# Article



# Mineralogical and crystal-chemical characterization of the talc ore deposit of Minzanzala, Gabon

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# Abstract

This research aims to characterize the mineralogical and crystal-chemical purity of two samples of natural talc (BTT6, BTT7) from the occurrence 'Ecole1' in the deposit of Minzanzala, southwest Gabon. X-ray diffraction and modal-composition calculations demonstrated the presence of quartz and Al–Fe-bearing phases (kaolinite and/or chlorite and/or Al–Fe oxyhydroxides) as accessory minerals in both ores. In contrast, the chemical and spectroscopic characterization of the talc component revealed remarkable chemical purity expressed by very low Fe contents. According to these results, the talc of Minzanzala might be used as a filler in a wide range of industrial applications, such as in cosmetics, paints, polymers or ceramics.

# Keywords: crystal-chemistry, Gabon, mineralogy, talc, Tchibanga

(Received 11 July 2018; accepted 18 April 2019; Accepted Manuscript online: 20 June 2019; Associate Editor: Lawrence Warr)

Talc is a magnesium sheet silicate that is valued for its low price, lamellar structure, softness, biocompatibility, thermal stability and chemical inertness, making it a material of choice for many industrial applications (Dumas, 2013). Talc is largely used as a filler in paper industry (Chauhan & Bhardwaj, 2017) and ceramics (Chandra *et al.*, 2004), as a thickener or viscosity enhancer in paints and coatings (Tothill *et al.*, 1993), as a stabilizer in polymers (Kocic *et al.*, 2012), as an additive in agri-food (Mallet *et al.*, 2005) and cosmetics (Zazenski *et al.*, 1995; López-Galindo *et al.*, 2007; Carretero & Pozo, 2010) and as a pleurodesis agent in medicine (Viallat & Boutin, 1998; Maskell *et al.*, 2004).

In 1948, prospecting campaigns led to the discovery of steatite, a rock mainly composed of talc, near the city of Tchibanga in southwest Gabon (Lissoulour & Barras, 1948). Thereafter, large volumes of talc were discovered in the same region all around the Nyanga syncline (Bellivier, 1977; Boutin, 1985; Boutin *et al.*, 2001; Martini & Makanga, 2001). The possible commercial value of the deposit needs to be determined. To this end, the following questions need to be answered: (1) What kinds of minerals are associated with the talc crystals and in what proportions (in order to determine whether mining of the talc deposit is commercially viable)? (2) What is the chemical composition of the talc

mineral itself (in order to determine whether or not chemical substitutions in the crystal lattice are present)? The answers to these questions are indeed essential to determining the potential industrial application domains of the present ore (Dumas *et al.*, 2015). For example, a talc containing some Al, Fe or Ca due to the presence of hydrophilic minerals (chlorite and carbonates) will be used preferably in polar media, whereas a purer talc is more hydrophobic and can be used in non-polar media as polyolefins or in cordierite-based ceramics.

This research aimed to characterize the mineralogy and crystalchemistry of the talc ore of the Minzanzala area in the southwest part of the Nyanga syncline, Gabon. Its characterization will permit the investigation of its potential applications.

# **Geological setting**

The talc ore deposit of Minzanzala is located in southwest Gabon, near the city of Tchibanga (latitude 02°90′487″S, longitude 10°99′161″E). It is part of the large Nyanga syncline, which corresponds to the northern extremity of a Precambrian sedimentary basin extending from Angola to Gabon. The talc mineralization is included in the upper part of a calc-schist formation and is covered by a lateritic layer that is >600 km long and from one to several kilometres wide (Fig. 1).

### Sampling

Two different talc samples were recovered from the slopes of Minzanzala in a massive outcrop made of fine sands and clays

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Cite this article: Poirier M, Boulingui J-E, Martin F, Mbina Mounguengui M, Nkoumbou C, Thomas F, Cathelineau M, Yvon J (2019). Mineralogical and crystal-chemical characterization of the talc ore deposit of Minzanzala, Gabon. *Clay Minerals* **54**, 245–254. https://doi.org/10.1180/clm.2019.30

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**Fig. 1.** (a) Location of the study area. (b) Geological map showing the Minzanzala talc deposit.

(Fig. 2). The outcrop was stripped with a hand shovel to obtain an unaltered surface. This surface had white to yellowish colouration, and two blocks were extracted from the core of the unaltered zones to collect the samples. They are referred to as BTT6 (yellowish) and BTT7 (whitish). The samples were then crushed, ground and sieved to three powder fractions (<50, <250 and <500  $\mu$ m).

