

High pressure-induced denaturation of α -lactalbumin and β -lactoglobulin in bovine milk and whey: a possible mechanism

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In this study, high pressure (HP)-induced denaturation of α -lactalbumin (α -la) and β -lactoglobulin (β -lg) in dairy systems was examined. In both milk and whey, β -lg was less baroresistant than α -la; both proteins were considerably more resistant to HP-induced denaturation in whey than in milk. HP-induced denaturation of α -la and β -lg increased with increasing proportion of milk in mixtures of milk and whey. Addition of a sulphhydryl-oxidising agent, KIO_3 , to milk or whey increased HP-induced denaturation of β -lg, but reduced the denaturation of α -la. Denaturation of both α -la and β -lg was prevented by adding a sulphhydryl-blocking agent, N-ethylmaleimide, to milk or whey prior to HP treatment, highlighting the crucial role of sulphhydryl-disulphide interchange reactions in HP-induced denaturation of α -la and β -lg. Removal of colloidal calcium phosphate from milk also reduced HP-induced denaturation of α -la and β -lg significantly. The higher level of HP-induced denaturation of α -la and β -lg in milk than in whey may be the result of the absence of the casein micelles and colloidal calcium phosphate from whey, which facilitate HP-induced denaturation of α -la and β -lg in milk.

Keywords: High pressure, milk, whey, α -lactalbumin, β -lactoglobulin, whey protein denaturation.

Denaturation of a protein is any modification in its secondary, tertiary or quaternary conformation that is not accompanied by the rupture of peptide bonds involved in its primary structure; the final conformation of a protein after denaturation can be that of a totally- or partially-unfolded polypeptide. In their native state, proteins are stabilised by covalent bonds (including disulphide bridges), electrostatic interactions (ion pairs, polar groups), hydrogen bonds and hydrophobic interactions. One of the most extensively studied mechanisms for denaturing proteins in food systems is probably thermal treatment. However, high pressure (HP) treatment also affects protein conformation, in a manner depending on the protein itself, its environment, and the applied pressure, temperature and duration of treatment.

The primary structure of proteins remains intact on HP treatment (Gross & Jaenicke, 1994; Mozhaev et al. 1994). Hydrogen bonds, which stabilise the secondary structure, are enhanced at low pressures and ruptured only at very high pressures (Hendrickx et al. 1998). Significant changes in the tertiary structure of proteins, which is maintained chiefly by hydrophobic and ionic interactions, are

observed >200 MPa (Hendrickx et al. 1998). Ionic bonds in aqueous solution are strongly destabilised by pressure (Gross & Jaenicke, 1994), as are hydrophobic interactions between aliphatic groups (Heremans, 1982; Mozhaev et al. 1994). It is clear that HP treatment at moderate temperatures disrupts only relatively weak bonds, such as hydrogen, hydrophobic and ionic bonds (Hendrickx et al. 1998).

Of particular interest for milk and dairy products is HP-induced denaturation of the major whey proteins, α -lactalbumin (α -la) and β -lactoglobulin (β -lg). Studies on milk have shown that α -la is more baroresistant than β -lg (López-Fandiño et al. 1996; Felipe et al. 1997; López-Fandiño & Olano, 1998; Garcia-Risco et al. 2000; Scollard et al. 2000; Huppertz et al. 2004). On HP treatment of milk, denatured β -lg may form small aggregates (Felipe et al. 1997) or interact with casein micelles (Needs et al. 2000a; Scollard et al. 2000). Huppertz et al. (2004) showed that the majority of denatured β -lg in HP-treated milk was co-sedimentable with the casein micelles. Interactions between β -lg and casein micelles are probably due to disulphide bonding (Needs et al. 2000b) with κ -casein (López-Fandiño et al. 1997; López-Fandiño & Olano, 1998), but the exact mechanism for these processes needs further clarification.

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HP-induced denaturation of α -la and β -lg has been studied in considerably more detail in aqueous solutions and buffers than in milk. In such systems, it has been shown that high pressure promotes unfolding and aggregation of β -lg through sulphhydryl-disulphide interchange reactions (Dumay et al. 1994; Funtenberg et al. 1997; Van Camp et al. 1997). HP-induced aggregation of β -lg can be prevented by addition of sulphhydryl-blocking (Tanaka et al. 1996; Funtenberger et al. 1997) or disulphide-reducing agents (Funtenberger et al. 1997) to the solutions prior to HP treatment. HP-induced aggregation of β -lg in buffer was enhanced by higher calcium concentrations (Van Camp et al. 1997). Dumay et al. (1994) and Van Camp et al. (1997) suggested that HP-induced aggregation of β -lg may be partially reversible on subsequent storage. Mixed aggregates of denatured α -la and β -lg have been shown in HP-treated whey protein solutions in buffer (Jegouic et al. 1997).

