Interactive constraint-aided conceptual design

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Abstract

Engineering conceptual design can be defined as that phase of the product development process during which the designer takes a specification for a product to be designed and generates many broad solutions to it. This paper presents a constraint-based approach to supporting interactive conceptual design. The approach is based on an expressive and general technique for modeling: the design knowledge that a designer can exploit during a design project; the life-cycle environment that the final product faces; the design specification that defines the set of requirements the product must satisfy; and the structure of the various schemes that are developed by the design support tool. Using such a tool, human designers can be assisted in interactively developing and evaluating a set of schemes that satisfy the various constraints imposed on the design.

Keywords: Conceptual Engineering Design; Constraint Processing; Interactive Design

1. INTRODUCTION

This paper is concerned with the development of a constraintbased approach to supporting interactive engineering conceptual design. Engineering conceptual design can be regarded as that phase of the engineering design process during which the designer takes a specification for a product to be designed and generates many broad solutions to it. Each of these broad solutions is generally referred to as a *scheme* (French, 1971). Each scheme should be sufficiently detailed that the means of performing each function in the design has been fixed, as have any critical spatial and structural properties of, and relationships between, the principal components.

It is generally accepted that conceptual design is one of the most critical phases of the product development process. It has been reported that more than 75% of a product's total cost is dictated by decisions made during the conceptual phase of design (Hsu & Liu, 2000). Furthermore, poor conceptual design can never be compensated for by good detailed design (Hsu & Woon, 1998). In supporting interactive conceptual design, a number of issues must be considered:

- The conceptual design process is initiated with a statement describing the desired properties of the required product. This statement may not be complete, and it may be modified during design.
- Conceptual design is a process during which synthesis of a scheme is a fundamental activity.
- The human designer should have the freedom to approach the process in any way desired.
- Insofar as it is possible, human designers should be alerted to any inconsistencies that exist in their designs.
- Designers may seek explanations for inconsistencies in their schemes or justifications for why certain options are available to them.
- Designers may wish to have explained to them how a particular scheme has come about.
- Automated evaluation and comparison of multiple schemes throughout the design process is necessary to focus the designer on promising alternatives.

It was these considerations that motivated and set the agenda for the research reported here.

This paper presents an interactive constraint-based approach to supporting a human designer during engineering

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conceptual design. The approach is based on an expressive and general technique for modeling: the design knowledge that a designer can exploit during a design project; the lifecycle environment that the final product faces; the design specification that defines the set of requirements the product must satisfy; and the structure of the various schemes that are developed by the designer. A computational reasoning environment based on constraint filtering (Bowen & Bahler, 1992; Bowen, 1997) is proposed as the basis of an interactive conceptual design support tool. Using such a tool, the designer can be assisted in developing and evaluating a set of schemes that satisfy the various constraints imposed on the design. In particular, the designer can be assisted in synthesizing a number of alternative schemes for the required product. The consistency of each scheme is constantly monitored, as is the consistency of each scheme with respect to the design specification and the other schemes that have been developed. Explanations and justifications can be generated to aid the designer's understanding of the state of the design problem using a known approach from the literature (Bowen, 1997). Arbitrary constraints can be asserted or retracted by the designer, which permits the incorporation of new requirements into the design specification and gives the designer freedom to approach the process as he or she wishes.

The remainder of the paper is organized as follows. Section 2 presents an overview of the literature on constraint processing for design. Section 3 presents a brief overview of the theory of conceptual design upon which the research presented in this paper is based. Section 4 discusses how this theory can be modeled in a constraint programming language. Section 5 presents a detailed example of interactive conceptual design based on constraint filtering. Section 6 compares the approach presented here with the most relevant literature. In Section 7, a number of concluding remarks are made.

2. A REVIEW OF CONSTRAINT PROCESSING FOR DESIGN

Most decisions that are made in daily life involve considering some form of restriction on the choices that are available. For example, the destination to which someone travels has a direct impact on the choice of transport and route: some destinations may only be accessible by air, whereas others can be reached using any mode of transport. Formulating decision problems in terms of parameters and the restrictions that exist between them is an intuitive approach to modeling them. These general restrictions can be referred to as constraints.

The fact that constraints are ubiquitous in many decision problems has given rise to the emergence of many popular problem-solving paradigms based on this notion. These techniques have been widely reported in the literature in such research fields as operations research and artificial intelligence (AI). Some of the most popular approaches to solving problems comprising a set of constraints defined on a set of parameters stem from the constraint processing paradigm. Constraint processing is concerned with the development of techniques for solving the constraint satisfaction problem, often referred to as the CSP (Mackworth, 1977). A large number of problems in AI, computer science, engineering, and business can be formulated as CSPs. For example, many problems related to machine vision, scheduling, temporal reasoning, graph theory, design, design of experiments, and financial portfolio management can be naturally modeled as CSPs.

In the engineering design literature, three phases of design are generally identified: conceptual design, embodiment design, and detailed design (Pahl & Beitz, 1995). During conceptual design the designer searches for a set of broad solutions to a design problem, each of which satisfies the fundamental requirements for the desired product. The embodiment phase of design is traditionally regarded as the phase during which an initial physical design is developed. This initial physical design requires the determination of component arrangements, initial forms and other part characteristics (Tichem, 1997). The detailed phase of design is traditionally regarded as the phase during which the final physical design is developed.

Constraint-based applications for design have been more commonly applied to the postconceptual phases of design. These later phases of design are concerned with developing a subset of the schemes generated during the conceptual design phase into fully detailed designs. The CADET system uses simulated annealing as the basis for its constraint satisfaction algorithm for solving the constraint-based representation of the geometric product model (Thornton, 1994; Yao, 1996). The IDIOM system uses constraint solving on geometric parameters for floor-planning (Lottaz et al., 1998), and SpaceSolver uses the notion of solution spaces, defined by sets of constraints on continuous domains, as a basis for supporting interactive design (Lottaz et al., 2000). A constraint-based knowledge compiler for parametric design in the mechanical engineering domain called MECHANI-COT has been proposed (Nagai & Terasaki, 1993). Many constraint-based systems reported in the literature have been developed for supporting reasoning about purely geometric aspects of design for use with CAD systems (Bhansali et al., 1996; Shimizu & Numao, 1997; Gao & Chou, 1998a; 1998b). The use of constraint processing techniques for supporting configuration design has also been widely reported in the literature (Mittal & Falkenhainer, 1990; Sabin & Freuder, 1996; Faltings & Freuder, 1998; Fleischanderl et al., 1998; Sabin & Weigel, 1998).

Modern approaches to product development, such as concurrent engineering (Birmingham & Ward, 1995), integrated product development (Andreasen & Hein, 1987), and design coordination (Duffy et al., 1993), attempt to maximize the degree to which design activities are performed in parallel. A number of researchers in the constraint processing community have developed constraint-based technologies that support integrated approaches to product development (Bowen & Bahler, 1992; O'Sullivan et al., 1999). One of the critical issues that must be addressed in supporting integrated design is the issue of conflict resolution and negotiation. Constraint-based approaches to managing conflict in collaborative design systems have been reported (Bahler et al., 1994; Haroud et al., 1995; Lottaz et al., 2000). Using constraints to coordinate distributed agents in engineering design has also been reported (Petrie et al., 1995, 1996).

Constraint-based approaches to supporting conceptual design have been reported in the literature for quite a number of years (Serrano, 1987; Gross et al., 1988). However, most of this research does not address the synthesis problem; the vast majority has focused on constraint propagation and consistency management relating to more numerical design decisions. For example, Concept Modeler is based on a set of graph-processing algorithms that use bipartite matching and strong component identification for solving systems of equations (Serrano, 1987). The Concept Modeler system allows the designer to construct models of a product using iconic abstractions of machine elements. However, a number of issues are not addressed by this work, among which is the dynamic nature of conceptual design. During conceptual design, constraints may be added or deleted at any point. In addition, the system does not address the issue of design synthesis nor the comparison of alternative solutions to a design problem. However, Concept Modeler demonstrated that constraint processing did offer a useful basis for supporting designers in working through particular aspects of the conceptual design problem.