Another natural talc, known as Luzenac talc, from the French quarry of Trimouns in the Pyrenees, was used for comparison (donated by Imerys). This talc was received as a finely ground white powder and was selected for its high crystal order and low Fe content (0.68 wt.% Fe<sub>2</sub>O<sub>3</sub>; Martin *et al.*, 2006).

#### Methods

X-ray diffraction (XRD) analysis was performed on random talc powders at the LIEC laboratory (Laboratoire Interdisciplinaire des Environnements Continentaux) of Nancy (France) with a Jobin-Yvon Sigma 2080 diffractometer using Co- $K\alpha_1$  radiation ( $\lambda = 1.789$  Å). The fraction finer than 250 µm was selected for the analysis. The XRD traces were recorded over the 0–60°20 range, with a step size of 0.034608°20 and a count time per step of 0.32 s. Indexation of the XRD peaks was performed with the 'Powder Diffraction File' available from the International Center



Fig. 2. View of the talc outcrop.

for Diffraction Data (ICDD) website. The XRD measurements were also performed on a finer size fraction to avoid a preferential orientation of the talc particles, which might mask mineral impurities in the samples. The initial powders (<500 µm) were ground to 40 µm for BTT6 and 20 µm for BTT7 for 90 min at 25 Hz, using a MM200 mixer mill. The particle size was controlled by laser diffraction using a Beckman Coulter LS100Q device and the *LS32* software. Four measurements were registered and averaged for each sample. The XRD traces of the finely ground samples were recorded at the GET laboratory (Géosciences Environnement Toulouse, France) with a Bruker D2 Phaser diffractometer using Cu-K $\alpha_{1+2}$  radiation over the 0–80°2 $\theta$  range, with a step size of 0.02°2 $\theta$  and a count time per step of 0.5 s.

Modal-composition calculations were performed in order to determine the abundance of each phase in both samples. These calculations are based on the mineralogy obtained by XRD and on the whole-rock chemical analysis. On this basis, the modal compositions of the samples may be calculated by using the multilinear method described by Njopwouo (1984) and Yvon *et al.* (1990) by means of the following formula:

$$T(a) = \sum_{1}^{n} Mi \times Pi(a)$$

where T(a) represents the content (%) of the chemical element 'a' in the rock; *Mi* represents the content (%) of the mineral '*i*' in the rock and *Pi(a)* represents the proportion of the element '*a*' in the mineral '*i*'. Only theoretical mineral compositions were used for the calculations, as the chemical compositions of each phase were not available. MgO was assigned to talc (major phase), the remaining SiO<sub>2</sub> was assigned to quartz (second major phase) and the small amounts of Al<sub>2</sub>O<sub>3</sub> and FeO were allocated to Al– Fe-bearing phases (kaolinite, chlorite, Al–Fe oxyhydroxides). The MgO and SiO<sub>2</sub> contents of talc and quartz were adjusted accordingly. Kaolinite, chlorite and Al–Fe oxyhydroxides were included in the same 'Al–Fe-bearing phases' group because of the limitations of XRD in terms of separating these phases.

Whole-rock chemical analysis was performed at the CRPG laboratory (Centre de Recherches Pétrographiques et Géochimiques) of Nancy (France) to quantify the major and trace elements in the finer fraction of the samples ( $<250 \mu$ m). The preparation involved alkali fusion followed by HNO<sub>3</sub> acid etching to dissolve the glass obtained. The major elements were quantified using an inductively coupled plasma atomic emission spectrometer coupled with a

Jobin-Yvon 70-P quantometer and trace elements were determined by an inductively coupled plasma mass spectrometer coupled with a Perkin Elmer Elan 500 instrument.

Quantitative chemical analyses were performed on the talc particles (<500  $\mu$ m fraction) using a CAMECA SXFive electron microprobe at the Centre de MicroCaractérisation Raimond Castaing of Toulouse (France) with a 15 kV acceleration voltage, a 10 nA sample current and a defocused beam with a diameter of 2  $\mu$ m. Talc powders were compressed into pellets with a hand-operated press and their structural formula was calculated based on 22 oxygen atoms. Natural and synthetic minerals were used as standards for calibration (Si: wollastonite; Mg: periclase; Fe: hematite; Al: corundum; Cl: tugtupite; Na: albite; Ca: wollastonite; F: topaz). The Si occupancy was systematically higher than the ideal 8, possibly because of the layer structure of talc coupled with the enrichment in Si during the analysis due to the migration of other elements (Müller *et al.*, 2005). This explanation was favoured because the analyses were only focused on large talc platelets, excluding the presence of quartz admixtures.