This study focussed on HP-induced denaturation of α -la and β -lg in whey, milk and mixtures thereof, and on the influence of sulphhydryl-modifying agents and calcium on the denaturation of α -la and β -lg in these media, to further elucidate the mechanism for HP-induced denaturation of α -la and β -lg in milk and whey.

Materials and Methods

Milk and whey supply

Raw whole bovine milk, obtained from a local dairy (CMP Dairies, Cork), was skimmed by centrifugation at 2000 *g* at 20 °C for 20 min, followed by filtration of the supernatant through glass wool to remove fat particles. Sodium azide (0.5 g/l) was added to the skimmed milk to prevent microbial growth and its pH was adjusted to 6.6, using 2.0 M-HCl.

Rennet (Maxiren 180, DSM Food Specialties, Delft, The Netherlands) was added to raw skim milk at 31 °C at a level of 400 μ l/l and the milk was left to coagulate at 31 °C for 45 min. The coagulum was cut and cooked to 40 °C over 30 min, to enhance curd syneresis, and the curds and whey separated by filtration through cheesecloth. The whey was centrifuged at 3000 *g* at 20 °C for 15 min and filtered through glass wool to remove curd particles. The pH of the whey was adjusted to 6.6, using 2.0 M-NaOH or 2.0 M-HCl.

Preparation of mixtures of milk and whey

To study the influence of casein micelles on HP-induced denaturation of α -la and β -lg, mixtures of milk and whey were prepared. Residual coagulant in whey was inhibited by adding a stock solution (1 mg/ml) of pepstatin A (Sigma Corp., St. Louis, MO, USA) in a 90:10 (v/v) mixture of ethanol-acetic acid to whey, at a level of 34.5 ml/l, i.e. a final pepstatin A concentration of 50 μ M; preliminary

experiments had shown that 50 μ M pepstatin A in milk was sufficient to completely inhibit any caseinolytic activity of residual coagulant for \geq 24 h. The pH of the whey containing pepstatin A was readjusted to 6.6 using 2.0 M-NaOH. Milk and whey were then mixed at ratios of 0:100, 10:90, 25:75, 50:50 and 100:0.

Addition of sulphhydryl-modifying agents to whey and milk

To study the role of sulphhydryl groups in HP-induced denaturation of α -la and β -lg, a sulphhydryl blocking agent, N-ethylmaleimide (NEM), was added to milk or whey prior to HP treatment. NEM was dissolved (20 mg/ml) in N,N-dimethylformamide (DMF) and 16.7 ml/l of this stock solution were added to whey or milk, to reach a final concentration of 2.67 mmol/l i.e. an estimated 8-fold molar excess with respect to the level of free sulphhydryl-groups in β -lg in milk (\sim 0.33 mmol/l). In control experiments, an equivalent volume of DMF, without NEM, was added to a sample of milk or whey. In separate experiments, a sulphhydryl oxidising agent, KIO₃ (0.1 mM), was added to milk or whey prior to HP treatment. All samples were incubated with NEM, DMF or KIO₃ at 5 °C for 24 h prior to treatment.

Preparation of colloidal calcium phosphate-free skim milk

Colloidal calcium phosphate (CCP)-free skim milk was prepared using an adaptation from the method described by Pyne & McGann (1960). The pH of raw skim milk was adjusted to 4.6 at 5 °C with 2.0 M-HCl and the acidified milk was dialysed for 48 h against 2 \times 20 volumes of raw skim milk at 5 °C. Finally, the pH of the dialysed milk was readjusted to 6.6 at 20 °C with 2.0 M-NaOH. This process removes virtually all colloidal phosphate from milk and most of colloidal calcium (Pyne & McGann, 1960); the remainder of the colloidal calcium is thought to be bound to the caseins (Pyne, 1962).