Based on the earlier work on Concept Modeler, a system called Design Sheet was developed (Buckley et al., 1992; Reddy et al., 1996). This system is essentially an environment for facilitating flexible trade-off studies during conceptual design. It integrates constraint management techniques, symbolic mathematics, and robust equationsolving capabilities with a flexible environment for developing models and specifying trade-off studies. The Design Sheet system permits a designer to build a model of a design by entering a set of algebraic constraints. The designer can then use Design Sheet to change the set of independent variables in the algebraic model and perform trade-off studies, optimization, and sensitivity analysis.

Some researchers have used the dynamic CSP as a basis for managing conflict during the preliminary phases of engineering design (Gelle & Smith, 1995; Haroud et al., 1995). Traditional conflict resolution techniques in constraintbased models of the design process use *backtracking* and *constraint relaxation*. Some researchers focus on differentiating between types of assumptions that are made by designers during design. Variations on this type of approach have also been proposed for managing conflict in collaborative design (Bahler et al., 1994).

The use of autonomous agents to solve CSPs for conceptual design has been reported in the literature (Gorti et al., 1995). The motivation for the work is the support of spatial layout generation. The constraint specification used in the work facilitates a high-level representation and manipulation of qualitative geometric information. The search engine used in the proposed system is based on a genetic algorithm. The issue of constraint consistency is not addressed in the work. In addition, important design issues such as synthesis are not considered. However, it is realized that the primary focus of this work is the use of autonomous agents to solve CSPs.

The use of constraint logic programming for supporting reasoning about dynamic physical systems has been reported (Fattah, 1996). This work combines a constraint logic programming approach with bond graphs to assist in the development of a simulation model of a system in the form of a set of differential equations. The approach can be used for identifying causal problems of a bond graph model of a dynamic physical system.

In Section 1, a number of issues were highlighted as being critical to effectively support interactive conceptual design. Although all the systems reviewed here support some of these issues, few have attempted to address them all. The research presented here is an attempt to develop an approach that can support each of these issues in the context of interactive conceptual design. In Section 3, the design theory upon which our approach is built will be presented.

3. A THEORY OF CONCEPTUAL DESIGN

The model of conceptual design adopted in this research is based on the hypothesis that during the design process, a designer works from an informal statement of the requirements that the product must satisfy and generates alternative configurations of parts that satisfy these requirements. Central to this exercise is an understanding of function and how it can be provided. Figure 1 illustrates this model of conceptual design. Although the model is based on a wellknown approach to conceptual design (Pahl & Beitz, 1995), its implementation is novel.

From Figure 1 it can be seen that the conceptual design process can be regarded as a series of activities and achievements that relate to the development of the design specification and an iterative process of scheme generation. The process of scheme generation involves the development of a function decomposition that provides the basis for a configuration of parts that form a scheme. This scheme is then evaluated and compared against any schemes that have already been developed. Based on this comparison, the designer will choose to accept, improve, or reject particular schemes. The process of scheme generation will be repeated many times in order to ensure that a sufficiently large number of schemes have been considered. The role of design knowledge and learning are also illustrated in Figure 1, using dotted lines. Design knowledge is used during the process of scheme generation. During this process the designer may develop a greater understanding of the design



Fig. 1. The model of the conceptual design process adopted in this research.

problem being addressed; this learning may affect the design specification for the product or the design knowledge used to generate schemes.

In the remainder of this section a brief overview of the theory of conceptual design used in this research will be presented. For a more complete discussion of the theory, the reader is encouraged to refer to the more detailed literature available (O'Sullivan, 1999).

3.1. The design specification

The conceptual design process is initiated by the recognition of a need (or customer requirement). This need is analyzed and translated into a statement that defines the function that the product should provide (referred to as a functional requirement) and the physical requirements that the product must satisfy. This statement is known as a *design specification*.

Two categories of design requirement can be identified: *functional* requirements and *physical* requirements. A design specification will always contain a single functional requirement, as this represents the highest level of abstraction of a product; it may also contain a set of physical requirements that define the tangible characteristics of the required product.

In addition, two classes of physical requirement can be identified: product requirements and life-cycle requirements. A product requirement can be either a categorical requirement that defines a relationship between attributes of the product or a preference related to some subset of these attributes. A life-cycle requirement can be either a categorical requirement that defines a relationship between attributes of the product and its life cycle or a preference related to some subset of these attributes.

3.2. Conceptual design knowledge

During conceptual design, the designer must synthesize a configuration of parts that satisfies each of the functional and physical requirements in the design specification. To do so, the designer needs considerable knowledge of how function can be provided by physical means. Often, this knowledge exists in a variety of forms; a designer may not only know of particular components and technologies that can provide particular functionality but may also be aware of abstract concepts that could be used. For example, a designer may know that an electric light bulb can generate heat or, alternatively, that heat can be generated by rubbing two surfaces together. The latter concept is more abstract than the former. In order to effectively support the human designer during conceptual design, these alternative types of design knowledge need to be defined and modeled in a formal way.

3.2.1. The function-means map

The notion of the *function-means tree* has been proposed by researchers from the design science community as an approach to cataloging how function can be provided by means (Andreasen, 1992). The use of function-means trees in supporting conceptual design has attracted considerable attention from a number of researchers (Bracewell & Sharpe, 1996). In general, the level of interest in the use of functional representations in conceptual design has increased in recent times (Chakrabarti & Blessing, 1996), showing growing confidence in the potential of approaches incorporating such techniques.

In the research described here a generalization of the function-means tree called a *function-means map* is used to model functional design knowledge (O'Sullivan, 1999). A function-means map can be used to reconcile functions with means for providing them. In a function-means map, two different types of means can be identified: a means can either be a *design principle* or a *design entity*.

A design principle is a means that is defined in terms of functions that must be embodied in a design in order to provide some higher level functionality. The functions that are required by a particular design principle collectively replace the function being embodied by the principle. These functions will, generally, have a number of *context relations* defined between them. These context relations describe how the parts in the scheme that provide these functions should be configured so that the design principle is used in a valid way. An example design principle based on the abstraction of a bicycle is shown in Figure 2. In this figure, the functions required by the design principle are illustrated using round-edged boxes and the context relations are illustrated using dashed boxes with dashed lines between the functions to which they apply.

A design entity, on the other hand, is a physical, tangible means for providing function. A design entity is defined by a set of parameters and the relationships that exist between them. For example, an electronic resistor would be modeled as a design entity that is defined by three parameters (resistance, voltage, and current) between which Ohm's Law would hold.

3.2.2. Embodiment of function

As the designer develops a scheme, every function in the scheme is embodied by a means. Each means that is available to the designer has an associated set of behaviors. Each behavior is defined as a set of functions that the means can be used to provide simultaneously. Each behavior associated with a design principle will contain only one function to reflect the fact that it is used to decompose a single function. However, a behavior associated with a design entity may contain many functions to reflect the fact the there are many combinations of functions that the entity can provide at the same time. For example, a design entity based on an electric light bulb may be able to fulfill the functions provide light and generate heat simultaneously. However, when a design entity is incorporated into a scheme (for the purpose of supporting functionality provided by one of its behaviors), it is not necessary that every function in this behavior be used in the scheme.

Knowing the various possible behaviors of an entity is useful when the designer is embodying functions. Knowledge of behavior enables a designer to identify when a particular design entity can be used to provide several functions simultaneously. In this research, the mapping of several functions onto a single design entity is known as *entity sharing*. Entity sharing is a critical issue in design because without the ability to reason about entity sharing, a designer has no way of removing redundant parts from a design.

From a design perspective, one of the novel aspects of the work presented here is the manner in which design principles and design entities are defined and used. Using design principles to define abstract design concepts in terms of functions and relationships between them is novel. The ability to represent means at both an abstract functional level and a physical level provides a basis for a designer to combine and explore new approaches to providing the functionality defined in the design specification.

3.3. Scheme configuration using interfaces

When a designer begins to develop a scheme for a product, the process is initiated by the need to provide some functionality. The designer begins to develop a scheme to provide this functionality by considering the various means available in her design knowledge base. Generally, the first means that a designer will select will be a design principle.