Near-infrared (NIR) spectroscopy was performed on talc powders using a Thermo Nicolet Fourier-transform infrared spectrometer (ICT laboratory, Institut de Chimie de Toulouse, France) equipped with a smart NIR integrating sphere (IngaAs detector). Diffuse reflection spectra were recorded between 4000 and 10,000 cm<sup>-1</sup> at a resolution of 4 cm<sup>-1</sup> representing the average of 32 scans. The <500  $\mu$ m fraction was ground in an agate mortar and the powders were placed without further treatment.

<sup>29</sup>Si and <sup>1</sup>H solid-state nuclear magnetic resonance (NMR) spectra were recorded on a Bruker Avance III 400 NMR spectrometer at the LCC laboratory (Laboratoire de Chimie de Coordination, Toulouse, France). All of the samples were spun at 8 kHz at the magic angle using ZrO<sub>2</sub> rotors. For <sup>29</sup>Si magic angle spinning (MAS) NMR experiments, a 4 mm probe was used operating at 79.39 MHz. The spectra were recorded under high-power proton decoupling conditions using a small flip angle of 30° and a long recycle delay of 60 s. For the <sup>1</sup>H MAS-NMR experiments, a 4 mm probe was employed, operating at 399.60 MHz. The spectra were obtained using a small flip angle of 30° and a recycle delay of 5 s. All of the chemical shifts were referenced externally to tetramethylsilane.

Scanning electron microscopy (SEM) was performed in the SCMEM department (Service Commun de Microscopies Electroniques et de Microanalyses, Nancy, France) using an Hitachi FEG S-4800 apparatus equipped with an energy-dispersive spectrometer (Si-Li Thermo-Noran equipment) and a backscattered electron detector. The SEM images were recorded on carbon-coated <50  $\mu$ m fractions using a 15 kV acceleration voltage. Double-faced graphite tape was used as an adhesive.

Colorimetric measurement analyses were recorded on the  $<500 \,\mu\text{m}$  fraction with a Minolta 3700d spectrocolorimeter (Imerys, Toulouse, France). A D65 light source was used with an incidence angle of 10°. The three parameters L\* (luminance on a scale of 0–100), a\* (on a scale of redness to greenness) and b\* (on a scale of yellowness to blueness) were determined based on X, Y and Z tristimulus values (Billmeyer & Saltzman, 1981; Christidis & Scott, 1997).

# Results

## Morphological characterization

The SEM images of BTT6 and BTT7 are presented in Fig. 3. The talc particles present a characteristic lamellar shape with particle



Fig. 3. SEM images of (a) BTT6 and (b) BTT7.



**Fig. 4.** (a) XRD traces of the coarse fraction (<250 μm; T = talc; Q = quartz; K = kaolinite; C = chlorite) of samples BTT6 and BTT7. (b) Crystal size thickness (CST) expressed in number of stacked layers of the BTT samples compared to the natural talc of Luzenac (TL) and a synthetic talc (ST).

sizes >100  $\mu$ m. The lamellar morphology allows particle stacking along the c\* axis through Van der Waals interactions (Alcover & Giese, 1986). This weak packing cohesion leads to partial exfoliation favouring delamination under grinding (Fig. 3a).

#### Mineralogical characterization

# X-ray diffraction

The XRD traces of the BTT samples are shown in Fig. 4a (Boulingui, 2015). Talc is present in the samples, with typical d spacings at 9.32 Å (001), 4.68 Å (002) and 3.12 Å (003) (Brindley & Brown, 1980). Quartz is also present in both samples, being more abundant in BTT6 than in BTT7 based on the intensity of the diffraction lines. Finally, two small peaks at 13.09 and 7.18 Å reveal traces of chlorite and/or kaolinite, respectively. For chlorite, the 13.09 Å d spacing may indicate the presence of Fe and other substitutions in the lattice (Brindley & Gillery, 1956), but the presence of Al–Fe oxyhydroxide interlayers is not excluded. Identification of the Al–Fe-bearing phases is ambiguous because of the very small amounts present in the samples. The BTT6 and BTT7 samples were ground to ~40 and ~20 µm,

respectively, with a mixer mill to avoid orientation effects and to intensify the signals of the accessory minerals.