High pressure and thermal treatment of milk and whey

Samples (1.5–25 ml) were vacuum-packaged in polyethylene bags (100 \times 150 mm; Miller Pack Ltd., Finglas, Dublin 11, Ireland) or placed in polypropylene tubes (capacity 1.5 ml; Sarstedt, Nürmbrecht, Germany), leaving no headspace. Packaged samples were placed in polyethylene bags containing \sim 100 ml water, vacuum-packaged and stored at 20 °C for at least 30 min, but no longer than 4 h.

HP treatment was performed using a Stansted Fluid Power Iso-Lab 900 High Pressure Food Processor (Stansted Fluid Power, Stansted, Essex, UK) with a 90:10 mixture of ethanol and castor oil as the pressure-transmitting medium. This pressure vessel has a 2 l capacity and an internal diameter of 100 mm. Pressure was increased at a rate of 300 MPa/min to a value in the range 100–800 MPa and

maintained at the desired pressure for 30 or 60 min, after which pressure was released at a rate of 300 MPa/min. The temperature of the vessel of the HP unit was thermostatically controlled at 20°C throughout treatment. Due to compressive heating, increases in the temperature of the processing fluid, by up to a maximum of 15°C at 800 MPa, were observed; increases in the temperature of the processing fluid were transient, and the set temperature ± 1 °C was re-attained within 10 min of the start of treatment.

For comparison, samples of milk or whey in Eppendorf tubes were heated at 90°C for 30 min using an Eppendorf thermomixer (Eppendorf AG, Hamburg, Germany), with continuous mixing at 600 rpm.

Measurement of denaturation of α -lactalbumin or β -lactoglobulin

Denaturation of α -la and β -lg was estimated by determining the level of residual native α -la or β -lg in milk or whey by reversed-phase high performance liquid chromatography (RP-HPLC). The pH 4.6-soluble fraction of milk or whey, prepared within 15 min of the end of HP treatment, as described by Huppertz et al. (2004), was diluted 1:9 with HPLC solvent A (0.1%, v/v, trifluoroacetic acid [TFA] in deionised water) and filtered through 0.45 μ m Millex filters (Millipore Corporation, Bedford, MA, USA). Preparation of the pH 4.6-soluble phase of milk at a set time after HP treatment, 15 min in this study, is necessary because HP-induced denaturation of β -lg may be partially reversible (Dumay et al. 1994; Van Camp et al. 1997).

RP-HPLC was performed using a Waters HPLC system equipped with a Degasys DG-2410 online degassing unit (Sanwa Tsusho Co, Minato-ku Tokyo, Japan), as described by Huppertz et al. (2004). Samples (100 μ l) were applied to the column and eluted with 100% solvent A for 5 min, followed by a linear gradient to 45% solvent B (0.1%, v/v, TFA in far UV HPLC-grade acetonitrile; Labscan Ltd., Dublin, Ireland) over 5 min; the eluent was then adjusted in a linear gradient to 60% solvent B over 15 min, maintained at this level for 15 min, increased in a linear gradient to 95% solvent B over 5 min, and maintained at that level for 3 min. The eluent was then readjusted to 100% solvent A over 2 min and the system was allowed to equilibrate for 25 min before injection of the next sample. The flow rate was maintained at 0.75 ml/min and the eluate was monitored at 214 nm. Peaks corresponding to α -la and β -lg were identified and levels of native α -la or β -lg calculated as described by Huppertz et al. (2004).

Statistical analysis

All results presented are means from three independent experiments on independent samples of milk or whey. Statistical analysis was performed using a randomised block design, using Minitab version 12 (Minitab Ltd., Coventry, UK). The influence of the level of milk in whey,

the addition of NEM or KIO₃ to milk or whey, or the removal of CCP from milk on thermal or HP-induced denaturation of α -la and β -lg was examined using the General Linear Model technique, with Tukey's pairwise comparisons at a 95% confidence level.