Fig. 2. Abstracting an example design principle from a bicycle.

This design principle will substitute the required (parent) functionality with a set of child functions.

As the designer develops a scheme and produces a function decomposition tree she will ultimately embody all leaf-node functions in the scheme with design entities. During this embodiment process, the context relations from the design principles used in the scheme will be used as a basis for defining the interfaces between the design entities used in the scheme. However, the precise nature of these interfaces cannot be known with certainty until the designer embodies functions with design entities.

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The types of interfaces that may be used to configure a collection of design entities will be specific to the engineering domain within which the designer is working. For example, the set of interfaces that a designer working in the mechanical domain would typically use are different to those used by a designer in the electrical domain. Indeed, these interfaces may also be specific to the particular company to which the designer belongs.

3.4. Scheme generation

From Figure 1 it can be seen that scheme generation is an iterative process comprising a number of activities. These activities relate to the development of a function decomposition for the scheme, the development of a configuration of design entities based on this function decomposition, and an evaluation and comparison of the newly developed scheme with those schemes that have already been developed. As new schemes are developed, the designer will constantly consider which schemes to accept, reject, or improve.

Once the design specification has been formulated, the designer must attempt to develop as many schemes as possible that have the potential to satisfy the requirements in the design specification. There are generally many function decompositions possible from the same functional requirement. Generating alternative function decompositions can be regarded as a way of systematically exploring the design space for a product. This search is controlled by a designer who considers the functional requirement for the product and explores alternative ways of providing the functionality by using design principles to decompose the functional requirement into less abstract functions. In this way, the designer can translate the functional requirement into one that allows the use of standard technologies, represented as design entities, to satisfy it.

Using a function decomposition, the designer can begin to develop a configuration of design entities. Each leafnode function in a particular function decomposition must be provided by a design entity. The context relations inherited from the branch nodes in the function decomposition, due to the use of particular design principles, are used to define the manner in which the design entities used in the scheme should be configured or interfaced. Some context relations will define constraints on the spatial relationships between design entities, whereas others may define particular types of interfaces that may be required between the entities. As the designer incorporates design entities into a scheme, the various physical requirements that are described in the design specification can be brought to bear on it. Thus, the process of scheme generation presented here bears some similarities to some systematic approaches to configuration (Soininen et al., 1998). However, the similarities with configuration are discussed elsewhere (O'Sullivan, 1999, 2002).

3.5. Evaluation and comparison of schemes

The designer's primary objective during conceptual design is to develop a set of alternative schemes that satisfy both the functional and physical requirements defined in the design specification. This set of schemes will be further refined during subsequent stages of the product development process until a small number of fully specified designs (possibly just one) will be selected for commercialization.

Every scheme must satisfy the categorical product and life-cycle requirements defined in the design specification. If a scheme violates one of these, the designer must either reject the scheme that has been developed or modify it in order to satisfy them.

However, not every one of these schemes will be selected for development in subsequent phases of design. This is due to particular schemes not satisfying the preferences that were defined in the design specification. In this research the principle of Pareto optimality is used to determine which schemes are best of those developed by the designer (O'Sullivan, 1999). Each design preference can be regarded as an objective function. Thus, the best schemes that are developed are those that are not dominated, in the Pareto optimal sense, by any other scheme. Obviously, in order to compare two schemes, they must be based on the same design specification.

For example, Table 1 presents a comparison of two schemes based on two preferences: that the number of parts in the design be minimal and that the mass of the artifact be minimal. It can be seen that the first scheme comprised six parts whereas the second scheme comprised five. Thus, on the preference for a scheme comprising a minimal number of parts, the second scheme is better than the first. At this point it is not possible to determine if the first scheme is dominated. However, if the first scheme is not to be dominated by the second scheme, it will have to have a smaller mass than the second scheme. In this way, each scheme would be better than the other on one design preference.

Using the principle of Pareto optimality provides a useful basis for comparing alternative schemes. It can be used to identify schemes that are completely dominated by other schemes that have already been developed; this should motivate a designer to modify a scheme so that it is no longer dominated. Using the principle of Pareto optimality a designer can compare schemes that have been developed in order to select those that will be developed further and

Table 1. Using Pareto optimality principle to compare twoschemes

D	D (First	Second
Property	Preference	Scheme	Scheme
No. parts	Minimal	6	5
Mass	Minimal	<x< td=""><td>x</td></x<>	x

identify those schemes that should be either improved or discarded. However, a designer should not be *forced* to discard dominated schemes. The objective is to motivate the designer to consider ways of improving them.

4. A CONSTRAINT-BASED IMPLEMENTATION FOR INTERACTIVE DESIGN

In this section an approach to developing the back-end of an interactive design tool for supporting conceptual design will be presented. By back-end we refer to the underlying reasoning engine upon which a graphical user interface (GUI) can be built. The reasoning system, whose implementation we will describe here, is capable of monitoring the state of the design as it evolves through the sequence of interactions between the human user and a front-end GUI. Before describing the implementation details of this backend reasoning system, an overview of the implementation language will be presented in Section 4.1.

4.1. An overview of Galileo

In this research the constraint programming language Galileo (Bowen & Bahler, 1992; Dongen et al., 1997) has been used as the modeling language of choice, because it is one of the most expressive constraint programming languages and was developed specifically for exploitation in the engineering design domain. Galileo is a frame-based constraint programming language based on the first-order predicate calculus. Galileo offers designers a rich language for describing the structure of a product, the environment in which a product is being developed, and the responsibilities of the various participants in an integrated product development environment (Bowen & Bahler, 1992; Dongen et al., 1997; O'Sullivan et al., 1999). The inference capabilities of the Galileo run-time environment are based on arc consistency (Mackworth, 1977), a limited form of path consistency, and propagation of known states. The Galileo run-time environment is capable of offering justifications and explanations for domain reductions and conflicts (Bowen, 1997).

A frame-based constraint programming language provides a designer with the expressiveness required to describe the various aspects of the design problem effectively. Frames can be used to represent the product being designed, the components from which it is configured, or the materials from which it is made. Frames can also be used to describe the life-cycle environment in which the product will be manufactured, tested, and deployed. Constraints between frames can be used to express the mutual restrictions between the objects in the design and the product's functionality, the component or material properties, and the product life cycle.

Among the many features of the Galileo language are the availability of predefined domains such as the real and integer numbers, arbitrary scalars, and framelike structured domains. It is possible to define sets and sequences in Galileo and structured domains can be defined and organized into inheritance hierarchies. The language comes with a number of predefined predicates such as equality and numeric inequality. There are a number of standard functions available that includes the complete range of arithmetic and trigonometric functions. There are also a number of setand sequence-based predicates and functions available as standard. Compound constraints can be written using the standard logic connectives as well as the negation operator.

In Galileo, constraints can be universally or existentially quantified. Furthermore, quantifiers can be nested arbitrarily. In addition, the existence of certain parameters and constraints can be expressed as being dependent on certain conditions being met. This is due to the fact that Galileo is based on a generalization of first-order logic known as firstorder free logic (Bowen & Bahler, 1991). This is the means by which dynamic CSPs (Mittal & Falkenhainer, 1990) can be easily modeled in the language.

Using Galileo in conjunction with an interactive constraint filtering system (run-time environment), a reasoning technology for supporting interactive conceptual design can be built. We will demonstrate the implementation details of this system later in this section. However, a brief discussion of the characteristics of constraint filtering will be presented first.

Constraint filtering is a form of constraint processing that progressively restricts the ranges of possible values for parameters by enforcing the restrictive effects of constraints. This means that a constraint network can capture the impact of a decision on the various parameters in the network. Suppose, for example, that a network represents the mutually constraining influences that exist between the functionality and production cost of a product. Such a network could, with equal ease, determine the impact of functionality decisions on production cost or, on the other hand, determine the impact of cost decisions on functionality. In other words, constraint filtering relies on the multi-directional inference properties of constraints to propagate the consequences of a decision throughout a constraint network.