The particle size distribution and XRD results are presented in Fig. 5a,b. The two samples contain comparable amounts of quartz. The bulk mineralogy remains unchanged, with the samples containing talc, quartz and traces of Al–Fe-bearing phases. The identification of the Al–Fe-bearing phases was also difficult after grinding because the main diffraction maxima of these phases did not increase. Although the peak at 13.09 Å disappeared after excessive grinding, the samples contain chlorite because the (002) reflection occurs at the same position as the (001) reflection of kaolinite (7.19 Å). It is suggested that the Al–Fe-bearing phase may be kaolinite, chlorite, Al–Fe oxyhydroxides and/or interstratified phase. The extremely small proportion of these phases makes it difficult to identify them conclusively.

The analysis of the full width at half maximum (FWHM) of the talc diffraction lines enabled estimation of crystal size from the coherent scattering thickness of the talc particles along the  $c^*$  axis of the two samples with the Scherrer equation (Scherrer, 1918). BTT6 and BTT7 are composed of 136 and 128 stacked layers, respectively, crystallized perfectly along the  $c^*$  direction



Fig. 5. (a) XRD traces (T = talc; Q = quartz; K = kaolinite; C = chlorite) and (b) particle-size distribution recorded on the fine fractions of BTT6 and BTT7.

Sample	Minerals	Theoretical chemical formula	Mass content (%)	Total (%)
BTT6	Talc	Si₄Mg <sub>3</sub> O <sub>10</sub> (OH) <sub>2</sub>	66.2	99.5
	Quartz	SiO <sub>2</sub>	29.3	
	Kaolinite, chlorite and/or Al-Fe oxyhydroxides	Al <sub>2</sub> Si <sub>2</sub> O <sub>5</sub> (OH) <sub>4</sub> Mg(Fe) <sub>5</sub> Al <sub>2</sub> Si <sub>3</sub> O <sub>10</sub> (OH) <sub>8</sub> FeO(OH), AlO(OH)	4.0	
	Others			0.5
BTT7	Talc	Si <sub>4</sub> Mg <sub>3</sub> O <sub>10</sub> (OH) <sub>2</sub>	89.2	98.4
	Quartz	SiO <sub>2</sub>	7.9	
	Kaolinite, chlorite and/or Al-Fe oxyhydroxides	Al <sub>2</sub> Si <sub>2</sub> O <sub>5</sub> (OH) <sub>4</sub> Mg(Fe) <sub>5</sub> Al <sub>2</sub> Si <sub>3</sub> O <sub>10</sub> (OH) <sub>8</sub> FeO(OH), AlO(OH)	1.3	
	Others	· · · · · ·		1.6

ab	le	1.	Modal	composition	of	the BTT	samples	(Njopwouo,	1984;	Boulingui,	2015	)
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(Fig. 4b). These values correspond to a talc of intermediate crystal order in comparison with a well-crystallized natural talc (247 stacked layers, Trimouns quarry, Luzenac, France) or a poorly crystallized synthetic talc (10 stacked layers; Dumas *et al.*, 2016).

#### Weight content calculations

Modal compositions enabled the establishment of the percentage of each phase in the samples (Yvon *et al.*, 1990). The method has been used extensively in the past (Njoya *et al.*, 2006; Nkoumbou *et al.*, 2006; Boulingui *et al.*, 2015). Sample BTT7 is very pure mineralogically as it contains 90.0 wt.% talc, with minor quartz (7.9 wt.%) and trace Al–Fe-bearing phases (1.3 wt.%) (Table 1). Sample BTT6 contains only 66.0 wt.% of talc with a higher proportion of quartz (29.0 wt.%) and Al–Fe-bearing phases (4.0 wt.%). This outcome should be correlated generally to the XRD results, but some variations may exist because of experimental factors, such as the mineralogy of the analysed fraction or the mineral orientation during the XRD analysis.

# Chemical characterization

#### Whole-rock chemical analysis

The whole-rock chemical results are in good agreement with the XRD data (Table 2). Indeed, BTT6 and BTT7 exhibit an excess of  $SiO_2$  related to the presence of quartz in both samples. Sample BTT6 is richer in  $SiO_2$ , in accord with the greater amount of

Table 2. Bulk chemical composition (wt.%) of the BTT samples (major elements).