Results

High pressure-induced denaturation of α -la and β -lg in mixtures of milk and whey

In milk, whey and mixtures thereof, denaturation of α -la was not observed ≤ 400 MPa (data not shown). After treatment at 600 MPa for 30 or 60 min, little difference in the level of denatured α -la was observed between whey samples containing 0, 10 or 25% milk, whereas the level of denatured α -la in whey containing 50% milk or in 100% milk was slightly higher than in whey samples containing lower levels of milk. After treatment at 800 MPa, the level of denatured α -la was significantly ($P < 0.05$) higher in milk than in whey samples containing 0, 10, 25 or 50% milk (Table 1). Denaturation ($> 10\%$) of β -lg in milk or whey occurred on treatment at ≥ 200 or ≥ 400 MPa, respectively (Table 1). On treatment for 30 min at ≥ 400 MPa or 60 min at 400 MPa, the level of denatured β -lg increased in a linear manner (R^2 value $> 98\%$ for correlations; all $P < 0.001$) with increasing level of milk in the mixture.

Influence of sulphhydryl-modifying agents and calcium on high pressure-induced denaturation of α -la and β -lg in milk and whey

HP-induced denaturation of α -la and β -lg was influenced significantly by addition of NEM or KIO₃ to milk or whey prior to treatment. DMF, in which the NEM was dissolved, did not influence HP-induced or thermal denaturation of α -la and β -lg (data not shown). In milk or whey containing NEM, very little denaturation of α -la or β -lg occurred on HP treatment at up to 800 MPa (Table 2). NEM also significantly ($P < 0.05$) reduced, but did not prevent, denaturation of α -la and β -lg in milk or whey on heating at 90°C for 30 min (Table 2).

The presence of 0.1 mmol L⁻¹ KIO₃ in milk significantly ($P < 0.05$) reduced the extent of HP-induced denaturation of α -la, but significantly increased the denaturation of β -lg in milk and whey (Table 2); KIO₃ also significantly reduced the extent of thermal denaturation of α -la in milk or whey (Table 2).

In control and CCP-free milk, β -lg or α -la were denatured on treatment at ≥ 200 or ≥ 600 MPa, respectively (Table 3), but the level of denaturation of both proteins was significantly ($P < 0.05$) lower in CCP-free milk than in the control. After heating at 90°C for 30 min, similar levels of denatured α -la and β -lg were measured in control and CCP-free milk (Table 3).

Table 1. Effect of high pressure treatment at 200–800 MPa at 20 °C for 30 or 60 min on the level of denatured α -lactalbumin (α -la) or β -lactoglobulin (β -lg) in mixtures of milk and rennet whey, expressed as a percentage of the total level of α -la or β -lg for the respective untreated milk: whey mixture.

Values are means of data from triplicate experiments on individual milk and whey samples, \pm standard deviation

Pressure (MPa)	Treatment time (min)	0% milk; 100% whey	10% milk; 90% whey	25% milk; 75% whey	50% milk; 50% whey	100% milk; 0% whey
% denatured α -la						
600	30	13.3 \pm 6.1 ^a	14.5 \pm 4.1 ^a	16.3 \pm 5.5 ^{ab}	21.8 \pm 2.9 ^b	25.6 \pm 7.5 ^b
	60	18.2 \pm 4.9 ^a	18.0 \pm 3.8 ^a	20.4 \pm 6.4 ^{ab}	28.5 \pm 1.2 ^b	32.0 \pm 6.5 ^b
800	30	16.6 \pm 6.9 ^a	16.7 \pm 6.2 ^a	17.6 \pm 8.7 ^a	18.6 \pm 4.0 ^a	36.2 \pm 4.1 ^b
	60	17.6 \pm 5.1 ^a	18.5 \pm 2.8 ^a	22.4 \pm 4.2 ^{ab}	26.4 \pm 4.7 ^b	59.5 \pm 5.9 ^c
% denatured β -lg						
200	30	2.8 \pm 2.1 ^a	5.6 \pm 2.1 ^{ab}	8.5 \pm 4.7 ^{abc}	12.9 \pm 5.9 ^{bc}	18.5 \pm 5.9 ^c
	60	5.8 \pm 3.2 ^a	9.0 \pm 3.9 ^{ab}	16.1 \pm 4.9 ^{bc}	21.0 \pm 5.9 ^{cd}	32.8 \pm 5.6 ^d
400	30	46.1 \pm 3.7 ^a	50.0 \pm 6.1 ^a	55.4 \pm 6.7 ^{ab}	66.4 \pm 4.9 ^b	81.1 \pm 4.7 ^c
	60	55.2 \pm 6.8 ^a	62.4 \pm 5.8 ^{ab}	67.1 \pm 5.9 ^{bc}	79.8 \pm 6.4 ^c	93.8 \pm 3.2 ^d
600	30	60.8 \pm 2.8 ^a	64.2 \pm 3.6 ^a	72.9 \pm 3.3 ^b	80.2 \pm 3.4 ^c	95.7 \pm 4.1 ^d
	60	66.5 \pm 1.6 ^a	72.9 \pm 1.6 ^b	79.4 \pm 1.9 ^c	90.3 \pm 2.5 ^d	98.9 \pm 0.4 ^e
800	30	80.1 \pm 6.3 ^a	81.2 \pm 4.3 ^a	84.2 \pm 5.9 ^a	88.7 \pm 5.7 ^a	98.8 \pm 1.5 ^b
	60	81.2 \pm 1.6 ^a	87.1 \pm 0.7 ^b	91.1 \pm 1.9 ^c	96.5 \pm 1.2 ^d	99.9 \pm 0.1 ^e