In the following section, important aspects of the constraint-based implementation of the design theory presented in Section 3 will be presented. When implementing this theory, a distinction can be made between concepts that are company, application, or domain specific. In Section 4.2 we will describe the generic aspects of the implementation. In Section 5 an example of the approach will be discussed in the context of an interactive design scenario. As part of that discussion the implementation of more application-specific concepts will be highlighted where relevant. For a full discussion of the work being reported here, the reader is encouraged to refer to some of the existing literature that describes these concepts in far greater detail (O'Sullivan, 1999).

1	domain sche	eme			
2	=::= (scheme_name	:	string,	
3		structure	:	embodiment)

Fig. 3. The representation of a generic scheme.

1	domain func		
2	=::= (verb	:	string,
3	noun	:	string,
4	id	:	$\texttt{func_id}$).

Fig. 5. Modeling a function instance in Galileo.

4.2. Implementing generic concepts

In Figure 3 the Galileo model of a generic scheme is presented. This shows that the concept of a scheme is implemented as a Galileo structured domain called scheme which has two fields, called scheme_name and structure, respectively.

Because a scheme exists solely to provide the functionality required in the design specification, its structure should be the embodiment of that functionality. This is reflected by line 3 in Figure 3, where the structure field of a scheme is declared to be of type embodiment. This model is based on the fact that the designer is mostly concerned with producing *embodiments* for *intended functions* by *choosing*, from among the *known means*, those that will provide the required functionality. This is reflected in Figure 4, which presents the Galileo implementation of an embodiment as a structured domain that has four fields: scheme_ name, intended_function, chosen_means, and reasons.

The scheme_name field, of type string, crossreferences an embodiment to the scheme to which it belongs; this field is marked as hidden so that it does not appear on the user interface used in Section 5. The field intended_function represents the function that is to be provided by the embodiment; in line 3 it is declared to be of type func. We will now consider the definition of type func in some detail because once we have done so, it will be easier to explain the rest of the embodiment definition.

First, it should be noted that the same type of functionality is frequently needed in different parts of a scheme; that is, the function to be provided by one embodiment may be the same type of function as that to be provided by a different embodiment in the same scheme (or, indeed, by an embodiment in a different scheme). Thus, a func must represent, not a function, but an *instance* of a function. Furthermore, of course, one function instance must be distinguishable from a different instance of the same function.

1	domain embodiment		
2	=::= (hidden scheme_name	:	string,
3	intended_function	:	func,
4	chosen_means	:	known_means,
5	reasons	:	set of func_id).

Fig. 4. Modeling the embodiment of a function.

Having noted this, consider the definition of a func provided in Figure 5.

The approach to representing functionality is a symbolic one, consisting of representing a function by a verb-noun pair. As can be seen in Figure 5, this approach is implemented in the first two fields of the structured domain used to represent a func. Because a func is a function *instance*, it must contain some field that distinguishes it from other instances of the same function. On line 4 in Figure 5, it can be seen that the approach used was to give each func an id field, of type func_id, which is a synonym for a unique positive integer.

Now let us return to the remaining part of the definition of an embodiment, which was presented in Figure 4. The third field in this structured domain is chosen_means. This represents the approach chosen by the designer to provide the intended_function for the embodiment. The repertoire of technologies known to, and approved by, a company varies, of course, from one company to another. Thus, the definition of known_means is not generic; it depends on the design domain to which the conceptual design advice system is being applied.

Before proceeding to discuss the final field in an embodiment, consider the constraint shown in Figure 6. This specifies that the known_means is chosen for an embodiment must, in fact, be capable of providing the function intended for the embodiment.

The definition of the relation can_be_used_to_ provide states that a known_means can provide a function if that function appears in some set of functions that the means can simultaneously provide. The relation can_ simultaneously_provide used in this definition is application-specific knowledge.

The final field in the definition of an embodiment (Fig. 4) is called reasons. An embodiment may be introduced into a scheme because of different factors: it can be introduced to provide the top level functionality required in the design specification; alternatively, it can be introduced to provide some functionality whose necessity was recognized when some design principle was used during the development of the scheme. The reasons field in an embodiment records the motivation for introducing the embodiment. It does so by recording the identity numbers of the function instances whose provision required the introduction of the embodiment. This is reflected by the fact that, in line 5 in Figure 4, the reasons field has the type set of func_id. The reasons

3 relation can_be_used_to_provide(known_means, func)

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4 =::= { (K,F): can_simultaneously_provide(K,Fs) and F in Fs}. Fig. 6. The means chosen for an embodiment must be valid.
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field of an embodiment provides the basis for identifying those design entities between which context relations must be considered.

4.2.1. A generic model of means

Figure 7 illustrates how the generic notion of a means can be modeled. As shown in lines 1–4, a means is implemented as a Galileo-structured domain called means. This has three fields: scheme_name, type, and funcs_provided. As was the case with the definition of an embodiment, the scheme_name field is used to cross-reference a means with the scheme in which the means is being used.

Note that there are two kinds of means: principles and entities. This is reflected by the fact that, as shown in Figure 7, the domain from which the type field of a means takes its value contains only two possible values, a_principle and an_entity (lines 7–8).

The final field in the definition of the generic notion of a means is called funcs_provided and is of type set of func_id. It is used to remember which function instances within a scheme the means is being used to provide. Of course, a means should be used to provide only those function instances that it is capable of providing; this requirement is captured in the constraint in lines 5–6. The definition of the relation is_a_possible_behav-iour_of is an application-specific concept.

Based on the generic notion of a means, generic definitions for design principles and design entities can be defined. The generic notions of a principle and an entity are defined in Figure 8 as specializations of the generic notion of a means.

4.2.2. Context relationships and entity interfaces

As seen earlier, a design principle introduces a set of embodiments and a set of context relationships between



them. Eventually, of course, each embodiment is realized by the introduction of design entity instances. This means that context relationships between embodiments will have to be realized by interfacing appropriately the entity instances that realize the embodiments. The details of these interfaces, which must be known in order to evaluate the quality of the scheme being developed, are represented as specializations of a generic concept called an interface, whose definition is provided in Figure 9.

As can be seen in lines 1-4, an interface is defined between a pair of entities. The constraint defined in lines 5-10 ensures that, for every interface that is defined, both of the entity instances to which it relates exist in the same scheme as the interface.

We shall see later how this generic definition of an interface can be used to define application-specific interfaces for embodying context relations.

4.2.3. Generic concepts for comparing schemes

A design specification may include several preferences. The basic notion in the approach for comparing schemes is the *preference*. It is defined in Figure 10 as a structured domain containing two fields: the value field, which contains the value of whatever scheme property is the subject of the preference, and the intent field, which indicates whether it is preferred that this scheme property be minimized or maximized.

When two schemes are being compared, this will involve comparing how well they perform with respect to each preference given in the design specification. A relation called better_than is used for comparing the instantiation of a preference in one scheme with the instantiation of the same preference in the other scheme. The definition of this relation is given in Figure 11. It can be seen that, if a preference involves minimizing some property, the better instantiation of the preference is the one with the smaller value; similarly, if a preference involves maximizing some property,

```
1 domain principle
2 =::= { P: means(P) and
3                         P.type = a_principle }.
4 domain entity
5 =::= { E: means(E) and
6                        E.type = an_entity }.
```

Fig. 8. Generic design principle and design entity models.

1	domain interface
2	=::= (hidden scheme_name : string,
3	<pre>entity_1 : entity_id,</pre>
4	entity_2 : entity_id).
5	all interface(I):
6	<pre>exists entity(E1), entity(E2):</pre>
7	$I.entity_1 = E1.id$ and
8	I.entity_2 = E2.id and
9	is_in_the_same_scheme_as(I, E1) and
10	is_in_the_same_scheme_as(I, E2).

Fig. 9. Modeling generic interfaces between design entities.

the better instantiation of the preference is the one with the larger value.

As discussed in Section 3, no scheme for a product should dominate (in the sense of Pareto optimality) another scheme. This requirement is implemented as the constraint in Figure 12. If a designer develops a scheme that is dominated by a scheme that was previously developed, this constraint will be violated and a message will be issued to that effect. Similarly, if a scheme is developed that dominates a previously developed scheme, the constraint will be violated. In either case, it is intended that, as a result of the violation message, the designer will be motivated to improve the inferior scheme or else discard it.