Compound	BTT6	BTT7	Theoretical value for a pure talc
SiO <sub>2</sub>	72.59	64.93	63.5
$Al_2O_3$	0.77	0.34	0
$Fe_2O_3$	0.20	0.05	0
MnO	0.00	0.00	0
MgO	21.80	28.65	31.7
CaO	0.04	<ld< td=""><td>0</td></ld<>	0
Na <sub>2</sub> O	0.08	0.11	0
K <sub>2</sub> O	0.01	0.01	0
TiO <sub>2</sub>	0.03	<ld< td=""><td>0</td></ld<>	0
P <sub>2</sub> O <sub>5</sub>	<ld< td=""><td><ld< td=""><td>0</td></ld<></td></ld<>	<ld< td=""><td>0</td></ld<>	0
L.O.I.	4.33	5.17	4.8
Total	99.85	99.25	100

<LD = below limit of detection; LOI = loss on ignition at 1050°C.

quartz in the sample. The samples also contain small amounts of  $Al_2O_3$  (<1 wt.%; Table 2) and traces of  $Fe_2O_3$  related to the trace presence of Al–Fe-bearing phases in the samples. The SiO<sub>2</sub>/MgO ratio of BTT7 is very close to the theoretical composition of talc (Ersoy *et al.*, 2013). This highlights the greater mineralogical purity of this sample compared to BTT6. Finally, the values obtained for trace elements (Table 3) show high proportions of lithophile (Ce), chalcophile (Zn) and siderophile elements (Cr, V).

 Table 3. Bulk minor and trace element compositions (ppm) of the BTT samples.

Element	BTT6	BTT7
As	<ld< td=""><td><ld< td=""></ld<></td></ld<>	<ld< td=""></ld<>
Ва	3.935	2.783
Be	<ld< td=""><td><ld< td=""></ld<></td></ld<>	<ld< td=""></ld<>
Bi	<ld< td=""><td><ld< td=""></ld<></td></ld<>	<ld< td=""></ld<>
Cd	<ld< td=""><td><ld< td=""></ld<></td></ld<>	<ld< td=""></ld<>
Ce	8.950	0.370
Со	0.351	0.218
Cr	20.420	13.440
Cs	<ld< td=""><td><ld< td=""></ld<></td></ld<>	<ld< td=""></ld<>
Cu	<ld< td=""><td><ld< td=""></ld<></td></ld<>	<ld< td=""></ld<>
Dy	0.590	0.319
Er	0.302	0.207
Eu	0.186	0.076
Ga	0.954	0.209
Gd	0.776	0.333
Ge	<ld< td=""><td><ld< td=""></ld<></td></ld<>	<ld< td=""></ld<>
Hf	0.148	0.053
Но	0.111	0.070
In	<ld< td=""><td><ld< td=""></ld<></td></ld<>	<ld< td=""></ld<>
La	5.751	0.952
Lu	0.044	0.039
Мо	<ld< td=""><td><ld< td=""></ld<></td></ld<>	<ld< td=""></ld<>
Nb	0.482	0.140
Nd	5.658	1.535
Ni	<ld< td=""><td><ld< td=""></ld<></td></ld<>	<ld< td=""></ld<>
Pb	1.784	<ld< td=""></ld<>
Pr	1.425	0.331
Rb	0.410	<ld< td=""></ld<>
Sc	1.230	<ld< td=""></ld<>
Sb	<ld< td=""><td><ld< td=""></ld<></td></ld<>	<ld< td=""></ld<>
Sm	1.008	0.364
Sn	<ld< td=""><td><ld< td=""></ld<></td></ld<>	<ld< td=""></ld<>
Sr	<ld< td=""><td><ld< td=""></ld<></td></ld<>	<ld< td=""></ld<>
Та	0.042	0.010
Tb	0.107	0.051
Th	0.486	0.153
Tm	0.046	0.032
U	0.307	0.159
V	8.921	6.641
W	0.520	0.363
Y	3.242	1.929
Yb	0.291	0.235
Zn	11.370	<ld< td=""></ld<>
Zr	5.691	2.010

<LD = below limit of detection.