NOTE: no denaturation of α -la occurred on treatment at pressures \leq 400 MPa^{a,b,c,d,e} Values without a common superscript in a row were significantly different ($P < 0.05$)**Table 2.** Effect of high pressure treatment at 200–800 MPa at 20 °C for 30 min or heating at 90 °C for 30 min on the denaturation of α -lactalbumin (α -la) or β -lactoglobulin (β -lg) in milk or rennet whey, or in milk or rennet whey containing 334 mg NEM/l or 0.1 mM-KIO₃.Values are expressed as a percentage of the level of total α -la or β -lg for respective untreated milk or whey samples and are means of data from triplicate experiments on individual milk and rennet whey samples, \pm standard deviation

Treatment (30 min)	Milk			Rennet whey		
	Control	+NEM	+KIO ₃	Control	+NEM	+KIO ₃
% denatured α -la						
600 MPa	22.9 \pm 2.3 ^a	1.4 \pm 2.4 ^b	5.6 \pm 1.9 ^b	6.3 \pm 5.5 ^X	0.2 \pm 5.6 ^X	1.3 \pm 4.0 ^X
800 MPa	53.6 \pm 5.4 ^a	4.9 \pm 5.3 ^b	9.2 \pm 3.1 ^b	8.1 \pm 3.4 ^X	0.8 \pm 4.8 ^Y	1.5 \pm 2.3 ^Y
90 °C	91.7 \pm 1.4 ^a	13.4 \pm 1.4 ^b	20.0 \pm 5.4 ^c	94.6 \pm 0.5 ^X	24.8 \pm 1.9 ^Y	56.8 \pm 0.1 ^Z
% denatured β -lg						
200 MPa	16.2 \pm 1.4 ^a	0.2 \pm 4.4 ^b	54.6 \pm 5.7 ^c	0.9 \pm 1.5 ^X	0.6 \pm 2.3 ^X	21.0 \pm 3.6 ^Y
400 MPa	86.9 \pm 2.9 ^a	0.3 \pm 4.5 ^b	96.1 \pm 1.8 ^c	24.8 \pm 4.4 ^X	0.6 \pm 3.0 ^Y	69.2 \pm 6.0 ^Z
600 MPa	97.6 \pm 0.3 ^a	2.5 \pm 3.4 ^b	98.0 \pm 1.1 ^c	58.0 \pm 7.6 ^X	1.8 \pm 2.2 ^Y	74.1 \pm 5.2 ^Z
800 MPa	99.7 \pm 0.2 ^a	4.9 \pm 2.5 ^b	98.2 \pm 0.9 ^a	87.5 \pm 3.9 ^X	1.4 \pm 6.4 ^Y	79.3 \pm 1.3 ^Z
90 °C	100.0 \pm 0.0 ^a	82.4 \pm 0.5 ^b	100.0 \pm 0.0 ^a	100.0 \pm 0.0 ^X	59.6 \pm 1.7 ^Y	99.5 \pm 0.0 ^X

NOTE: no denaturation of α -la occurred on treatment at pressures \leq 400 MPa^{a,b,c} Values for milk without a common lower-case superscript in a row were significantly different ($P < 0.05$)^{X,Y,Z} Values for rennet whey without a common upper-case superscript in a row were significantly different ($P < 0.05$)

Discussion

The higher stability of α -la, compared with β -lg, to HP-induced denaturation in milk and whey (Tables 1–3), which is consistent with previous observations on milk (López-Fandiño et al. 1996; Felipe et al. 1997; López-Fandiño & Olano, 1998; Garcia-Risco et al. 2000; Scollard et al. 2000; Huppertz et al. 2004), is considered to be due to the higher number of disulphide bonds (4 in α -la, 2 in β -lg) and the presence of a free sulphhydryl

group in β -lg (Hinrichs et al. 1996; López-Fandiño et al. 1996).