The constraint in Figure 12 is defined in terms of a relation called dominates, which is also defined in that figure. We can see that one scheme dominates another scheme if the first scheme improves_on the latter (in respect of some preference) while at the same time it is not true that the latter scheme improves_on the first in respect of any preference.

The relation improves_on, between two schemes, is defined in terms of the relation better_than, between instantiations of preferences. However, this definition is not generic; it will vary from one design specification to another. Therefore, it is an application-specific concept.

5. AN EXAMPLE OF INTERACTIVE CONCEPTUAL DESIGN

In this section, an example conceptual design problem is presented. The design problem considered is based on ve-

```
1 domain intention
2 =::= { minimal, maximal }.
3 domain preference
4 =::= ( value : real,
5 intent : intention ).
```

Fig. 10. Modeling a design preference.

hicle design. The presentation of this design problem comprises three phases. First, in Section 5.1, the design specification will be discussed. Second, in Section 5.2, an appropriate constraint-based design knowledge base will be presented. Finally, in Section 5.3, the development of two schemes based on the design specification will be presented. The use of constraint filtering in the process of developing these schemes will be described using a number of screen shots from a constraint filtering system that is capable of reasoning about the extended version of the Galileo language that was proposed during this research.

5.1. The design specification

Each requirement in the design specification can be regarded as a constraint on the schemes that the designer will develop. The requirements defined in the design specification can be modeled as constraints that are universally quantified over all instances of the scheme representation. For example, consider the design specification to design a product that exhibits the following properties:

- provides the function provide transport,
- is recyclable,
- has a width not greater than 2 m,
- has *minimal mass*, and
- comprises a minimal number of parts.

This specification contains one functional requirement and four physical requirements. The functional requirement states that the product must provide the function *provide transport*. The physical requirements state that the product must be *recyclable*, have a *width not greater than 2 m*, have *minimal mass*, and comprise a *minimal number of parts*. A constraint-based model of this design specification is presented in Figure 13.

Briefly, this model extends the generic concept of a scheme to include constraints reflecting the requirements of the design specification. Lines 3-4 state that the product being designed should be able to provide the function provide transport. Line 5 states that the product should be recyclable. This requirement is stated using a relation whose implementation could ensure that the materials used in each of the design entities in the scheme are themselves recyclable. The categorical physical requirement that the width be less than 2 m is defined on lines 6-8. The value of the width of the scheme is computed using the function width_of, which is part of the application-specific knowledge of the organization. There are two design preferences, one related to mass (lines 9-11), the other, to the number of parts in the scheme (lines 12–14). The intent of these preferences is that their value be minimal. Their values being computed with the functions mass_of and number_of_parts_in, respectively. Both of these functions are part of the application-specific knowledge of the organization concerned.

In order to compare the schemes that are generated by the designer, the application-specific relation improves_on, referred to in Figure 12, must be defined. The definition of this relation is presented in Figure 14. It can be seen that the relation is defined in terms of the design preferences on the mass and number_of_parts in the scheme. The relations has_better_mass_than and has_better_number_of_parts_than is defined in terms of the better_than relation that was presented earlier.

5.2. An example design knowledge base

In Figure 15, an illustration of the means contained in an example design knowledge base is presented. This knowledge base comprises one design principle, called bicycle, and a number of design entities, such as a wheel assembly and a saddle. The set of behaviors for each means in the knowledge base is presented under the icon representing the means. Recall that behavior is a set of functions that the means can provide simultaneously (Section 3.2.2). Thus the behaviors for a means comprise a set of sets. Most of the means in this example knowledge-base have only one behavior; that is, the set of behaviors for each means contains only one set of functions. Furthermore, most of the behaviors of the means in this knowledge base can provide only one function at a time. However, the molded frame and axle design entities have more complex behaviors. The molded frame entity can provide two functions simultaneously: provide support and support passenger. The axle entity has two behaviors: it can provide the two functions, support wheel and facilitate rotation, simultaneously, and it can also be used to provide the single function *punch holes*.

5.3. Scheme generation

Once a constraint-based model of the design specification has been developed, the designer (or team of design-

```
1 alldif scheme(S1), scheme(S2):
2 not dominates(S1, S2).
3 relation dominates(scheme, scheme)
4 =::= { (S1,S2): improves_on(S1, S2) and
5 not improves_on(S2, S1) }.
```

Fig. 12. Comparing two schemes.

ers) must develop a set of alternative schemes for the required product. The constraint-based model of the design specification contains constraints relating to the following issues:

- constraints based on the functional requirements of the product as stated in the design specification;
- constraints based on the categorical physical requirements of the product, or its life cycle, as stated in the design specification; and
- constraints based on the preferences regarding the values of particular design properties.

The designer's task is to develop a number of alternative schemes that satisfy the design specification. However, from a constraint processing point of view, their task is to search for a set of schemes that satisfy the constraint-based design specification representation, each scheme resulting from making different choices among the various means for providing the required functionality. This process was discussed in Section 3.

The selection of means for providing the required functionality is subject to the various constraints in the design specification. For example, if a designer selects a means to embody a particular function that is not capable of providing the required functionality, this violates the constraint shown in Figure 6.

As the designer selects a means for providing a particular function, further constraints are introduced into the scheme being developed, because each means has an associated set of constraints defining its properties. In this way, the constraint-based model of the design comprises constraints representing the requirements stated in the design specification as well as constraints on functionality, scheme structure, and life-cycle issues. The only restriction on the order in which the designer makes decisions is that design entities can only be introduced to embody functions that exist in the scheme. The degree to which the designer wishes to specify values for the parameters of design entities and interfaces before completing the function decomposition is essentially a matter of personal preference.

In the following discussion of how the approach presented here supports interactive conceptual design, a number of illustrative devices will be used. First, the decisions that the designer makes will be illustrated through the use of diagrams. Second, at various critical points in the evolution of a scheme a text-based screen shot will be presented to illustrate a number of critical aspects of the evolution of its constraint-based model.

```
1 domain vehicle_scheme
\mathbf{2}
       =::= { S: scheme(S) and
3
                 provides_the_function( S.structure.intended_function,
 4
                                      'provide', 'transport' ) and
5
                 recyclable(S) and
6
                 exists( S.width : real ) and
7
                  !S.width = width_of(S) and
                 S.width =< 2.0 and
8
9
                  exists( S.mass : preference ) and
10
                 S.mass.intent = minimal and
                  !S.mass.value = mass_of( S ) and
11
12
                  exists( S.number_of_parts : preference ) and
13
                 S.number_of_parts.intent = minimal and
14
                  !S.number_of_parts.value = number_of_parts_in( S ) }. specification.
```

Fig. 13. A constraint-based model of the design

The functional requirement for our scheme is illustrated in Figure 16. The functional requirement is provide transport. The initial constraint-based model of the scheme being developed here is illustrated in Figure 17.

It can be seen from Figure 17 that the intended_function of the structure of scheme_1 is to provide transport. This function was specified in the definition of the vehicle_scheme. This function has an identifier (id) of 0 and the empty set as its set of reasons. This reflects the fact that this function was introduced into the scheme because it was required by the design specification; in other words, no other function was responsible for this function being introduced into the scheme. The assignment of the 0 identifier and the empty set of reasons is done by a constraint, quantified over all schemes (O'Sullivan, 1999). It can also be seen from this figure that the mass and number of parts associated with scheme 1 are preferences. It can be seen that, in both cases, the intent is that these should have minimal values.

In Figure 18 an instance of the design principle bicycle, called bicycle 1, has been used to embody the function provide transport. This design principle introduces the need for five more functions to be embodied. The designer must now select means for embodying each of these functions. The presence of these additional embodiments is due to the constraint-based description of the bicycle design principle.

Figure 19 depicts the state of the constraint model of the scheme after the designer has selected a_bicycle as the chosen_means for providing the intended_ function of the structure of scheme_1. The effect of this is that a new parameter, called bicycle_1, is automatically introduced.¹ The parameter bicycle_1 is an instance of an application-specific design principle. Application-specific design principles can be defined as specializations of the generic design principle (Fig. 8). The principle of a bicycle is defined in Figure 20.