#### Talc crystal chemistry

Microprobe analyses of the pressed powder pellets of samples BTT6 and BTT7 (Table 4) showed that the SiO<sub>2</sub>/MgO wt.% ratios (R) were 2.22 and 2.09 in BTT6 and BTT7, respectively, with the latter being very close to R = 2.00 (*i.e.* the theoretical talc composition; Ersoy et al., 2013). Therefore, the microprobe analysis recorded the chemical composition of the talc particles rather than the bulk composition due to the preferential orientation of the talc particles along their *ab* plane, concealing at the same time the mineral impurities present in smaller quantities in the samples. Moreover, all of the measurements were focused on large talc particles to avoid the analysis of accessory minerals. On this basis, it is reasonable to assume that the remaining metal oxides recorded in the analysis (e.g. Fe<sub>2</sub>O<sub>3</sub>) originate from the talc crystal lattice rather than from impurities (Al-Fe-bearing phases). Indeed, Fe atoms may substitute for Si or Mg atoms located in the tetrahedral and octahedral sheets of sheet silicates (Martin et al., 1999). This was particularly demonstrated by Petit et al. (2004), who revealed the presence of Fe substitutions

Compound	BTT6	BTT7	Theoretical value
Wt.%			
SiO <sub>2</sub>	64.72	64.00	63.5
Na <sub>2</sub> O	0.09	0.09	
Al <sub>2</sub> O <sub>3</sub>	0.97	0.23	
Fe <sub>2</sub> O <sub>3</sub>	0.16	0.04	
CaO	0.01	0.01	
MgO	29.13	30.62	31.7
Cl	0.01	0.01	
F	1.41	1.44	
H <sub>2</sub> O	4.01	3.98	4.8
0 = F, Cl	0.60	0.61	
Total	99.89	99.79	100
Structural formu	lae of talc based o	n 22 oxygen equiva	lents
Si	8.22	8.16	8.00
Na	0.02	0.02	
Al	0.15	0.03	
Fe	0.02	0.01	
Са	0.00	0.00	
Mg	5.58	5.89	6.00
Cl	0.00	0.00	
F	0.57	0.59	
OH	3.42	3.43	4.00

in the crystal lattices of 15 natural talcs. Among them, the talc of Luzenac, which corresponds to our natural talc of reference, contains 0.68 wt.%  $Fe_2O_3$  in its crystal lattice. This amount is much greater than those obtained in the talcs from Gabon (0.16 wt.% for BTT6 and 0.04 wt.% for BTT7). Hence, the talcs of Minzanzala are chemically very pure despite their association with other mineral impurities in the samples.

In addition, F is present in relatively high proportions in the two talc samples (1.41 wt.% in BTT6 and 1.44 wt.% in BTT7). This F content is in the average range of those observed for other talc samples coming from various parts of the world (Petit *et al.*, 2004), and its presence is characteristic of natural environments in which the F atoms can substitute for the OH groups, pointing towards the hexagonal cavities of Si tetrahedra (Ross & Smith, 1968; Abercrombie *et al.*, 1987). It is suggested that this F is not derived from other mineral phases because the microprobe analysis was specifically focused on large talc platelets, as noted above.

# Crystal-chemical characterization

#### Talc particles

The <sup>29</sup>Si and <sup>1</sup>H NMR spectra enabled the evaluation of the crystal-chemistry of the two talc samples and permitted the determination of the possible Fe substitutions in the crystal lattice by measuring the FWHM of the main NMR peaks. A talc with large amounts of Fe substitutions exhibits wide peaks in the <sup>1</sup>H and <sup>29</sup>Si MAS-NMR spectra, whereas a chemically very pure talc will exhibit narrow peaks (Martin *et al.*, 2006).

In our case, the <sup>29</sup>Si MAS-NMR spectra of BTT6 and BTT7 are composed of a symmetrical narrow peak at ~ -98 ppm, attributed to Q<sup>3</sup> species (Lippmaa *et al.*, 1980) (Fig. 6a), which indicates that the samples are very pure chemically. This assumption was validated by comparing their spectra with that of the Luzenac talc, which contains more Fe substitutions. The differences in the FWHM between the three samples clearly demonstrate the chemical purity of the talcs of Minzanzala (Fig. 6b), which is in full



Fig. 6. (a) Solid-state <sup>29</sup>Si MAS-NMR spectra of BTT6 and BTT7 (T = talc; Q = quartz; K = kaolinite; C = chlorite) and (b) comparison with the natural talc of Luzenac (TL).