HP treatment caused considerably less denaturation of α -la and β -lg in whey than in milk (Tables 1 & 2). Compared with milk, thermal denaturation of whey proteins is lower in cheese whey (Hillier & Lyster, 1979), acid whey readjusted to pH 6.7 (Law & Leaver, 1999) and, in the case of α -la, in milk ultrafiltrate (Baer et al. 1976). On HP treatment (Table 1), as well as on thermal treatment (Law & Leaver, 1999), denaturation of α -la and β -lg

Table 3. Effect of high pressure treatment at 200–800 MPa at 20 °C for 30 min or heating at 90 °C for 30 min on the level of denatured α -lactalbumin (α -la) or β -lactoglobulin (β -lg) in control or colloidal calcium phosphate-free (CCP-free) skim milk.

Values are expressed as a percentage of total α -la or β -lg in milk and are means of data from triplicate experiments on individual milk samples, \pm standard deviation

Treatment (30 min)	% denatured α -la		% denatured β -lg	
	Control milk	CCP-free milk	Control milk	CCP-free milk
200 MPa	0.1 \pm 2.3 ^a	0.5 \pm 3.0 ^a	16.5 \pm 4.0 ^X	10.0 \pm 4.4 ^X
400 MPa	2.0 \pm 7.1 ^a	1.1 \pm 1.7 ^a	89.8 \pm 3.2 ^X	61.1 \pm 5.4 ^Y
600 MPa	33.2 \pm 2.4 ^a	19.1 \pm 5.6 ^b	99.0 \pm 1.6 ^X	69.2 \pm 3.2 ^Y
800 MPa	59.4 \pm 4.7 ^a	24.8 \pm 6.8 ^b	100.0 \pm 0.0 ^X	89.8 \pm 1.2 ^Y
90 °C	94.9 \pm 1.2 ^a	96.7 \pm 3.0 ^a	100.0 \pm 0.0 ^X	99.1 \pm 1.5 ^X

^{a,b} Values for α -la without a common lower-case superscript in a row were significantly different ($P < 0.05$)

^{X,Y} Values for β -lg without a common upper-case superscript in a row were significantly different ($P < 0.05$)

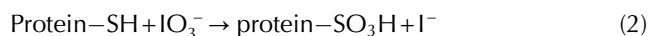
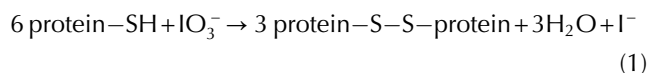
increased with increasing level of milk in mixtures of milk and whey. However, thermal denaturation of whey proteins increases markedly with increasing milk content only up to $\sim 30\%$, with little further effect at higher levels of milk (Law & Leaver, 1999), whereas HP-induced denaturation of whey proteins increased progressively with increasing milk content (Table 1).

Under HP, β -lg unfolds (Tanaka et al. 1996; Moller et al. 1998; Knudsen et al. 2002), resulting in the exposure of its free sulphhydryl group (Tanaka et al. 1996; Moller et al. 1998; Stapelfeldt et al. 1999). Unfolded β -lg can interact, through sulphhydryl-disulphide interchange reactions, with proteins containing disulphide bonds, e.g. α_2 - and κ -caseins (Swaisgood, 2003), α -la (Brew, 2003) and β -lg (Sawyer, 2003). On HP treatment of milk, aggregates of β -lg are formed (Felipe et al. 1997), but most denatured β -lg interacts with casein micelles and the level of β -lg associated with the casein micelles is proportional to the level of denatured β -lg (Huppertz et al. 2004). The lower extent of HP-induced denaturation of β -lg in whey than in milk may be explained by the lower number of molecules available for interaction than in milk, due to the absence of casein micelles from whey.