This application-specific principle is defined to be a specialization of the generic notion of a principle (line 2); the specialization is specified by the extra properties that are defined in lines 3-22.

Figure 2 shows that a bicycle principle involves five embodiments. These are specified in lines 3-7 of Figure 20. The functions that Figure 2 states are to be provided

```
1 relation has_better_mass_than( vehicle_scheme, vehicle_scheme )
2
      =::= { (S1,S2): better_than( S1.mass, S2.mass ) }.
3 relation has_better_number_of_parts_than( vehicle_scheme, vehicle_scheme )
      =::= { (S1,S2): better_than( S1.number_of_parts, S2.number_of_parts ) }.
4
5 relation improves_on( vehicle_scheme, vehicle_scheme )
6
      =::= { (S1,S2): has_better_mass_than(S1, S2) or
                                                                                   Fig. 14. Determining if one scheme im-
7
                       has_better_number_of_parts_than( S1, S2 ) }.
                                                                                   proves on another.
```

¹Structured fields are indicated on the screen by the presence of a \triangleright , which is intended to "invite" the user to examine the field further by expanding it; the value of a scalar field whose value is known is shown; for a scalar field whose value is not yet known, a _ is shown.



Fig. 15. The means contained in an example design knowledge base and their possible functionalities.



Fig. 16. The functional requirement for a product.

by these embodiments (facilitate movement, provide energy, support passenger, change direction, and provide support) are specified in lines 8-17 of Figure 20.

The context relationships between the embodiments that are shown in Figure 2 are stated in lines 18–22 of Figure 20. For example, in line 18 it is stated that a drives relationship must exist between the embodiment e2 and embodiment e1. Ultimately, as was discussed in Section 3, each embodiment introduced by a

Conceptual Design Adviser System – designer_1		
[] scheme_1.scheme_name	'my vehicle'	
[] scheme_1.structure.intended_function.verb	provide	
[] scheme_1.structure.intended_function.noun	transport	
[] scheme_1.structure.intended_function.id	0	
[] scheme_1.structure.chosen_means	-	
[] scheme_1.structure.reasons	{}	
[] scheme_1.width	_	
[] scheme_1.mass.value	_	
[] scheme_1.mass.intent	minimal	
[] scheme_1.number_of_parts.value	_	
[] scheme_1.number_of_parts.intent	minimal	
> expand scheme_1.structure		
$>$ expand scheme_1.structure.intended_function		
$>$ expand scheme_1.mass		
$>$ expand scheme_1.number_of_parts		

Fig. 17. Examining the initial state of the scheme.

principle is realized by the introduction of a set of one or more design entity instances. We will see how these context relations affect interactive conceptual design later in this discussion. Although the designer could continue to develop the function decomposition of the scheme by employing more design principles, we will assume that he or she will proceed by embodying each function with a design entity. In Fig-



Fig. 18. Using a design principle to embody the functional requirement.

ſ	Conceptual Design Adviser System - designer_1		
ĺ	[] scheme_1.scheme_name	'my vehicle'	
	[] scheme_1.structure.intended_function.verb	provide	
	[] scheme_1.structure.intended_function.noun	transport	
	[] scheme_1.structure.intended_function.id	0	
	[] scheme_1.structure.chosen_means	a_bicycle	
	[] scheme_1.structure.reasons	{}	
	[] scheme_1.width	_	
	[] scheme_1.mass	\triangleright	
	[] scheme_1.number_of_parts	\triangleright	
	[]bicycle_1	\triangleright	
ſ	$>$ scheme_1.structure.chosen_means = a_bicycle		
	Info: Parameter bicycle_1 has been created		

Fig. 19. Using the principle of a bicycle in scheme_1 to provide the function provide transport.

ure 21 the designer selects the *wheel assembly* design entity to embody the function *facilitate movement*. This introduces an instance of this means, called *wheel assembly 1*, into the scheme. As the designer introduces design entities into the scheme, the context relations that exist between the function embodiments must be considered. However, as there is only one design entity in the scheme presented in Figure 21, no context relations are considered at this point in the scheme's development. In Figure 22 the state of the constraint model of the designer's scheme is presented. In this figure the designer begins to explore the parameter bicycle_1. It can be seen that bicycle_1 is a design principle and that the funcs_provided by this principle is a singleton set containing the value 0; this means that bicycle_1 provides one function, namely, the function whose id is 0: this was seen in Figure 17 to be the function required in the design specification. It can also be seen from Figure 22 that

```
1 domain bicycle
2
       =::= { B: principle(B) and
3
              exists( B.e1 : embodiment ) and
4
              exists( B.e2 : embodiment ) and
5
              exists( B.e3 : embodiment ) and
6
              exists( B.e4 : embodiment ) and
7
              exists( B.e5 : embodiment ) and
8
              provides_the_function( B.e1.intended_function,
9
                                'facilitate', 'movement' ) and
              provides_the_function( B.e2.intended_function,
10
                                'provide', 'energy' ) and
11
12
              provides_the_function( B.e3.intended_function,
13
                                'support', 'passenger' ) and
14
              provides_the_function( B.e4.intended_function,
                                'change', 'direction' ) and
15
16
              provides_the_function( B.e5.intended_function,
17
                                'provide', 'support' ) and
18
              drives( B.e2, B.e1 ) and
19
              supports( B.e5, B.e1) and
20
              supports( B.e5, B.e2) and
21
              supports( B.e5, B.e3) and
22
              supports( B.e5, B.e4) }.
```



Fig. 21. Using a design entity to embody a function in the scheme.

Conceptual Design Adviser System - designer_1		
[]bicycle_1.type	a_principle	
[] bicycle_1.funcs_provided	{0}	
[] bicycle_1.e1.intended_function.verb	facilitate	
[] bicycle_1.e1.intended_function.noun	movement	
[] bicycle_1.e1.intended_function.id	1	
[]bicycle_1.e1.chosen_means	a_wheel_assembly	
[]bicycle_1.e1.reasons	$\{0\}$	
[]bicycle_1.e2	⊳	
[]bicycle_1.e3	⊳	
[]bicycle_1.e4	⊳	
[]bicycle_1.e5	\triangleright	
[] wheel_assembly_1		
$>$ bicycle_1.e1.chosen_means = a_wheel_assembly		
Info: Parameter wheel_assembly_1 has been created		



bicycle_1 contains a number of other structured fields, namely, e1, e2, e3, e4, and e5. These fields represent further embodiments that the designer must make in order to properly incorporate the bicycle_1 design principle into scheme_1.

In Figure 22 the designer explores the parameter bicycle_1.el by expanding it. It can be seen that the function to be embodied is facilitate movement. This function has an id of 1 because this is the next unique function identifier for this scheme. The reasons for the embodiment bicycle_1.el is the singleton set containing the function identifier 0; this represents the fact

that the function whose identifier is 0 is a reason for this embodiment. The designer chooses a_wheel_assembly as the chosen_means for this embodiment. This causes the automatic introduction of another new parameter, wheel_assembly_1, into the scheme.

In Figure 23 the designer has chosen to embody the function *provide energy* with the *pedal assembly* design entity. This introduces an instance of this means, called *pedal assembly 1*, into the scheme. Because the *drives* context relation must exist between the embodiments of the functions *facilitate movement* and *provide energy*, this caused, in addition to the existence of the design entities *wheel*



Fig. 23. The effect of a context relation on the configuration of design entities.

assembly 1 and pedal assembly 1, the introduction of an instance of the *chain* design entity, called *chain* 1. Both of these interfaces are used, along with *chain* 1, to embody the *drives* relation that should exist between *wheel assembly* 1 and *pedal assembly* 1.

In Figure 24 the effects on the constraint model of the scheme of the designer's decision to use a_pedal_assembly as the chosen_means to embody the function provide energy are illustrated. The first effect is that a new parameter, pedal_assembly_1, is introduced into the constraint model. Although it is not apparent in Figure 24, the parameter pedal_assembly_1 is a design entity. If the designer were to expand pedal_assembly_1, we would see that its id field contains the value 2, reflecting the fact that it is the second design entity to be incorporated into the scheme.

