbiology* **23** 139–142
- McKellar, R. C. & Cholette, H. 1984 Synthesis of extracellular proteinase by *Pseudomonas fluorescens* under conditions of limiting carbon, nitrogen and phosphate. *Applied and Environmental Microbiology* **47** 1224–1227
- Moore, D. S. & McCabe, G. P. 1989 Looking at data: change and growth. In *Introduction to the Practice of Statistics*, pp. 710–735 (Eds DS Moore & GP McCabe). New York: WH Freeman
- Muir, D. D. 1996 The shelf-life of dairy products. 3. Factors influencing intermediate and long life dairy products. *Journal of the Society of Dairy Technology* **49** 67–72
- Owens, J. J. 1978 Lecithinase positive bacteria in milk. *Process Biochemistry* **13** 13–15
- Phillips, J. D., Griffiths, M. W. & Muir, D. D. 1981 Growth and associated enzymatic activity of spoilage bacteria in pasteurized double cream. *Journal of the Society of Dairy Technology* **34** 113–118
- Richardson, G. H. 1985 Standard plate count method. In *Standard Methods for the Examination of Dairy Products*, p. 225. American Public Health Association. Washington DC
- Rowe, M. T. & Gilmour, A. 1983 Nutritional factors affecting extracellular enzyme production by *Pseudomonas fluorescens* B52. *Milchwissenschaft* **38** 705–707
- Sonoki, S. & Ikezawa, H. 1975 Studies on phospholipase C from *Pseudomonas aureofaciens*. 1. Purification and some properties of phospholipase C. *Biochimica et Biophysica Acta* **403** 412–424
- Stepaniak, L., Birkland, S-E., Vagias, G. & Sorhaug, T. 1987 Enzyme-linked immunosorbent assay (ELISA) for monitoring the production of heat stable proteinases and lipase from *Pseudomonas*. *Milchwissenschaft* **42** 168–172
- Vasil, M. L., Berka, R. M., Gray, G. L. & Nakai, H. 1982 Cloning of a phosphate-regulated hemolysin gene (phospholipase C) from *Pseudomonas aeruginosa*. *Journal of Bacteriology* **152** 431–440