The inhibitory effect of NEM on thermal denaturation of α -la and β -lg (Table 2) agrees with previous observations on milk (Morr & Josephson, 1968), cheese whey (Morr & Josephson, 1968; Donovan & Mulvihill, 1987a), or solutions of α -la or β -lg in simulated milk ultrafiltrate (Elfagm & Wheelock, 1978) or water (Sawyer, 1968). NEM prevents heat-induced aggregation by inhibiting sulphhydryl oxidation and/or sulphhydryl-disulphide interchange reactions (Donovan & Mulvihill, 1987a) and a similar effect probably occurs on HP treatment of milk or whey. NEM has previously been shown to inhibit HP-induced denaturation of β -lg in buffers (Tanaka et al. 1996; Funtenberger et al.

1997). Sawyer (1968) reported that when β -lg is heated in the presence of NEM it can aggregate *via* a different mechanism; as HP-induced denaturation of α -la and β -lg did not occur in the presence of NEM (Table 2) it seems that HP-induced denaturation of these proteins occurs only through sulphhydryl-disulphide interchange or sulphhydryl oxidation reactions. α -La does not have a free sulphhydryl group and can undergo sulphhydryl-disulphide interchange reactions only with a protein containing a free sulphhydryl-group. Aggregates of α -la and β -lg, formed through sulphhydryl-disulphide interchange reactions, have been observed in a HP-treated solution of α -la and β -lg in buffer (Jegouic et al. 1997). The fact that HP-induced denaturation of α -la and β -lg did not occur when sulphhydryl-disulphide interchange reactions in milk or whey were prevented by addition of NEM (Table 2) suggests that unfolded β -lg and α -la which had not interacted with other proteins may refold to their native conformation on release of pressure.

The presence of KIO_3 increased the stability of α -la but reduced the stability of β -lg to denaturation on thermal treatment of milk (Table 2; Skudder et al. 1981; Enright et al. 1999) and whey (Table 2) or HP treatment of milk and whey (Table 2). KIO_3 may oxidise sulphhydryl-groups in proteins as follows (Hird & Yates, 1961):



In this study, reaction (1) may have occurred preferentially, due to the relatively high $-\text{SH}:\text{IO}_3^-$ -ratio, estimated to be $\sim 2:1$, resulting in increased HP-induced denaturation of β -lg in the presence of KIO_3 (Table 2). Reduced HP-induced denaturation of α -la in the presence of KIO_3 is probably due to the fact that sulphhydryl-disulphide interchange reactions of that protein with β -lg cannot occur because its sulphhydryl-group is oxidised.

HP-induced denaturation of α -la and β -lg was more extensive in control milk than in CCP-free milk, suggesting that a higher level of calcium enhances denaturation of these proteins, in agreement with observations by Van Camp et al. (1997) in aqueous solutions of whey protein concentrate. Increased thermal denaturation of whey proteins with increasing calcium content has been observed in milk (Table 3), cheese whey (de Rham & Chanton, 1984; Donovan & Mulvihill, 1987b), simulated milk ultrafiltrate (Paulsson & Dejmek, 1990) and acid whey readjusted to neutral pH (Morr & Josephson, 1968). Calcium may neutralise the net negative charge on unfolded whey proteins, reducing intermolecular electrostatic repulsion, and mediating the close approach of other proteins, thus facilitating sulphhydryl-disulphide interchange reactions (Donovan & Mulvihill, 1987b). CCP is solubilised by HP, resulting in an increased level of soluble calcium (De la Fuente et al. 1999; Arias et al. 2000), which may contribute to reducing the net-negative charge

on the whey proteins. Since HP-induced solubilisation of CCP cannot occur in CCP-free milk, electrostatic repulsion between unfolded whey proteins and other proteins in CCP-free milk may be higher under HP than in control milk, thereby reducing denaturation of α -la and β -lg (Table 3). The absence of CCP from rennet whey may thus also contribute to the lower extent of HP-induced denaturation observed in this medium, compared with in milk (Tables 1 & 2).

Conclusions

HP-induced denaturation of α -la and β -lg in milk and whey may be through the following mechanism: protein unfolding under HP exposes the free sulphhydryl group in β -lg, which, through sulphhydryl-disulphide interchange reactions can form aggregates with κ -casein, α -la or β -lg. On release of pressure, unfolded α -la and β -lg that have not interacted with other proteins may refold to their native state. Calcium may facilitate close approach of unfolded whey proteins with other proteins. Thus, the extent of HP-induced denaturation of α -la and β -lg depends on the amount of available unmodified sulphhydryl groups as well as on the level of calcium in the medium.

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