Also shown in this figure are the new parameters chain_1, mechanical_interface_1, and mechanical_interface_2. As already stated, these parameters exist in order to fulfill the context relation drives that must exist between the embodiments for the functions provide power and facilitate movement, as specified in the principle of a bicycle. The need for this context relation is due to the bicycle design principle used earlier in the interaction.

The meaning of the drives context relation is an application-specific concept. One possible definition for it is defined in Figure 25. It can be seen that a drives relationship holds between a pair of embodiments if there ex-

The precise realization of the context relationship specified in a principle depends on which design entities are used to realize the embodiments that must satisfy the context relationship. Suppose that a pedal_assembly is the design entity used to provide energy and a wheel_assembly is the design entity used to facilitate movement. We can see in Figure 25 the relationship that would have to be satisfied between these two entity instances in order to properly embody the drives context relation. According to the definition of this relationship, if a pedal_assembly is to drive a wheel_assembly, they must be in the same scheme and there must be a further design entity instance, a chain, in the same scheme. These entity instances must be interfaced in the following way: there must be a mechanical_interface between the pedal_assembly and the chain and another one between the wheel_assembly and the chain.

As we shall now see, a mechanical_interface is simply a specialization of the generic notion of an interface that we encountered in Section 4.2.2. The definition of a mechanical_interface is given in Figure 26. It can be seen to be a specialization of a application-specific notion of interface, called a raleigh_interface, which, from its definition in Figure 27, can be seen to be a specialization of the generic notion of interface.

It can be seen from Figure 26 that a mechanical_ interface is a raleigh_interface whose type

Conceptual Design Adviser System – designer_1		
[]bicycle_1.type	a_principle	
[] bicycle_1.funcs_provided	$\{0\}$	
[]bicycle_1.e1	⊳	
[] bicycle_1.e2.intended_function.verb	provide	
[] bicycle_1.e2.intended_function.noun	energy	
[] bicycle_1.e2.intended_function.id	2	
[] bicycle_1.e2.chosen_means	$a_pedal_assembly$	
[]bicycle_1.e2.reasons	$\{0\}$	
[]bicycle_1.e3	⊳	
[]bicycle_1.e4	⊳	
[]bicycle_1.e5	⊳	
[] wheel_assembly_1	⊳	
[] pedal_assembly_1	⊳	
[] chain_1	⊳	
[] mechanical_interface_1	⊳	
[] mechanical_interface_2	⊳	
> bicycle_1.e2.chosen_means = a_pedal_assembly		
Info: Parameter pedal_assembly_1 has been created		
Info: Parameter chain_1 has been created		
Info: Parameter mechanical_interface_1 has been created		
Info: Parameter mechanical_interface_2 has been created		

Fig. 24. Using a pedal assembly to provide the function provide energy.

```
1 relation drives ( embodiment, embodiment )
 \mathbf{2}
       =::= { (E1,E2): drives( { X | exists entity( X ):
3
                                            derives_from( X, E1 ) },
 4
                                { Y | exists entity( Y ):
 5
                                            derives_from( Y, E2 ) } ) }.
 6 relation drives (set of entity, set of entity)
 7
       =::= { (E1s,E2s): exists E1 in E1s, E2 in E2s: drives(E1, E2) }.
 8 relation drives( entity, entity )
       =::= { (P,W): pedal_assembly(P) and wheel_assembly(W) and
9
10
                      is_in_the_same_scheme_as( P, W ) and
11
                      !exists chain(C):
12
                          is_in_the_same_scheme_as( P, C ) and
13
                          !exists mechanical_interface(M1):
14
                              M1.entity1 = P.id and
15
                              M1.entity2 = C.id and
16
                              M1.relationship = drives and
17
                          !exists mechanical_interface(M2):
18
                              M2.entity1 = W.id and
19
                              M2.entity2 = C.id and
20
                              M2.relationship = drives }.
```

Fig. 25. The meaning of the drives context relation.

field contains the value mechanical and that also has an additional field called relationship that specifies the nature of the mechanical relationship involved in the interface. It can also be seen that three kinds of relationship are supported: controls, drives, and supports.

It can be seen from Figure 27 that a raleigh_interface is simply an interface with an additional field called type, which specifies the class of relationship involved in the interface; it can be seen that two classes of relationship are supported: spatial and mechanical.

Therefore, the parameter chain_1 exists in order to satisfy the context relation that the embodiment for the function provide power drives the embodiment for the function facilitate movement. According to the application-specific definition of the drives relation there must be a mechanical_interface between pedal_assembly_1 and chain_1 and another between wheel_assembly_1 and chain_1. This will be explored in further detail in Figure 28. (The parameter chain_1 is the third design entity to be incorporated into this scheme; thus, if we were to expand it, we would see that its id field contains the value 3).

Figure 29 shows the state of the scheme after the designer has chosen to embody the function *support passenger* with the design entity *saddle*, the function *change* *direction* with the design entity *handlebar assembly* and the function *provide support* with the design entity *frame*. Due to the *bicycle* design principle, a context relation called *supports* must exist between the embodiment of the function *provide support* and the embodiments of each of the functions *facilitate movement*, *provide energy*, *support passenger*, and *change direction*.

Each of these context relations is embodied by a *mechanical interface* that defines a *supports* relationship. The details of these mechanical interfaces that define a *supports* relationship will be specified during detailed design. Because all the functions have been embodied in the scheme presented in Figure 29, the designer can focus on selecting values for the attributes associated with each design entity in the scheme. In making these decisions the designer must ensure that the various constraints that are imposed on her due to the design specification or the design knowledge base must be satisfied. In addition, this scheme must be compared with any other alternative scheme for this product that is developed.

In Figure 30, the state of scheme_1 is shown after several more decisions have been made by the designer, namely, after materials have been selected for all the entities from which it is configured. In this figure, the mass and number_of_parts fields of scheme_1 have been ex-

```
5 =::= { controls, drives, supports }.
```

```
Fig. 26. Modeling a mechanical interface.
```

Fig. 27. Modeling company-specific interfaces.

panded. It can be seen that the total mass of this scheme is estimated to be 12 units and that it comprises six parts. These values are computed using a number of applicationspecific functions defined over sets of entities used in a particular scheme. Their definition is trivial, so it will not be considered further here.

In Figure 31 a second scheme is presented, which, for simplicity, is based on the same embodiments used to develop scheme_1. In this figure, the state of scheme_2 after materials have been selected for wheel_assembly_2 and pedal_assembly_2 is illustrated. It can be seen that the mass of scheme 2 is currently estimated to be 20 units and that it comprises six parts. Therefore, this scheme is certainly dominated by scheme_1 as, although both schemes have the same number of parts as each other, scheme_1 has the smaller mass. This means that, as scheme_2 does not improve on scheme_1 on any design preference, scheme_2 is dominated by scheme_1. The designer's attention is drawn to this fact by the message stating that a constraint violation has been detected. In particular, in this case, the constraint that compares schemes to ensure that none are dominated is violated. This illustrates how, during an interactive design session, inconsistencies arising from designer decisions can be instantly reported for corrective action.

5.4. Review of the example

Section 5 presented a detailed discussion of how the approach described in this paper can be used to provide the underlying reasoning capability of an interactive conceptual design system. The interaction between the front-end GUI, presented using diagrams, and the back-end constraint-based model, presented using text-based screen shots, illustrates how the work presented here can be used as a basis for building interactive CAD systems to support conceptual design.

The research presented here has been validated in a number of industrial settings on a number of different design domains. For example, it has been used to develop conceptual designs for products in mechatronics, optical systems, and electronic component design.

6. COMPARISON WITH RELATED RESEARCH

The approach to supporting conceptual design presented here is based on a combination of design theory, constraint

Conceptual Design Adviser System - designer_1		
[]bicycle_1	Þ	
[] wheel_assembly_1	\triangleright	
[] pedal_assembly_1	⊳	
[] chain_1	\triangleright	
[] mechanical_interface_1.entity_1	1	
[] mechanical_interface_1.entity_2	3	
[] mechanical_interface_1.type	mechanical	
[] mechanical_interface_1.relationship	drives	
[] mechanical_interface_2	⊳	
> contract bicycle_1		
$>$ expand mechanical_interface_1		

Fig. 28. Embodying the drives context relation.