Fig. 7. Chemical shift ( $\delta$ ) vs. Fe<sub>2</sub>O<sub>3</sub> diagram, allowing the estimation of the Fe<sub>2</sub>O<sub>3</sub> content of the BTT samples (according to the correlation line of Martin *et al.*, 2006).

agreement with the microprobe analysis. Martin *et al.* (2006) demonstrated that the position of this same peak can be correlated to the amount of Fe<sub>2</sub>O<sub>3</sub> present in the sample. Projection of the –98 ppm position in a correlation line (Fig. 7) shows that the two samples have very low Fe<sub>2</sub>O<sub>3</sub> contents (~0.1 wt.%), which is also in agreement with the microprobe results. The <sup>29</sup>Si MAS-NMR spectra also provided evidence of a potential small fraction of nano-sized talc particles in the samples located at –95 ppm. This resonance has been attributed to nano-sized synthetic talc particles (Dumas *et al.*, 2016) rather than quartz, kaolinite or chlorite because their <sup>29</sup>Si chemical shifts are located elsewhere (–108 ppm for quartz; –91 ppm for kaolinite and chlorite).

The chemical purity of BTT6 and BTT7 was also confirmed by the <sup>1</sup>H MAS-NMR spectra (Fig. 8a). The samples display a major symmetrical peak at 0.8 ppm corresponding to H atoms located within the hexagonal cavities of the talc structure (Martin *et al.*, 2006). The narrowness of this peak indicates that the talcs are chemically very pure, otherwise their FWHM would be greater. The comparison of the <sup>1</sup>H NMR spectra of BTT6 and BTT7 with the talc of Luzenac (rich in Fe substitutions) confirmed once again the chemical purity of the Gabonese talc (Fig. 8b). Finally, the presence of the smaller peak at 4.7 ppm in the <sup>1</sup>H MAS-NMR spectra of the two samples demonstrates the presence of residual physisorbed water on the talc particle edges (Dumas *et al.*, 2013).

The NIR spectra of BTT6 and BTT7 are shown in Fig. 9a. Small amounts of of Fe substitutions yield bands at 7156 cm<sup>-1</sup> ( $2\nu$ Mg<sub>2</sub>FeOH), 7118 cm<sup>-1</sup> ( $2\nu$ MgFe<sub>2</sub>OH) and 7073 cm<sup>-1</sup> ( $2\nu$ Fe<sub>3</sub>OH) (Petit *et al.*, 2004). In the present study, these bands are absent from the NIR spectra, corroborating the very good chemical purity of the talcs (Fig. 9b), which is in agreement with the previous microprobe and MAS-NMR results. The band at 5240 cm<sup>-1</sup> (Fig. 9a) confirms the presence of physisorbed water on the talc particle edges (Dumas *et al.*, 2013). In summary, the NIR spectra of the Minzanzala talcs show the typical vibration bands of a very pure talc structure, with major bands located at 7184 cm<sup>-1</sup> for the 2 $\nu$ Mg<sub>3</sub>OH vibration and at 4051, 4180, 4323 and 4367 cm<sup>-1</sup> for the OH combination bands (Zhang *et al.*, 2006).

#### Evidence for accessory minerals

The presence of accessory minerals was examined by <sup>29</sup>Si MAS-NMR and NIR spectroscopies (Figs 6a, 9b). The peak of low intensity at -91 ppm in the <sup>29</sup>Si MAS-NMR spectra indicates the presence of kaolinite and/or chlorite in the two samples (Massiot et al., 1995; Zazzi et al., 2006). This observation is supported by the weak band at 7065 cm<sup>-1</sup> in the NIR spectra, attributed to the 2vAl<sub>2</sub>OH vibration of kaolinite (Petit et al., 1999). In addition, the band at 4525 cm<sup>-1</sup> corresponds to the combination of the 28Al2OH and 2vAl2OH vibrations of kaolinite and/or chlorite (Yang et al., 2018). The presence of chlorite might be verified by the presence of two diagnostic bands at 4280 and 4440 cm<sup>-1</sup>. In the present study, these bands are absent, suggesting that chlorite might not exist in the Minzanzala samples. Nevertheless, the presence of chlorite should not be excluded because of the existence of the peak at 13.09 Å in the XRD traces. Obviously, the Minzanzala talc samples do contain some traces of kaolinite, but the presence of chlorite is questionable and may vary from one sample to another.