Fig. 29. An example scheme configuration.

processing techniques and Pareto optimality. In this section, this approach will be compared with a number of state of the art approaches that have been reported in the literature. The approaches are categorized as being either design theory driven (Section 6.1), constraint processing driven (Section 6.2), or Pareto optimality driven (Section 6.3).

6.1. Design theory approaches

The design theory on which the approach presented here is based assumes that products exist to provide some required functionality. There are a number of theories of design, such as the theory of domains (Andreasen, 1992) and the

Conceptual Design Adviser System – designer_1			
[] scheme_1.scheme_name	'my vehicle'		
[] scheme_1.structure	⊳		
[] scheme_1.width	-		
[] scheme_1.mass.value	12		
[] scheme_1.mass.intent	minimal		
[] scheme_1.number_of_parts.value	6		
[] scheme_1.number_of_parts.intent	minimal		
[] bicycle_1	⊳		
[] wheel_assembly_1	⊳		
[] pedal_assembly_1	⊳		
[] chain_1	⊳		
[] mechanical_interface_1	⊳		
[] mechanical_interface_2	⊳		
[] frame_1	⊳		
[] mechanical_interface_3	⊳		
[] mechanical_interface_4	\triangleright		
[] saddle_1	\triangleright		
[] mechanical_interface_5	\triangleright		
[] handlebar_assembly_1	\triangleright		
[] mechanical_interface_6	\triangleright		
$>$ expand scheme_1			
$>$ expand scheme_1.mass			
$>$ expand scheme_1.number_of_parts			

Fig. 30. The state of scheme_1 once materials have been selected for all the entities from which it is configured.

general procedural model of engineering design (Hubka & Eder, 1992), that describe the parallelism between the decomposition of a functional requirement and the composition of a set of parts that fulfill that requirement.

The function-means tree approach to design synthesis is one approach that assists the designer is decomposing a functional requirement into an equivalent set of functions that can be provided by a set of known parts (Buur, 1990). A function-means tree describes alternative ways of providing a top-level (root) function through the use of means. A means is a known approach to providing functionality. Two types of means can be identified in a function-means tree: principles and entities. A principle is defined by a collection of functions that, collectively, provide a particular functionality; it carries no other information than the lower level functions to be used in order to provide a higher level function. An entity represents a part or subassembly.

In the approach adopted here, the function-means tree concept was extended by adding context relations between the functions that define a design principle. This enables a computer to assist a designer to reason about the configuration of a set of design entities that obey the relationships that should exist between the functions in a design. It also helps to ensure that there is a valid mapping between the functional decomposition of a product and its physical composition in terms of parts.

The Scheme-Builder system (Bracewell & Sharpe, 1996; Porter et al., 1998) uses function-means trees as a basis for structuring a design knowledge base and generating schemes. The system interprets a function as an inputoutput transformation. The advantage of the system is that it is very systematic in terms of how functions are decomposed into sets of equivalent functions. However, its applications are limited to very highly parameterized design domains, such as mechatronics and control systems. The symbolic approach to representing function adopted in the research presented here, coupled with the use of context relations in design principles, makes our approach far more flexible.

6.2. Constraint-based approaches

A number of systems have been developed for supporting aspects of conceptual design based on constraints. The Concept Modeler system was one of the earliest of such systems reported in the literature (Serrano, 1987). Aspects of the approach adopted in Concept Modeler were extended in a system called Design Sheet (Buckley

Conceptual Design Adviser System - designer_2		
[] scheme_2.scheme_name	'another vehicle'	
[] scheme_2.structure	⊳	
[] scheme_2.width	_	
[] scheme_2.mass.value	20	
[] scheme_2.mass.intent	minimal	
[] scheme_2.number_of_parts.value	6	
[] scheme_2.number_of_parts.intent	minimal	
[] bicycle_2	⊳	
[] wheel_assembly_2	⊳	
[] pedal_assembly_2	⊳	
[] chain_2	⊳	
[] mechanical_interface_7		
[] mechanical_interface_8	⊳	
[] frame_2	⊳	
[] mechanical_interface_9		
[] mechanical_interface_10		
[] saddle_2	⊳	
[] mechanical_interface_11	⊳	
[] handlebar_assembly_2		
[] mechanical_interface_12	⊳	
$>$ wheel_assembly_2.material = steel		
$>$ pedal_assembly_2.material = steel		
ATTENTION: the following constraint was violated:		
alldif scheme(S1), scheme(S2): not dominates(S1,S	2)	
$> expand scheme_2$		
$>$ expand scheme_2.mass		
$>$ expand scheme_2.number_of_parts		

Fig. 31. The state of scheme_2 after materials have been selected for wheel_assembly_2 and pedal_assembly_2.

et al., 1992). These systems focused on using constraint processing techniques to manage consistency within a constraint-based model of a design. In these systems conceptual designs are represented as systems of algebraic equations.

The approach presented in this paper addresses a wider variety of issues that are crucial to successful conceptual design. The most important of these issues is design synthesis. In the approach presented here a designer is assisted in interactively synthesizing a scheme for a design specification. In addition, a designer can develop multiple schemes for a design specification and be offered advice based on a comparison of these schemes. These are critical issues to supporting conceptual design that are not addressed in either Concept Modeler or Design Sheet.

The work presented here builds on earlier work on interactive constraint processing for engineering design (Bowen & Bahler, 1992). The earlier work focused on using constraint processing as a basis for interacting with a human designer who was working on a detailed model of design. The work presented here builds on this work by demonstrating that using constraint processing as the basis for interacting with a human designer can be extended to support the development of a number of alternative schemes for a design specification from an initial statement of functional and physical requirements.

6.3. Pareto optimality approaches

The principle of Pareto optimality has been applied to a wide variety of problems in design. Most of these applications have used the principle of Pareto optimality in conjunction with evolutionary algorithms to generate a set of "good" design concepts (Parmee, 1994; Gero & Louis, 1995; Campbell et al., 1998). These approaches focus on the automatic generation of design alternatives, an issue not of interest in the research presented here.

The use of the principle of Pareto optimality to monitor progress in design has been reported (Petrie et al., 1995). The approach focuses on the "tracking" of Pareto optimality to coordinate distributed engineering agents. Tracking Pareto optimality, in this case, means that the problem solver being used can automatically recognize Pareto optimality loss and the particular opportunity to improve the design. That approach inspired aspects of the approach to using Pareto optimality in the research presented here. However, in this research, Pareto optimality is used to compare two different schemes for a design specification rather than recognizing when Pareto optimality is lost within an individual scheme. In this research, it is believed that the natural competition between designers can be harnessed to motivate improvements in the quality of schemes.

7. CONCLUSION

This paper presents an interactive constraint-based approach to supporting a human designer during engineering conceptual design. The approach is based upon an expressive and general technique for modeling: the design knowledge that a designer can exploit during a design project; the life-cycle environment that the final product faces; the design specification that defines the set of requirements that the product must satisfy; and the structure of the various schemes that are developed by the designer. A computational reasoning environment based on constraint filtering is proposed as the basis of an interactive conceptual design support tool. Using such a tool, the designer can be assisted in developing and evaluating a set of schemes that satisfy the various constraints imposed on the design.

The primary contribution of this research is that it provides a novel approach to supporting the interaction between the human designer and a constraint-based environment for conceptual design. The approach presented here not only addresses the issue of modeling and reasoning about the design of products from an abstract set of requirements, but it also demonstrates how life-cycle knowledge can be incorporated into the conceptual design of a product and how alternative schemes can be compared.

ACKNOWLEDGMENTS

The author would like to acknowledge the feedback and advice contributed by Professor James Bowen (University College Cork, Ireland) during the research reported here. The author is funded by Enterprise Ireland through their Research Innovation Fund (RIF/2001/317).

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