Fig. 8. (a) Solid-state <sup>1</sup>H MAS-NMR spectra of BTT6 and BTT7 and (b) comparison with the natural talc of Luzenac (TL).



Fig. 9. (a) NIR spectra recorded on BTT6 and BTT7 samples (T = talc; K = kaolinite; C = chlorite) and (b) enhancement of the 7000–7400 cm<sup>-1</sup> range, confirming the absence of Fe substitution in the talc crystal lattice.

The presence of quartz was indicated by a thin peak at -108 ppm on the <sup>29</sup>Si MAS-NMR spectra of the two samples. Comparison of the peak areas in BTT6 and BTT7 confirms that BTT6 is richer in accessory minerals (quartz, Al–Fe-bearing phases) than BTT7.

#### Colour properties

Table 5 lists the colour properties of the two Gabonese talcs. The talcs are white (high L\* values) with a low red hue (a\* parameter). They nevertheless present a yellowish hue according to the higher b\* parameter values. This value is more significant for BTT6, which confirms the observations made with the naked eye. The colour might be attributed to the presence of accessory chlorite or to traces of Fe oxyhydroxides.

#### Potential applications

The remarkable chemical purity of the talc particles combined with the small percentage of accessory minerals in the deposit (especially for BTT7) suggest applications in cosmetics. The

Table 5. Colour properties of the talc samples from Gabon.

Sample	L*	a*	b*	
BTT6	90.51	1.05	12.15	
BTT7	94.78	0.59	5.65	

cosmetics industry requires talc deposits of very high quality, as up to 90% should be composed of talc and should be free of fibrous or asbestos-form minerals (Fiume *et al.*, 2015). The talc particles should also have very low Pb (<20 ppm) and As contents (<3 ppm), and they should be free of quartz. When looking at these specifications (cf. Tables 1, 3), the BTT7 sample satisfies these requirements except for the presence of quartz in the sample. Nevertheless, quartz may be removed easily by flotation (use of pine oil as a frother) or by mechanical processes (*i.e.* cyclonic sedimentation). Moreover, if necessary, acid leaching may be used to remove impurities such as CaO, Fe<sub>2</sub>O<sub>3</sub> or Al<sub>2</sub>O<sub>3</sub> (Barani & Aghazadeh, 2018). Based on these results, the Minzanzala talc ore is a potential candidate for supplying cosmetic talc to the global market. In addition, the Gabonese talcs might be used in the ceramic or paint industries to produce catalytic converters or matte paints (even if the quartz fraction is not removed). Moreover, they might be employed as fillers in hydrophobic polymers for enhancing the mechanical and thermal properties of the composites. In this case, the particle size should be reduced by milling to enhance the dispersion of the talc particles in the polymers (Yousfi *et al.*, 2013). In contrast, the Minzanzala talcs may be less appropriate for the paper and white ceramic industries (primarily BTT6) because of their yellowish hue and mineral impurities, which would tarnish the sought-after whiteness of the products.

#### Conclusions

Two talc samples from the Minzanzala deposit of Gabon were characterized in order to determine their crystal-chemistry and mineralogy. The samples contain quartz and Al-Fe-bearing phase impurities (kaolinite, chlorite and/or Al-Fe oxyhydroxides) in comparable proportions. However, despite the presence of impurities, the talc particles have high chemical quality, as was determined by several analytical methods (microprobe analysis, <sup>1</sup>H and <sup>29</sup>Si MAS-NMR spectroscopy and NIR spectroscopy) that provided evidence of a very small Fe content in the talc lattice. Finally, colour measurements demonstrated a yellowish hue in both samples, which is probably related to the presence of chlorite and/or Al-Fe oxyhydroxides. It is suggested that the talc deposit of Minzanzala could be used in several applications, especially in cosmetics, paints, polymers and ceramics (production of catalytic converters) due to its high chemical quality. However, some applications should be avoided (papers and white ceramics) because of their yellowish hue (especially BTT6) and the presence of other mineral phases, which might affect the whiteness of the final product. Finally, special attention should be paid to the presence of significant amounts of quartz, which would increase the abrasiveness of the end product.

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**Acknowledgements.** The authors thank the Ecole Normale Supérieure of Libreville (Gabon) and the Université de Lorraine (France) for their support and of this work. They also thank Christel Carême for the colorimetry measurements (Imerys, France) and Philippe de Parseval for the microprobe analysis (Centre de MicroCaractérisation Raimond Castaing, Toulouse, France).

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